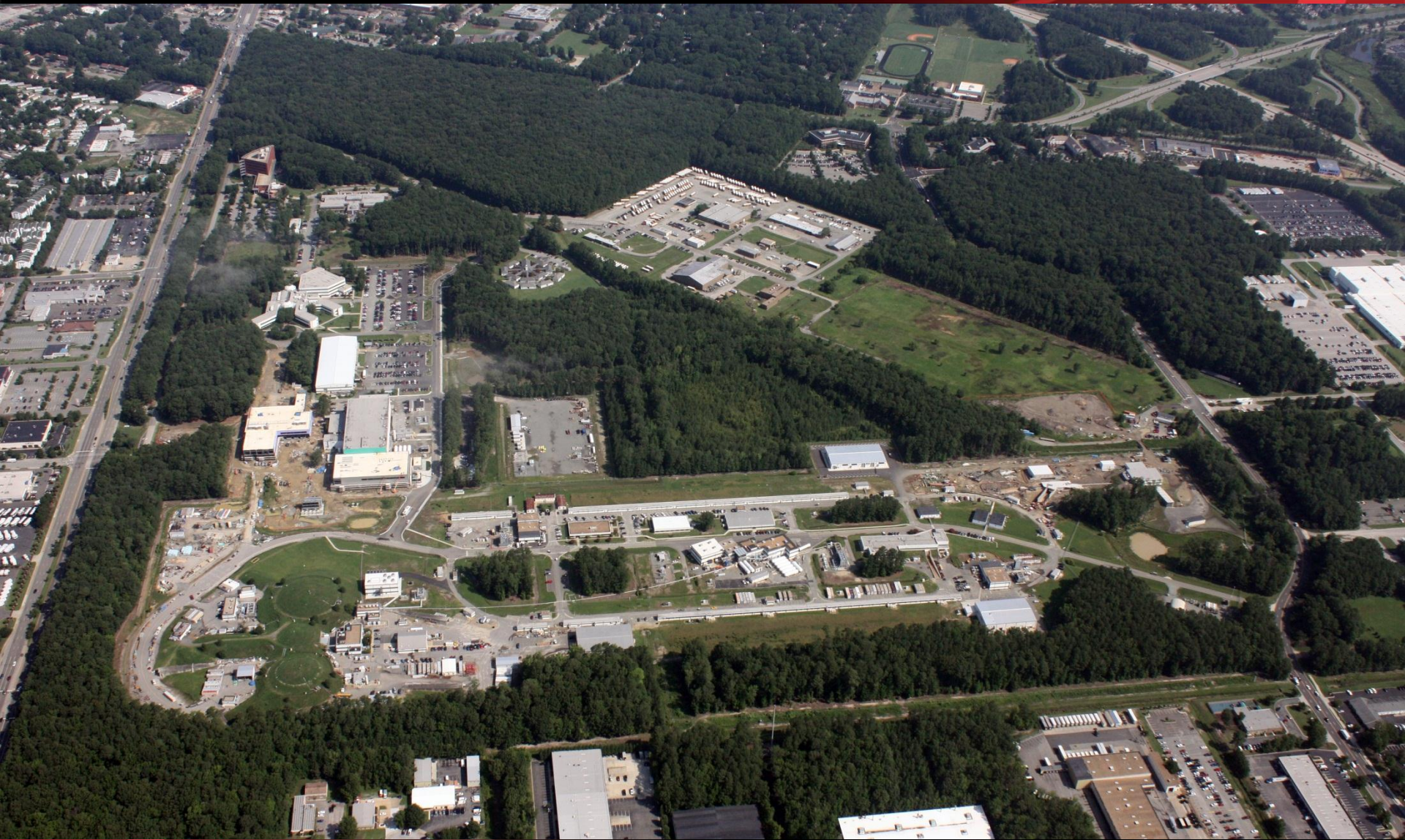




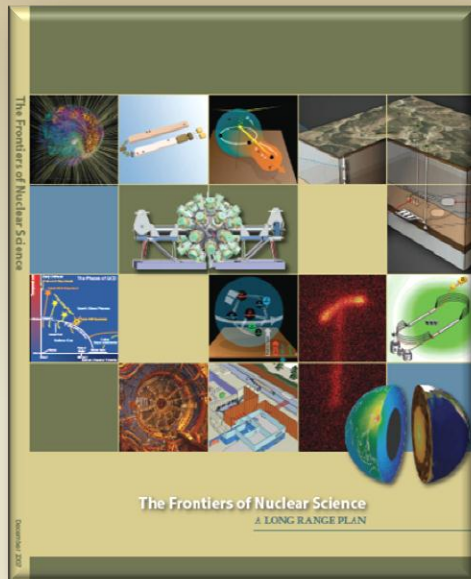
# 12 GeV Upgrade Project - Status



Allison Lung  
UGBOD Meeting  
January 23, 2014

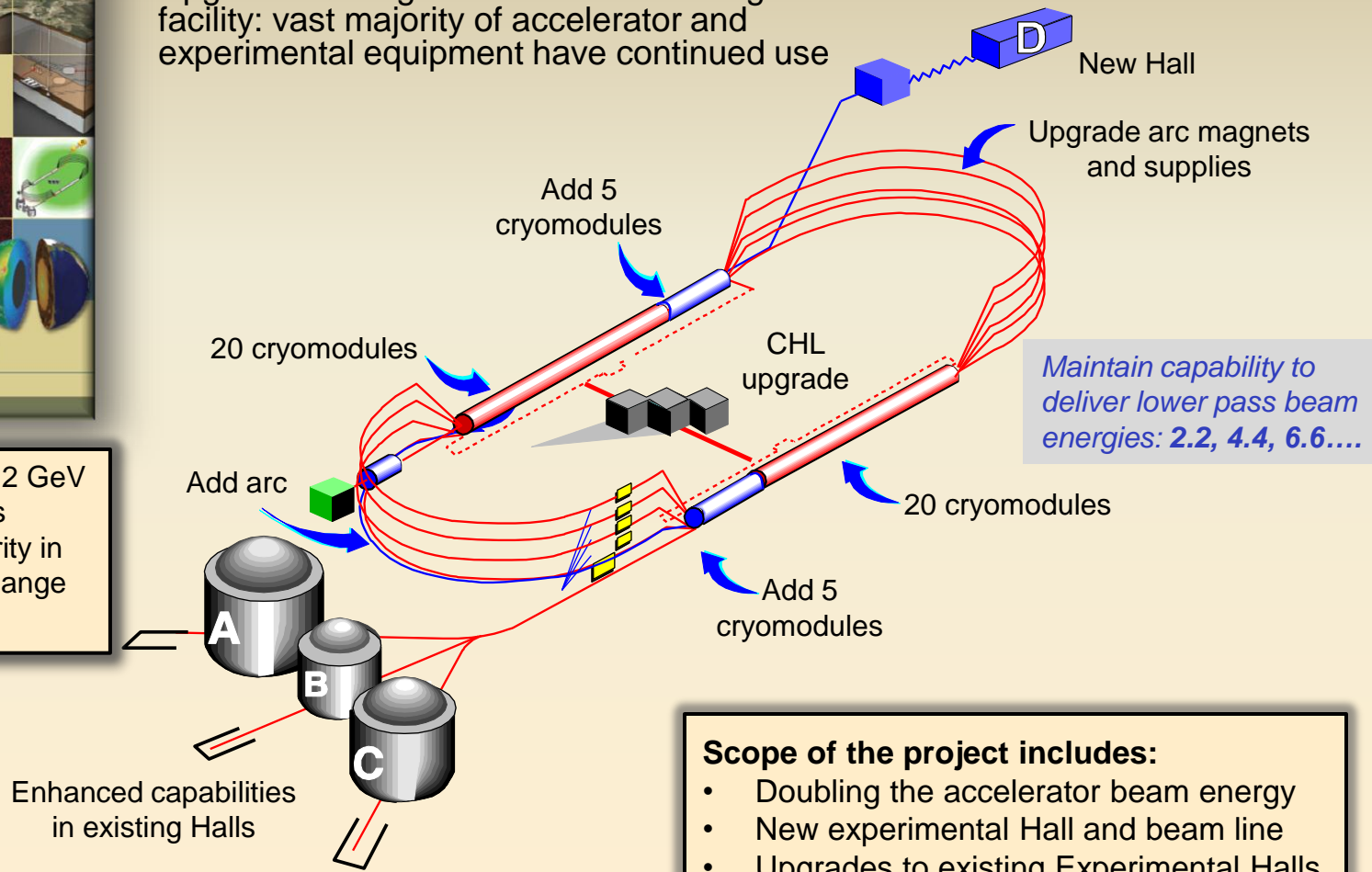
**Jefferson Lab**  
Thomas Jefferson National Accelerator Facility

# 12 GeV Upgrade Project



The completion of the 12 GeV Upgrade of CEBAF was ranked the highest priority in the 2007 NSAC Long Range Plan

Upgrade is designed to build on existing facility: vast majority of accelerator and experimental equipment have continued use

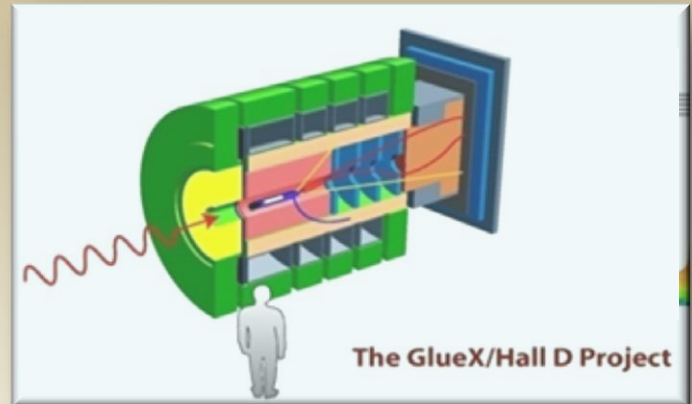
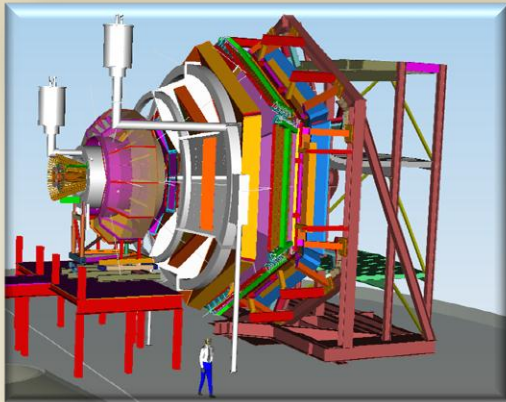


## Scope of the project includes:

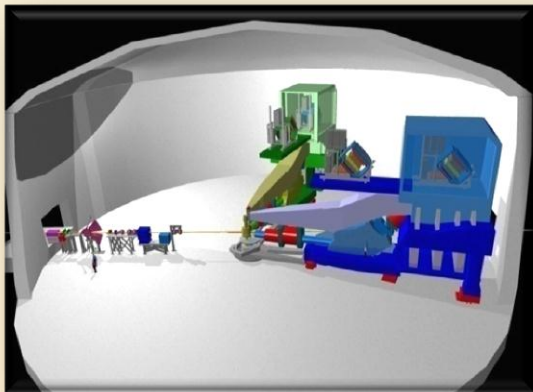
- Doubling the accelerator beam energy
- New experimental Hall and beam line
- Upgrades to existing Experimental Halls

# 12 GeV Scientific Capabilities

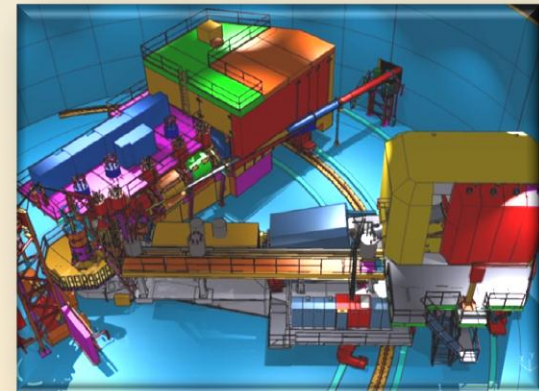
*Hall D* – exploring origin of **confinement** by studying **exotic mesons**



*Hall B* – understanding **nucleon structure** via generalized parton distributions



*Hall C* – precision determination of **valence quark** properties in nucleons and nuclei



*Hall A* – form factors, future new experiments (e.g., SoLID and MOLLER)

# 12 GeV Project (slide from Mont's talk)

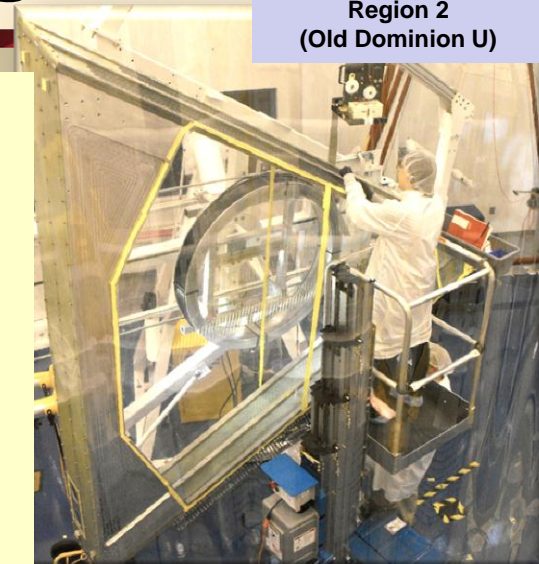
- Successful Rebaseline September 1, 2013
  - TPC \$338, CD4B 4QFY17
- Mini Lehman December 9, 2013
- Accelerator
  - Beam Transport, out of tunnel. Power Systems, staying ahead of the waves, I&C mainly in Hall D line
- Detectors
  - Magnets, moderately good progress
  - Detectors
    - Hall D installation, good progress FDC prep, CDC in wings, overall is slower than hoped
    - Hall C detectors in good shape, SHMS carriage
    - Hall B detectors,
      - HTCC, LTCC, to be done
      - SVT (flex cable issue)
- Director's Review March, 2014
- OPA Review April 8-10, 2014

# Hall B – Detector Highlights

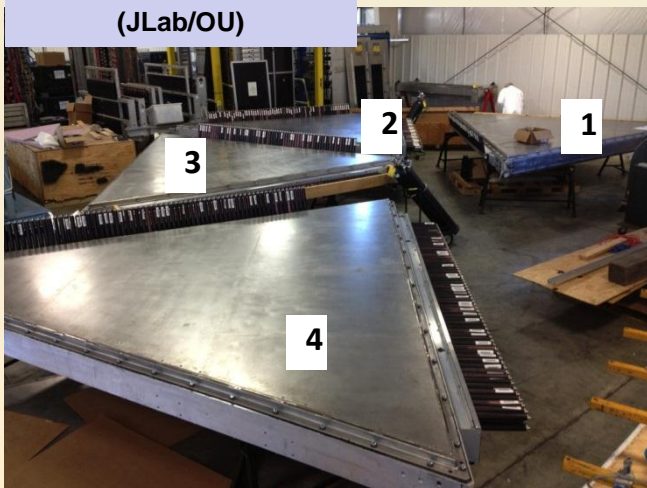
Hall B Drift Chamber  
Region 2  
(Old Dominion U)

## All major detector systems under construction:

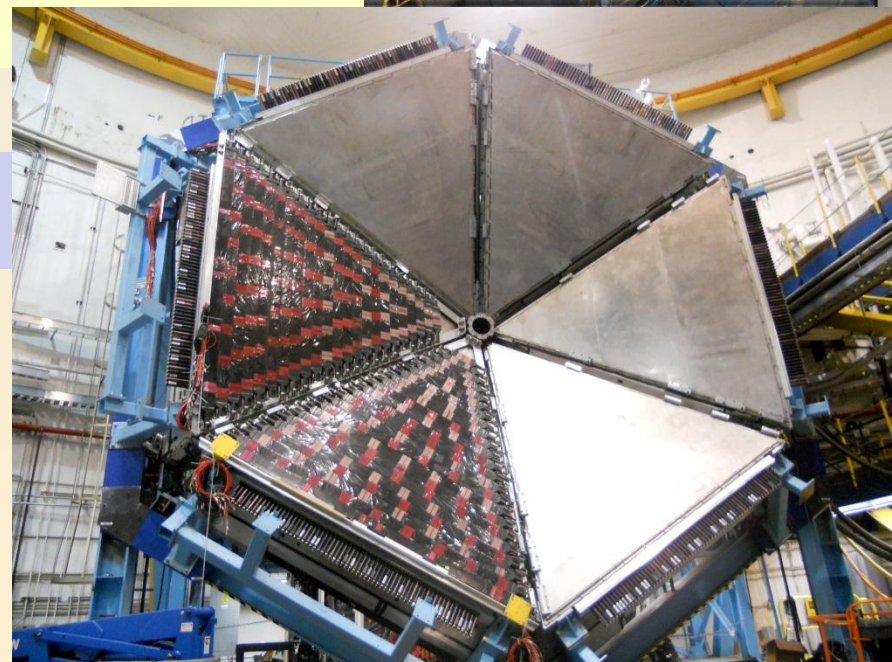
- SVT two modules complete; production delay at FNAL due to vendor cable issue
- HTCC & LTCC in progress
- CTOF in progress
- DC RI and RII on schedule (Idaho State / JLab)
- DC RII complete (Old Dominion U.)
- **FTOF-1a installing (U. South Carolina)**
- **PCAL installed (Ohio U.)**



Hall B PCAL  
(JLab/OU)

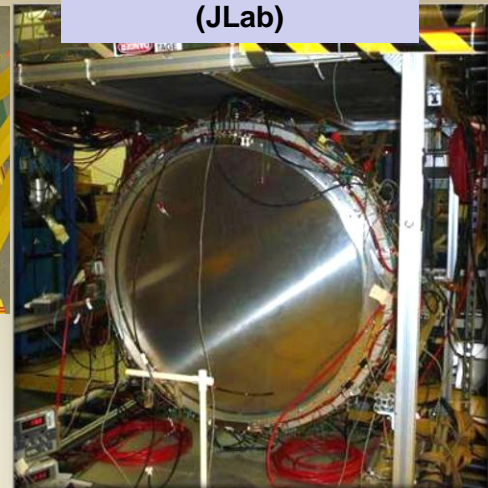


Hall B  
PCAL & FTOF-1a  
installation



# Hall D – Detector Highlights

Forward Drift Chamber  
(JLab)



FCAL  
(Indiana Univ)



BCAL  
(Univ of Regina)



**BCAL (URegina) – Installed, cabled**

**FCAL (IU) – Installed, cabled**

**FDC (JLab) – Installing**

**CDC (CMU) – Testing at JLab**

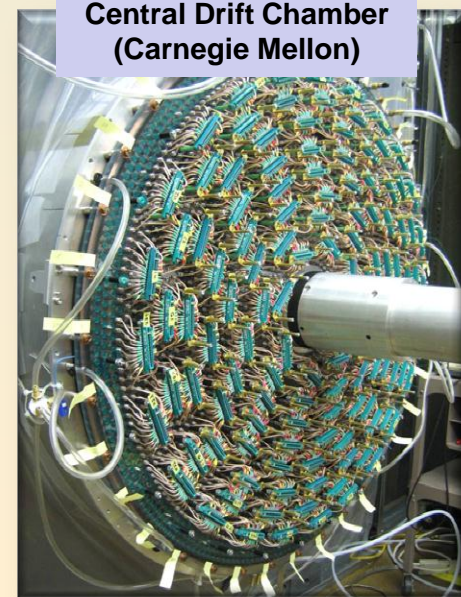
**TOF (FSU) - nearly complete**

**Tagger hodoscope (CUA) – In progress**

**Tagger microscope (UConn) – In progress**

**F1TDC testing (UMass) – In progress**

Central Drift Chamber  
(Carnegie Mellon)



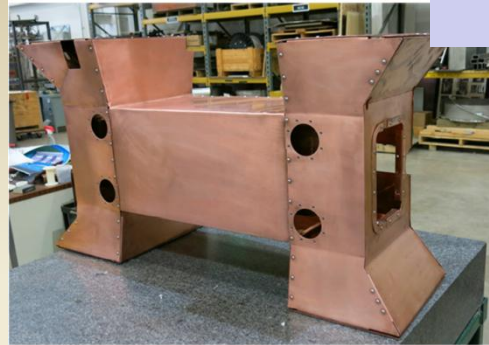
# Hall C – Highlights

*All major systems under construction*

HB (MSU)



HB LN2 Shield  
(MSU)



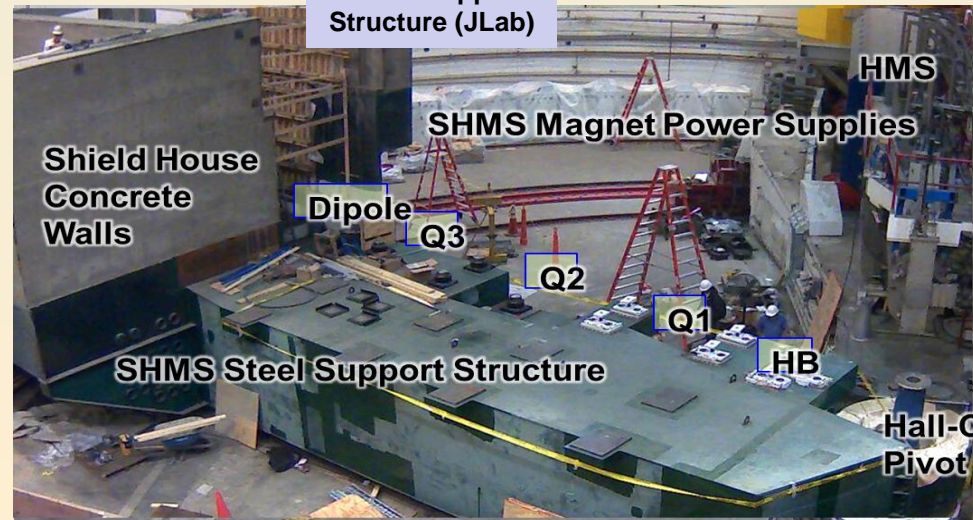
Shield House Wall  
Pour (JLab)



SHMS Support  
Structure (JLab)



Dipole prototype coil  
(Sigma Phi, France)



HMS

SHMS Magnet Power Supplies

Shield House  
Concrete  
Walls

Dipole

Q3

Q2

Q1

HB

SHMS Steel Support Structure

Hall-C  
Pivot

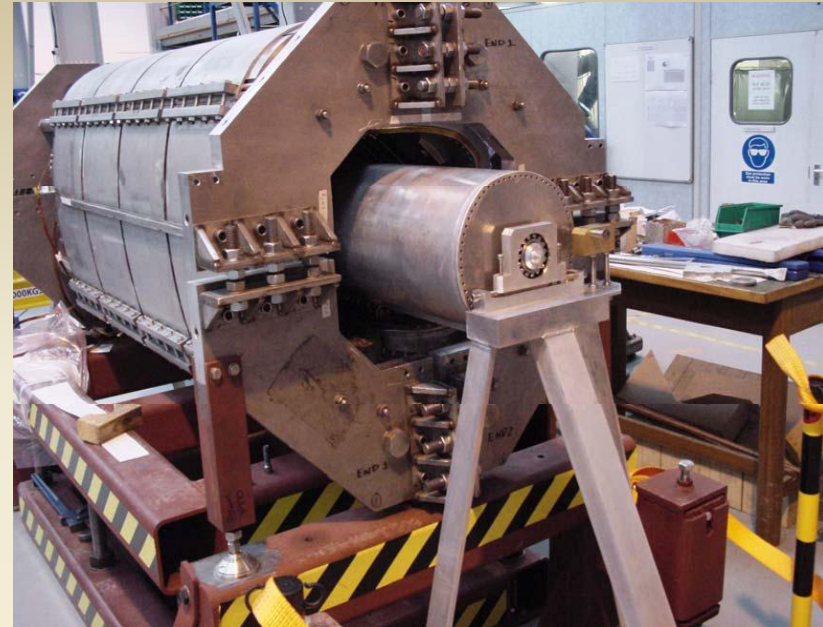
# Hall C – Highlights

## DETECTORS (NSF-MRI funded):

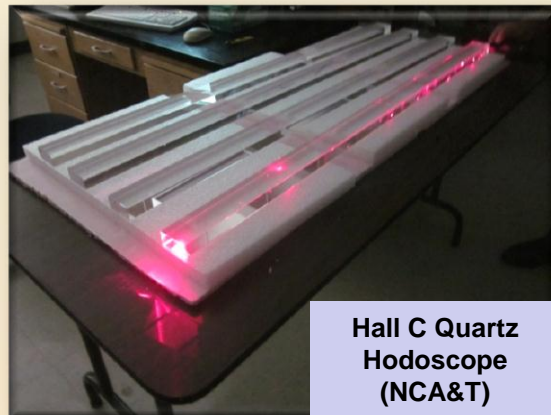
Hampton University – wire chamber assembly completed, testing underway.

Univ of Virginia - manufacturing design detailing for the noble gas Cerenkov continues, PMTs delivered, and mirrors in fabrication.

Univ of Regina - heavy gas Cerenkov counter assembled, mirrors aligned, awaiting installation.



Q1 Magnet Yoke/Coil Assembly with Field-Plotting Equipment Inserted



Hall C Quartz Hodoscope (NCA&T)

# 12 GeV Spectrometer SC Magnets

## Hall C SHMS:

- HB – Michigan State Univ making slow progress
- Q1 – Scientific Magnetics, UK all 4 coils built, assembly underway
- D/Q2/Q3 – Sigma Phi, France prototype coil winding done but epoxy VPI failed

## Hall B CLAS12:

- Torus – FNAL practice coil winding complete; JLab design effort & cryogenics & cryostat factory making solid progress
- Solenoid – Everson Tesla, PA, behind schedule; Final Design Review ~late Feb 2014.

## Hall D:

- Solenoid – successfully operated and mapped at ~1300A in August 2013, refrigerator repair has started



CLAS12 Torus coil  
winding table at FNAL

# 12 GeV Upgrade - Accelerator Highlights

*Commissioning started – September 2013*

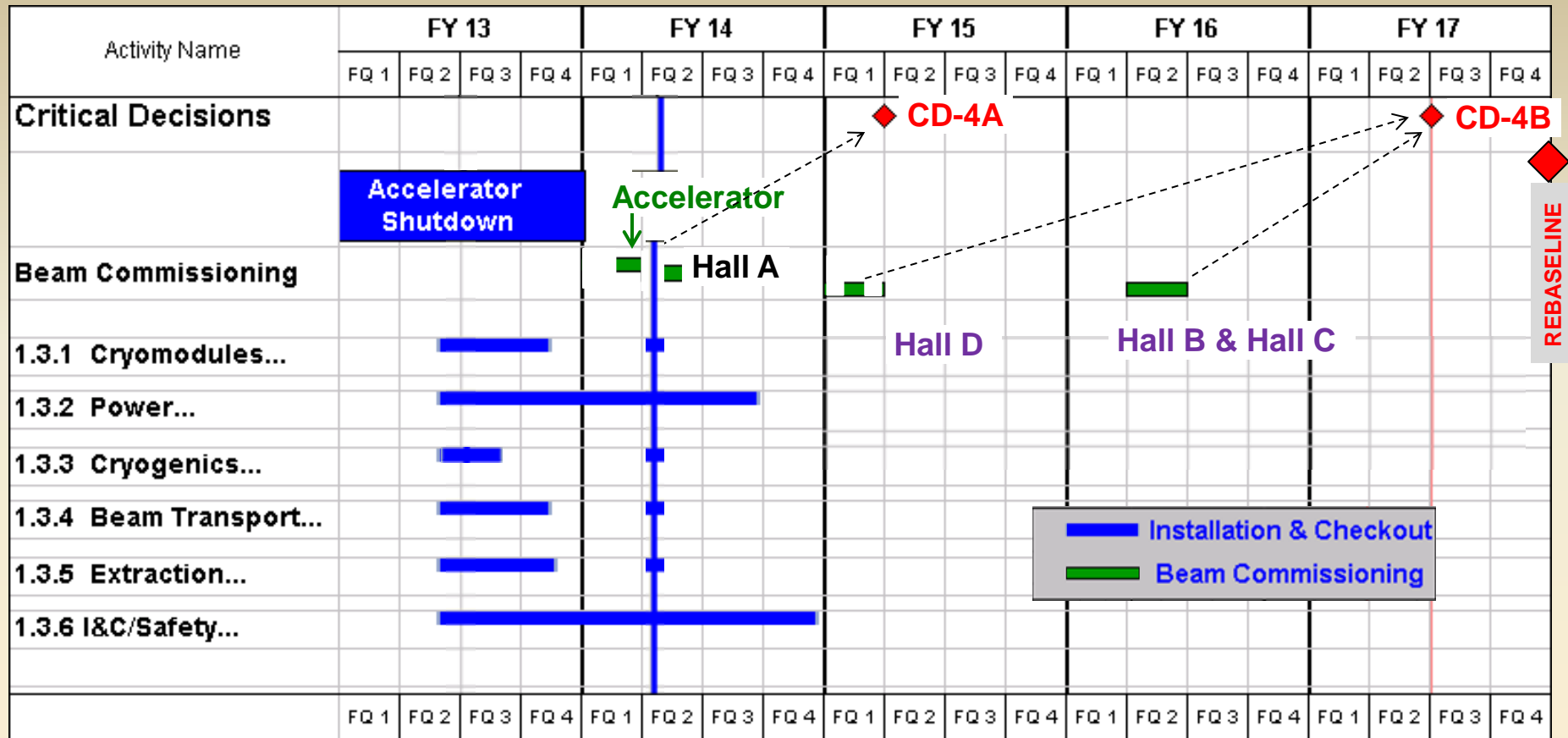


# Accelerator Status

- Cryomodules: ten C100s built, installed, and commissioned
- RF Power: zones #1 - #10 complete and commissioned
- Magnet Power: all hardware required for Accelerator Run I is complete
- Cryogenics: CHL2 met the commissioning performance goals
- Beam Transport:
  - Accelerator Ring: Installation complete
  - Hall A/Hall B/Hall C: Hall A line reinstalled; B & C underway
  - Hall D: dipoles in, LCW and air headers installed on ramp
- Extraction: Complete
- I&C: Controls software complete; Safety systems ready for beam

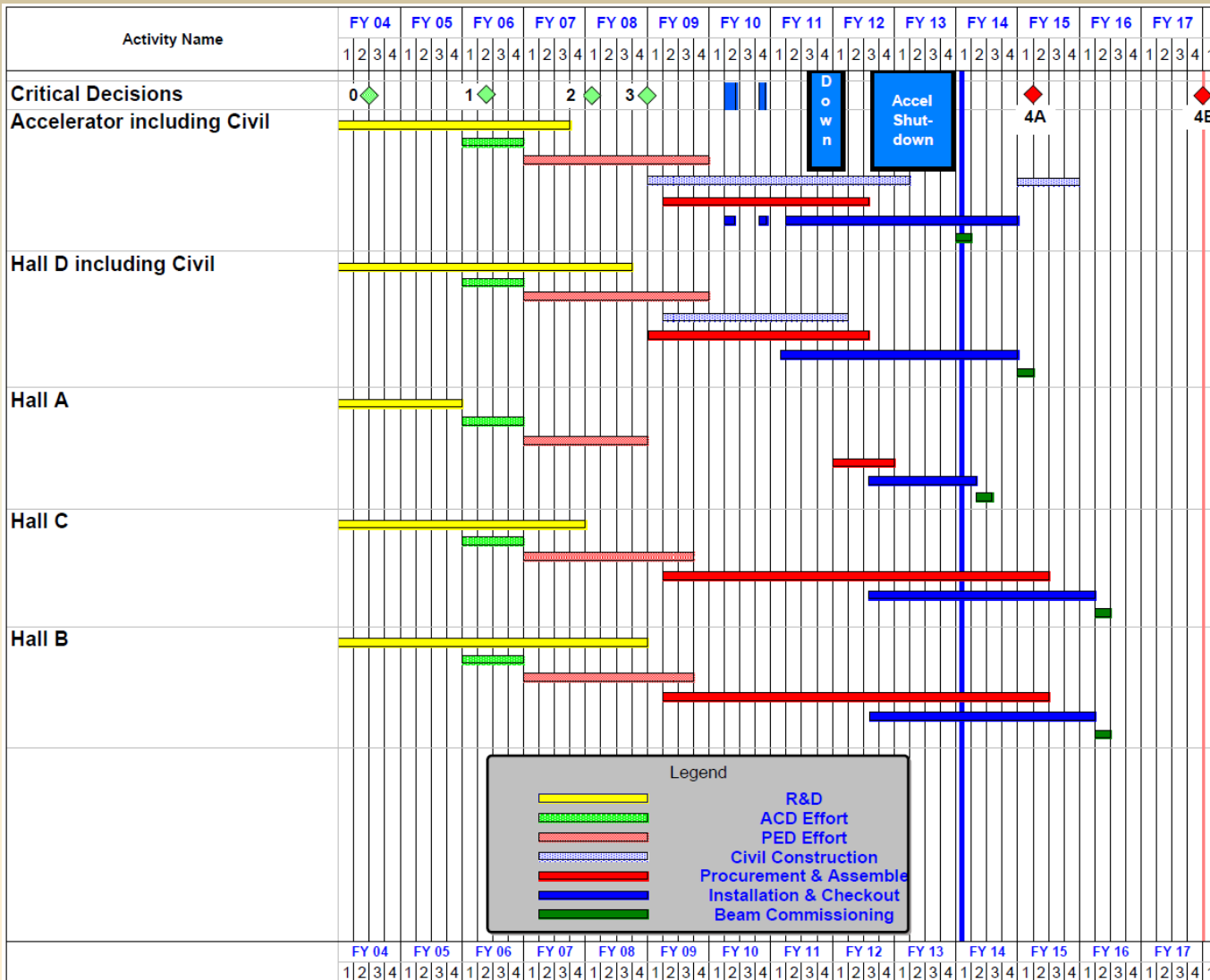


# 12 GeV Project - Accelerator Schedule



- Cryomodules, Cryogenics, and Extraction complete
- Beam Transport to Hall beamlines will be done Feb 2014
- Power and I&C deliveries extend into CY14 but will not affect commissioning schedule

# 12 GeV Upgrade Project Schedule



**Rebaseline complete Sept 2013**

**16-month installation**  
May 2012 - Sept 2013 **DONE**

**Accelerator commissioning**  
**IN PROGRESS**

**Hall A commissioning start**  
**Feb/Mar 2014**

**Hall D commissioning start**  
**Oct 2014**

**Halls B & C commissioning start**  
**Jan/Feb 2016**

**Project Completion**  
**September 2017**



# 12 GeV Upgrade Project - Summary

Hall D & Counting House



12 GeV Cryomodules & RF Zones



Hall D Interior

## Project 85% Complete, 96% Obligated

- Civil (92%) ; Accelerator (98%) ; Physics Equip (~65/90%)

## Challenges with spectrometer superconducting magnets

- All 7 new magnets under contract
- Detector installation underway in Halls B/C/D

## Rebaseline complete and implemented

- TPC = \$338M ; CD-4B September 2017



**Beam commissioning in Halls A & D in CY2014**