## **DSG-SoLID Magnet Controls Meeting Minutes**

**Date:** November 10, 2021 **Time:** 11:00 – 12:00

<u>Attendees:</u> Peter Bonneau, Pablo Campero, Brian Eng, George Jacobs, Steven Lassiter, Mindy Leffel, Tyler Lemon, and Marc McMullen

## **Completed modifications of drawings**

Mary Ann Antonioli and Pablo Campero

- 1. A00000-16-03-0291 ASCII Communication System Diagram
  - Confirmed need to show the signal for relay module to enable communication with power supply
  - Since new signal to enable/disable communication with ASCII was confirmed, drawing A000000-16-03-0306 will be modified
- 2. A00000-16-03-0300 Remote A PLC Chassis Layout
- 3. A00000-16-03-0310 Remote B PLC Chassis Layout
- 4. A00000-16-03-0290 Primary and Redundant PLC Chassis Layout
- 5. A00000-16-03-0500 Transfer Line HX Interconnect System Diagram
- 6. A00000-16-03-0506 HX JT Valve Motor Drive Wiring Diagram
- 7. A00000-16-03-0509 HX JT Valve Controls Cable Diagram

## 1. Drawings in progress

Mary Ann Antonioli and Pablo Campero

1. A00000-16-03-0502 Transfer Line HX Vacuum Wire Diagram

- Drawing is considered completed since wiring diagram for vacuum gauge is already shown in drawing A00000-16-03-0221
- Later, if another vacuum signal needs to be monitored drawing A00000-16-03-0221 will be modified as needed
- 2. A00000-16-03-0503 Beamline Vacuum/spare Terminal Wire Diagram
  - Not needed for SoLID magnet controls
- 3. Reviewed Drawing List spreadsheet status
  - 95% of the drawings are completed

## 2. Instrumentation cabling

Mary Ann Antonioli, Pablo Campero, Brian Eng, Mindy Leffel, and Marc McMullen

- 1. Fabricated 83 cables
- 2. Organized and installed 3-level and 1-level terminal blocks, as shown in rack layout drawings
- 3. One Dataforth breakout board in rack #2 is missing;
  - Steven Lassiter ordered six Dataforth breakout boards
- 4. Received fifty 2-level terminal blocks and end barriers for 1-level terminal blocks
- 5. Wired intra-rack connections for magnet and CCR temperature sensors, from terminal strips to signal conditioning and from terminal strips to CCS boards
- 6. Wired load sensor signals from terminal strip to signal conditioning modules and from signal conditioning breakout boards to PLC terminal strips
- 7. Started wiring valve control signals

- 8. Cut and installed three DIN rails for power supplies, breakers, and terminal strip for the racks' power distribution
  - Steven Lassiter will provide 24 VDC power supply
  - Circuit breakers will be ordered; based on drawing A00000-16-03-0350, minimum quantities required as follow: six 0.5 A, three 1 A, and two 1.5 A
- 9. Steven Lassiter requested date for completion of wiring of racks
  - New date will be estimated and provided based on progress done in the upcoming weeks