



.50-20UNJF-2B THRU
□ ϕ .53 ∇ .25

IOG

DIM & TOL PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±1/64 .XX ±.015 ±.50° .XXX ±.005		CADD I.D. NO.: I-DEAS PROJ.: 115000 LBRY: 115630		Thomas Jefferson National Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY Jefferson Lab	
MATERIAL STAINLESS STEEL GRADE 304		APPROVALS		DATE	
FINISH 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES		DRAWN J. HENRY CHECKED J. Henry APPROVED J. Henry APPROVED J. Henry		20DEC99 11 FEB 00 11 FEB 00 11 FEB 00	
DO NOT SCALE DRAWING		SIZE DWG. NO. 115630-1017B SCALE 1/1 USED ON ASSY NO. 115630-1001E		SRF LINAC / CRYMODULE 1998 SPACEFRAME NITRONIC ROD NUT DETAIL	
		SHEET 1 OF 1		REV. -	