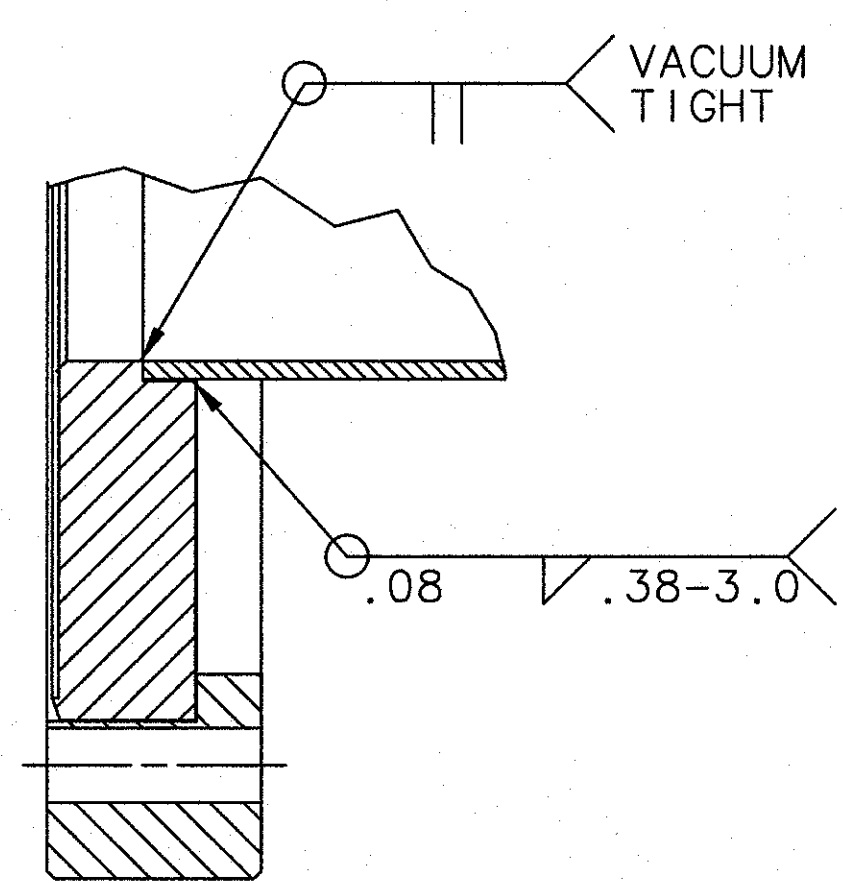
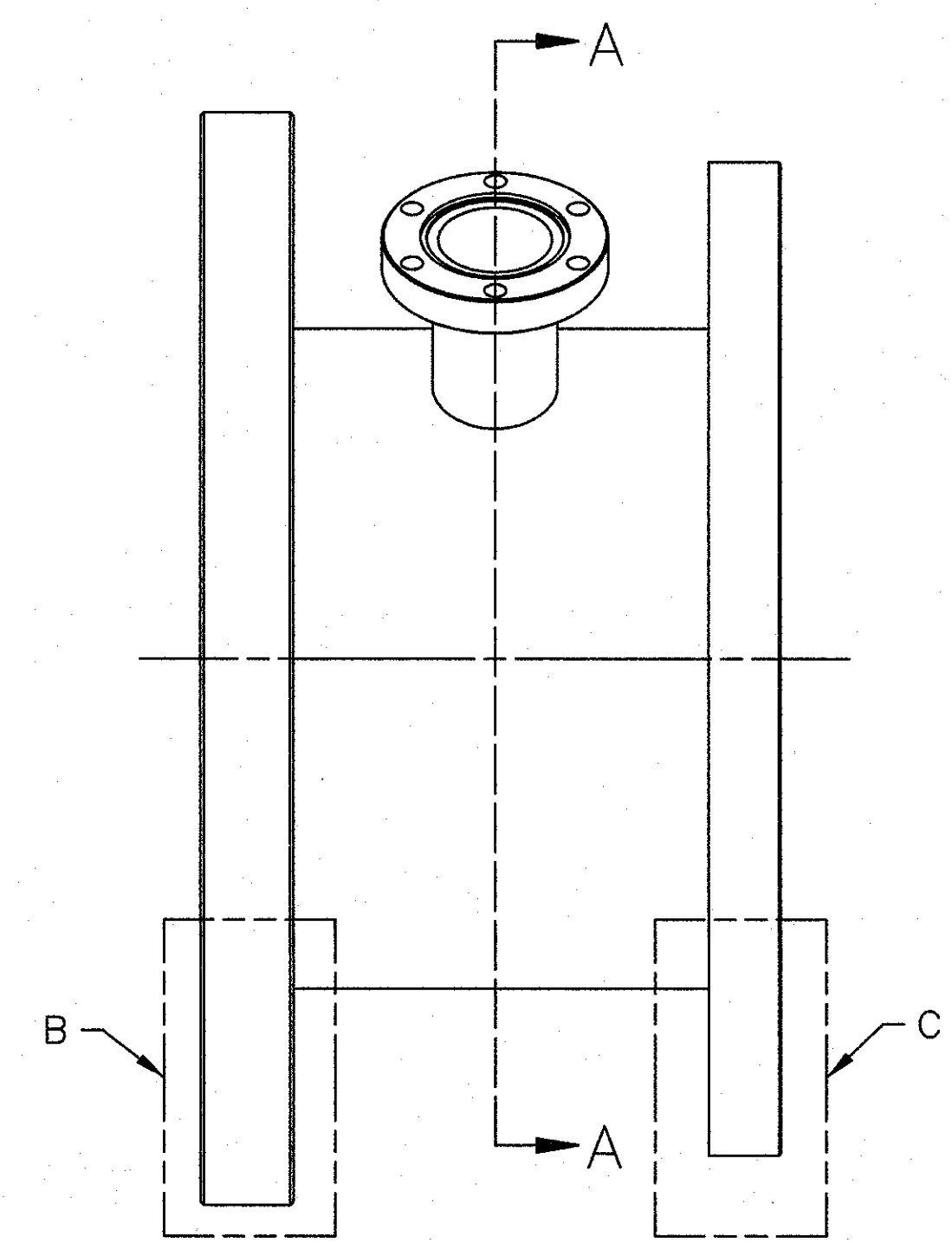
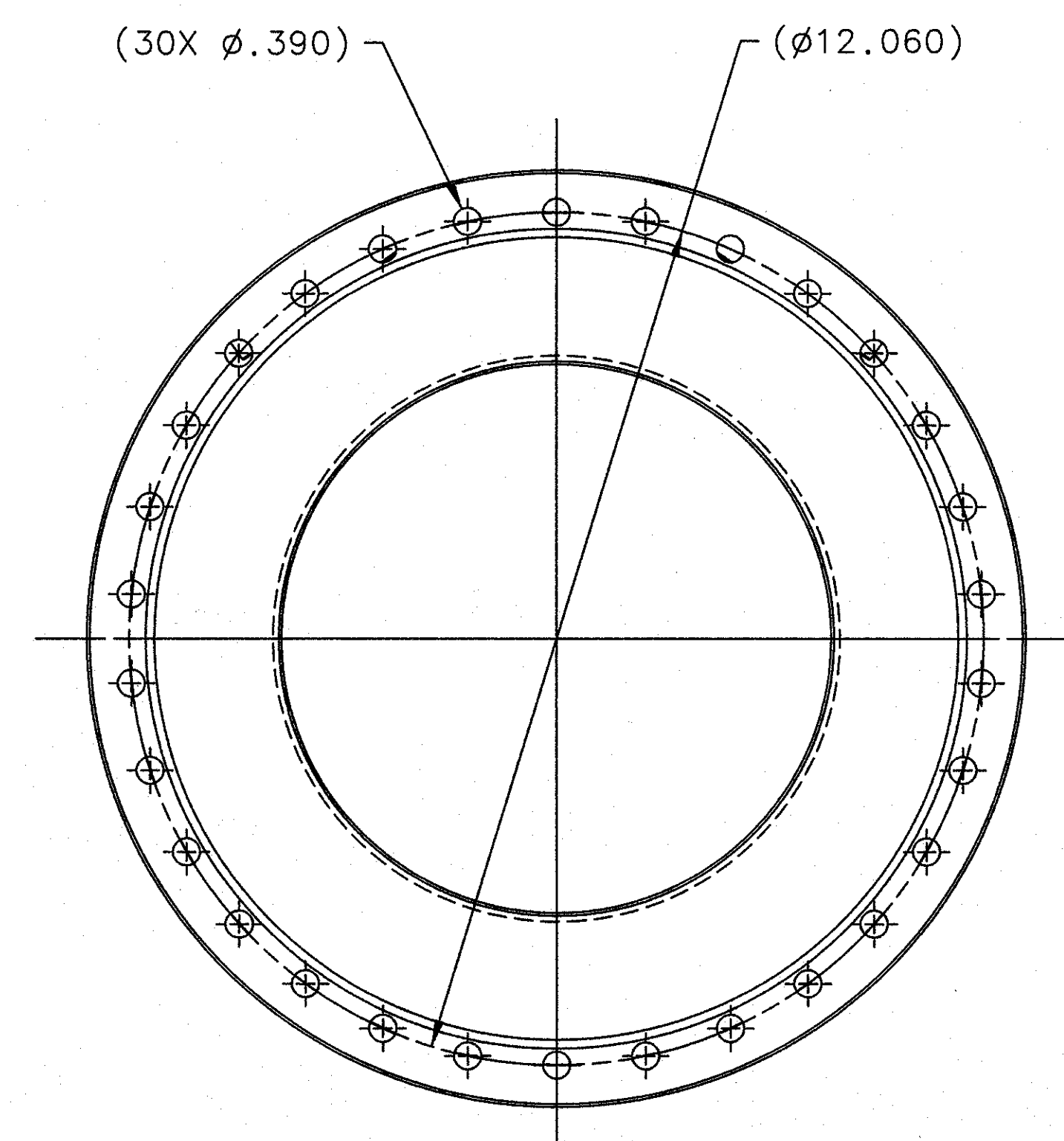
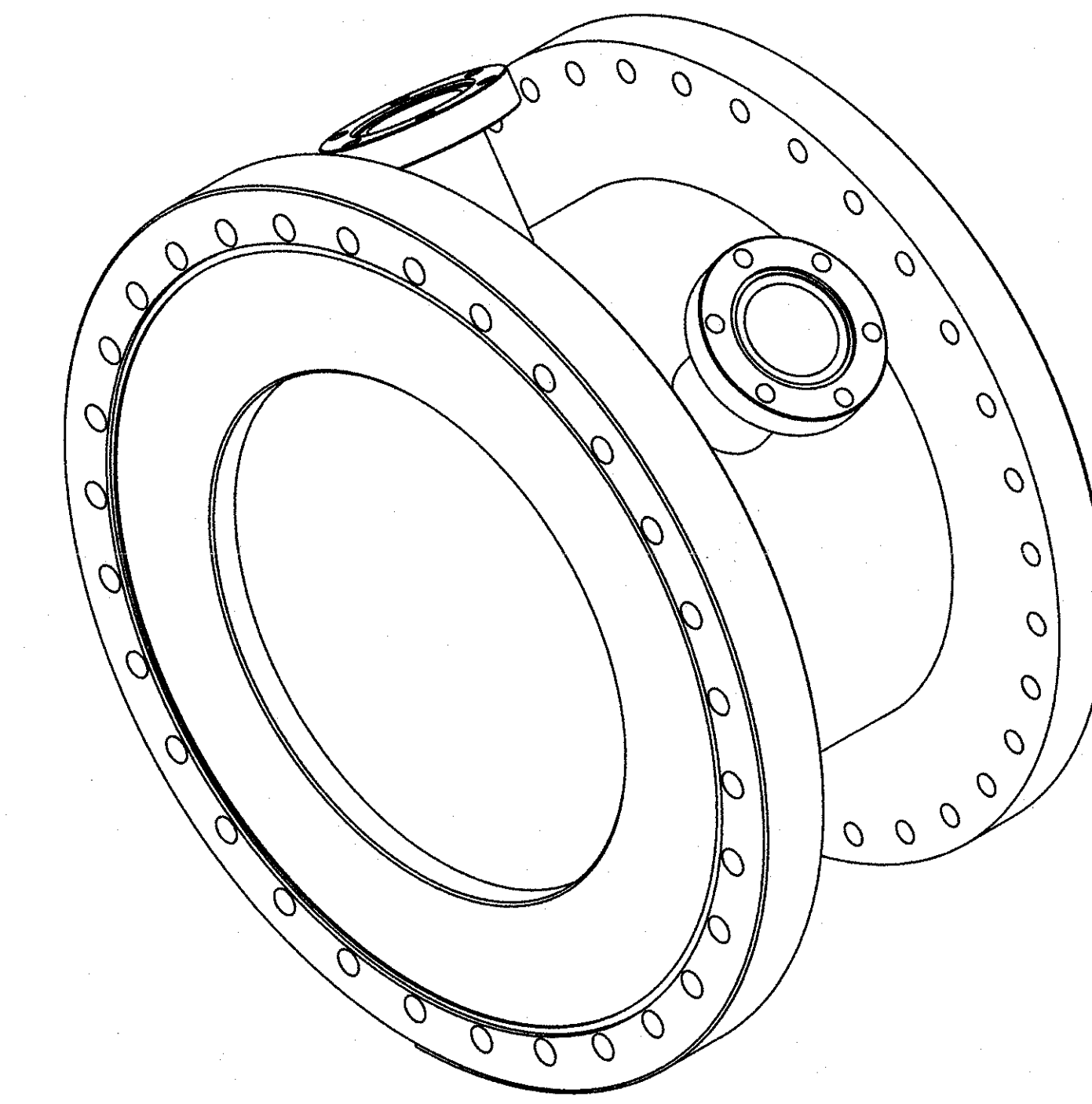
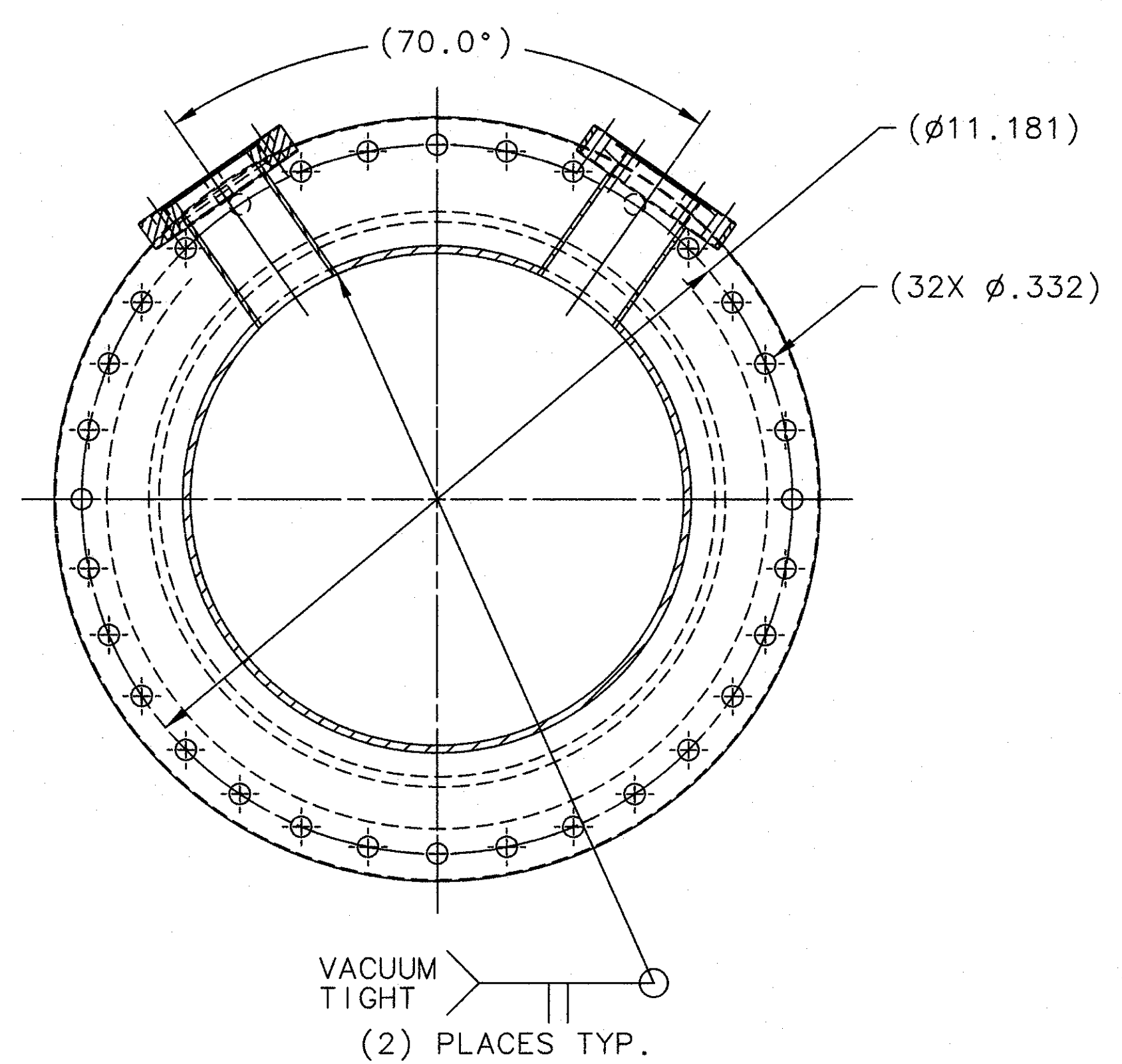
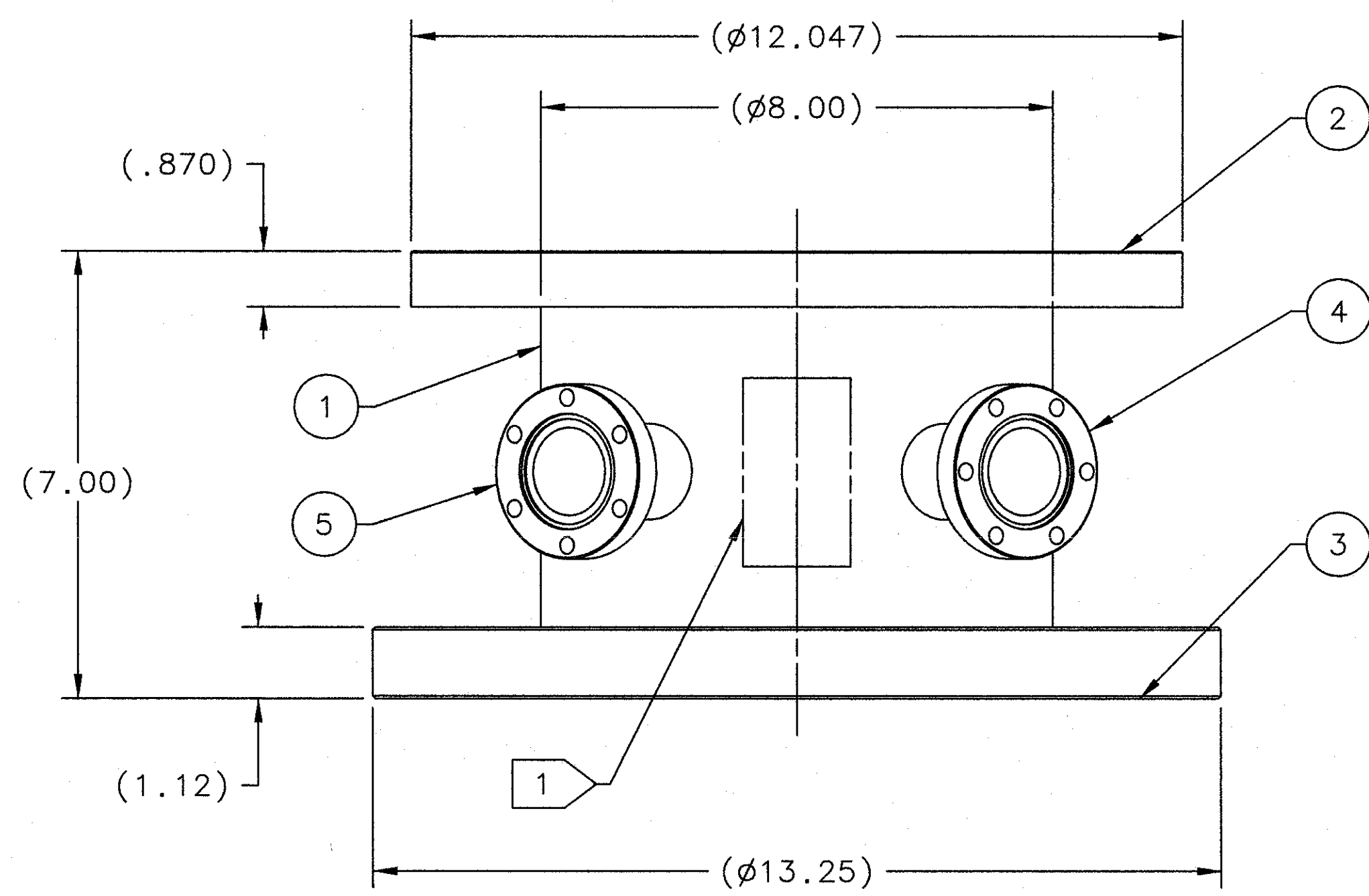
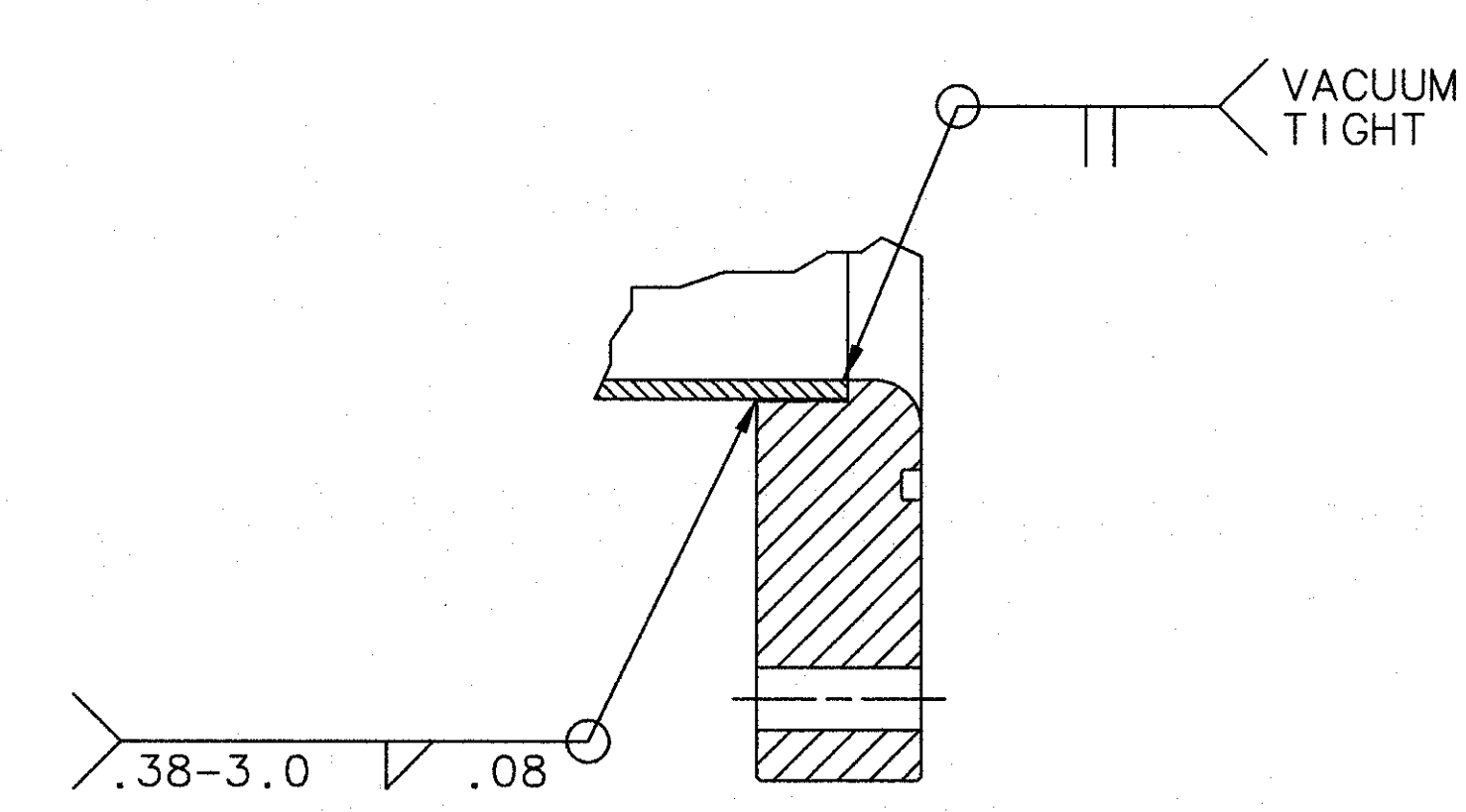


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED



DETAIL B
SCALE 1:1



DETAIL C
SCALE 1:1

NOTES:

1. STENCIL "D00000-02-01-1000" AT APPROX. LOCATION SHOWN IN .25" MIN. CHARACTERS, BLACK PAINT.
2. THE FOLLOWING JLAB SPECIFICATIONS APPLY:
 FABRICATION OF UHV EQUIPMENT . . . 22631-S-001 REV B
 CLEANING AND HANDLING OF UHV COMPONENTS . . . 22632-S-001 REV E
 WELDING SPECIFICATION FOR UHV COMPONENTS . . . 22633-S-001 REV A
 HELIUM LEAK TEST PROCEDURE FOR UHV COMP . . . 22634-S-001 REV A
3. CERTIFICATION OF MATERIAL MUST BE ACCOMPANIED WITH DELIVERY.

QTY	ITEM NO.	PARTY OR IDENTIFYING NO.	SYMBOLIC TITLE OR DESCRIPTION	PARTS LIST	MATERIAL SPECIFICATION	NOTES
1	5	D00000-02-01-2005	HALF NIPPLE CF 2.75 OD, R, MODIFIED			
1	4	D00000-02-01-2004	HALF NIPPLE CF 2.75 OD, NR, MODIFIED			
1	3	D00000-02-01-2003	FLANGE CF 13.25 OD, RT, MODIFIED			
1	2	D00000-02-01-2002	FLANGE CF 12 OD, NR, MODIFIED			
1	1	D00000-02-01-2001	TUBE 8.00 OD X .120 WALL			

FOR JLAB INTERNAL USE ONLY		DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5-2018 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMAL ANGLES ± .50°	TRACKING NO.	United States Department of Energy
ALL WELDS ON THIS DRAWING ARE AS DEFINED BY JLAB ES & H MANUAL CHAPTER 6122 App 16.		ICG	FRACTIONS ± N/A	N/A	Jefferson Lab Newport News Virginia
WELD CLASS	WELD SPECIFICATION	MATERIAL	THIRD ANGLE PROJECTION	APPROVALS	DATE
C	SEE NOTE 2	SEE PARTS LIST		DRAWN FOR	03/01/08
	WELD ANALYSIS	FINISH 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES		CHECKED	APPROVED
	N/A	DO NOT SCALE DRAWING		APPROVED	DATE
				SCALE	1:2
				SIZE DWG. NO.	D00000-02-01-1000
				SCALE	1:2
				ISSUE NO.	000000-00-01-0000
				SHEET	1 OF 1