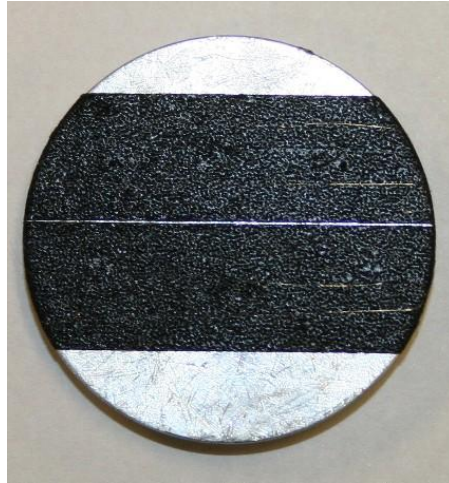


Hall D Wire Characterization

Samples S3-1 & S3-2

1. **Sample preparation:** ultrasonic cleaning in DI water for 45 minutes.
2. **Sample installation:** for SEM inspection wires were installed on a sample holder (diameter=36 mm) on 2 stripes of conductive carbon tape, 2 fragment of each sample per stripe (nomenclature: S3-1a, S3-1b and S3-2a, S3-2b).

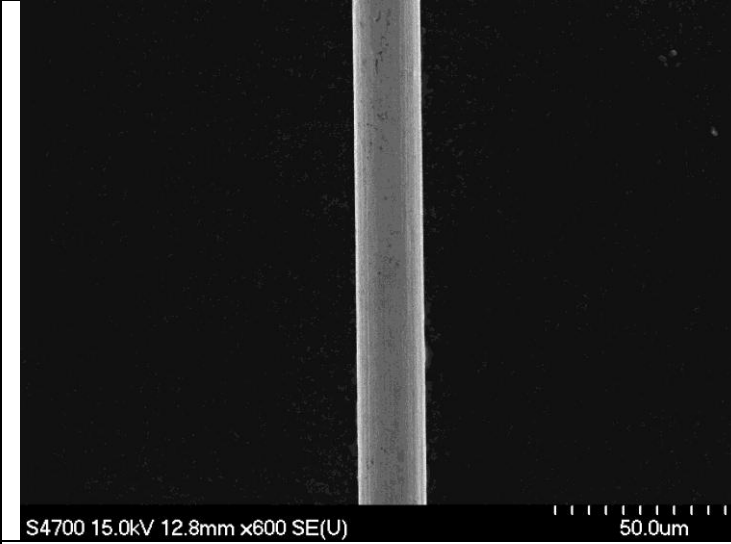
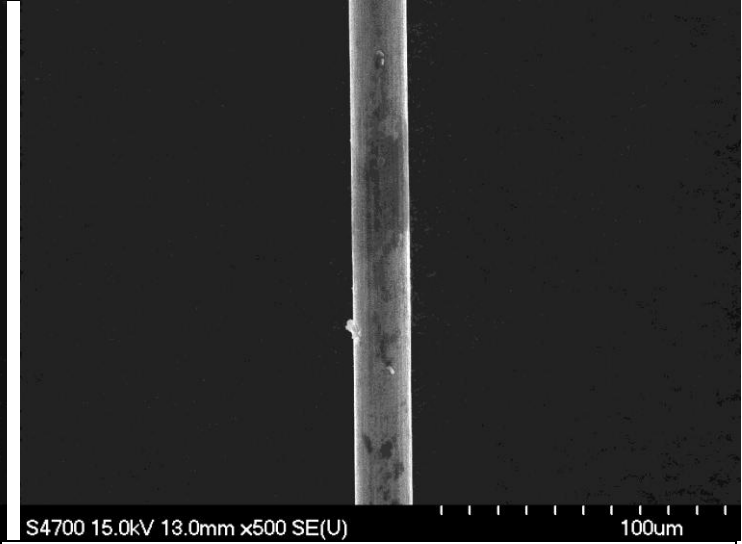
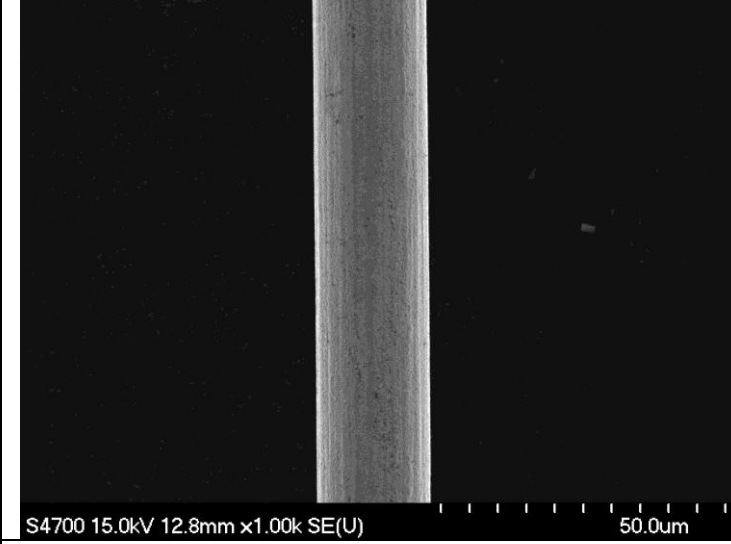
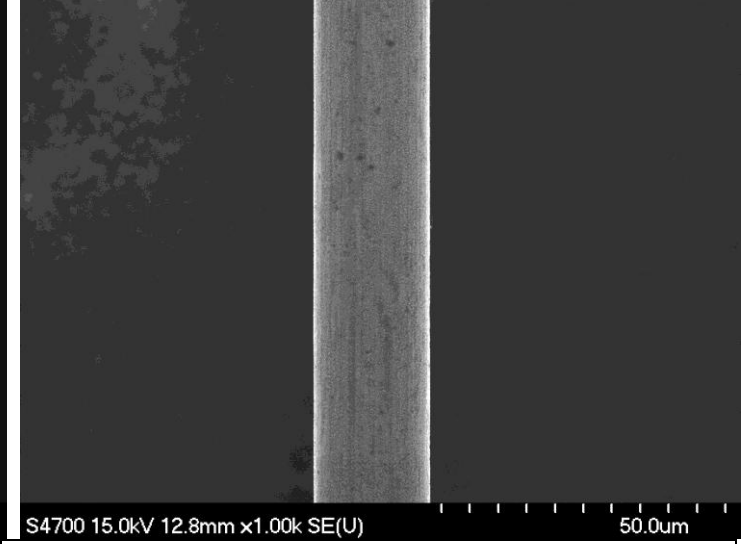


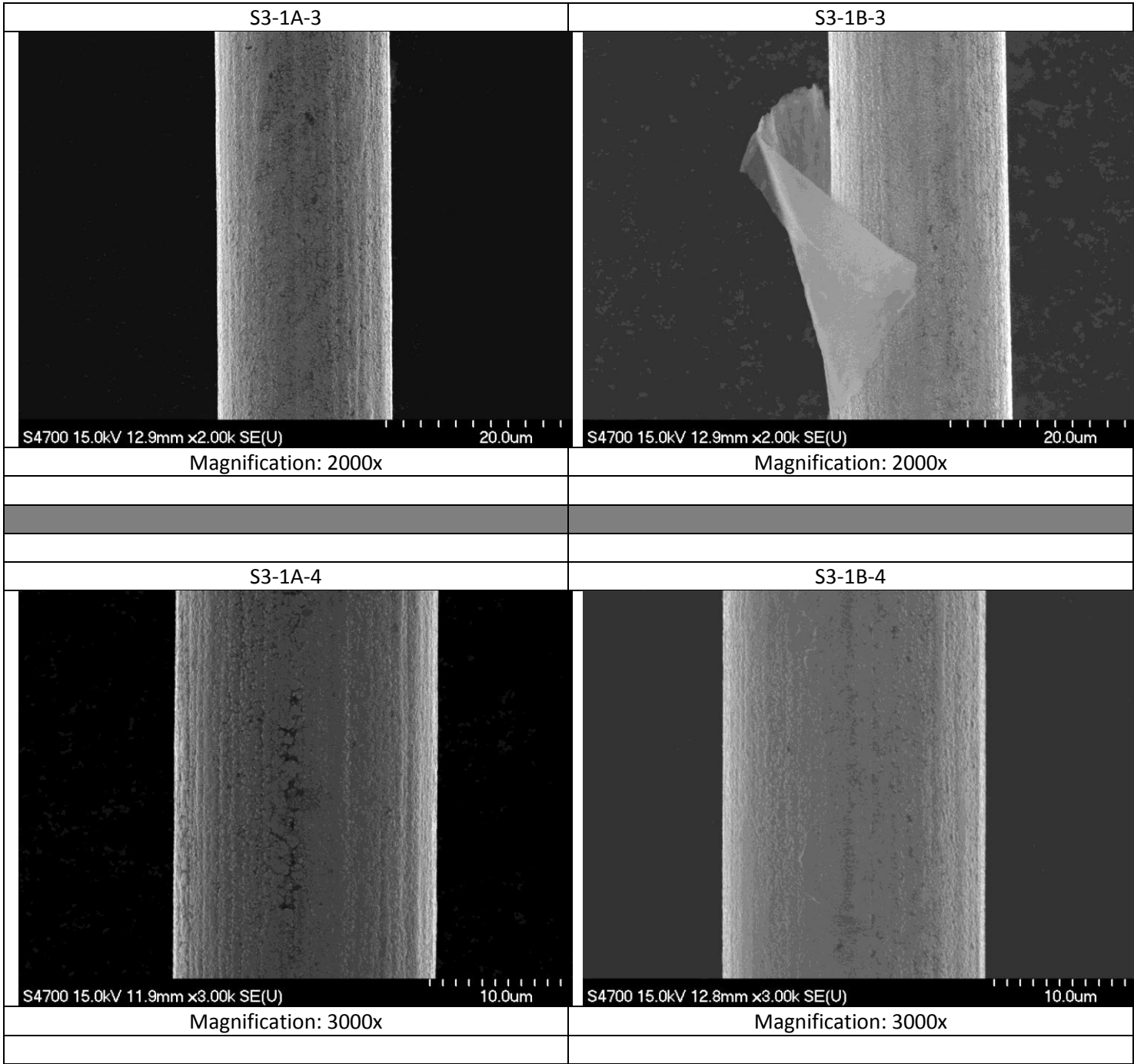
Pic1. Typical sample installation.

3. **Wire inspection:**
 - a) Each wire fragment was examined along its length (beginning at approximately 5mm from the sample holder edge and ending ~5mm before the opposite edge) at magnification of ~1Kx, at fast scan rate.
 - b) Images at designated magnifications were taken randomly along the sample length;
 - c) Images for the ovality measurements were taken at 4000x magnification in three points of each wire fragment: in the middle (approximately) and close to both ends;
 - d) Measurements of wire diameter, as visible on the images, were done using the Quartz PCI Image Management System, 3 measurements per image;
 - e) Additional images at various magnifications were taken at the points of interest (variations in sample topography, contaminated areas, etc.)
 - f) EDS analysis was performed on the most typical points of interest.

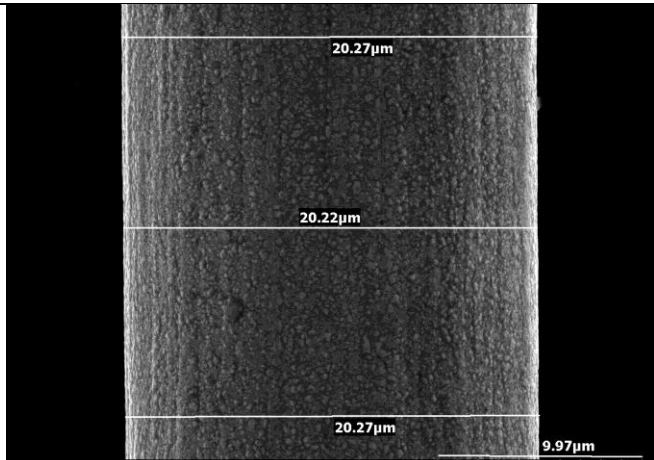
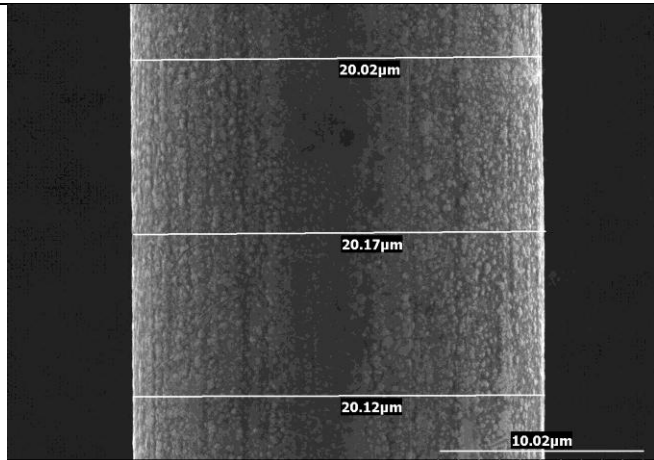
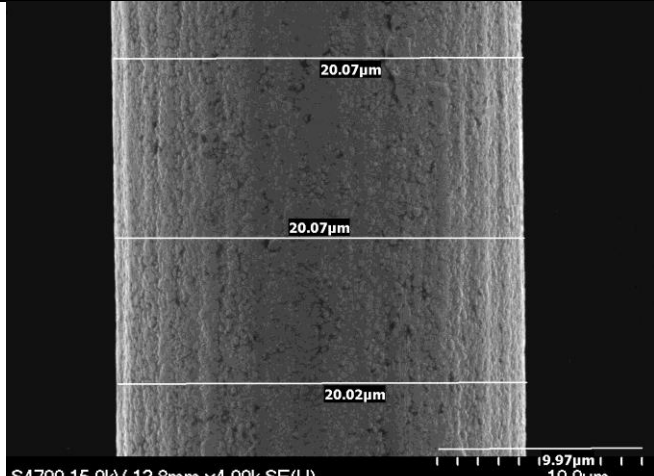
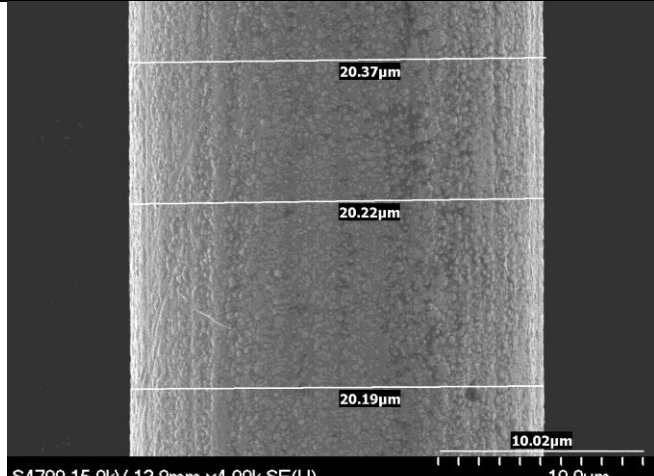
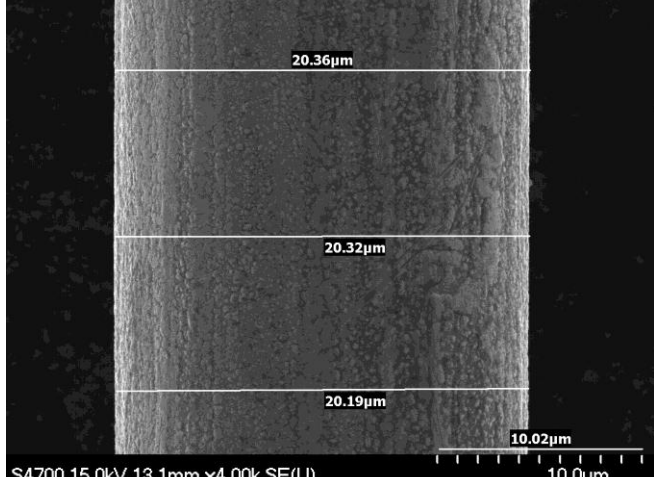
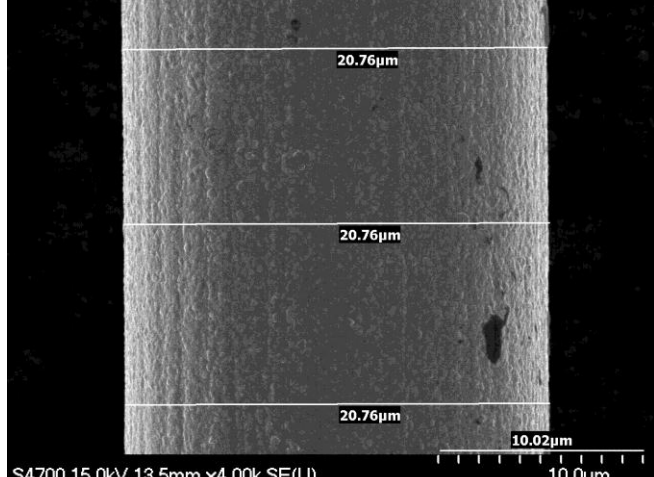
Sample S3-1 A, B

I. Images at designated magnifications


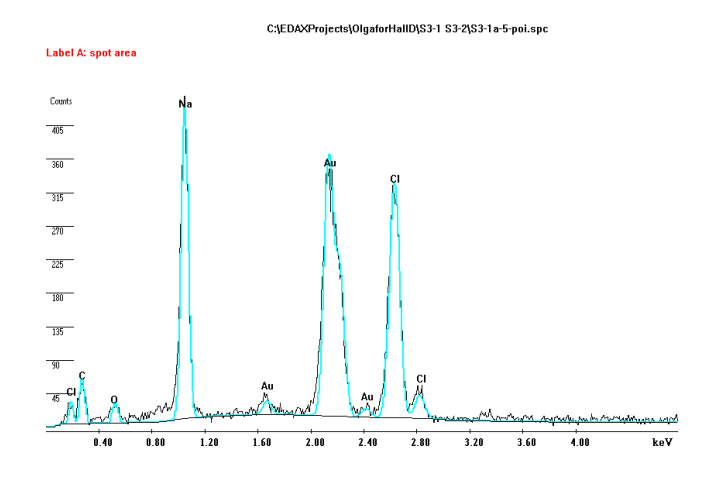
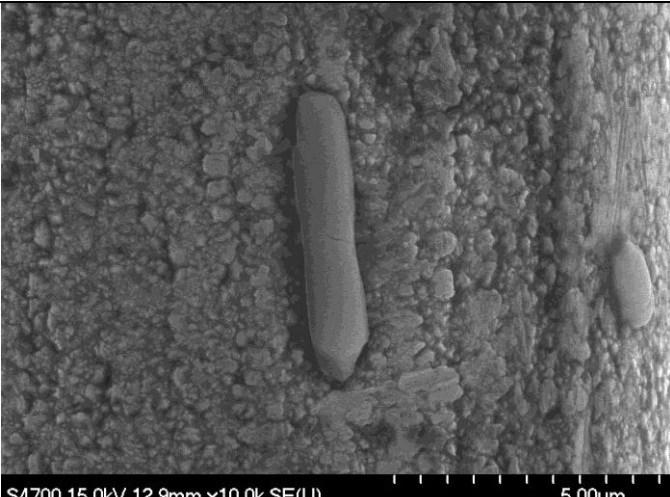
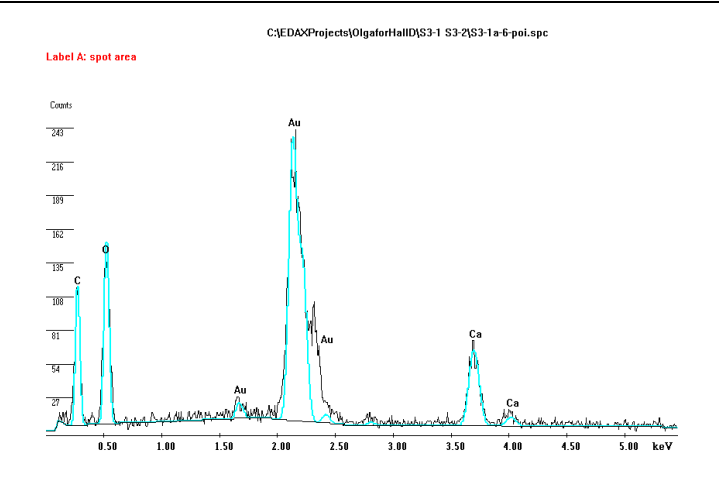
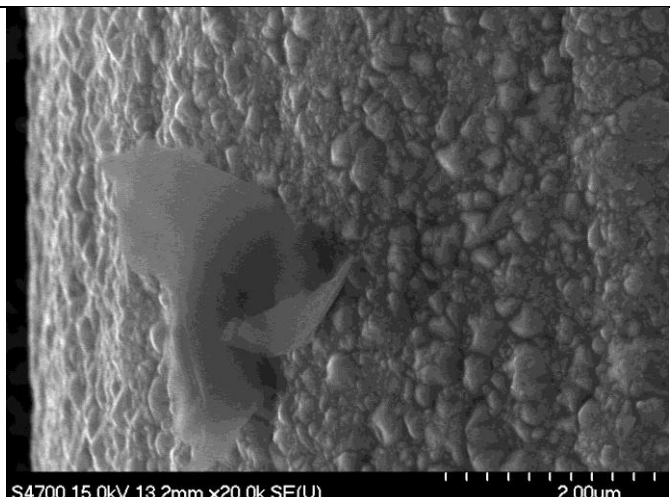
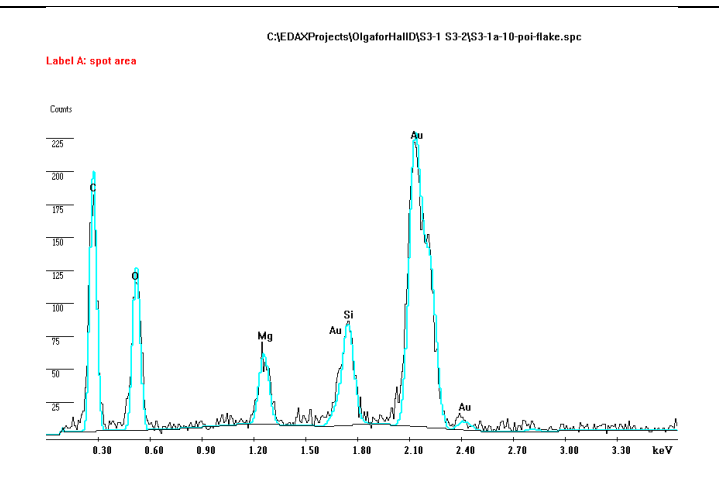
S3-1A-1	S3-1B-1
	
Magnification: 500x	Magnification: 500x
S3-1A-2	S3-1B-2
	
Magnification: 1000x	Magnification: 1000x



II. Ovality Measurements

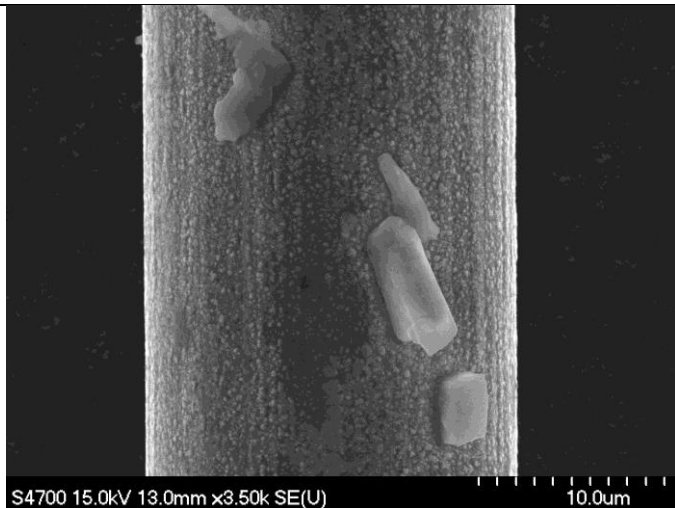
<p>S3-1A-1o</p>  <p>S4700 15.0kV 13.0mm x4.00k SE(U)</p>	<p>S3-1B-1o</p>  <p>S4700 15.0kV 13.1mm x4.00k SE(U)</p>
<p>Magnification: 4000x</p>	<p>Magnification: 4000x</p>
<p>S3-1A-2o</p>  <p>S4700 15.0kV 12.8mm x4.00k SE(U)</p>	<p>S3-1B-2o</p>  <p>S4700 15.0kV 12.9mm x4.00k SE(U)</p>
<p>Magnification: 4000x</p>	<p>Magnification: 4000x</p>
<p>S3-1A-3o</p>  <p>S4700 15.0kV 13.1mm x4.00k SE(U)</p>	<p>S3-1B-3o</p>  <p>S4700 15.0kV 13.5mm x4.00k SE(U)</p>
<p>Magnification: 4000x</p>	<p>Magnification: 4000x</p>

II. Points of Interest

<p>S3-1A-5</p>  <p style="font-size: small;">S4700 15.0kV 12.9mm x10.0k SE(U) 5.00um</p> <p style="text-align: center;">Magnification: 10000x</p>	<p>S3-1A-5</p>  <p style="font-size: x-small;">C:\EDAX\Projects\OlgaforHallID\S3-1 S3-2\S3-1a-5-poi.spc</p> <p style="font-size: x-small;">Label A: spot area</p> <p style="font-size: x-small;">Counts</p> <p style="font-size: x-small;">keV</p> <p style="text-align: center;">EDS Analysis. Surface contamination (NaCl?)</p>
<p>S3-1A-6</p>  <p style="font-size: small;">S4700 15.0kV 12.9mm x10.0k SE(U) 5.00um</p> <p style="text-align: center;">Magnification: 10000x</p>	<p>S3-1A-6</p>  <p style="font-size: x-small;">C:\EDAX\Projects\OlgaforHallID\S3-1 S3-2\S3-1a-6-poi.spc</p> <p style="font-size: x-small;">Label A: spot area</p> <p style="font-size: x-small;">Counts</p> <p style="font-size: x-small;">keV</p> <p style="text-align: center;">EDS Analysis. Surface contamination (Ca crystal?)</p>
<p>S3-1A-10 Environmental contamination</p>  <p style="font-size: x-small;">S4700 15.0kV 13.2mm x20.0k SE(U) 2.00um</p> <p style="text-align: center;">Magnification: 20000x</p>	<p>S3-1A-10 Environmental contamination</p>  <p style="font-size: x-small;">C:\EDAX\Projects\OlgaforHallID\S3-1 S3-2\S3-1a-10-poi-flake.spc</p> <p style="font-size: x-small;">Label A: spot area</p> <p style="font-size: x-small;">Counts</p> <p style="font-size: x-small;">keV</p> <p style="text-align: center;">EDS Analysis. Environmental contamination</p>

S3-1B-3

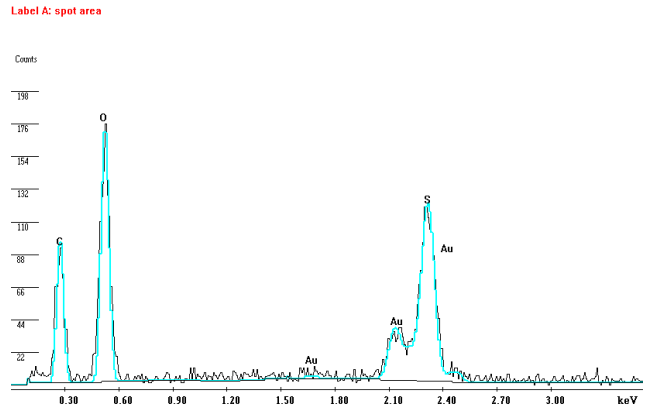
S3-1b-3



S4700 15.0kV 13.0mm x3.50k SE(U) 10.0um

Magnification: 3500x

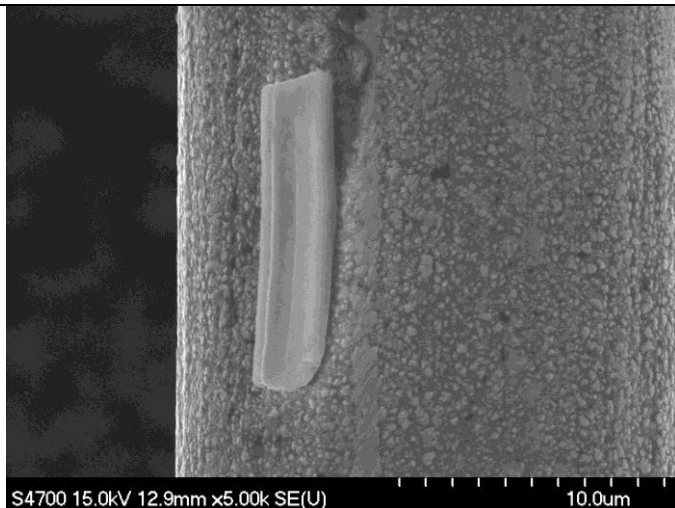
C:\EDAX\Projects\OlgaforHallID\S3-1 S3-2\S3-1b-poi-cryst.spc



EDS Analysis. Surface contamination

S3-1B-5

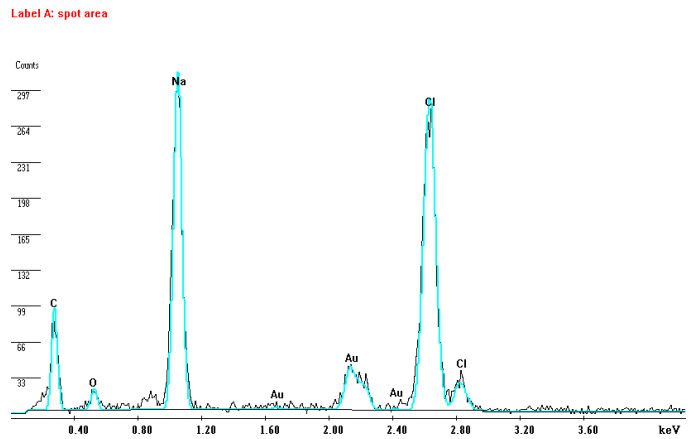
S3-1B-5



S4700 15.0kV 12.9mm x5.00k SE(U) 10.0um

Magnification: 5000x

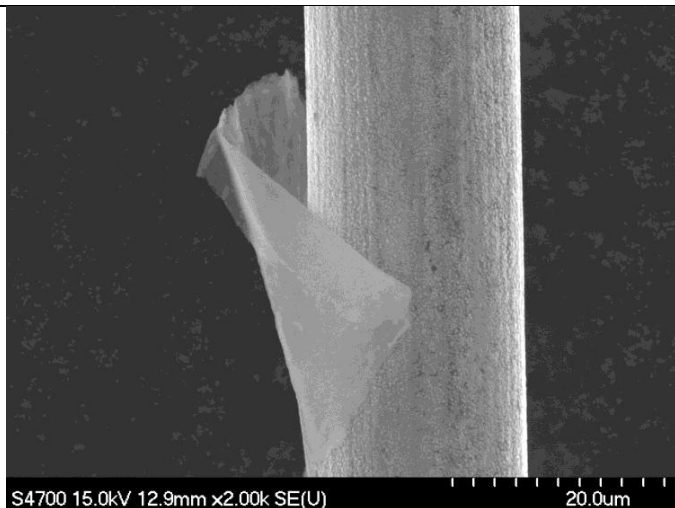
C:\EDAX\Projects\OlgaforHallID\S3-1 S3-2\S3-1b-5-poi-cryst2.spc



EDS Analysis. Surface contamination (NaCl?)

S3-1B-6 Environmental contamination

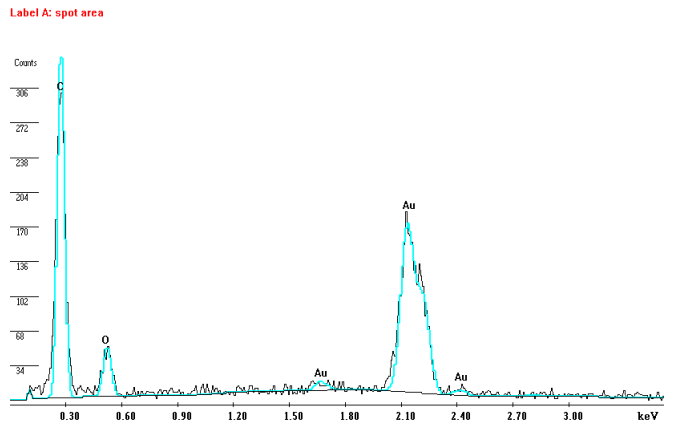
S3-1B-6



S4700 15.0kV 12.9mm x2.00k SE(U) 20.0um

Magnification: 2000x

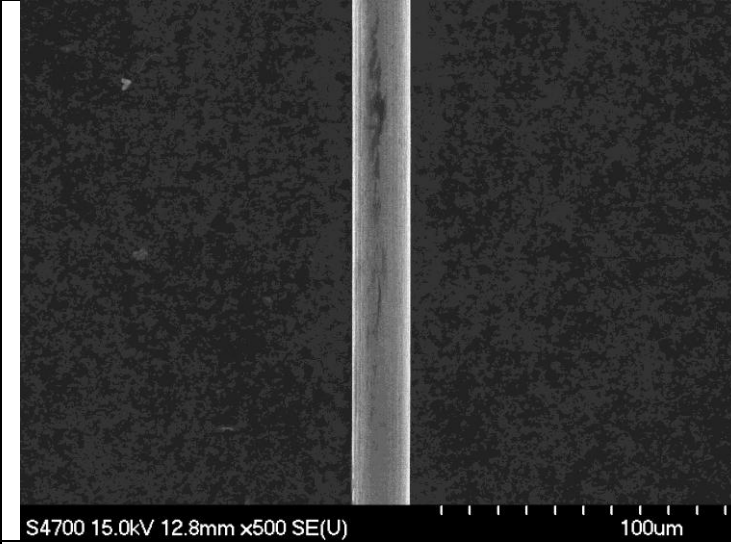
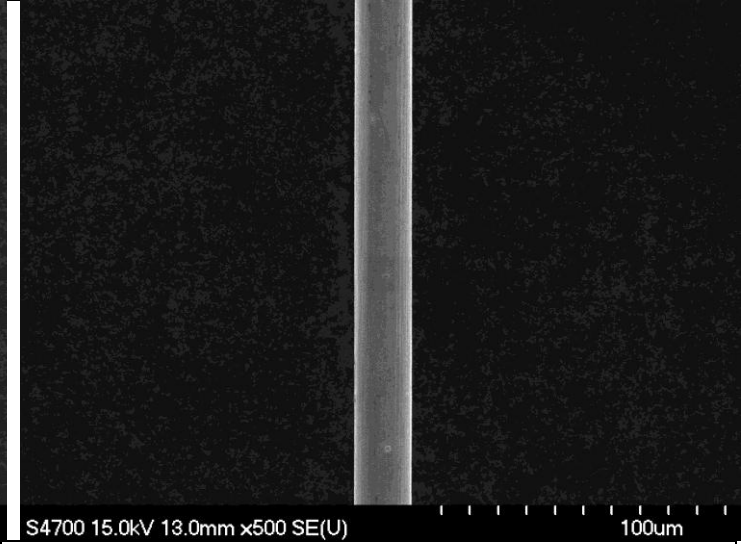
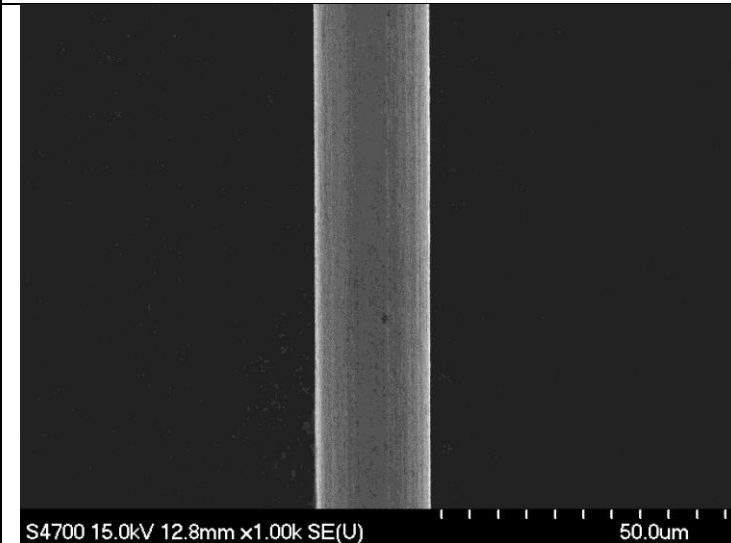
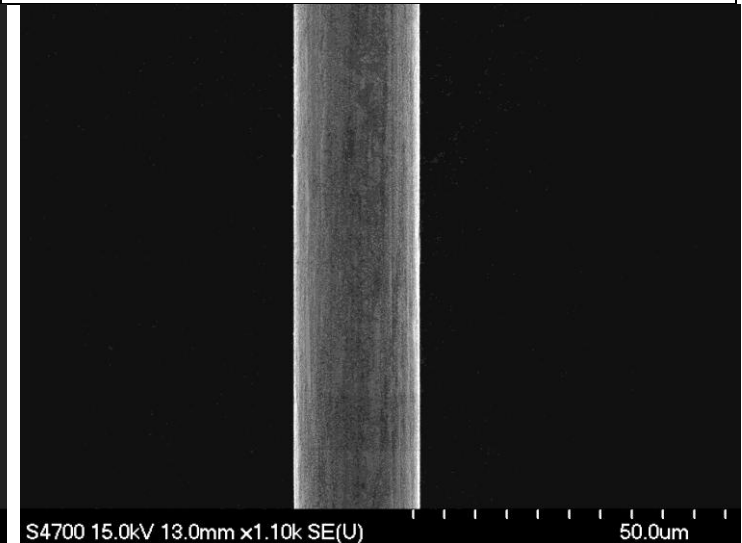
C:\EDAX\Projects\OlgaforHallID\S3-1 S3-2\S3-1b-6-poi-wrap.spc

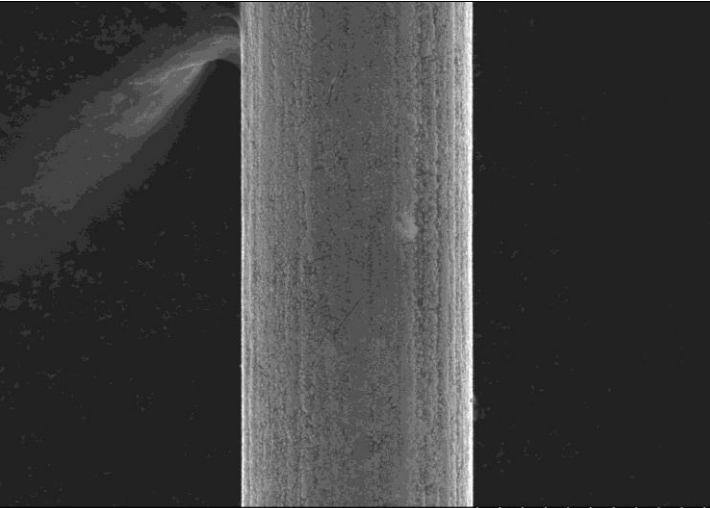
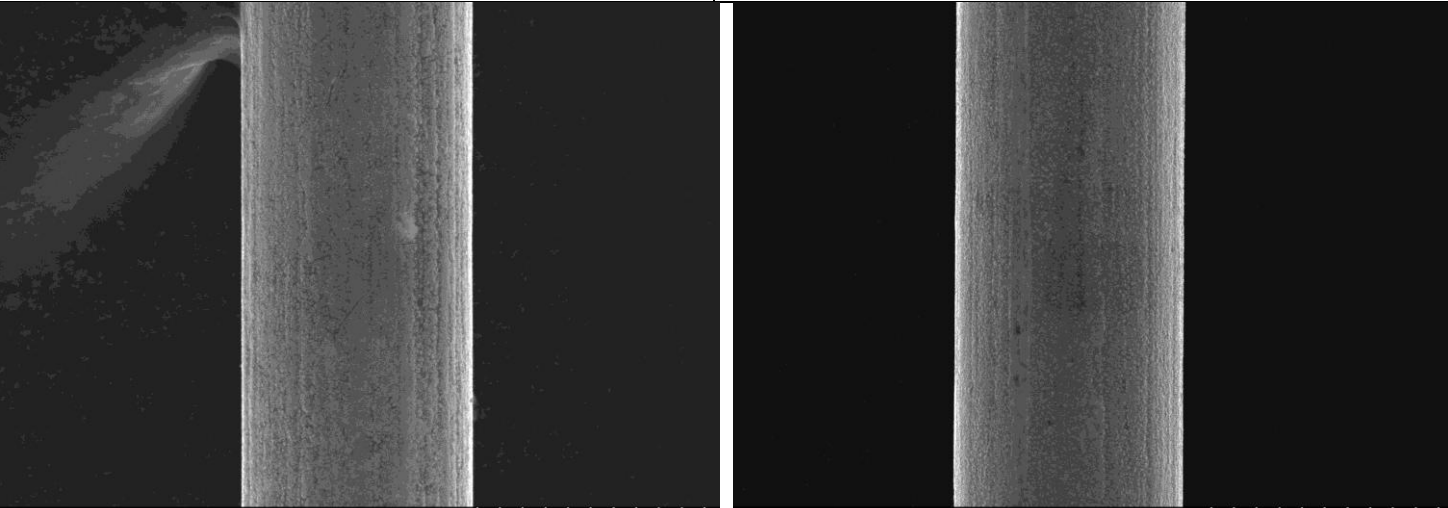
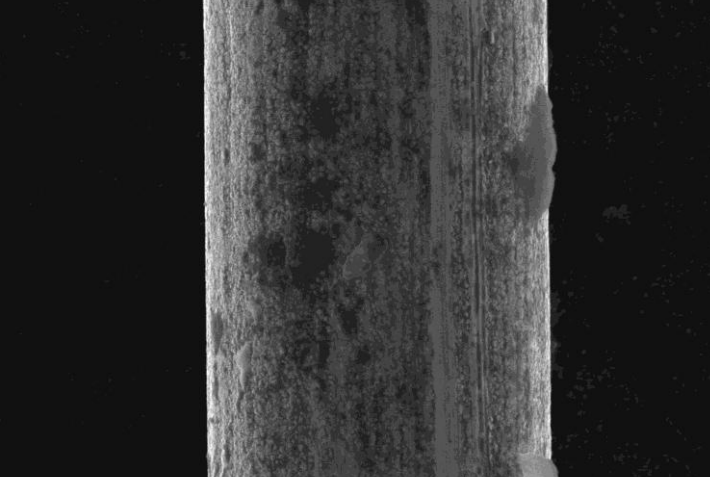
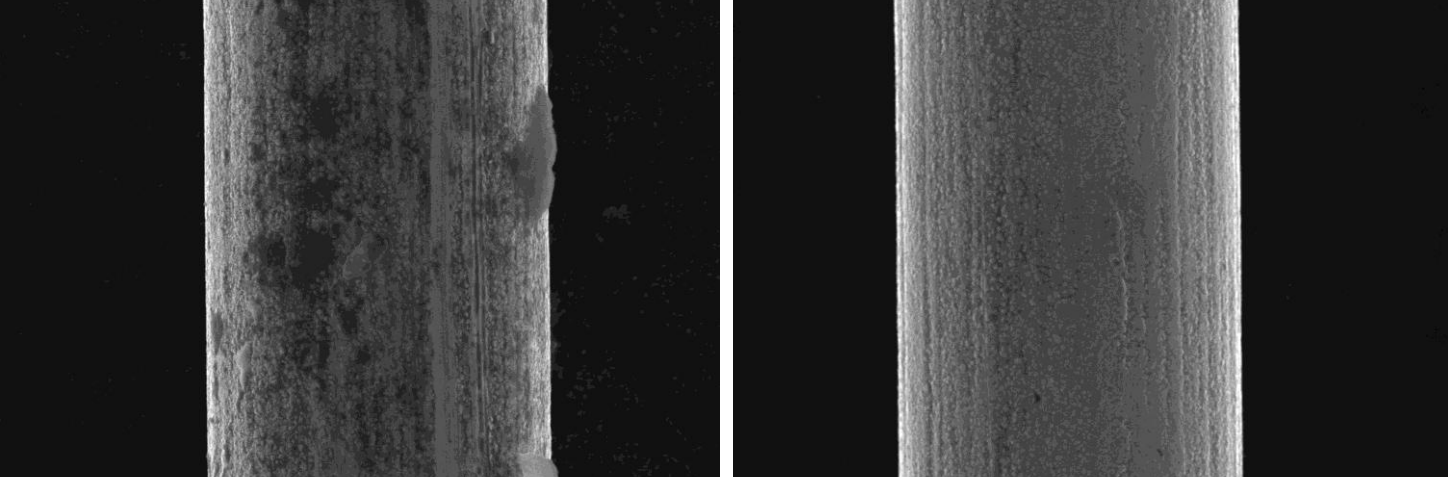


EDS Analysis. Environmental contamination

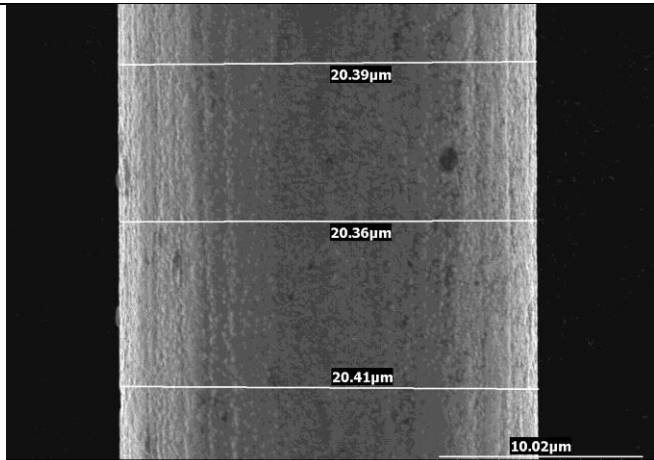
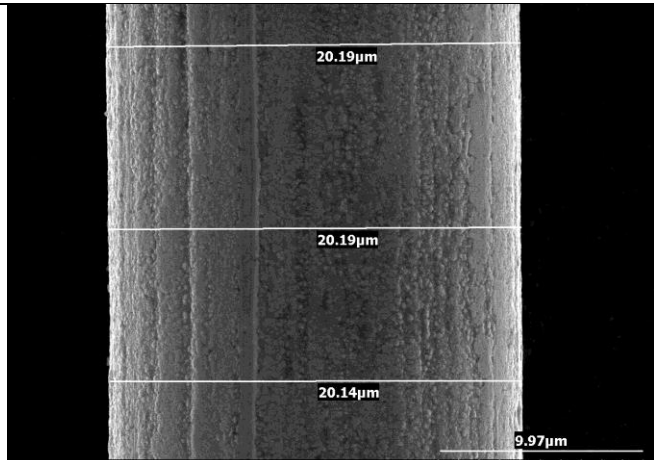
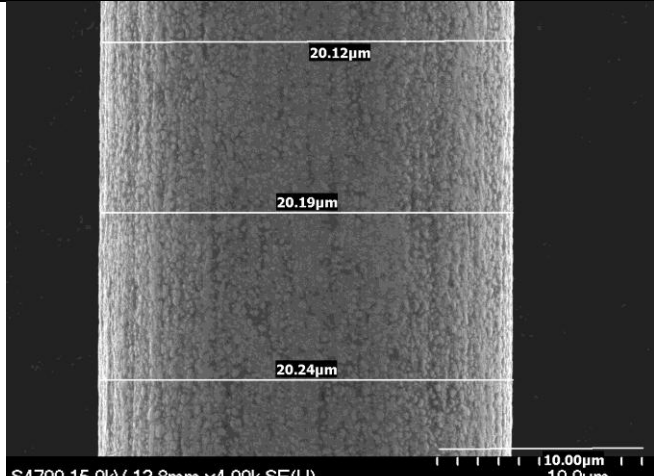
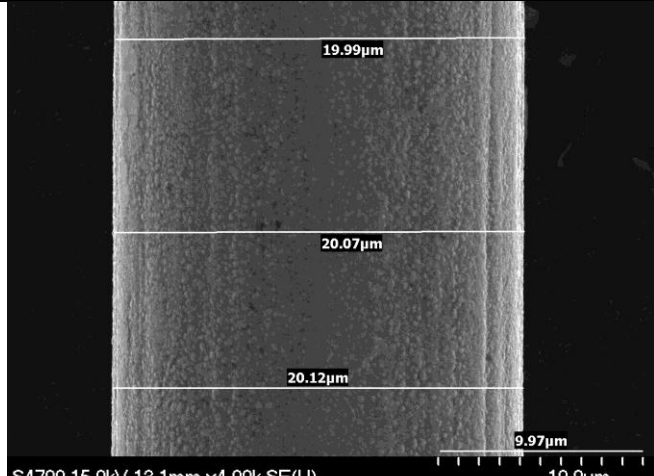
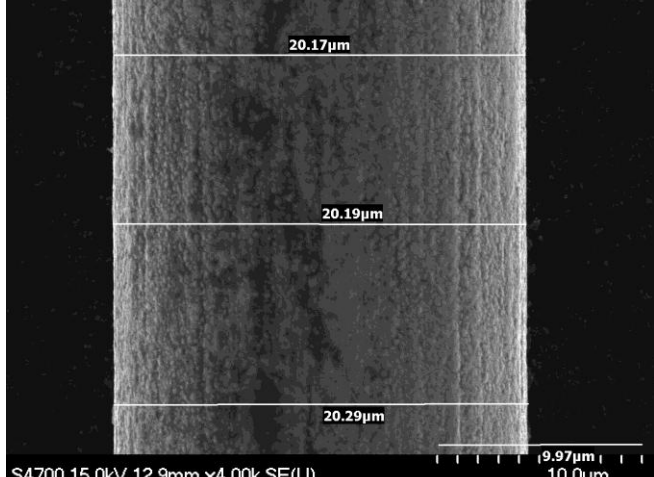
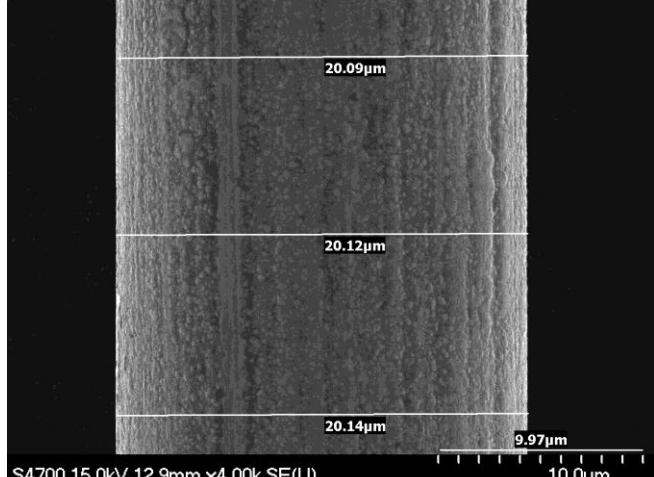
Sample S3-2 A, B

I. Images at designated magnifications


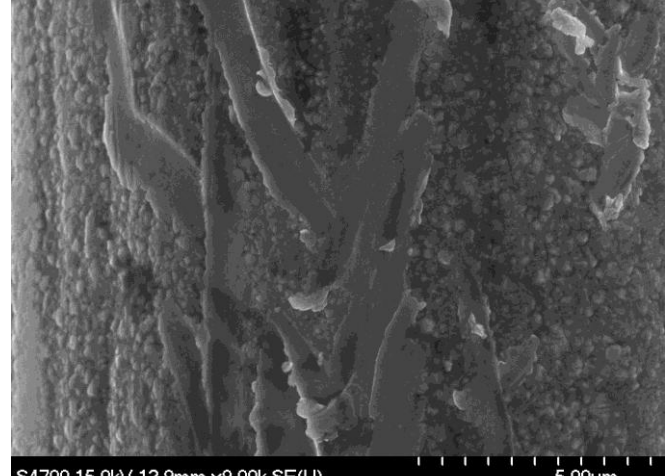
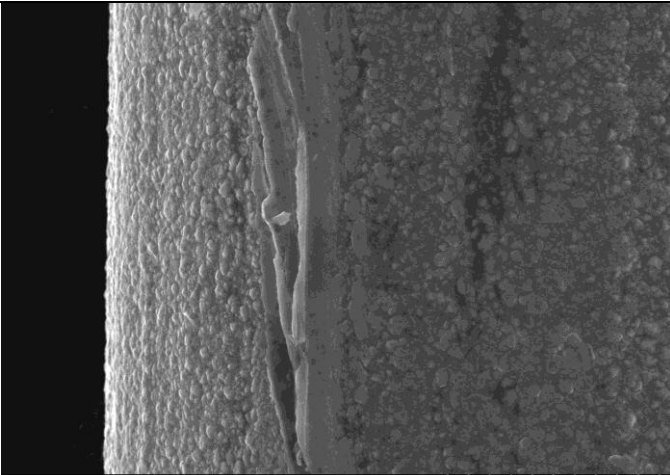
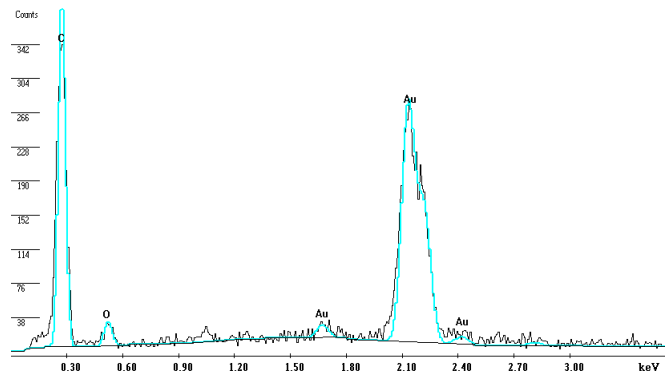


S3-2A-1	S3-2B-1
	
Magnification: 500x	Magnification: 500x
S3-2A-2	S3-2B-2
	
Magnification: 1000x	Magnification: 1000x

S3-2A-3	S3-2B-3
	
Magnification: 2000x	Magnification: 2000x
S3-2A-4	S3-2B-4
	
Magnification: 3000x	Magnification: 3000x

II. Ovality Measurements

<p>S3-2A-1o</p>  <p>S4700 15.0kV 13.1mm x4.00k SE(U)</p> <p>10.02µm</p> <p>10.0µm</p>	<p>S3-2B-1o</p>  <p>S4700 15.0kV 12.8mm x4.00k SE(U)</p> <p>9.97µm</p> <p>10.0µm</p>
<p>Magnification: 4000x</p>	<p>Magnification: 4000x</p>
<p>S3-2A-2o</p>  <p>S4700 15.0kV 12.8mm x4.00k SE(U)</p> <p>10.00µm</p> <p>10.0µm</p>	<p>S3-2B-2o</p>  <p>S4700 15.0kV 13.1mm x4.00k SE(U)</p> <p>9.97µm</p> <p>10.0µm</p>
<p>Magnification: 4000x</p>	<p>Magnification: 4000x</p>
<p>S3-2A-3o</p>  <p>S4700 15.0kV 12.9mm x4.00k SE(U)</p> <p>9.97µm</p> <p>10.0µm</p>	<p>S3-2B-3o</p>  <p>S4700 15.0kV 12.9mm x4.00k SE(U)</p> <p>9.97µm</p> <p>10.0µm</p>
<p>Magnification: 4000x</p>	<p>Magnification: 4000x</p>

II. Points of Interest

<p style="text-align: center;">S3-2A-6 environmental contamination.</p>  <p style="text-align: center;">Magnification: 13000x</p>	<p style="text-align: center;">S3-2B-8 Surface damage.</p>  <p style="text-align: center;">Magnification: 9000x</p>
<p style="text-align: center;">S3-1B-5 Surface damage.</p>  <p style="text-align: center;">Magnification: 8000x</p>	<p style="text-align: center;">C:\EDAXProjects\OlgaforHallID\S3-1 S3-2\S3-2b-6-poi1.spc</p> <p style="color: red;">Label A: spot area</p>  <p style="text-align: center;">EDS analysis of damaged area. Shows contamination. No W.</p>
<p style="text-align: center;">S3-1A-9</p>  <p style="text-align: center;">Magnification: 6000x Environmental contamination.</p>	<p style="text-align: center;">S3-1A-10 Environmental contamination</p>  <p style="text-align: center;">Just very artistic.</p>

