

Weekly Report, 2017-07-19

Status

Solenoid

- Configuration of LVDT for four electric valves in Solenoid Service Tower verified.
- Polarity in terminal blocks for Solenoid Service Tower temperature sensors swapped to solve issues with out-of-range readout.

RICH

- Reflectivity of seven spherical mirror samples tested.
 - * Two for mirror #3, five for mirror #4.
- Reflectivity test station dark box modified to make dark box big enough to test actual spherical mirrors.
- Stability test of calibration for reflectivity test station performed.
 - * All but one wavelength (300 nm) have calculated errors less than 1%.

\mathbf{FT}

- Hardware interlock cRIO's real-time and user interface reprogrammed and tested for Hall B network operation.
- Interlock's capability to control of FT LV and HV power supplies verified after Hall B installation.

HDice

- NMR program modified to allow for manual control of power supply.
- Program developed to measure external trigger efficiency of lock-in amplifier.
 - * Trigger efficiency drops below 100% at frequencies above 425 Hz.

GAS Systems

• Hoist rings for **RICH** front panel lifts ordered.



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Antonioli, Mary Ann

- Continued writing code for automatic mode of **cRIO test stand**.
 - * Wrote two sub-routines to display error in case of test failure.
 - * Wrote state machine for testing of channel 0.
- Made final edits to and posted Note 2017-07.
- Made first edit to Pablo's Solenoid cooldown Note.

Arslan, Sahin

Absent

Bonneau, Peter

• Worked with Tyler on **RICH** hardware implementation of LV-HV power supply sequencing.

\mathbf{FT}

- Reprogrammed and tested interlock system cRIO's real-time and user interface programs for Hall B network operation.
- Verified interlock control of FT LV and HV power supplies after Hall B installation.
- Met with Marco Battaglieri and Raffaella Devita regarding installation, test, and operation of interlock system.

HDice

- Worked with Amanda on testing and debugging NMR program and instrumentation.
 - * Investigated programming for power supply manual mode operation.
 - * Discussed and investigated He temperature monitoring.
- Developed program to measure lock-in amplifier external trigger efficiency.
 - * Trigger efficiency drops below 100% at frequencies above 425 Hz.
- Held meetings on Hall D status and EPICS controls monitoring.
 - * Solenoid LN₂ liquid level started dropping after dewar fills, even after supply valve opened to its maximum set-point.
 - * Possible contamination (ice) is working its way to valve after dewar fill.
- Discussed with Mary Ann automatic mode testing for cRIO test station.
- Tested manual mode of cRIO test station. Program is working as expected.
- Contacted computer center and increased quota for DSG and DSG Slow Controls directories to 80 GB each.

Campero, Pablo

 Assisted in modification of Reflectivity Test Stand's dark box, making it taller to allow testing of <u>RICH</u> mirrors.

Solenoid

• With Brian, tested changes to LV cRIO program for axial load cells AL_01, AL_08 and AL_04.



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- Configured E-WEB PLC module.
- Tested operation of four electric valves in Solenoid Service Tower.
 - * Noticed incorrect Master-Slave indicator status between the four LVDTs.
 - * Corrected wiring diagram for LVDTs.
- Solved issues with out-of-range readout of temperature sensors in Solenoid Service Tower.
 - * Swapped polarity in terminal blocks.

Eng, Brian

- Leak tested <u>MVT</u> with Marc; found that relief valves leak even as low as 5 psi: https://logbooks.jlab.org/entry/3479200 Working with DA to find improved replacement (have some kind of leak tightness spec).
- Yuri said **SVT** R2 S6 had faults in register test, but when I ran it there were no errors.
- All <u>magnet</u> cRIOs have NTP enabled for time synchronization: <u>https://logbooks.jlab.org/entry/3478890</u>

RICH

- Set up taller dark box in EEL/108 with Tyler, Marc and Pablo. Used extruded AL legs from old SVT dark box to raise height and tedlar/mylar to cover gaps in panels.
- Submitted work request to have ground wire for compressor added in EEL/125—completed.

Solenoid

- Made data available from Axial LC tests (along with simple plot): https://logbooks.jlab.org/entry/3478625
- Changed LC calibration tables: https://logbooks.jlab.org/entry/3478798
- Tested axial LC with Pablo at no load to get baseline values, in case it is decided to use that for zero.
 - * Incomplete. Will finish once genie lift access is available and no welding is taking place.
- Debugging cryo-con units with Pablo. Scot fixed some wiring, switched a redundant sensor, reconfigured units to use static IP and disabled some network functions that aren't used: https://logbooks.jlab.org/entry/3479273

Hoebel, Amanda

• Performed **RICH** mirror reflectivity test with Pablo and Mindy.

HDICE

- Modified program to allow for manual control of PS.
 - * Manual control function was already implemented in program; however, it did not work correctly.
 - * "Read current" indicators do not read correct current.
- Troubleshoot temperature sensor and LHe level sensor.
 - **★** LabVIEW cannot query temperature or liquid level.
- Monitored EPICS and logbook.



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- **★** On 07/14/17, two single-stage regulators were installed on each bank of CDC's CO₂ bottles to correct for automatic and manual switch-over failure which occurred on 07/10/17.
- Discussed Pablo's note on Controls and Instrumentation for Solenoid power-up, with Tyler.
- Created summary page for weekly report.

Jacobs, George

GAS Systems

- Discussed MVT mixing system with DA. Analysis in progress.
- Discussed Hall A GRINCH detector's C₄F₁₀ gas recovery with Carlos Gayoso.
- Updated MVT gas mixing system P&I and components spreadsheet.
- Discussed DC endplate deflections, wire tensions, and gravitational deflections with Mac.
- Ordered hoist rings for front panel lifts.
- Lift plans for RICH are in progress.
- Participated in quarterly safety walk-through of 96B gas shed and surrounding area

Leffel, Mindy

RICH

- Continued working on HTSB jumpers.
 - * Humidity jumpers all 16 terminated, 48 wires soldered.
 - * Temperature jumpers 6 terminated, 24 wires soldered.
- Started modifications to cRIO chassis.
 - * Drilled holes on back of box.
 - * Cut cable tray to size and attached to box.
- Worked with Tyler on laser test stand.
 - * Did initial setup, ran multiple calibrations and mirror tests, and tested first 10 sample mirrors.
 - * Realigned test stand after modification to allow for spherical mirrors.

Lemon, Tyler

RICH

- Tested reflectivity of spherical mirror samples with Mindy.
 - * Seven samples tested: two for mirror 3, five for mirror 4.
- Modified reflectivity test station dark box with Marc and Brian to make dark box big enough to test spherical mirrors.
 - * Replaced vertical supports with longer aluminum pieces.
 - * Covered gaps caused by making dark box taller with Mylar/Tedlar sheet and tape.
 - * Covered dark box with fabric to make it more light-tight.



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- * Measurements with photodiodes inside modified dark box are similar to measurements before modification.
- Performed calibration stability test of reflectivity test station.
 - * Set up test station for calibration runs in morning.
 - **★** Took calibration runs on every hour (seven measurements from 10:00AM to 4:00PM) without changing any test station optics.
 - * Found that calibrations do not vary over course of a few hours.
 - * All but one wavelength (300 nm) have calculated errors less than 1%.
- Added features to Hardware Interlock System program.
 - * To UI, added interlock over-threshold trip delay and HV-LV trip delay.
 - * To Real-Time subVI, added signal averaging.

McMullen, Marc

MVT

- Continued investigation of pressure loss with Brian.
 - * Installed pressure gauge to verify pressure downstream of regulator, per DA recommendation.
 - * Tested each relief individually. RV is specified to relieve at 40 psi; it leaks at 5 psi.
 - * Confirmed that SVT valve leaks as well.
 - * Reassembled, and requested minimum operating pressure from Saclay, to minimize gas loss during operation.
 - * Gas controls interface received.

RICH

- Completed changes to OSP and THA that were requested by Pressure Systems SME.
 - * Waiting on gas distribution document before resubmission.
- Visited GandR Metals with Tyler, INFN, and EH&S materials handling specialist.
 - * Stiffening tool has been fabricated. To mate device to other materials handling tools, adapter plate design has been submitted.
 - * Jlab EH&S has received all welding inspection documentation from GandR, except for Visual Inspection Report.
 - Items received: Welders Qualification, Welding Procedure, Inspector's License, and Procedure Qualification Results.
 - Received invoice for welding inspector, which needs to be paid to complete inspection.
- Lifting "eye" bolt on Electronics Panel installation tool was replaced with hoist ring. Two mounting bolt holes required countersinking, due to interference with hoist ring.
- Approved DSG-List for Mirror Spot testing.
- Worked with Tyler, Brian, and Pablo on modifying Winston Cone Laser dark box.
 - * Vertical legs were replaced with taller legs, tedlar and additional black-out fabric used to ensure light tightness.
 - * Photo diode readout confirmed acceptable light tightness.