



- NOTES: UNLESS OTHERWISE SPECIFIED
1. FABRICATE SHIELD AND INSULATION PER SOW #CRM-100-7000-1002.
 2. CLEAN AND HANDLE PER JLAB SPECIFICATION 11141-S-0035.



DIM & TOL PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±N/A .XX ±.03 ±.50° .XXX ±.005		CADD I.D. NO.: I-DEAS N/A		Thomas Jefferson National Accelerator Facility UNITED STATES DEPARTMENT OF ENERGY 	
MATERIAL G11CR		APPROVALS DRAWN: S. SLACHTOUSKI CHECKED: D. MACIARIE APPROVED: <i>[Signature]</i> APPROVED: <i>[Signature]</i>		DATE 17APR03 8/16/03 8/19/03	
FINISH 12S UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES DO NOT SCALE DRAWING		SIZE DWG. NO. CRM-100-7044-1027		CRM 100MV CRYOMODULE SHIELDING THERMAL G11 SHIELD SUPPORT (15.0 LG) - DETAIL REV. -	
SCALE 1:2 USED ON ASSY NO. CRM-100-7044-1023		SHEET 1 OF 1		DWG. NO. CRM-100-7044-1027 SHT. 1 REV. -	

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