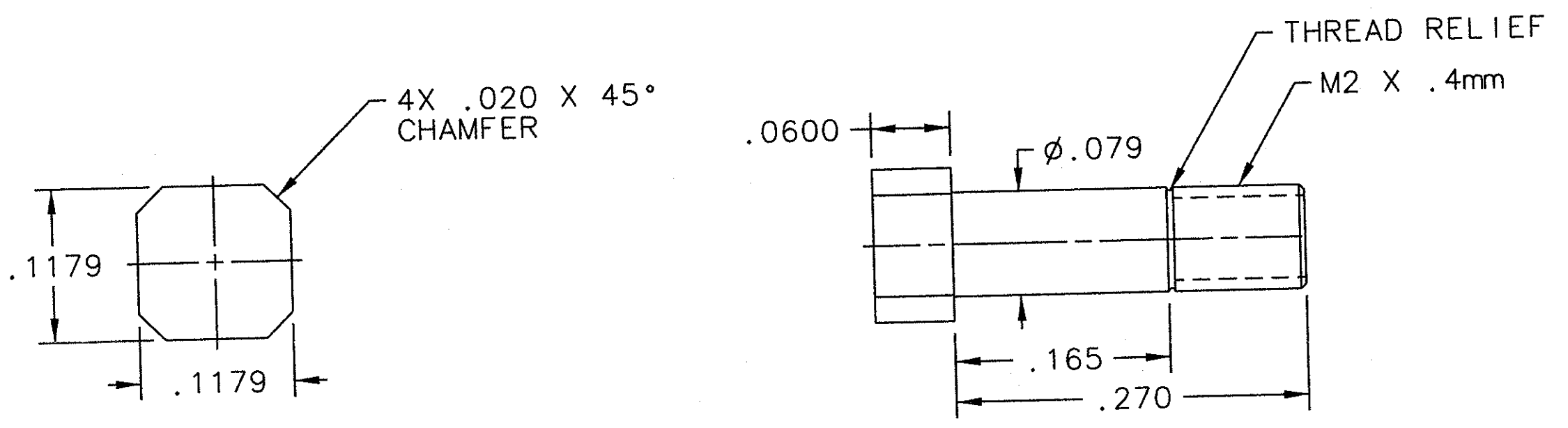


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



DOCUMENT CONTROL STAMP 	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±N/A .X ±.1 ±.50° .XX ±.01 .XXX ±.001 .XXXX ±.0001	TRACKING NO. N/A		United States Department of Energy Thomas Jefferson National Accelerator Facility Newport News Virginia	
		MATERIAL 300 SERIES STAINLESS STEEL		APPROVALS DATE DRAWN B. REINHART 31MAY11 CHECKED <i>[Signature]</i> 17Jun11 APPROVED <i>Mans L. Nawar</i> 6-14-11 APPROVED <i>[Signature]</i> 6-14-11	
FINISH MACHINED SURFACES 63 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES DO NOT SCALE DRAWING	THIRD ANGLE PROJECTION 	REV. -			