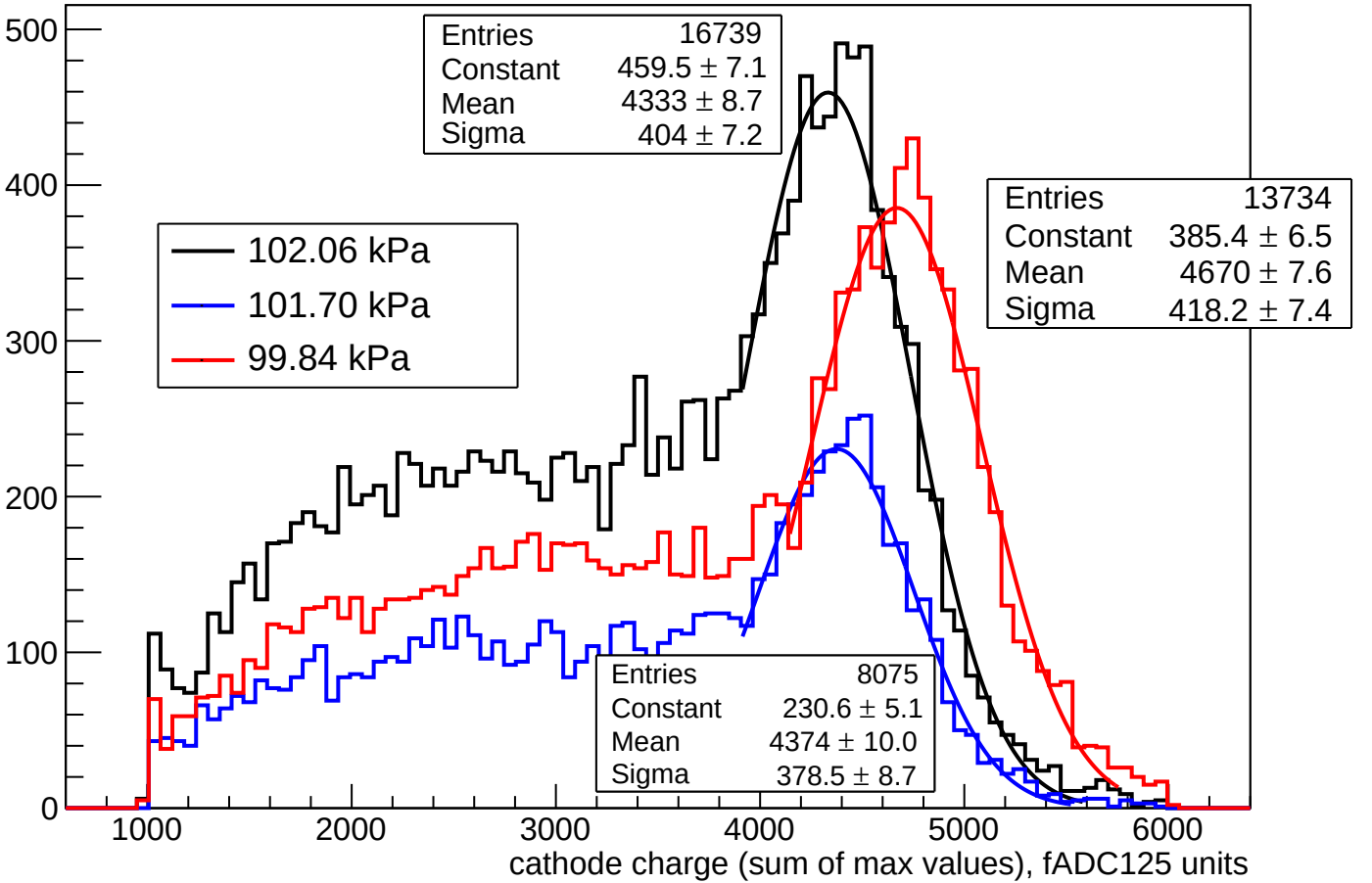55Fe 2200/-500V Ar/CO2 40/60