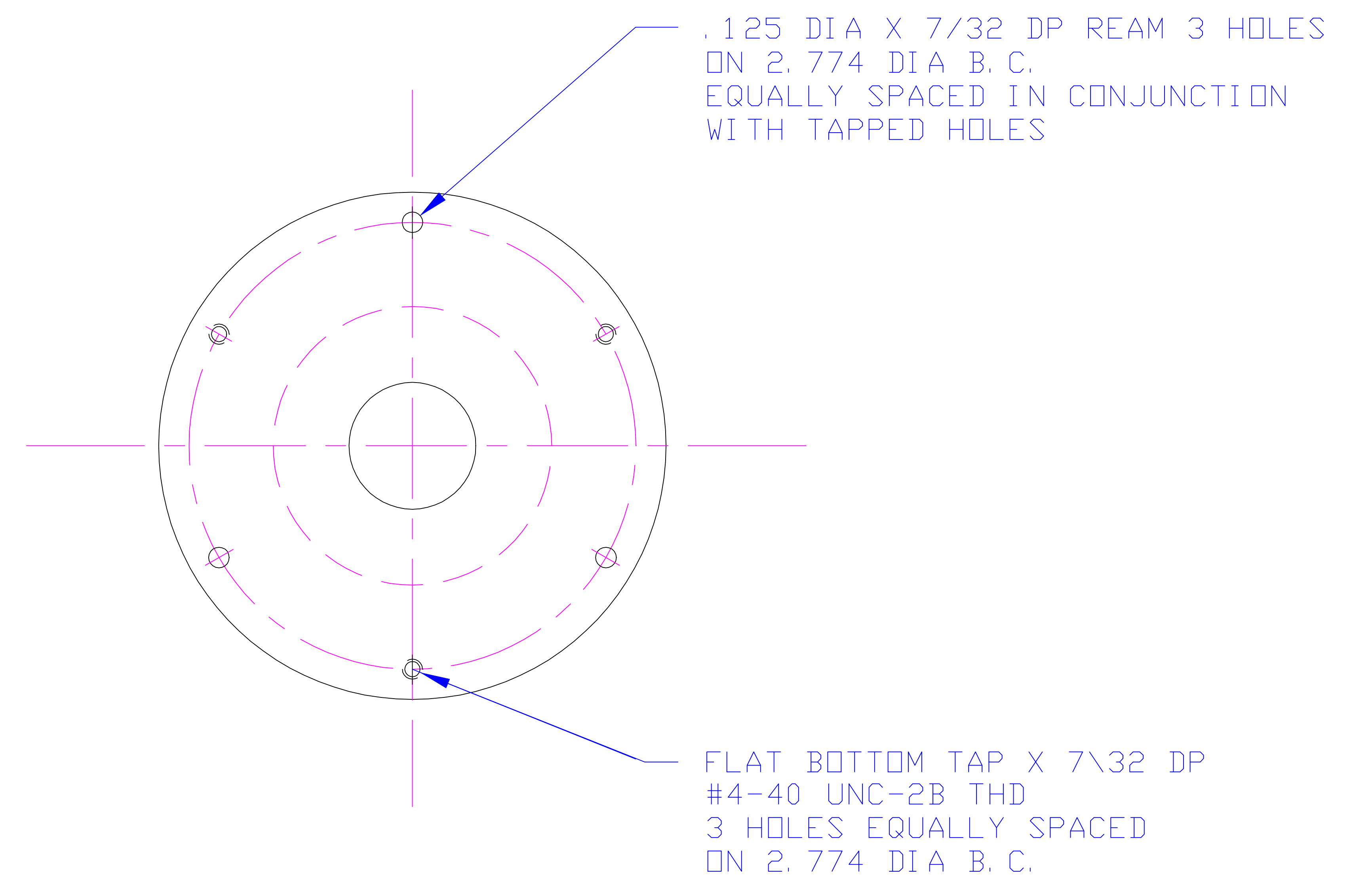
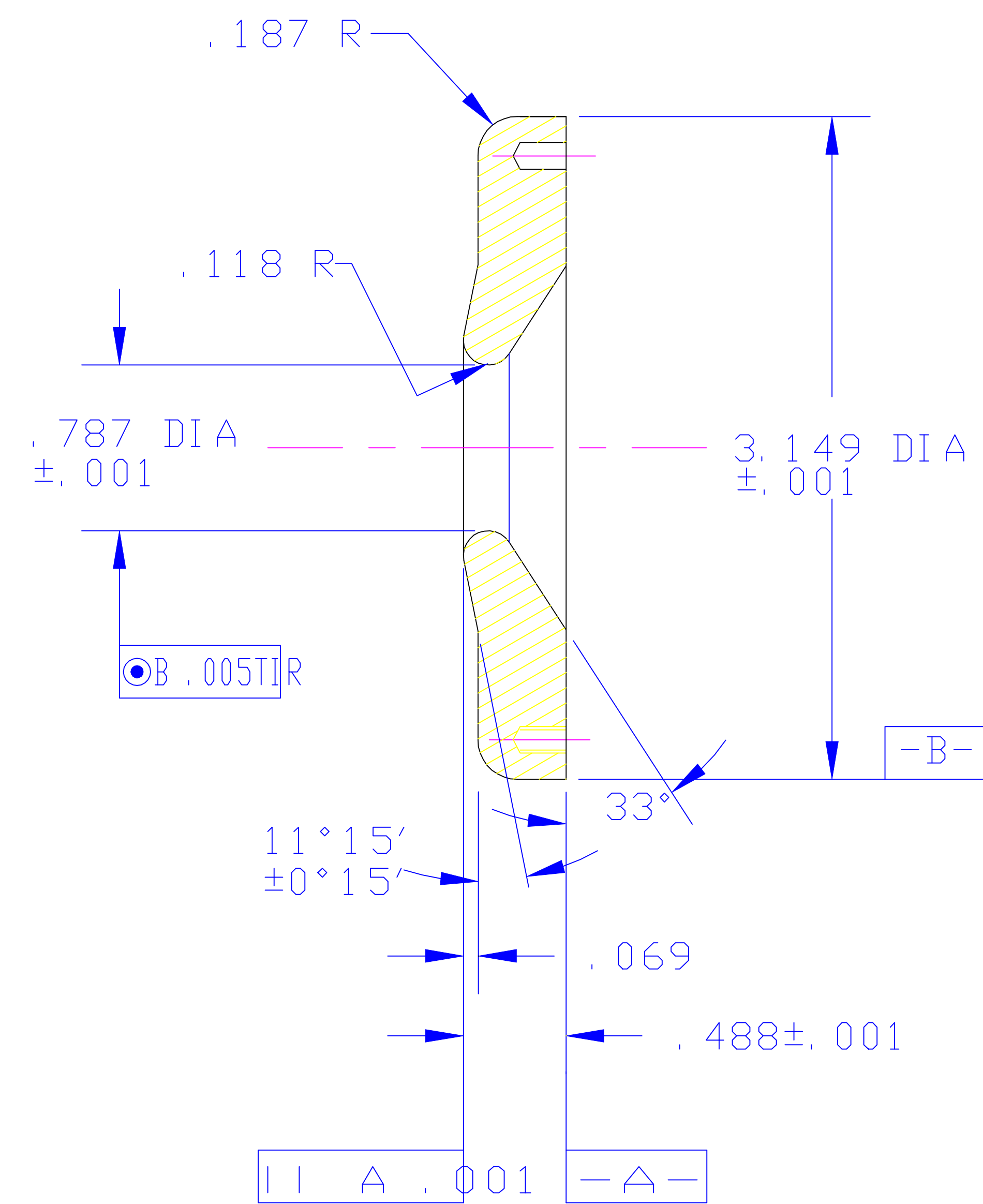


REV.	DATE	DESCRIPTION	BY	APP'D
1	6-89	MODIFIED REAMED HOLE DIA	WAALER	



NOTES:

1. MATL: VACUUM-MELT 304 SST
2. ALL RADII & STRAIGHT SECTION MUST BLEND SMOOTHLY  $\curvearrowright$  FINISH OR BETTER. DO NOT USE EMERY
3. STRESS RELIEVE BEFORE FINAL MACHINING. HEAT TO 1500-1600°F FOR 15-20 MINUTES. COOL SLOWLY IN DRY HYDROGEN
4. ALL MACHINING TO BE DONE WITH SULFUR-FREE CUTTING OIL
5. DIAMOND PASTE POLISH THIS PART.

SLAC: PF795-641-09 R0

DRAWN BY SPESE	NUCLEAR PHYSICS LABORATORY UNIVERSITY OF ILLINOIS AT URBANA-CHAMPAIGN	ANODE		
CHECKED BY	UNLESS OTHERWISE SPECIFIED	PART NO.	SCALE 1=1	FILE 12
APPROVED BY	DIMENSIONS IN INCHES 2 PLACE DEC. ±.01 BREAK SHARP CORNERS 3 PLACES DEC. ±.003 FRACTIONAL ±1/32" ANGULAR ±0°30'	NO. REQ'D.	DATE 7-10-88	DWG. NO. C-2709-36
		CHASSIS NO. OR MATERIAL LISTED		