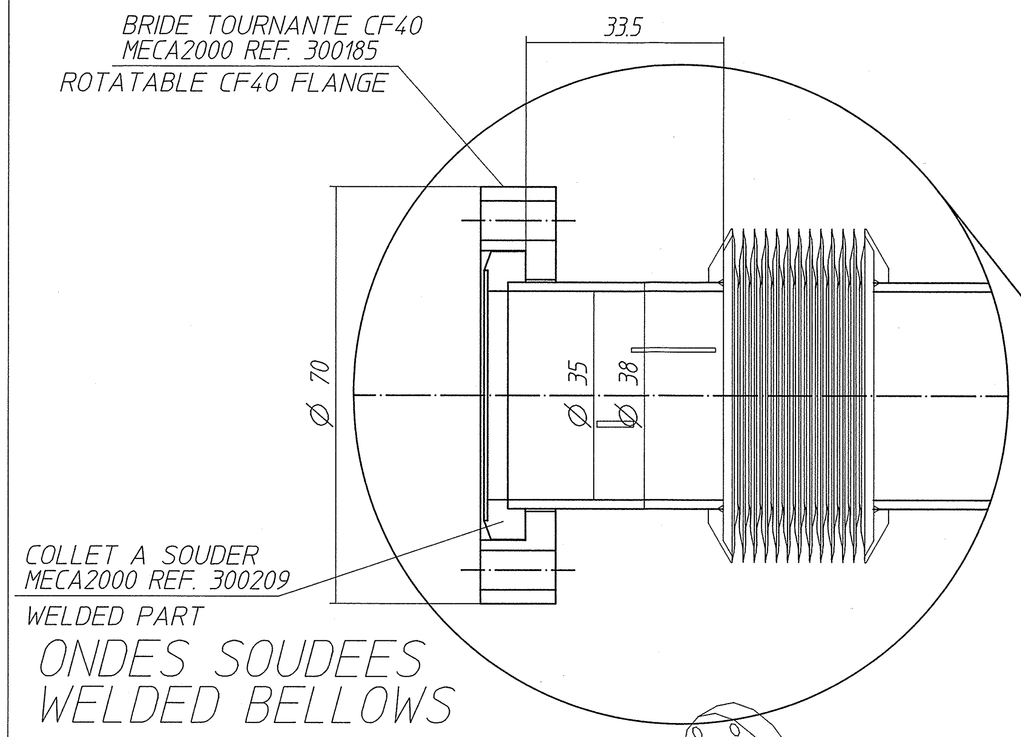
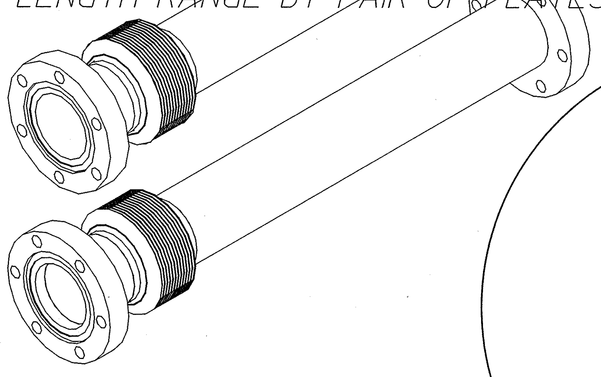
DETAIL VALABLE POUR LES 3 SOUFFLETS CI-DESSOUS
THIS DETAIL IS FOR THE 3 BELLOWS BELOW

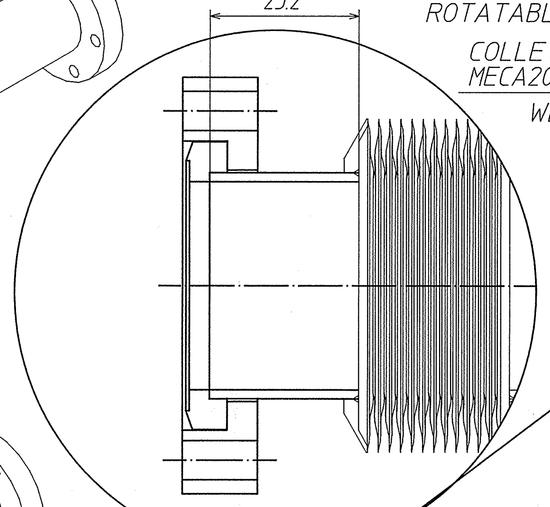


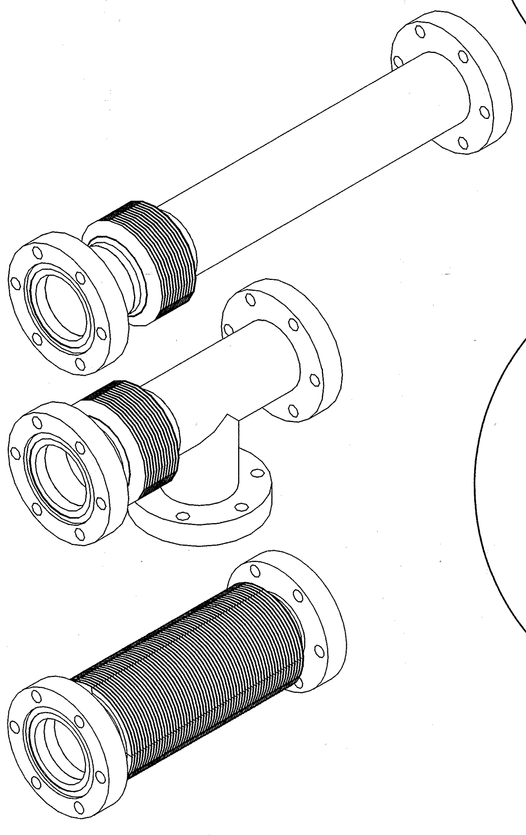
ONDES SOUDEES
WELDED BELLOWS

Ø INT. :36
Ø EXT. :56
LG COMPRIMEE PAR PAIRE DE MEMBRANE :0,5
LG LIBRE PAR PAIRE DE MEMBRANE :3,25
COURSE AXIALE PAR PAIRE DE MEMBRANE :2,2

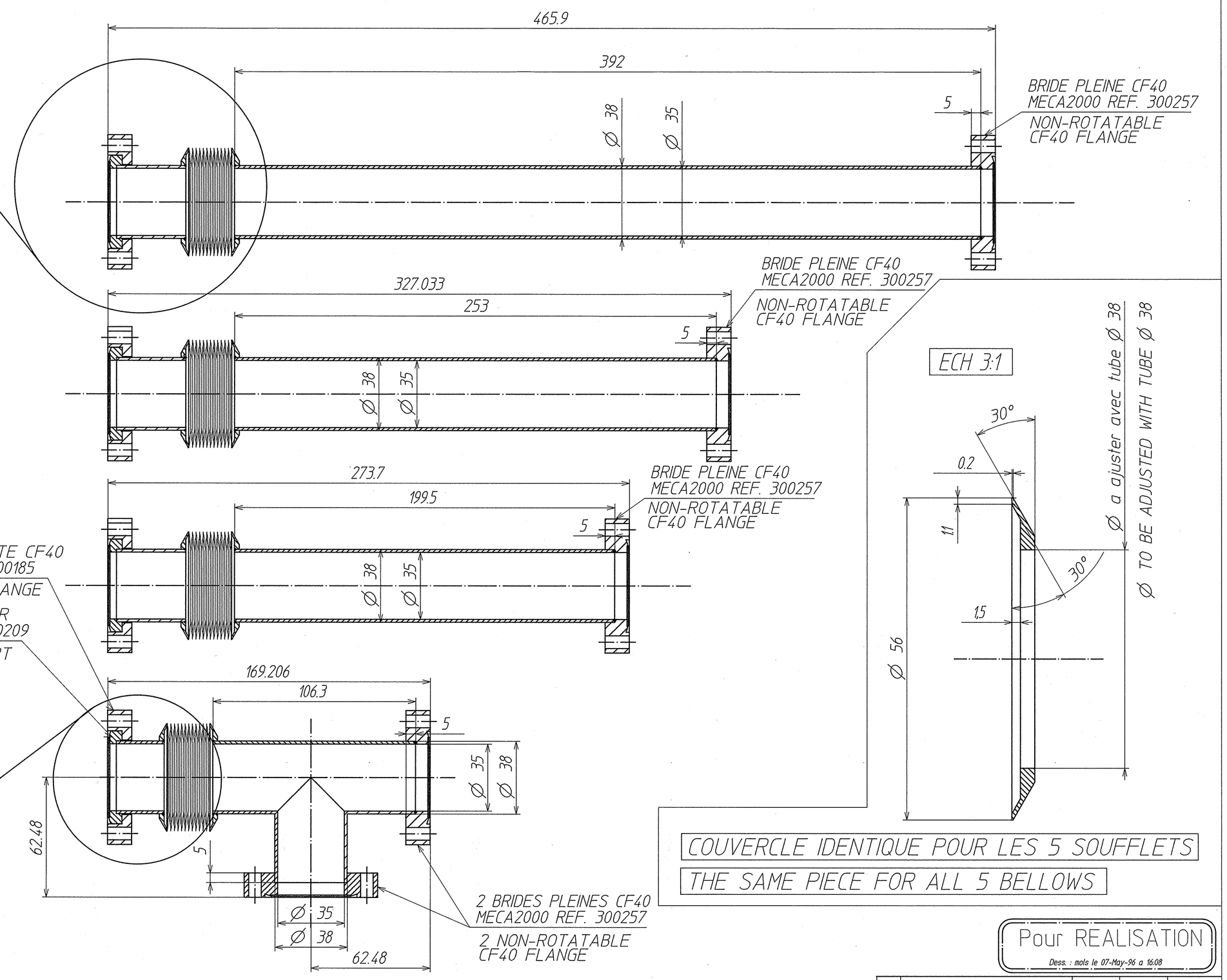
LENGTH COMPRESSED BY PAIR OF PLATES :0,5
LENGTH FREE BY PAIR OF PLATES :3,25
LENGTH RANGE BY PAIR OF PLATES :2,2





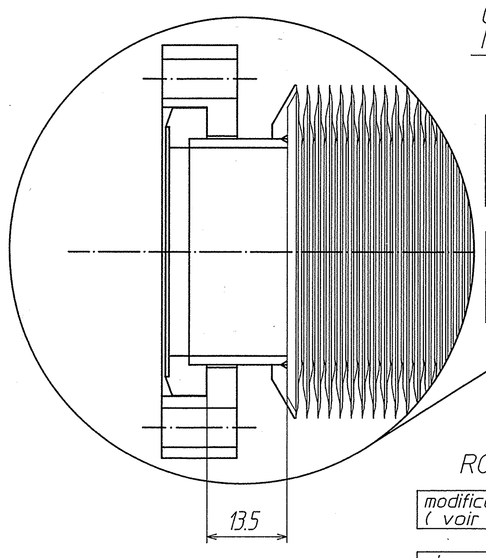


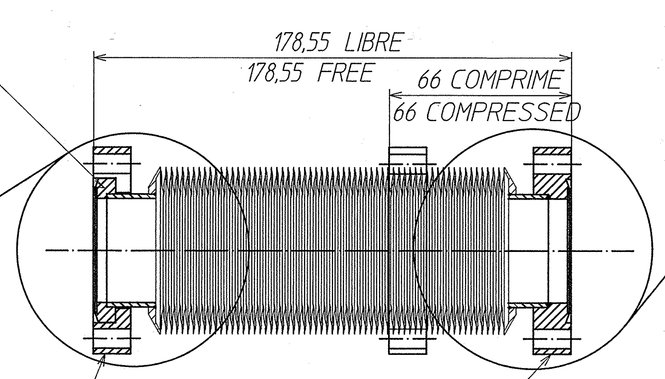
LES 4 SOUFFLETS SONT DESSINES EN POSITION DE MONTAGE
COURSE DES 4 SOUFFLETS /d 10 mm
THE 4 BELLOWS ARE SHOWN IN MOUNTED POSITION
RANGE OF THE 4 BELLOWS +/-10 mm



ECH 3:1

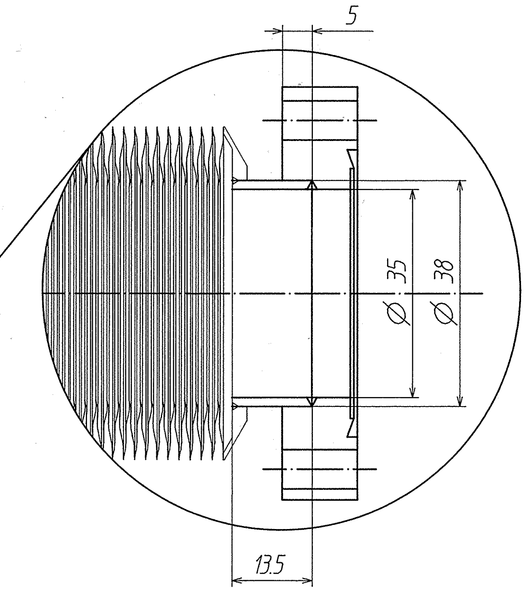
COUVERCLE IDENTIQUE POUR LES 5 SOUFFLETS
THE SAME PIECE FOR ALL 5 BELLOWS





percages remplaces par taraudages
threaded holes

modifications dues au fabricant
(voir Mr TOUSSAINT)
changes asked by the manufacturer
(voir Mr TOUSSAINT)



Pour REALISATION
Dess. : mols le 07-May-96 a 16:08

B	MATIERE	04/09/96	MOLS
A	Origine	10/04/96	SAUCE

Soudures □anches au vide taux de fuite < au minimum d□ectable par le spectrometre de masse a h□lium

Plan dessin□ avec le syst□me de C.A.O. EUCLID
Ne peut □re modifi□ que par le m□me moyen

16

304L STAINLESS STEEL

B.O. Projet : CEBAF/MES.140.MOLS

Ref. C.A.O. : PR1401 25-B

CADD I.D. NO. /wbs/6/65/656/65600/38143.d/65600E38143.25.SH1

Thomas Jefferson National Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

APPROVALS	DATE
DRAWN J. MILLER	12/11/96
CHECKED —	—
APPROVED —	1/7/97
APPROVED C. Curtis	1/4/97

HALL A
ARC MEASUREMENT
WELDED BELLOWS

SIZE E | DWG. NO. 65600-E-38143-25 | REV. —
SCALE | USED ON ASSY NO. | SHEET 1 OF 1

1

CEBAF
MESURE D'ARC
MOTORISATION+REGLAGE
SOUFFLETS

9B 6114 DM-1401 25-RB 1