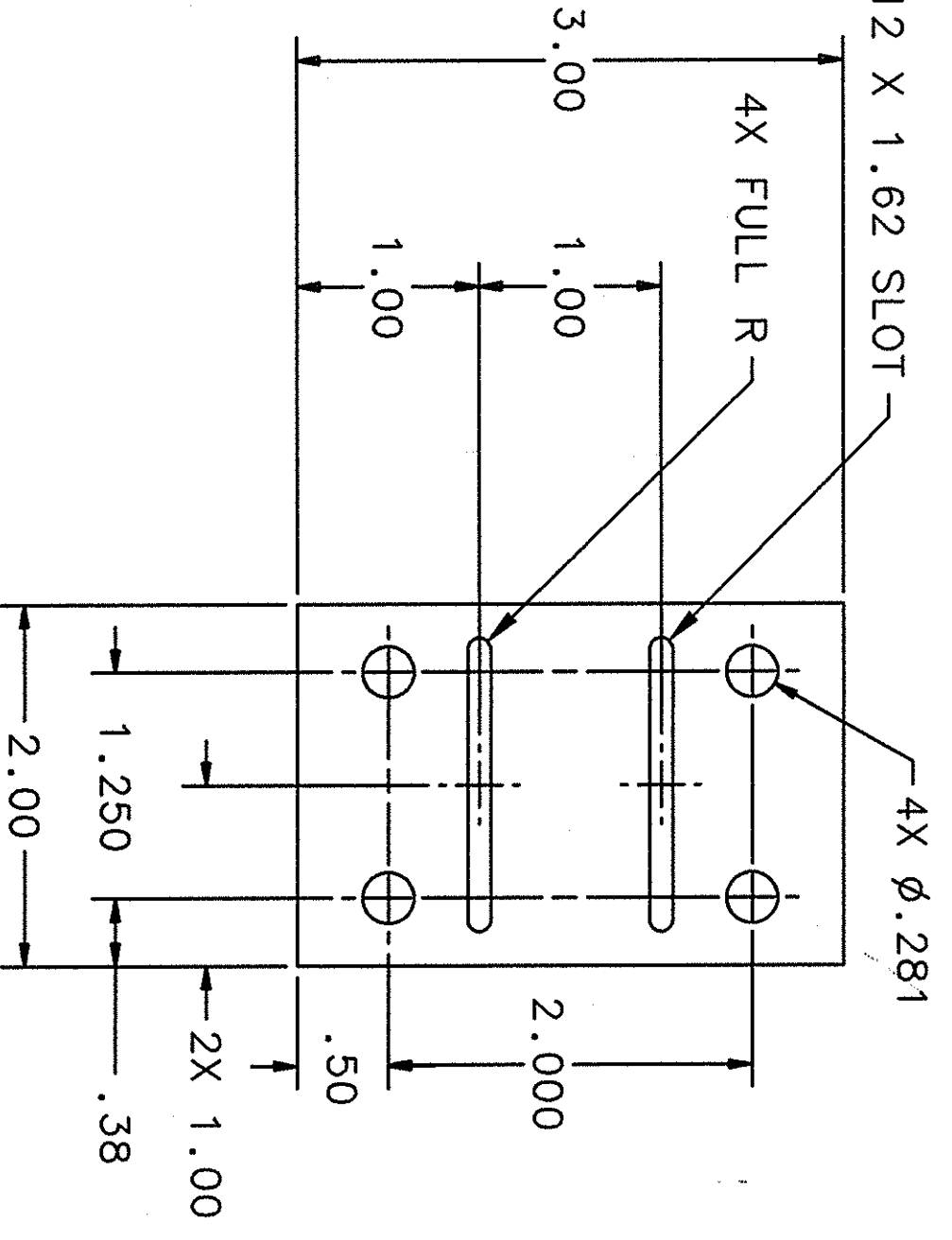


REVISION HISTORY			DATE	APPROVED
ZONE	REV	DESCRIPTION		
ALL	A	ADD 2X .12 X 1.62 SLOT	11 Dec 02	<i>R. J. Spaw</i>
			16 Dec 02	<i>Joe Preble</i>



NOTE:

1. BUILD SHIELD AND INSULATION PER SOW #115070-1008S.



DIM & TOL PER ANSI Y14.5
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMAL ANGLES
± .XX ± .02 ± .50°
± .XXX ± .005

MATERIAL
COPPER

FINISH 63 UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

CADD I.D. NO.: I-DEAS
PROJ: 115000
LBRY: 115650

APPROVALS DATE

DRAWN C L HUTTON 03APR00

CHECKED JAMES TAKACS 29SEP00

APPROVED AL GUERRA JR 10/9/00

APPROVED JOE PREBLE 10/9/00

Thomas Jefferson National Accelerator Facility
UNITED STATES DEPARTMENT OF ENERGY

SRF

LINAC/CRYMODULE 1998
SHIELDS & INSULATION
WAVEGUIDE STRAP LOWER BRACKET DETAIL

SIZE DWG. NO. 115650-1035B REV. A

SCALE FULL USED ON ASSY NO. 115650-1034C SHEET 1 OF 1