

Weekly Report, 2016-08-31

Summary of Ongoing Projects

Hall B

Magnet

- Regarding communication:
 - * Configuration of:
 - PLC \leftrightarrow Hall B network.
 - PLC

 cRIOs in solenoid control systems.
 - * Modification of routines for:
 - Solenoid PLC ↔ distribution box PLC ↔ Torus PLC.
 - * Testing of PLC \leftrightarrow MPS
 - Using Torus PLC + Torus MPS (previous testing done with Torus PLC + Solenoid MPS). https://logbooks.jlab.org/entry/3419284
- Analysis of spreadsheets and drawings of solenoid control system.

Gas System

• Receiving for the RICH detector components for air cooling and N₂ system.

DC

• Added automatic controls for gas flow during operations.

DC Test Station

• Need TOSP from Mac Mestayer

SVT

• De-cabled and transported detector back to EEL

HTCC

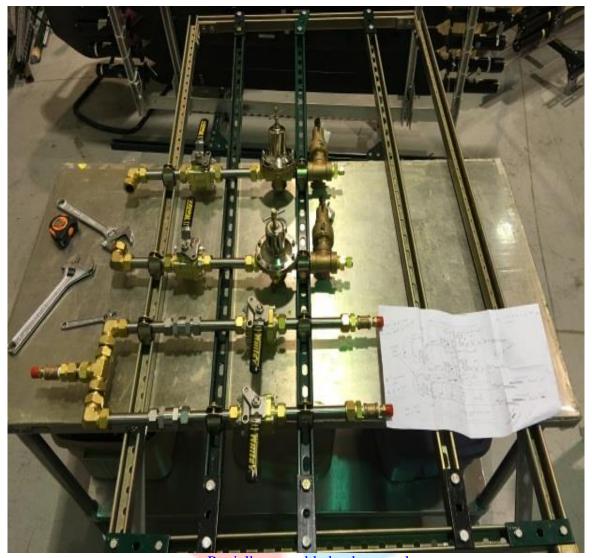
- Code changed to allow flow controller to be closed or open after start up
- Controls tab GUI implemented.

RICH

• Fabricating valve panel.



Detector Support Group Weekly Report, 2016-08-31



Partially assembled valve panel

- Spot test performed on mirrors 1 and 2.
- Python program developed to find radius of curvature of individual mirror sides.
- For a test of the new instrumentation and for standardization reasons between hardware interlock systems, tSVT program loaded on the RICH cRIO processor.

HDIce

- CAENels responded regarding request for modification to CT-Box firmware to allow triggering (using oscilloscope mode).
- Waiting on OSP to work in lab.

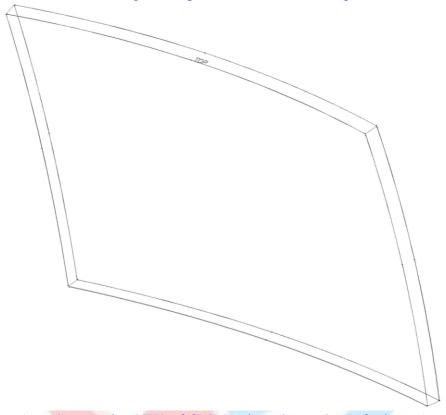


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Antonioli, Mary Ann

• Worked on LabVIEW code for full test of <u>HDice</u> RF Attenuation/Switching Unit. <u>RICH</u>

• Using NX9, drew arcs using CMM points and measured lengths.



Arcs drawn using NX9 of CMM points along edges of mirror 5.

• Observed spot tests of two mirrors.

Arslan, Sahin

• Started assembling **RICH** cooling circuit valve panel.

SVT

- De-cabled and disassembled SVT in hall, with Mindy.
- Helped with transportation.
- **DSG** waiting for Mac to submit safety documents for wire test chamber.

Bonneau, Peter

• Added channel to <u>Forward Tagger</u> Hardware Interlock System design to monitor Hodoscope box lid switch; if box is opened, HV will be ramped down.

Magnet Systems

• Identified issues, with Pablo, to be resolved regarding solenoid instrumentation and PLC programming. Problems include:



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- **★** PLC- Point I/O is not defined in solenoid drawings or signal spreadsheets.
- * IP addresses for Ethernet interfaces not defined.
- * Signal for SV8622 listed inconsistently in documentation.
- Monitored Torus cool-down progress.
 - * Cool-down halted due to unexpected forces on supports.

RICH

- Loaded onto cRIO processor SVT interlocks program, to test new instrumentation and to standardize hardware interlock systems,.
 - * With one exception, interlock program ran as expected.
 - Real-Time target CPU load value was not available while running local UI. This is a known bug in LabVIEW.

HDice

- Received response from CAENels regarding request for modification to CT-Box firmware to allow triggering (using oscilloscope mode).
 - * CAENels will perform feasibility study of trigger modification in October.
- Worked with Mary Ann to debug front panel display of RF Attenuation / Switching Unit.
- * Waiting for OSP to install and debug NMR instrumentation in HDice lab.
- Updated **DSG** control room laptop computer to Mathematica version 11.

Campero, Pablo

Magnet

- Worked on communication between PLC and Hall B network.
 - * Assigned new IP address for 1756-EN2T1 (local chassis) and 1756-EN2T2 (remote chassis) Ethernet modules to set up communication with PLC, and to read and write.
 - * Set up configurations for each module in local and remote chassis, modifying PLC program.
 - Set up PLC and cRIO communications in solenoid control systems.
 - * Configured communication of Ethernet generic modules on PLC program to set up communication with cRIO fast DAQ and LV systems.
 - * Researched IP address for each cRIO system located in TED building.
 - Began to modify PLC_Cooms program and routines to set up communication of PLC with distribution box (D_BOX) and Torus PLCs.
 - Analyzed with Peter spreadsheets and drawings of solenoid control system.
 - **★** Noted that a SV_8622_OPEN input signal appears in two drawings.
 - * Informed magnet staff.
 - Monitored EPICs screen of Cryo Distribution Systems (LN₂ and LHE) on a daily basis.
 - **★** There was a second stop in coold own this week.
 - Issues with strain gage values from Torus.
- Updated and labeled **DSG** photos folders with new photos of solenoid and Torus Control Systems in Hall B Magnet.



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Eng, Brian

SVT

- Connected TIs via fiber so cosmics could be taken over weekend during noise test.
- After SVT returned to EEL/124, de-cabled R4 on HFCB end in preparation of module replacement.
- For Hall B <u>Gas System</u>, filed support ticket with NI regarding issues with real-time applications deployed on cRIO; some shared variables don't work on apps but are fine when VI is run manually.

Magnets

• Tested PLC to MPS communication using Torus PLC + Torus MPS (previous testing was done with Torus PLC + Solenoid MPS). https://logbooks.jlab.org/entry/3419284. Ruben wants to have meeting to discuss results.

Hoebel, Amanda

RICH

- Troubleshooting Python mirror radius program to correct errors.
 - * Two sides were off by ~1000[mm].
- Wrote program in Mathematica to find radius of curvature for multiple points.

Jacobs, George

• Hall B **Detector** Gas Utilities presentation completed.

RICH

- Receiving components for air cooling and N₂ system.
- Air cooling valve panel assembly in progress.
- N₂ purge valve panel assembly in progress.

Leffel, Mindy

- Worked with Sahin replacing two drift chamber gas cylinders in clean room.
- Cabled and de-cabled SVT with Sahin.
 - **★** Finished connecting HTSB cables to patch panel.
 - * Removed, organized, and re-bundled patch panel cables.
 - **★** Cables that had been installed and removed improperly required extensive untangling.

RICH

- Continued work on interlock chassis.
 - * Cut and attached all three DIN rails.
 - * Cut slot for power connector.
 - * Started cutting, terminating, and attaching hook-up wires.



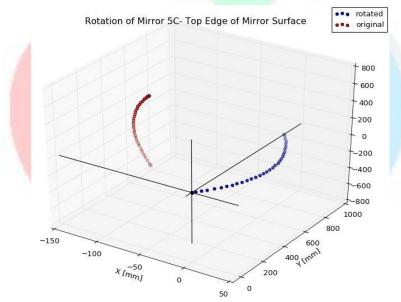
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• Terminated and tested one 37-contact D-sub cable for National Instruments **cRIO test station**.

Lemon, Tyler

RICH

- Performed spot test with Mary Ann on mirrors 1 and 2.
 - * Spot test approximates mirror radius of curvature by finding at what distance from the mirror (z) the smallest observed diameter (d0) of the reflected light is observed.
 - * Mirror 1: d0 = 1.549 mm, z = 2700 mm
 - * Mirror 2: d0 = 1.370 mm, z = 2700 mm
- Wrote Python program to find radius of curvature of individual mirror sides.
 - * CMM data points projected to plane generated from ideal corner points for side and then rotated and translated to lie in xy-plane.
 - * Rotated points used to calculate radius of curvature of side.



Python plot of original CMM points in red and rotated and translated points in blue with x, y, and z-axes in black.

McMullen, Marc

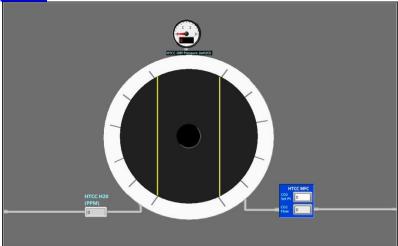
Gas System

- Added automatic controls for <u>DC</u> gas flow during operations. Region flow controller values will provide flow parameters for gas mixing flow controllers. When region flow is changed, mix flow will proportionally increase, keeping a steady pressure in the mixing buffers.
- Changed <u>HTCC</u> code to allow flow controller to be closed or open after start up, preventing HTCC group from having to shut down system during leak checking.



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• Added **HTCC** tab to controls GUI.



HTCC display in Hall B Gas Controls Software.

- Reviewed MVT OSP, and inspected detector for safe operations.
 - * LV supply is class 2(2-7 V, 55-100 As).
 - * Protective cover not installed on leads.
 - * Proper signage not present.
 - * LV connections at detector end exposed.
 - * OSP signature will be on hold until safety covers are added to LV supply.

DSG/Safety

- Completed quarterly safety walkthrough with Safety Warden Manager.
 - * Addressed findings with CTOF power cable and isolation transformer.
 - * Hall C machine shop machinery OSP updates need posting.
- Met with DSO concerning MVT OSP.
 - * DSO concurs with findings concerning protective covers, proper signage, and isolating exposed leads. DSO has notified Hall B leader.
- Continued work on Hall B gas system software talk.