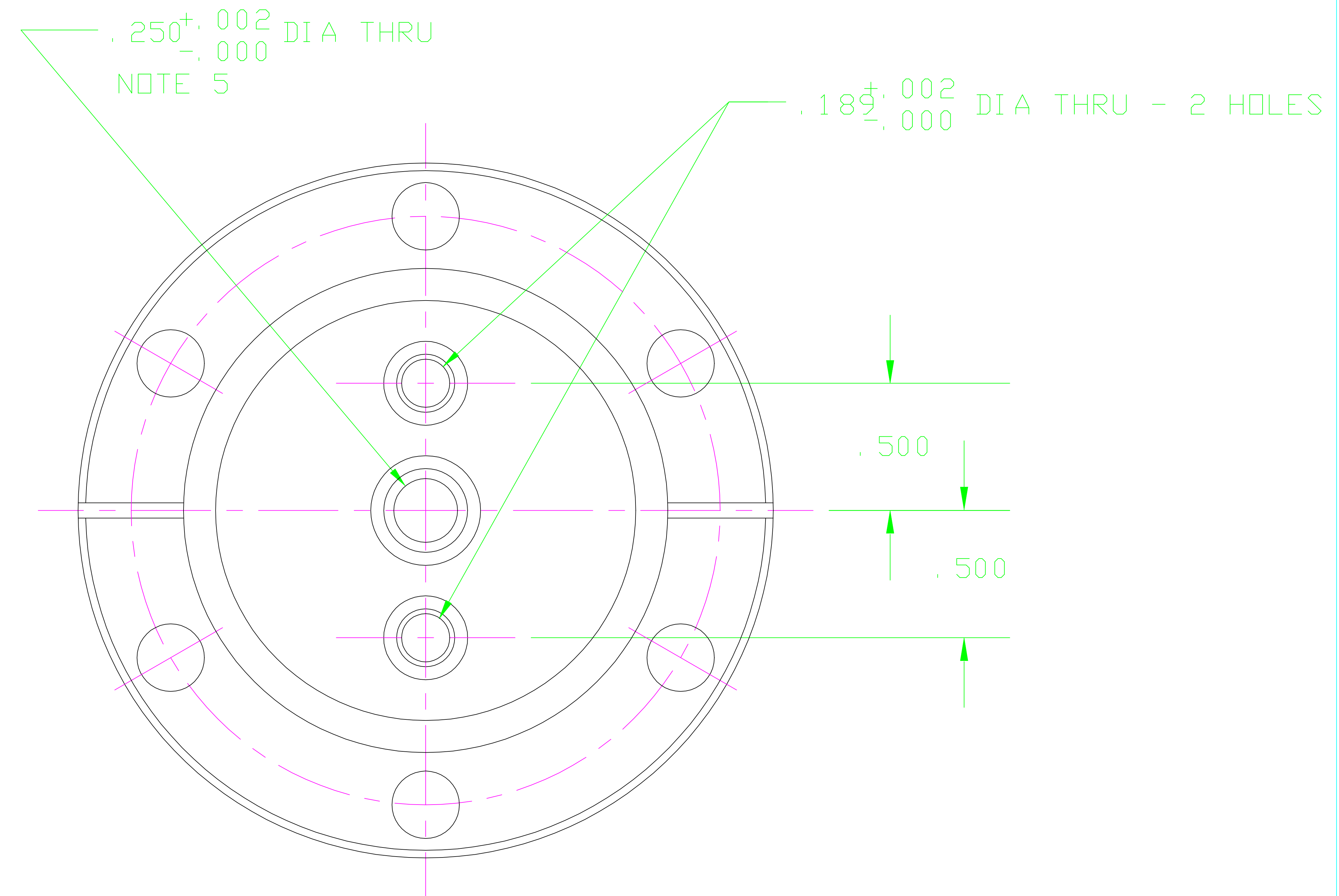
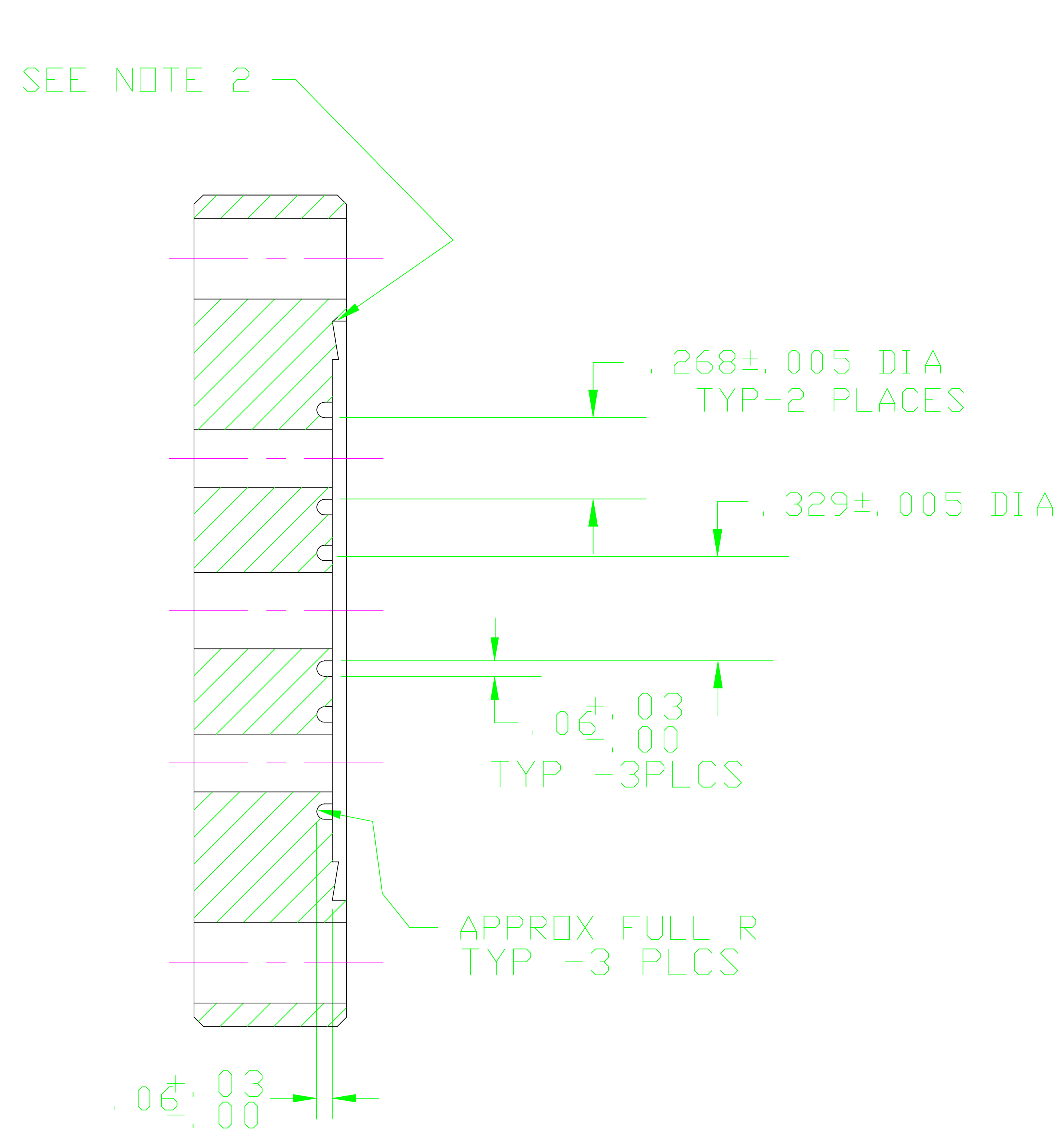


REV.	DATE	DESCRIPTION	BY	APP'D
1	6-89	CORRECTED LEAK GROOVE ORIENTATION	WAALER	
2	6-92	CHANGED RAD. TO .250 OF CENTER CIRCLE CHANGED RAD. TO .329 OF SMALLEST WELD PREP URI BE ADDED NOTE 5		



NOTES

1. MATERIAL: MAKE FROM MDC FLANGE #F275000 (2 3/4 OD BLANK NON-ROTATABLE) OR EQUIVALENT
2. DO NOT SCREW UP THE KNIFE EDGE IN ANY WAY
3. OBSERVE ORIENTATION OF BOLT HOLES AND LEAK CHECK GROOVES.
4. ALL MACHINING TO BE DONE WITH SULFUR-FREE CUTTING OIL
5. CHECK DIAMETER OF METAL SEAL VALVE (C-2709-19) AND ADJUST THESE DIMENSIONS AS NECESSARY, DIMENSIONS SHOWN ARE FOR THE NOMINAL .250 DIA. OF THE VALVE STEM.

SLAC: PF795-649-24-R0

DRAWN BY SPESE	NUCLEAR PHYSICS LABORATORY UNIVERSITY OF ILLINOIS AT URBANA-CHAMPAIGN	CESIATOR MOUNTING FLANGE		
CHECKED BY	UNLESS OTHERWISE SPECIFIED	PART NO.	SCALE 2=1	FILE 15
APPROVED BY	DIMENSIONS IN INCHES 2 PLACE DEC. ± .01 BREAK SHARP CORNERS 3 PLACES DEC. ± .003 FRACTIONAL ± 1/32" ANGULAR ± 0° 30'	NO. REQ'D.	DATE 7-11-88	DWG. NO. C-2709-15A
		CHASSIS NO. OR MATERIAL LISTED		