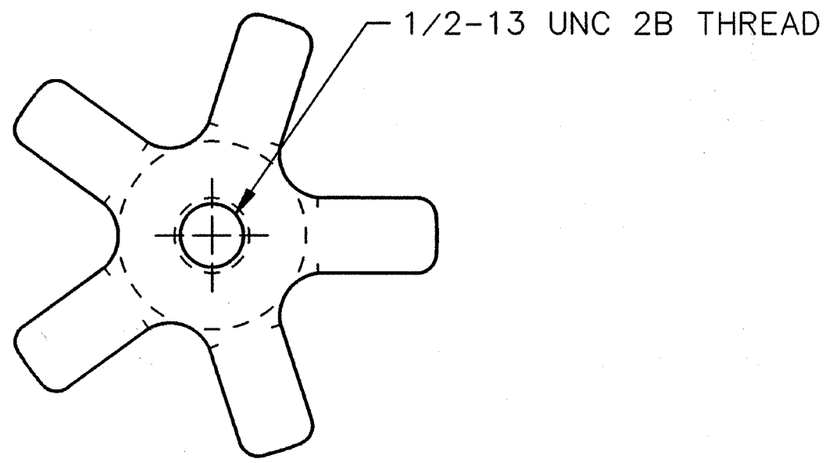
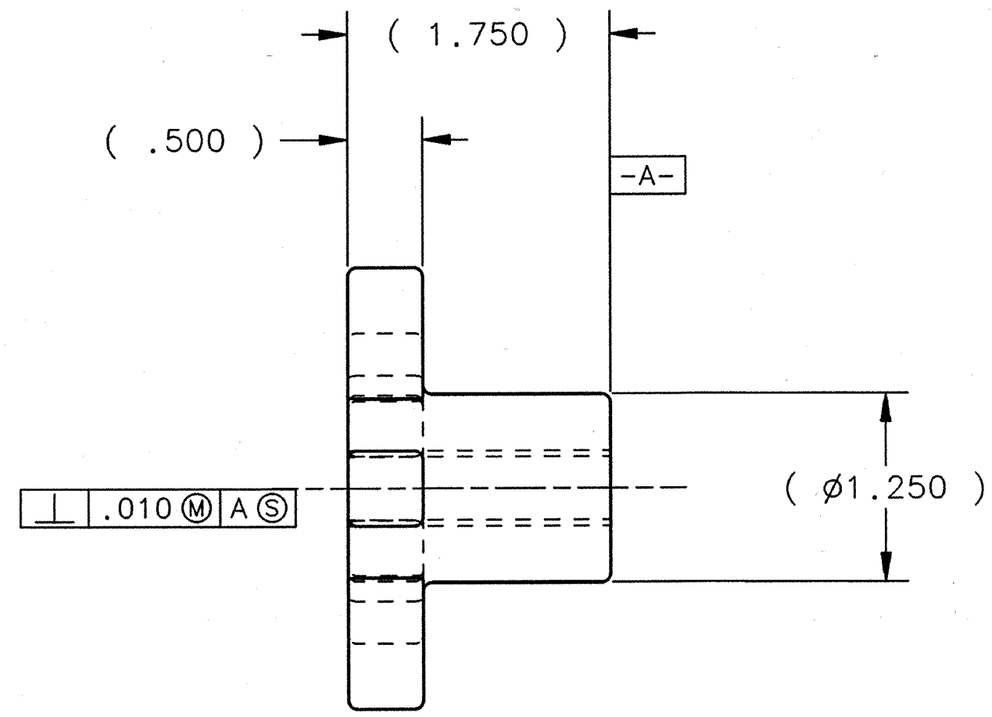
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED





DIM & TOL PER ANSI Y14.5.
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

FRACTIONS	DECIMAL	ANGLES
±	.XX ±.01	±.50°
	.XXX ±.005	

MATERIAL
McMASTER 6042K43

FINISH 125 √ UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

CADD I.D. NO.: I-DEAS
SNS DRAWING NUMBER:
104130801-T8C-8320-A111-R00

APPROVALS	DATE
DRAWN R.BISHOP	13FEB01
CHECKED	3.26.01
APPROVED	26 Mar 01
APPROVED	26 Mar 01

Jefferson Lab
Thomas Jefferson National Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

SPALLATION NEUTRON SOURCE
CAVITY TOOLING
TACK WELD STAND
CAST IRON HAND KNOB DETAIL

SIZE	DWG. NO.	REV.
C	CRM9000010-0111	–

SCALE 1:1 | USED ON ASSY NO. CRM9000010-0100 | SHEET 1 OF 1

DWG. NO. CRM9000010-0111 | SHT. 1 | REV. –