

Weekly Report, 2017-06-07

Status

<u>Solenoid</u>

- Option to enter set point values for flow rates in vapor cooled leads A and B written and tested.
- Circuit diagram to calculate current in *Dump Resistor* verified.
- Formulas to relate resistance to estimate temperature analyzed.
- PLC code for Solenoid and Torus magnets verified.
 - * Found *EPICS_Watchdog fail* is not an interlock for Torus or Solenoid.
- Updates on Solenoid PLC code made to solve issues with EPICS screens tested.

<u>RICH</u>

- User Interface LabVIEW program completed.
- Procedure reviewed to implement NI work-around solution for loss of communication with EPICS.
- Hardware Interlock System CSS screen updated to include EPICS control status indicator and indicator color changes.
- Electronics "dark box" testing will use SVT R4 cover.

FT

- System Monitoring and Expert Control Setting tabs on GUI for EPICS hardware monitoring system created.
- Installation, testing, and debug of interlock system performed.
- EPICS GUI interface for client CLAS12 PV signal names programmed.
- Two humidity sensor cables and various other cables fabricated.
- Two cables incorrectly wired from FT group repaired.
- Hardware interlock system ready for FT group to test.

<u>SVT</u>

- Region 4 removed.
- Data and pulser cables rearranged.
- MVT integrated with SVT.

Gas System

- Purge lines for eCal installed for 4 sectors.
 - * Crane operator required for remaining 2 sectors.

<u>Hall D</u>

- PXI communication errors debugged.
 - * Started working again after multiple reboots.
- Newly repaired and calibrated solenoid GHe mass flow controllers installed and tested on upstream and downstream VCLs.
- Temperature in BCAL chillers increased to 18 °C on 06/06/17.



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<u>Antonioli, Mary Ann</u>

FT

- Using CS Studio, created cRIO System Monitoring and Expert Control Setting tabs on GUI for EPICS hardware monitoring system.
 - * Created EPICS names for signals read on tab.
 - * Assigned signal names to CS Studio objects.
 - Began AutoCAD wiring diagram of cRIO chassis.
 - * Drew chassis and components.
 - * Most of power system, temperature, and humidity completed.

Arslan, Sahin

Absent

Bonneau, Peter

• Worked with Amanda, Tyler, and Pablo on EPICS interface for <u>**RICH**</u> real-time program, reviewing procedure to implement NI work-around solution for loss of communication with EPICS.

Forward Tagger Interlock System.

- Worked with Amanda on installation, testing, and debug of interlock system in EEL.
 - * Programmed calorimeter chiller to accept input pump disable signal from interlock system. Programmed chiller output analog interface to provide pump pressure and status to NI ADC.
 - ★ Tested interlock enable and threshold controls for calorimeter internal temperature and humidity sensors and N₂ MKS mass flow meter.
 - Programmed Mpod LV controller to accept individual channel enables for calorimeter and hodoscope.
 - * Verified interlock system control of HV and LV supplies.
 - * Tested HV to LV trip delay controls for calorimeter and hodoscope.
 - * Tested threshold and enable controls for hodoscope temperature using temporary sensors. DSG has requested hodoscope temperature cable length from FT Group.
- Programmed CS-Studio EPICS GUI interface for client CLAS12 PV signal names.
- Developed and tested EPICS client interface and test program for FT Interlock System.
- Installed and tested work-around solution for loss of communication between EPICS and NI cRIO processor. Tested on both cRIO server and client modes.
- Worked with Mary Ann on programming of CSS signal monitoring tabs and wiring diagram for cRIO.
- Worked with Mindy on required cables.
- Held daily meeting on Hall D status and EPICS controls monitoring.
 - * Newly repaired and calibrated solenoid GHe mass flow controllers were installed and tested on both upstream and downstream VCLs. Controllers were set to final configuration of 31.15 SLPM.



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Campero, Pablo

Solenoid

- Wrote and tested PLC code to add option to enter set point values for flow rates in vapor cooled leads A and B.
- Discussed with Tyler and Probir calculations of new estimated temperatures that will be implemented for each coil.
 - * Verified circuit diagram to calculate current in *Dump Resistor*.
 - * Defined that voltage across *Dump Resistor* will be taken as voltage over whole magnet, which is voltage tap measurement for VT-20_DAQ.
 - * Analyzed formulas to relate resistance to estimated temperature.
 - * Defined five tag names that will be used to monitor these values in PLC and EPICS.
- Verified PLC code for Solenoid and Torus magnets and found that EPICS_Watchdog fail is not an interlock for Torus or Solenoid.
 - * PLC logic for *EPICS_Watchdog fail* is disabled at this time.
- Tested updates on Solenoid PLC code that were made to solve issues with EPICS screens.
 - * Load Cell, EM-Forces, Temperature Details, Hall Sensors and LHe-SST screens were fixed; mismatch on tag names and data type were solved.
 - * Tested correct readback values on each screen.

RICH

- Completed User Interface LabVIEW program.
 - * Wrote LabVIEW code to complete User Interface, Hardaware Interlock Event Handling, and Control Configuration loops.
 - * Completed EPICS Interface to UI loop. Configured indicators to display updates on thresholds that will be entered from EPICS side to User Interface VI.
 - * Debugged front panel view by organizing indicators and buttons in correct tabs and tables.
- Monitored and analyzed Logbook entries and EPICs screens daily.
 - On 6/6 noticed that temperature in the BCAL chillers increased to 18 °C.

Eng, Brian

SVT

- Removed R4, including all electronics.
- Rearranged data and pulser cables: https://logbooks.jlab.org/entry/3474885

MVT

- Integrated MVT with SVT.
- Swapped Ar bottle.
- Met with Bob and Stephan concerning gas mixing system. Equipment was removed to save costs. Bob is aware this will be less automated and therefore require more manual oversight.



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Magnets

- Got a 325 K error (according to cRIO), but no corresponding spike in EPICS data. Will continue running either until we get a clear error and recovery or Hall B is ready to power on Torus (so we can deploy the real-time executable.
- Debugging PXI downtime with Tyler: https://logbooks.jlab.org/entry/3474459

Hoebel, Amanda

- De-cabled **<u>SVT</u>** electronics rack with Brian.
- Analyzed <u>LTCC</u> leakage rates.
 - * Created histograms of fill times in Python.
 - * Calculated average leakage in L/day for each sector.
 - * Leakage rates based on flow similar to Brian's measurements.

LTCC Leak (in L/day)								
	S1	S2	S3	S4	S5	S6	Total	
Amanda	102.69	61.15	134.47	84.08	57.34	149.11	20609.54 L	
Brian	112.54	51.59	125.8	54.01	43.52	139.89	18456.90 L	

Leakage based on flow rates for 6 LTCC sectors from Python program compared to Brian's measurements, from 2017-04-25 to 2017-05-30, omitting 2017-05-10 and 2017-05-11.

FT

- Tested interlocks with Peter.
 - * Confirmed functionality of sensor enables.
 - * Verified interlock errors latched by system and checked reset function.
 - * Checked trip threshold values for calorimeter temperature, humidity sensors, and gas flow.
 - * Tested HV-LV trip delay.
 - * Verified system turn-off of chiller pump.
 - Added rules to EPICS interlock PV indicators.
 - * Indicators are red when status trips.

Gas System

- Attended eCAL safety walkthrough.
- Ran gas lines for eCAL with Tyler, Mindy, and George. •
- Monitored EPICS and logbook.
 - ***** Two mass flow controllers repaired and re-installed for solenoid on 05/31/17.

Jacobs, George

No report received.



Detector Support Group Weekly Report, 2017-06-07

Leffel, Mindy

- Worked in hall B with Amanda, Tyler, and George running eCal <u>gas system</u> purge lines. **FT**
- Contributed to chassis installation, setup, and testing.
 - * Fabricated two humidity sensor cables and various other cables.
 - * Repaired two cables incorrectly wired by FT.

HTCC

- Discussed repair of signal cable with Youri.
 - * Started repair in hall B, could not finish, as was given incorrect connectors.
 - * Located correct connectors and returned wrong ones to stockroom.

Lemon, Tyler

- Attended <u>Solenoid</u> Cooldown ERR dry run.
- Ran three **ECAL** gas lines with Mindy, Amanda, and George.
- Updated <u>**RICH</u>** Hardware Interlock System CSS screen.</u>
 - * Added indicator to show EPICS control status.
 - Added rules to blink sensor value indicators yellow and red if sensor is out of bounds.
 - * Added rules to change sensor status color to yellow and display "disabled" if that sensor is disabled.
- Wrote program in Python to analyze <u>LTCC</u> gas leak data.
 - Program calculates gas leak using pressure drop, as follows:
 - Reads data from Excel sheet.
 - Finds "pressure decay periods" (periods less than 150 minutes with no flow).
 - Calculates leak rate using absolute pressure drop over pressure decay period.
 - Fits each pressure decay period's data to an exponential decay equation.
 - Calculates leak rate using pressure drop as given by fit results.
 - Generates histograms for all decay periods' leak rates, pressure drops, mean ambient pressure, and time interval.
 - Numerical results do not match what Brian has measured, but ranking from best to worst for results obtained using exponential decay fit match (Python results below).



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Leak Rate from Pressure Decay

From 2017-04-25 17:04:16 to 2017-05-30 08:45:33*

Calculation Results Ordered Lowest to Highest Average Leak Rate

Sector	Average Leak Rate [L/Day]	Standard Deviation [L/Day]	Total Flow [L]		
5	42.01	6.22	1455.65		
2	42.06	8.16	1457.58		
6	45.65	10.32	1582.04		
4	45.83	15.38	1588.01		
1	50.53	11.49	1751.16		
3	52.62	15.03	1823.36		

Fit Results Ordered Lowest to Highest Average Leak Rate

Sector	Average Leak Rate [L/Day]	Standard Deviation [L/Day]	Total Flow [L]		
5	39.54	7.60	1370.35		
2	40.54	10.53	1404.85		
4	42.96	9.14	1488.86		
6	44.25	11.33	1533.33		
1	47.64	12.00	1650.73		
3	50.23	14.86	1740.52		

*2017-05-09 11:00:00 to 2017-05-11 19:00:00 skipped due to incorrect data from deadband experimentation.

• Debugged Solenoid PXI communication errors with Brian.

- * PXI was not sending data to EPICS and was not responding to pings.
- * No errors initially on console, but error received when PXI power-cycled.
- * Changed PXI to use static IP address.
- ★ Updated PXI software and LabVIEW program to LabVIEW 2016.
- * On later power-cycles, error remained or PXI self-rebooted into safe mode.
- ★ Was not able to start LabVIEW project consistently.
 - Start-up app would not deploy, but was able to deploy VI manually.
 - Able to restart program after opening VI in debug session, then stopping and starting VI after it froze during initialization.

McMullen, Marc

Absent