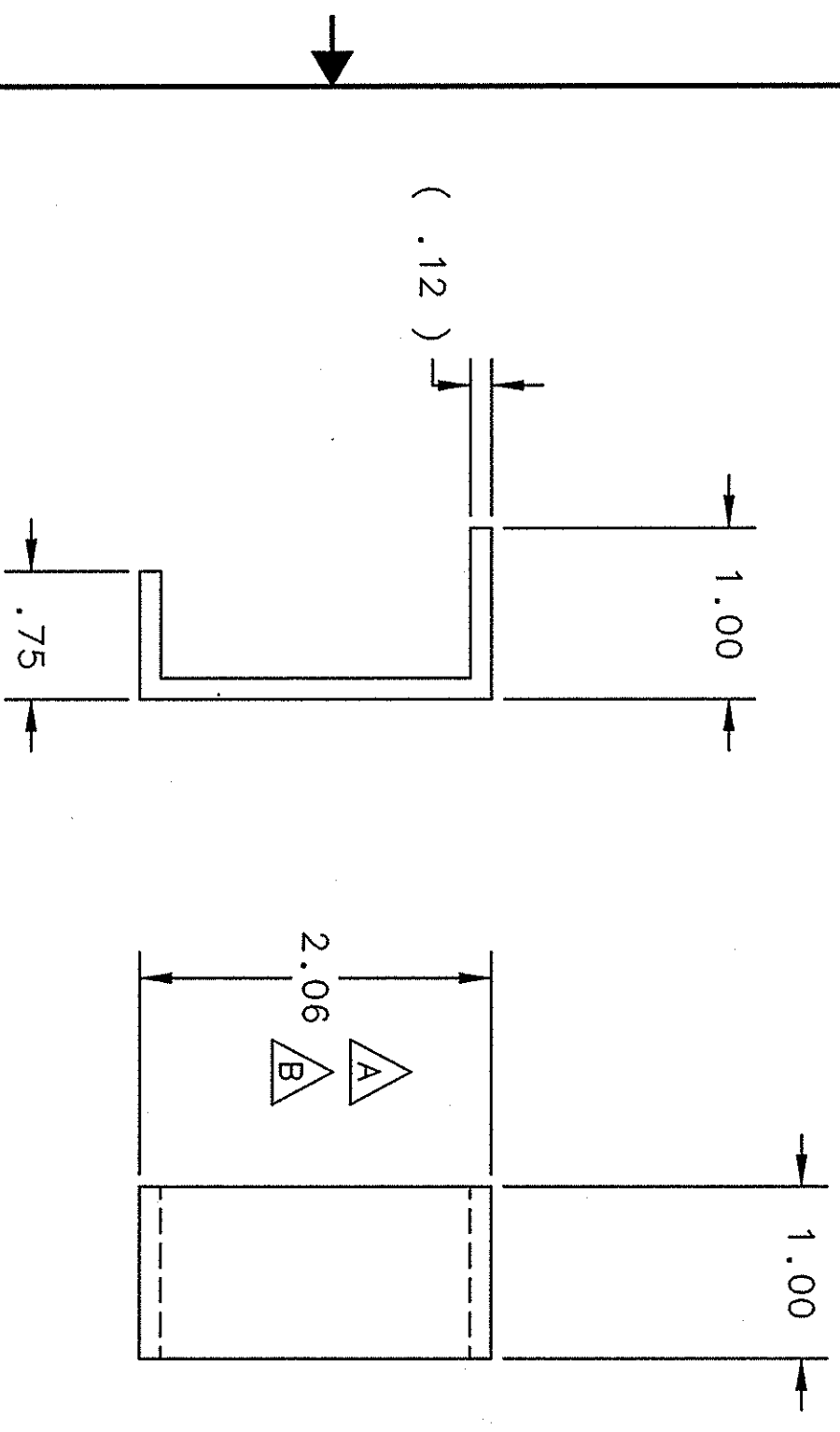
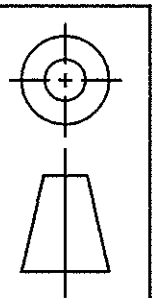


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	A	DIM "2.69" WAS "3.91".	14JUNE	J TAKACS
			14JUNE	A GUERRA
ALL	B	DIM "2.06" WAS "2.69".	23JUNE 03	J Takacs
			23JUNE	A GUERRA



- NOTES: UNLESS OTHERWISE SPECIFIED
1. ALL INSIDE BEND RADII TO BE MINIMUM
 2. BUILD END CANS PER SOW #115070-1007S.



DIM & TOL PER ANSI Y14.5.
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMAL ANGLES
±1/64 .XX ±.015 ±.50°
.XXX ±.005

MATERIAL COPPER
OFHC-C102

FINISH UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

CADD I.D. NO.: I-DEAS	
PROJ: 115000	
LBRY: 115300	
APPROVALS	
DRAWN J. HENRY	DATE 06MARR00
CHECKED J TAKACS	DATE 26JUL00
APPROVED A GUERRA	DATE 7/31/00
APPROVED M WISEMAN	DATE 8/1/00

Thomas Jefferson National Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

Jefferson Lab

SRF
LINAC / CRYMODULE 1998
RETURN END CAN
HEAT STATION STRAP DETAIL

Thomas Jefferson National Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

SIZE DWG. NO. 115300-1010B
SCALE 1/1 USED ON ASSY NO. 115300-1009D

REV. B

SHEET 1 OF 1