## **Heater Failure**



Danger: Could freeze the H2, & turn the HX into an ice cube.

- 1. There are two redundant relief paths:
  - 1. On either side of HX. Or pump.
  - 2. If both were to become blocked, loop would fail through exit window into SC & vent line (safely).
- 2. PID problem? Reboot.
- 3. If heater PS fails, use secondary (manual) heater power supply
  - 1. Power cycle the primary HPH PS- this usually fixes problem
- 4. If neither PS works, heater coil may be shorted.
- 5. Then close JT valves. Can control tgt temp with reduced JTs alone, without a heater (manually).
  - 1. Call expert. May have to warmup and repair.