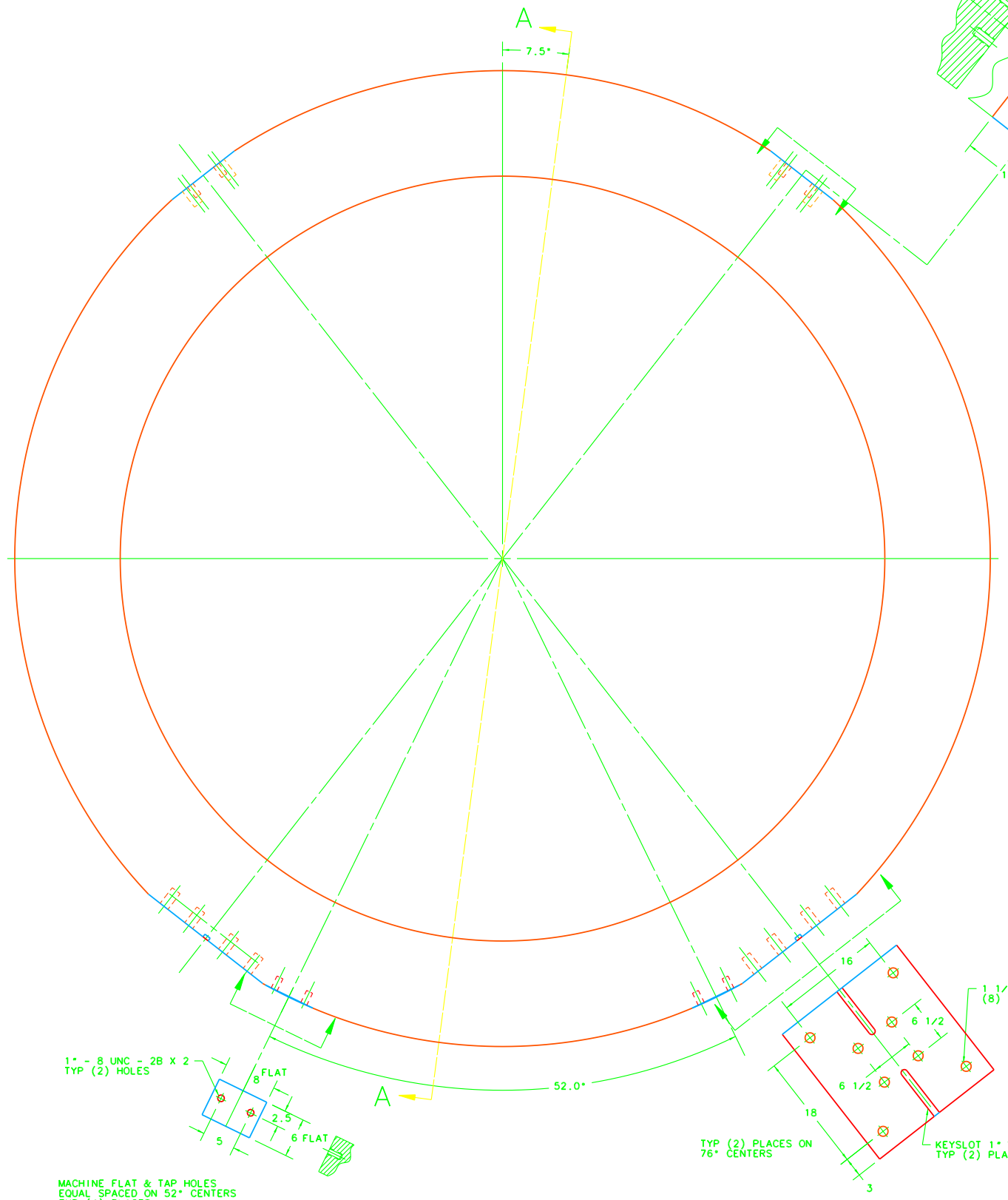
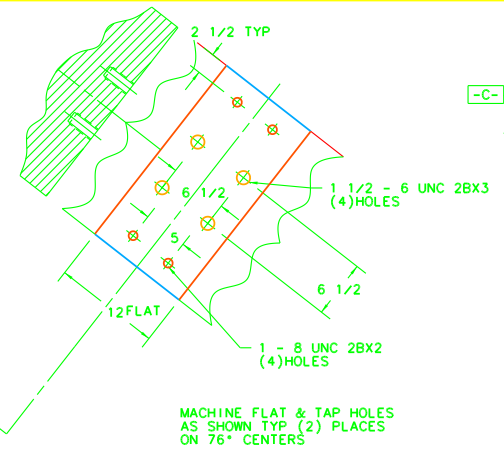
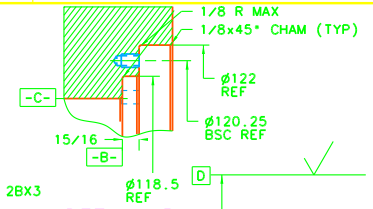
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED



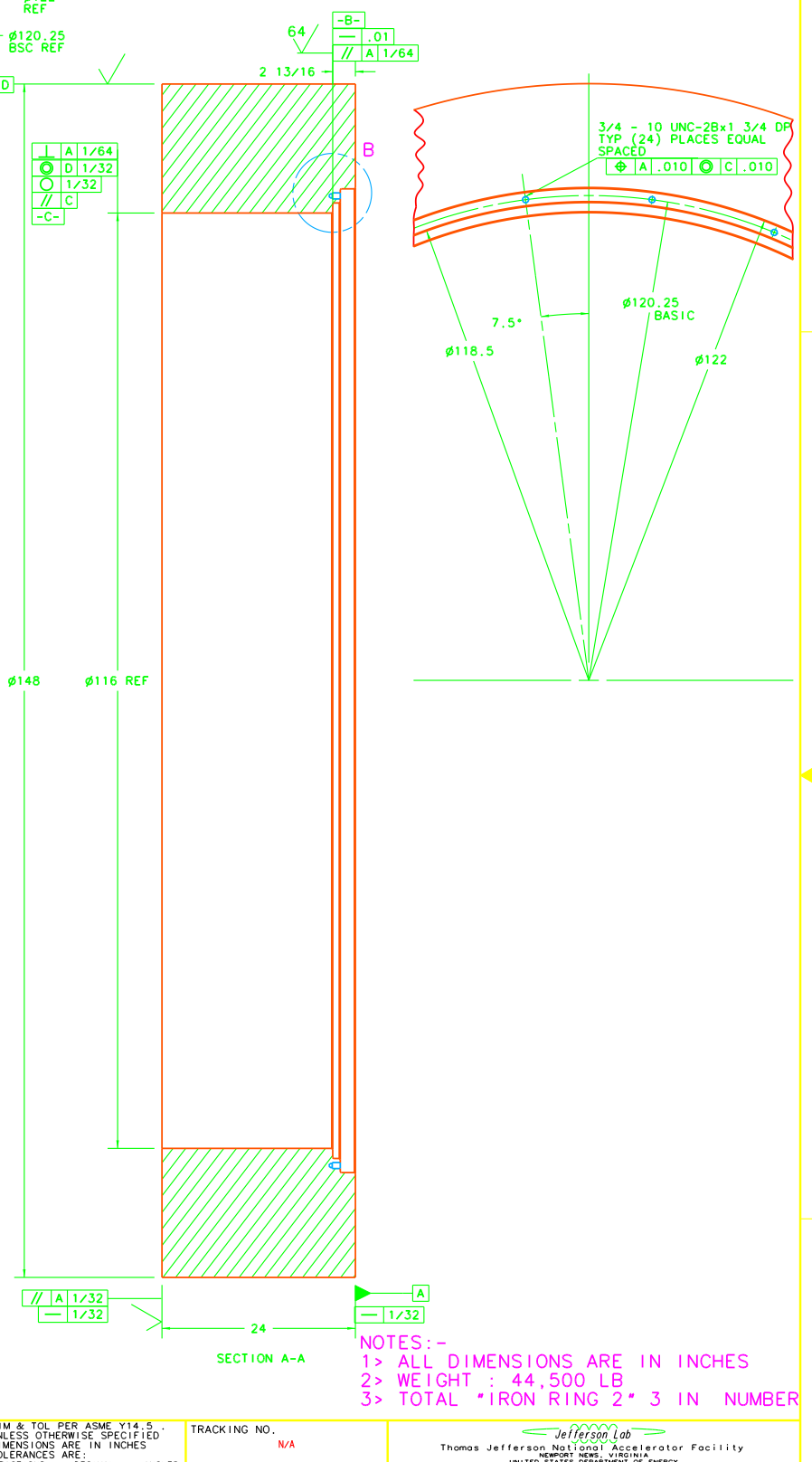


MACHINE FLAT & TAP HOLES
AS SHOWN TYP (2) PLACES
ON 76° CENTERS

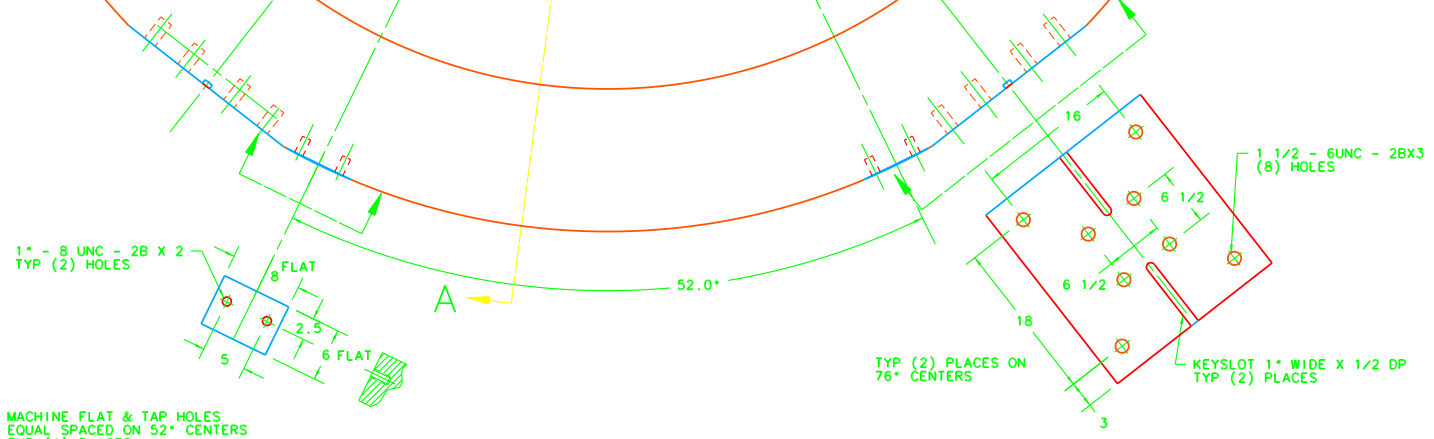


DETAIL B

SCALE 1:5



SECTION A-A



MACHINE FLAT & TAP HOLES
EQUAL SPACED ON 52° CENTERS
TYP (4) PLACES

TYP (2) PLACES ON
76° CENTERS

NOTES:-
1> ALL DIMENSIONS ARE IN INCHES
2> WEIGHT : 44,500 LB
3> TOTAL "IRON RING 2" 3 IN NUMBER

DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS ± N/A DECIMAL .X ± .1, .XX ± .01, .XXX ± .005 ANGLES ± .50°	TRACKING NO. N/A	Jefferson Lab Thomas Jefferson National Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY
MATERIAL MAGNET STEEL	THIRD ANGLE PROJECTION	APPROVALS / DATE DRAWN RAVI 010402 CHECKED APPROVED APPROVED	IRON YOKE 2
FINISH MACHINED SURFACES 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES			SIZE D; DWG. NO.; REV. *
DO NOT SCALE DRAWING			SCALE 1:10; USED ON ASSY NO. ---; SHEET 1 OF 1