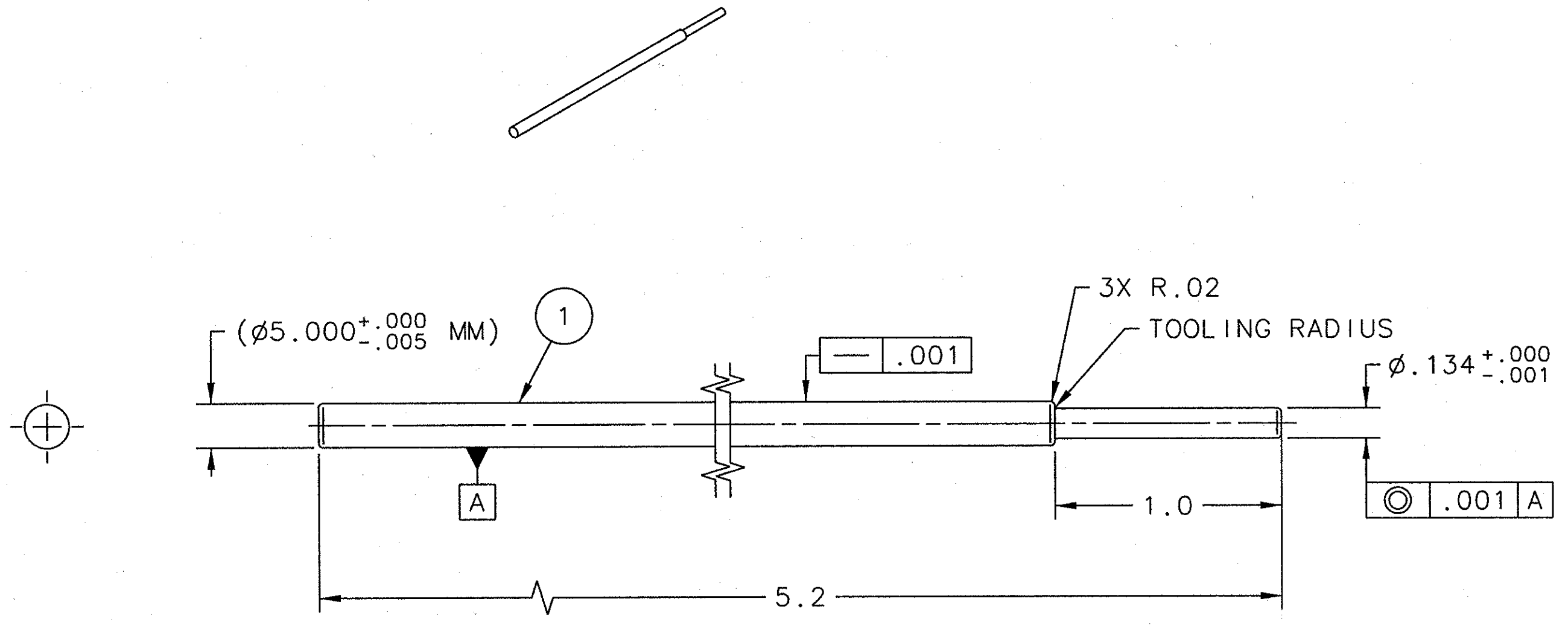


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



1	1	McMASTER-CARR P/N 1265K44	METRIC PRECISION SHAFT 5 MM O.D. X 200MM LG	STAINLESS STEEL 316	
QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES

DOCUMENT CONTROL STAMP

IOG

MATERIAL: SEE PARTS LIST

FINISH MACHINED SURFACES: 125 ✓ UNLESS OTHERWISE NOTED. DEBURR & BREAK ALL SHARP EDGES.

DO NOT SCALE DRAWING

DIM & TOL PER ASME Y14.5. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

FRACTIONS	DECIMAL	ANGLES
±N/A	.X ±.1	±.50°
	.XX ±.01	
	.XXX ±.005	

THIRD ANGLE PROJECTION

TRACKING NO. N/A

APPROVALS	DATE
DRAWN VGR	25OCT11
CHECKED <i>[Signature]</i>	3NOV11
APPROVED <i>[Signature]</i>	3NOV11
APPROVED <i>[Signature]</i>	08NOV11

United States Department of Energy

Jefferson Lab
Thomas Jefferson National Accelerator Facility

Newport News Virginia

HALL D GLUE-X BEAMLINE COLLIMATOR ALCOVE DUAL DIAMETER ALIGNMENT PIN

SIZE DWG. NO. **B** D00000-02-01-2026

SCALE 2:1 USED ON ASSY NO. D00000-02-01-1001 SHEET 1 OF 1