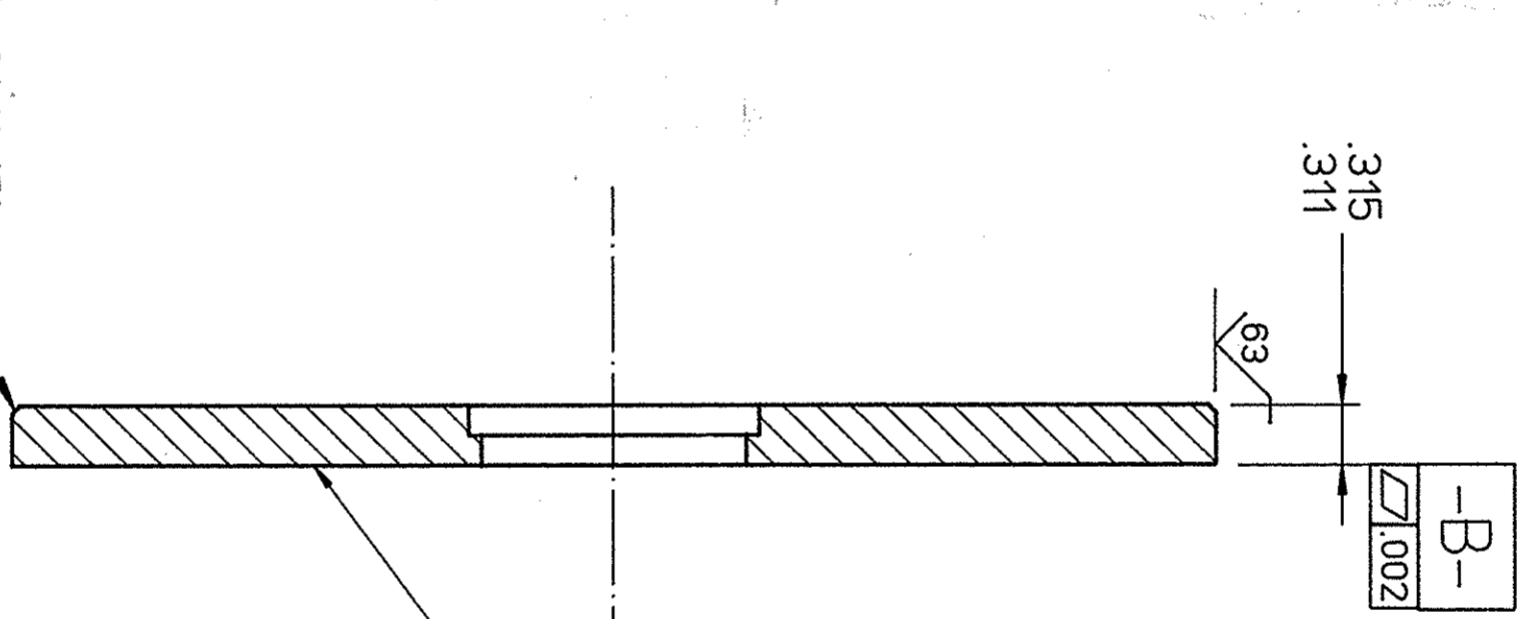
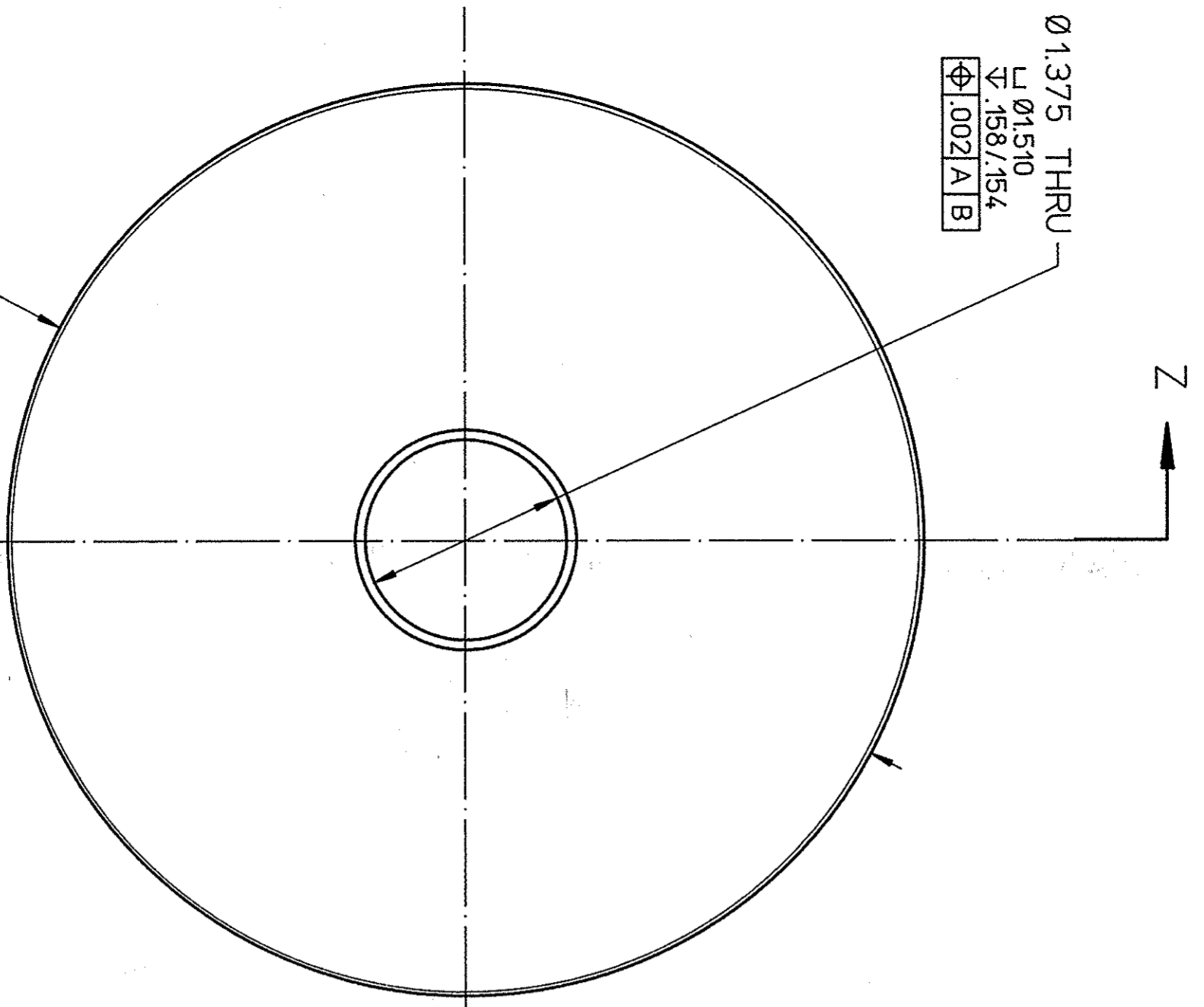


DWG. NO.		39200-C-0137		SHT. 1		REV. -	
REVISIONS				DATE	APPROVED		
ZONE	REV.	DESCRIPTION	DATE	APPROVED			



SECTION Z-Z

NOTES:

1. ALL MACHINING, HANDLING AND CLEANING TO MEET CEBAF SPEC 22631-S-001 & 22632-S-001.
2. NO SANDING, POLISHING OR ANY ABRASIVES ALLOWED TO ACHIEVE SPECIFIED SURFACE FINISHES. REQUIRED FINISH TO BE ACHIEVED BY MACHINING ONLY.
3. MATERIAL CERTIFICATE REQUIRED.
4. MANUFACTURING CERTIFICATE REQUIRED FROM FABRICATOR.

DIM & TOL. PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		CADD I.D. NO.	
FRACTIONS	DECIMAL	/wbs/3/39200/0c0137	
± .002	± .002	APPROVALS	DATE
± .01	± .01	DRAWN	09/30/94
± .002	± .002	CHECKED	11-3-94
		APPROVED	11-3-94
		APPROVED	11/3/94

MATERIAL: 304 STAINLESS STEEL PLATE

FINISH: 69 UNLESS OTHERWISE NOTED

DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

CEBAF
The Continuous Electron Beam Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

BEAM TRANSPORT
BEAM CURRENT MONITOR
CAVITY END PLATE

SIZE DWG. NO. 39200-C-0137

SCALE FULL USED ON ASSY NO. 39200-D-0133 SHEET 1 OF 1

