

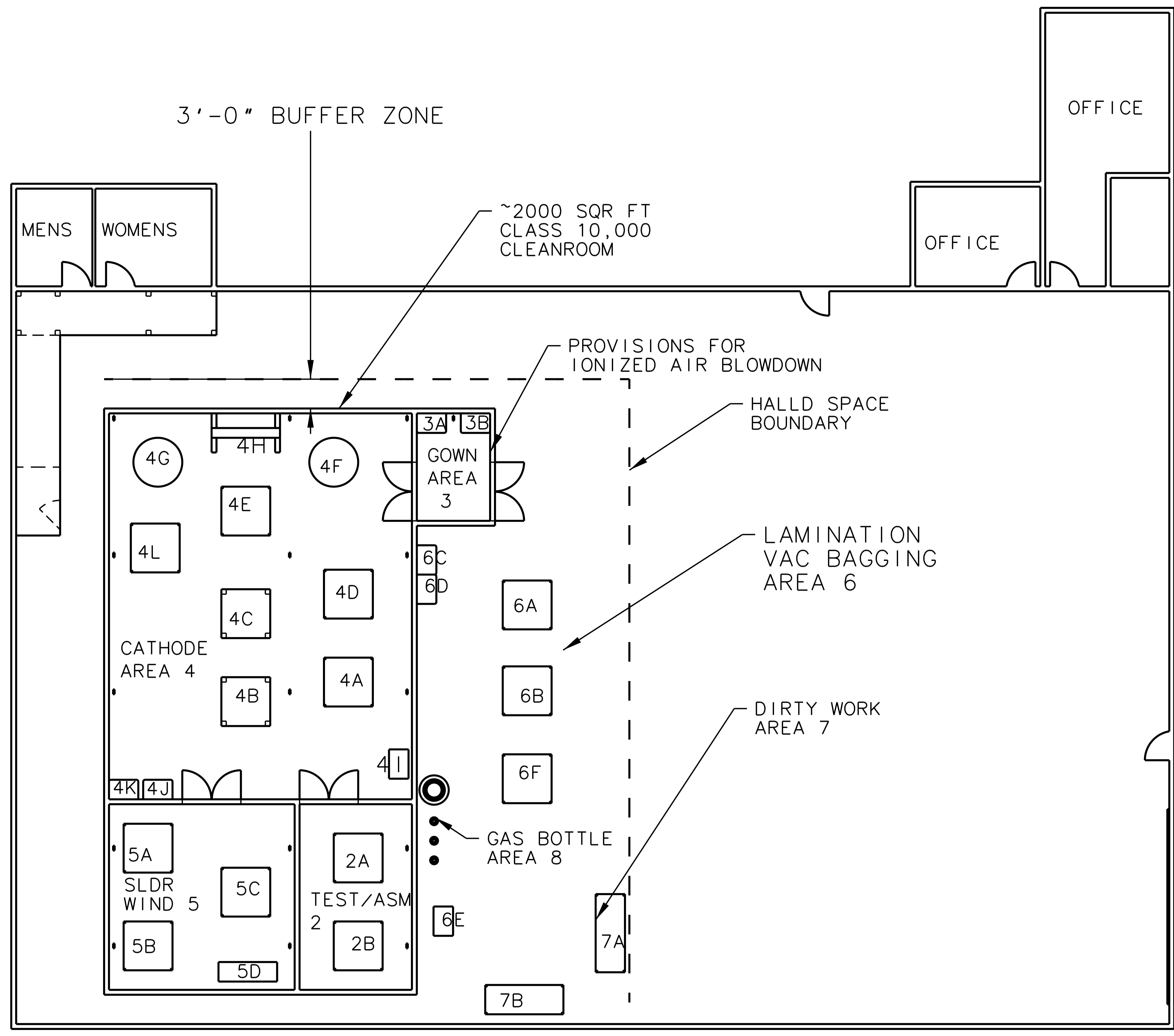
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REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED



TEST/STACK ASSY AREA 2 2A-FORMICA TABLE 2B-FORMICA TABLE
GOWN AREA 3 3A-STORAGE CABINET 3B-STORAGE CABINET
CATHODE PRODUCTION AREA 4 4A-FORMICA-INSPECT/TEST 4B-GRANITE-CUT FOILS 4C-GRANITE-GLUE FOILS 4D-FORMICA-GLUE TRANSFER RING 4E-FORMICA-CUT HOLES, ETC 4F-TENSION AND GLUE 4G-TENSION AND GLUE 4H-FLATNESS SCAN 4I-GAS PANEL RACK 4J-STORAGE CABINET 4K-STORAGE CABINET 4L-FORMICA GLUE GRND FLAPS
SOLDER/WIND AREA 5 5A-FORMICA- LAZY SUSAN 5B-FORMICA- LAZY SUSAN 5C-GRANITE-WIRE WIND 5D-FLUX CLEANING
LAMINATION AREA 6 6A-FORMICA 6B-FORMICA 6C-STORAGE CABINET 6D-STORAGE CABINET 6E-HV RACK 6F-FORMICA
DIRTY WORK AREA 7 7A-WORKBENCH 7B-BANDSAW, DRILLPRESS, SANDER GAS BOTTLE AREA 8

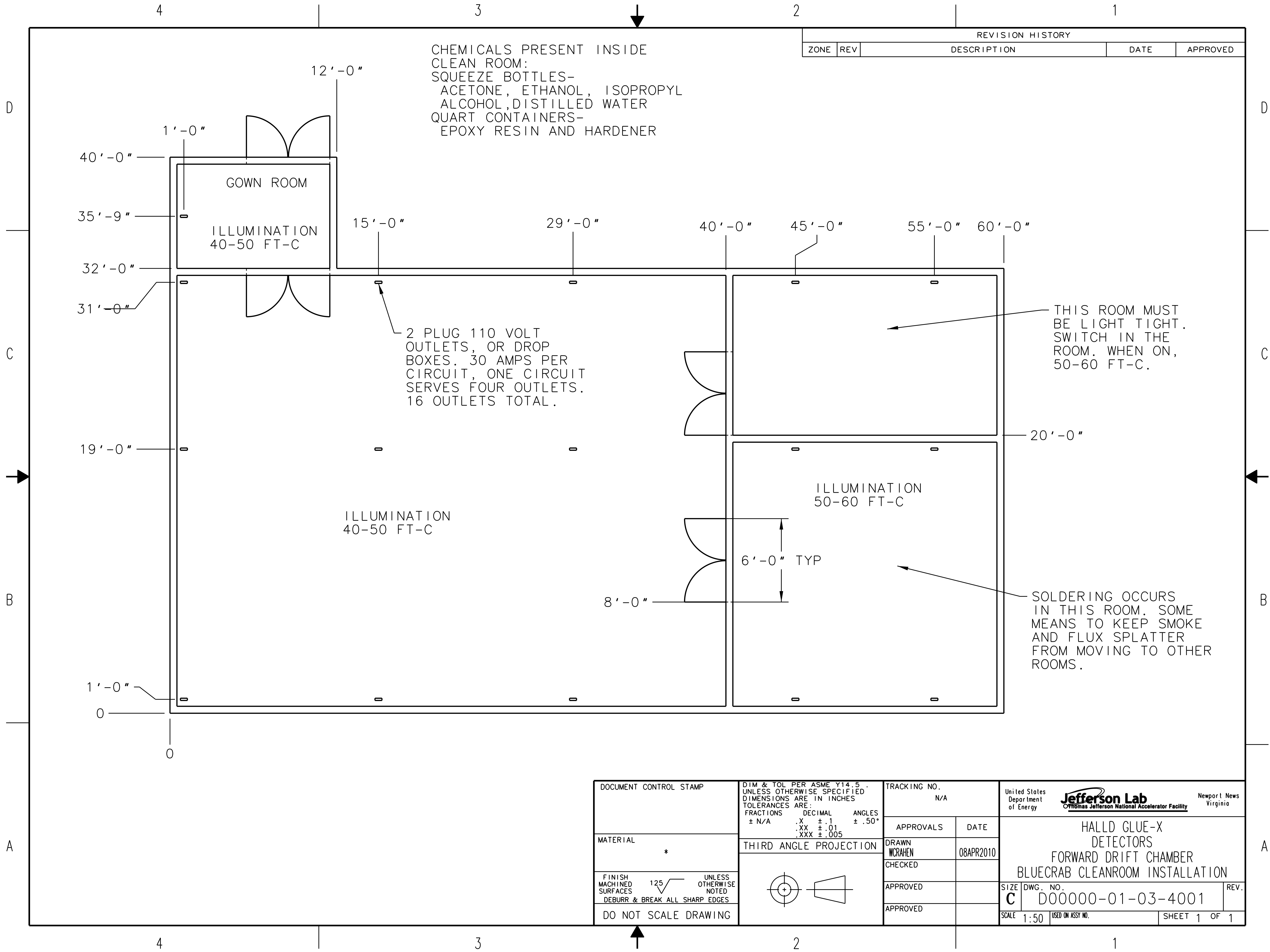
DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 . UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ± N/A .X ± .1 ± .50° .XX ± .01 .XXX ± .005	TRACKING NO. N/A	United States Department of Energy	Jefferson Lab Thomas Jefferson National Accelerator Facility	Newport News Virginia
MATERIAL *	THIRD ANGLE PROJECTION	APPROVALS	DATE 08APR2010	HALLD GLUE-X DETECTORS FORWARD DRIFT CHAMBER BLUECRAB CLEANROOM INSTALLATION	
FINISH MACHINED SURFACES 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES		DRAWN WCRAHEN	CHECKED	SIZE C	DWG. NO. D00000-01-03-4001
DO NOT SCALE DRAWING		APPROVED	APPROVED	SCALE 1:50	USED ON ASSY NO.
				SHEET 1 OF 1	REV.

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<p>DOCUMENT CONTROL STAMP</p> <p>MATERIAL *</p> <p>FINISH MACHINED SURFACES 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES</p> <p>DO NOT SCALE DRAWING</p>	<p>DIM & TOL PER ASME Y14.5 . UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:</p> <table style="font-size: small;"> <tr> <td>FRACTIONS</td> <td>DECIMAL</td> <td>ANGLES</td> </tr> <tr> <td>± N/A</td> <td>.X ± .1</td> <td>± .50°</td> </tr> <tr> <td></td> <td>.XX ± .01</td> <td></td> </tr> <tr> <td></td> <td>.XXX ± .005</td> <td></td> </tr> </table> <p>THIRD ANGLE PROJECTION</p>	FRACTIONS	DECIMAL	ANGLES	± N/A	.X ± .1	± .50°		.XX ± .01			.XXX ± .005		<p>TRACKING NO. N/A</p> <p>APPROVALS</p> <p>DATE 08APR2010</p> <p>DRAWN WCRAHEN</p> <p>CHECKED</p> <p>APPROVED</p> <p>APPROVED</p>	<p>United States Department of Energy</p> <p style="text-align: center;">Jefferson Lab <small>Thomas Jefferson National Accelerator Facility</small></p> <p style="text-align: right;">Newport News Virginia</p> <p style="text-align: center;">HALD GLUE-X DETECTORS FORWARD DRIFT CHAMBER BLUECRAB CLEANROOM INSTALLATION</p> <p>SIZE DWG. NO. REV. C D00000-01-03-4001</p> <p>SCALE 1:50 USED ON ASSY NO. SHEET 1 OF 1</p>
FRACTIONS	DECIMAL	ANGLES													
± N/A	.X ± .1	± .50°													
	.XX ± .01														
	.XXX ± .005														