



COPPER PLATE O.D. .006 - .010 THK

SA-735-731-70 RA BOLT	1	13 1/2	13	1	1	1	1	1	6	PF-735-731-90	WARM END PLUG	
69	4	5	15	14 1/2	-	1	-	-	5	95	OUTER TUBE R.R. SUPPT.	
68	3	5	9 1/2	9	-	1	-	-	4	94	OUTER TUBE COIL # 4	
67	2	5	9 1/2	9	-	1	-	-	3	93	OUTER TUBE COIL # 3	
66	1	17 1/2	23 7/8	23 3/8	-	1	-	1	2	92	OUTER TUBE COIL # 2	
SUB ASSY	COIL #	DIM Y	DIM X	DIM L	70	69	68	67	66	1	PF-735-731-91	OUTER TUBE COIL # 1

SUB-ASSEMBLY N°	IT#	PART OR DNG N°	DESCRIPTION
QUANTITY			
SCALE: 1:1	DO NOT SCALE DRAWING	NEXT ASSEMBLY:	

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
 TOLERANCES: BEVEL EDGES .002, .015  
 FACED ± .004  
 DEC. ± .005  
 ANGLES ± .1° ALL SURF. 125V

STANFORD LINEAR ACCELERATOR CENTER  
 U. S. ATOMIC ENERGY COMMISSION  
 STANFORD UNIVERSITY  
 STANFORD, CALIFORNIA  
 ENGR. J.S. RIGGOLD  
 DTS. S.A. NUTTBALL  
 CHK. J. W. WARDEN  
 APPROVALS  
 10.3.72  
 9.5.66

LA55/URM/B BINN  
 MISC DENARE PARTS - TIE BARS  
 OUTER TUBE WELDMENT  
 MA-735-731-66-R1 B

9/18-99-137-527-AW  
 UPDATED  
 5M1 4M 4M 11/24/72

MFR