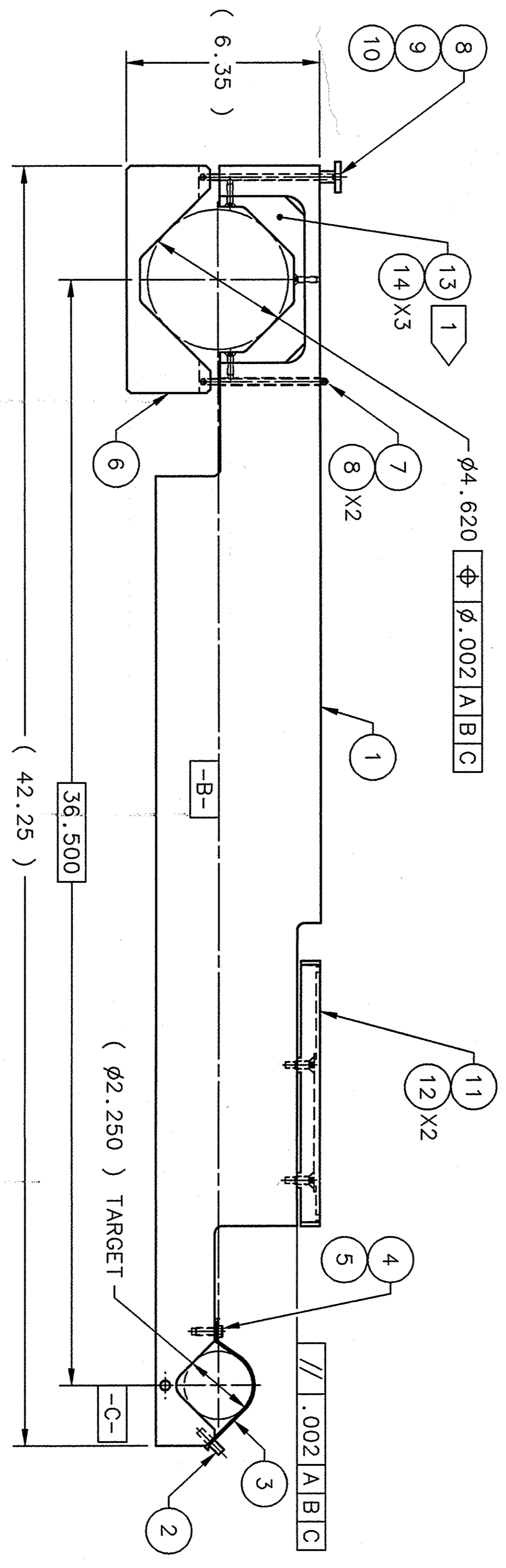
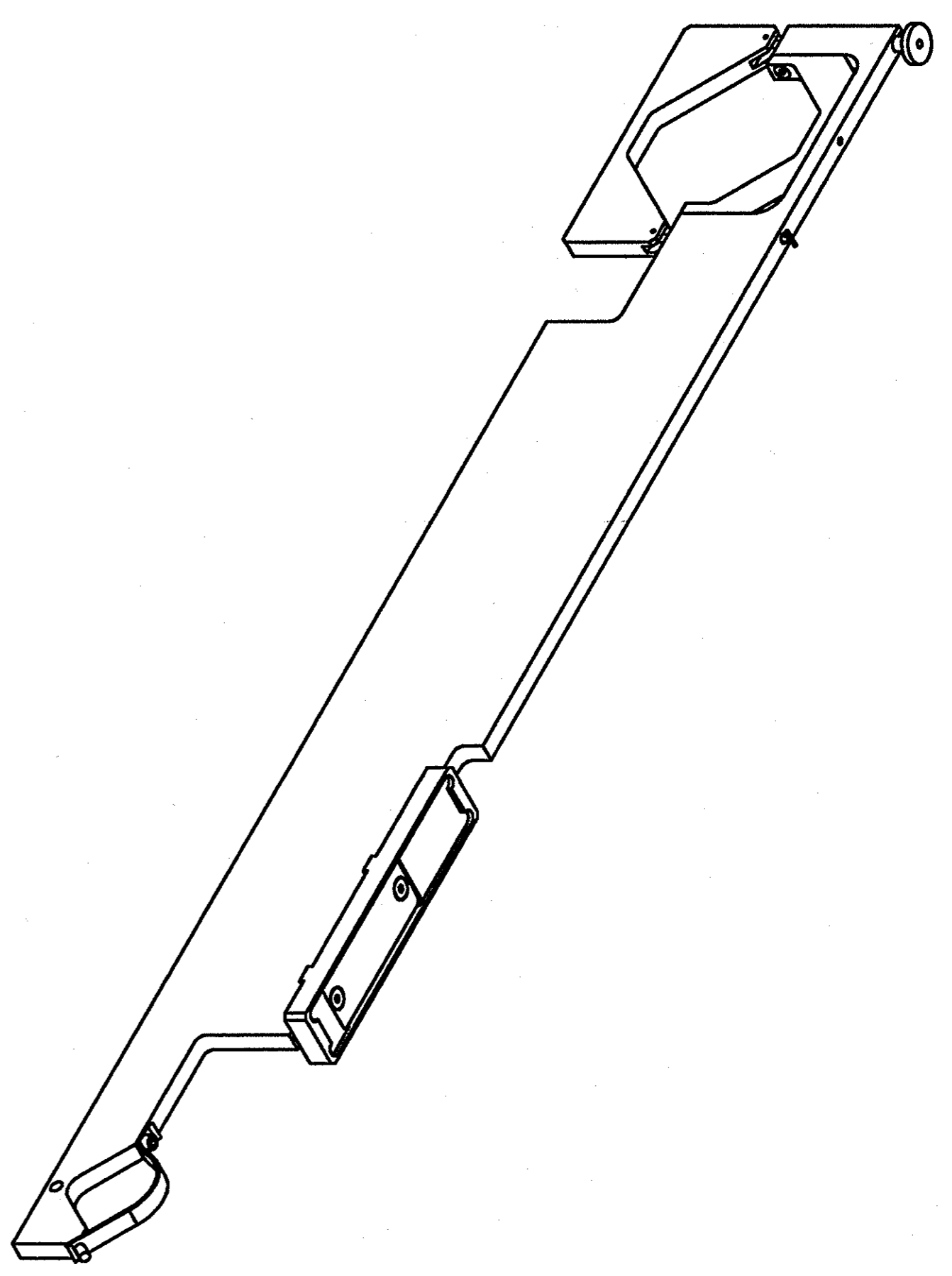


ZONE	REV	REVISION HISTORY	DATE	APPROVED



NOTE:
 1. MAY REQUIRE MACHINING OF ITEM #13 ON FINAL ASSEMBLY TO MEET TOLERANCES.

QTY	ITEM NO.	PART OR IDENTIFYING NO.	DESCRIPTION	MATERIAL SPECIFICATION	NOTES
3	14	HARDWARE	SCREW, SOC. HD. FLAT, #10-24 UNC-2A X .75 LG.	STAINLESS STEEL	
1	13	CRM-900-0010-2737	INSERT (φ4.62)		1
2	12	HARDWARE	SCREW, SOC. HD. FLAT, .250-20 UNC-2A X 1.00 LG.	STAINLESS STEEL	
1	11	CRM-900-0010-2712	PLATE-LEVEL		
1	10	CARR-LANE # CI-16374	#10-24 KNURLED KNOB	STAINLESS STEEL	
1	9	CRM-900-0010-2736	PIN (4.38 LG)		
3	8	HARDWARE	φ.062 X .50 LG EXPANSION PIN	STAINLESS STEEL	
1	7	CRM-900-0010-2735	PIN (φ4.12 LG)		
1	6	CRM-900-0010-2734	V-BLOCK (φ4.62)		
1	5	HARDWARE	φ.25 FLAT WASHER	STAINLESS STEEL	
1	4	HARDWARE	SCREW, HEX SOC. HD. CAP, φ.25-20 UNC X .50 LG	STAINLESS STEEL	
1	3	11103-0082	ALIGNMENT TARGET STRAP		
1	2	HARDWARE	φ.25 X 1.0 LG DOWEL PIN	STAINLESS STEEL	
1	1	CRM-900-0010-2733	ARM		

DOCUMENT CONTROL STAMP

IQI

MATERIAL: SEE PARTS LIST

FINISH: UNLESS NOTED OTHERWISE, SURFACES TO BE DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

TRACKING NO.: 104130802-780-4320-4688-R00

APPROVALS:

DRAWN	S. SIAKHOUKI	DATE	12/28/03
CHECKED	<i>[Signature]</i>	DATE	4/22/03
APPROVED	<i>[Signature]</i>	DATE	4/22/03
APPROVED	<i>[Signature]</i>	DATE	8/1/03

CRM-SPALLATION NEUTRON SOURCE END CAVITY ALIGNMENT ARM (φ4.63) TARGET ASSEMBLY

SIZE DWG. NO.: CRM-900-0010-2732

SCALE: 1:3

SHEET: 1 OF 1

A B C D

A B C D

8 7 6 5 4 3 2 1