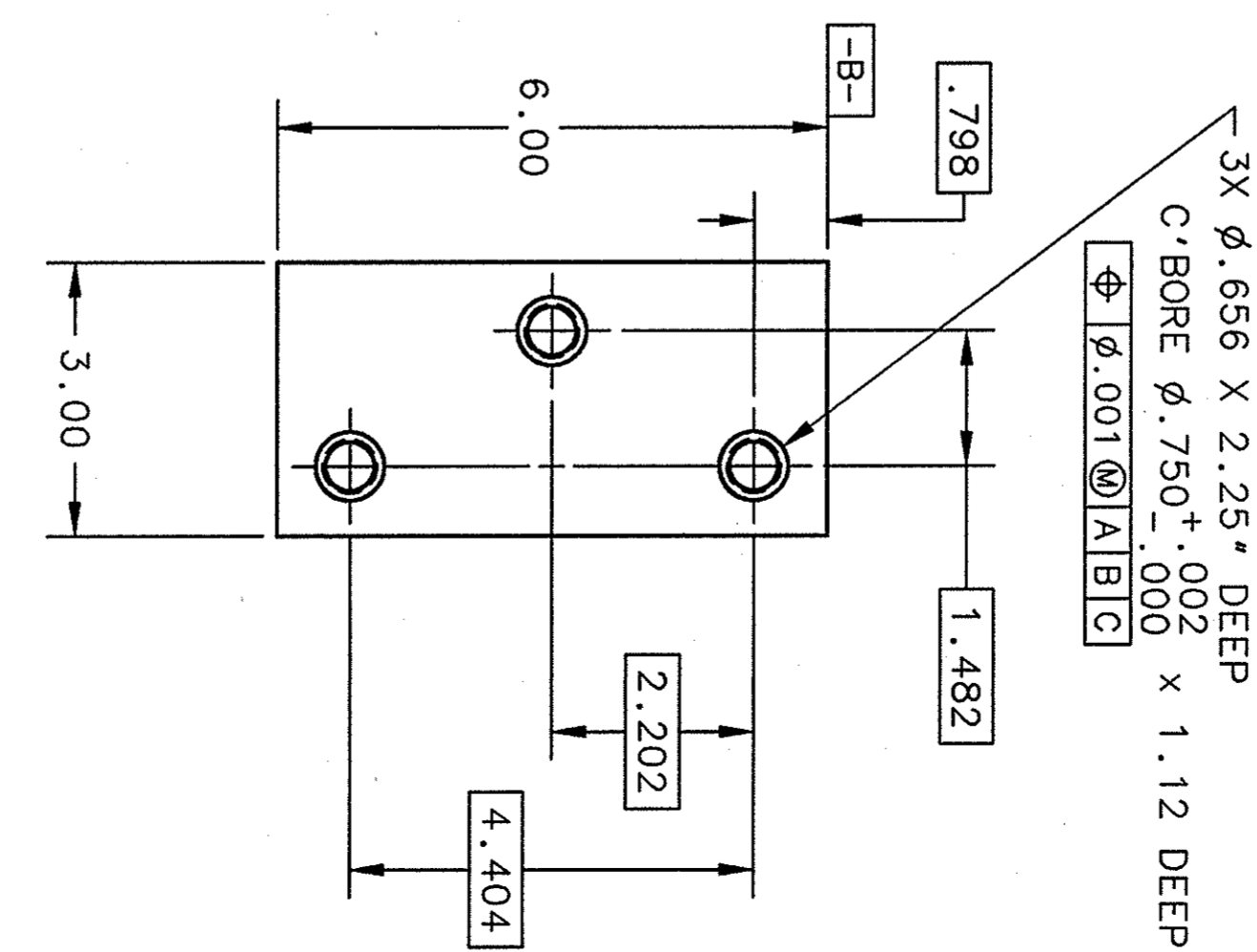
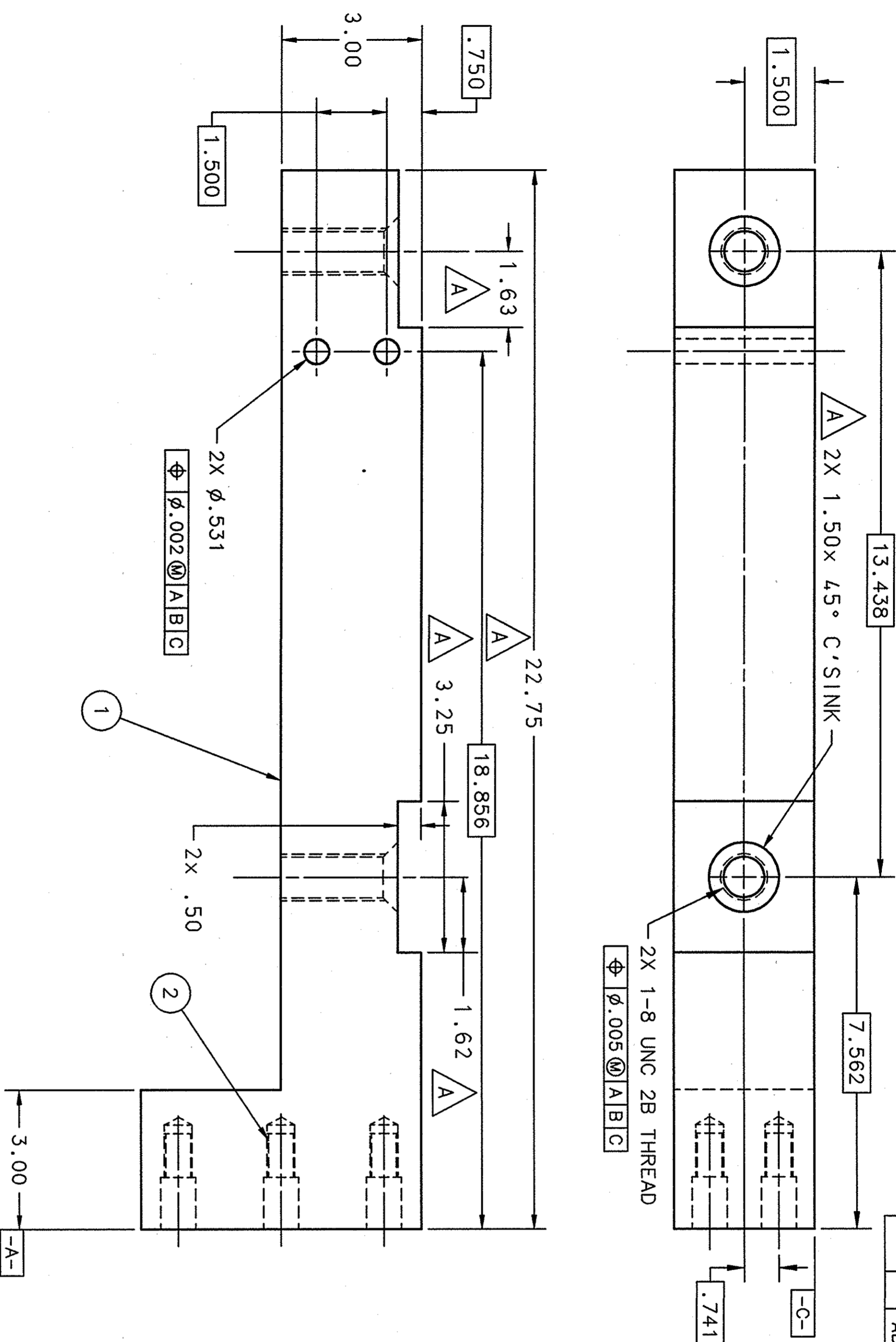


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
VAR	A	SHORTENED ARM, ADDED NOTCHES AND ADDED NOTE & C'SINK	3/MAY/02	5.6
			12/02/02	5.6



NOTE:  
-1 TOLERANCES FOR DIMENSIONS  
X ± .1

QTY	ITEM	PART OR IDENTIFYING NO.	DESCRIPTION OR IDENTIFICATION	MATERIAL SPECIFICATION	NOTES
3	2	MCMASTER 91732A218	COIL INSERT	STAINLESS STEEL	
1	1		3X6X24 BLOCK	6061-T6 ALUMINUM	

DIM & TOL PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMAL ANGLES ±.50° FRACTIONS .XX ±.01 ±N/A .XXX ±.005

APPROVALS: DATE

DRAWN: R. BISHOP 12FEB01

CHECKED: E. FELDL 22MAR01

APPROVED: T. WHITLATCH 26MAR01

APPROVED: WM. SCHNEIDER 26MAR01

Thomas Jefferson National Accelerator Facility  
UNITED STATES DEPARTMENT OF ENERGY

SPALLATION NEUTRON SOURCE  
CAVITY TOOLING  
TACK WELD STAND  
SUPPORT ARM ASSEMBLY

FINISH 125 UNLESS OTHERWISE NOTED  
DEBURR & BREAK ALL SHARP EDGES  
DO NOT SCALE DRAWING

SCALE 1:2 USED ON ASSY NO. CRM-900-0010-0100 SHEET 1 OF 1

