



- 3 APPLY ITEM 9 GREASE BETWEEN ITEMS 5 AND (2 OR 3), AND THE FACE OF ITEM 4.
- 2 SUGGESTED SOURCE: MCMMASTER-CARR (404-346-7000)  
KURT LESKER (800-245-1656)  
ASC INDUSTRIES (817-640-1300)
- 1 PER ANSI B18.2.1 OR EQUAL.

**ICG**

QTY	ITEM NO.	PART OR IDENTIFYING NO.	DESCRIPTION OR IDENTIFICATION	MATERIAL SPECIFICATION	NOTES
AR	9	KURT LESKER	TORRLUBE		2 3
2	8	MCMMASTER-CARR	HEX NUT .625-11UNC-2B	SILICON BRONZE	1 2
2	7	MCMMASTER-CARR	HEX HEAD BOLT .625-11UNC-2A X 4.5 LG	STAINLESS STEEL GRADE 316 NON MAGNETIC	1 2
2	6	ASC INDUSTRIES	BUSHING, ALUMINUM BRONZE	NAS76A10-018	2
2	5	ASC INDUSTRIES	BUSHING, ALUMINUM BRONZE	NAS76A10-216	2
2	4	ASC INDUSTRIES	FLANGED BUSHING ALUMINUM BRONZE	NAS77A10-048	2
1	3	115630-1014E	WHEEL		
1	2	115630-1018C	GROOVED WHEEL		
1	1	115630-1015E	WHEEL BRACKET		

**DEFINITIONS:**  
DIM & TOL PER ANSI Y14.5  
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMAL ANGLES  
± 1/64 .XXX ± .015 ± .50°  
MATERIAL SEE ABOVE  
FINISH 125 UNLESS OTHERWISE NOTED  
DEBURR & BREAK ALL SHARP EDGES  
DO NOT SCALE DRAWING

CADD I.D. NO.: 1-DEAS  
PROJ: 115000  
LIBRY: 115630

DRAWN J. HENRY  
CHECKER J. HENRY  
APPROVALS  
DATE 28JAN00

Thomas Jefferson National Accelerator Facility  
UNITED STATES DEPARTMENT OF ENERGY

LINAC / CRYMODULE 1998  
SPACEFRAME  
WHEEL ASSY

SIZE DWG. NO. 115630-1005C  
SCALE 1/2 USED ON ASSY NO. 115630-1001E SHEET 1 OF 1

4

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2

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