



VIEW A-A

VIEW B-B

NOTE: UNLESS OTHERWISE SPECIFIED
 1. BUILD END CANS PER SOW #115070-1007S.

SUGGESTED SOURCE:
 PENN ENGINEERING & MANUFACTURING CORP
 DANBORO PA 18916-100
 800-237-4726



ITEM NO.	QTY	DESCRIPTION	UNIT	REMARKS
24	7	PENN P/N CLS-440-3	PEM NUT	OR EQUAL
2	6	115310-1010-4C	HEAT STATION STRAP	
2	5	115310-1011-1B	HEAT STATION STRAP	
4	4	115310-1010-3C	HEAT STATION STRAP	
2	3	115310-1011-2B	HEAT STATION STRAP	
1	2	115310-1012C	BEAM TUBE HEAT STATION	
1	1		SHIELD FLANGE	COPPER UNS C11000ETP OR C10100 OFE, .094 THK

DIM & TOL PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS DECIMAL ANGLES #1/64 .XX #.015 #.50 .XXX #.005	CAD D. NO.: 1-DEAS PROJ: 115310 LBRV: 115310	Thomas Jefferson National Accelerator Facility UNITED STATES DEPARTMENT OF ENERGY
MATERIAL SEE ABOVE	DRAWN J. HENRY CHECKED J. HENRY APPROVALS DATE	SRF LINAC / CRYOMODULE 1998 SUPPLY END CAN SHIELD FLANGE ASSY
FINISH 129 UNLESS OTHERWISE NOTED DEBUR & BREAK ALL SHARP EDGES	DO NOT SCALE DRAWING	SIZE DWG. NO. 115310-1009D SHEET 1 OF 2