Patricia Solvignon June 10, 2002

Oven Parameters

Menu	Submenu	Setting
Output Redirection		S1.o1
Input Type		RTD
	RTD Type	385.3
	RTD Value	100_
Alarm 1		Enabled
	Type	Absolute
	Latched	Latched
	Contact	n.c.
	Setup	Above
	Power On	Enabled
	Low Value	(anything)
	Hi Value	200
Alarm 2		Not Installed
Loop Break		Disabled
Output 1	Self	Disabled
	% Low	0000
	% High	0095
	Control Type	PID
	Action Type	Reverse
	Auto PID	Disabled
	Adaptive Control	Disabled
	Anti Integral	Disabled
	Start PID	Disabled
	Proportional Band	0010*
	Reset Setup	0500*
	Rate	0000*
	Cycle Time	0001
	Damping Factor	0001
Output 2	(any)	(anything)

* On pheater.adl: enter → Prop. Band= 100; → Reset= 500 and → Rate=0

Menu	Submenu	Setting
Ramp & Soak	Ramp Soak	Disabled Disabled
Analog Ouput		Not Installed
Communication Option	Baud Parity Data Bits Stop Bits	9600 no 7bit 1bit
Bus Format	Checksum Line Feed Echo Standard Mode Separator	no no no 232C Command Space
Data Format	Status Reading Peak Valley Unit ID	yes yes no no yes no
Address Setup	(any)	(anything)
Transmit Time	(any)	(anything)
Remote Setpoint		Not installed

Comments: The PID parameters may change and will be updated in tlog. So look at the last tlog entry about PID parameters.