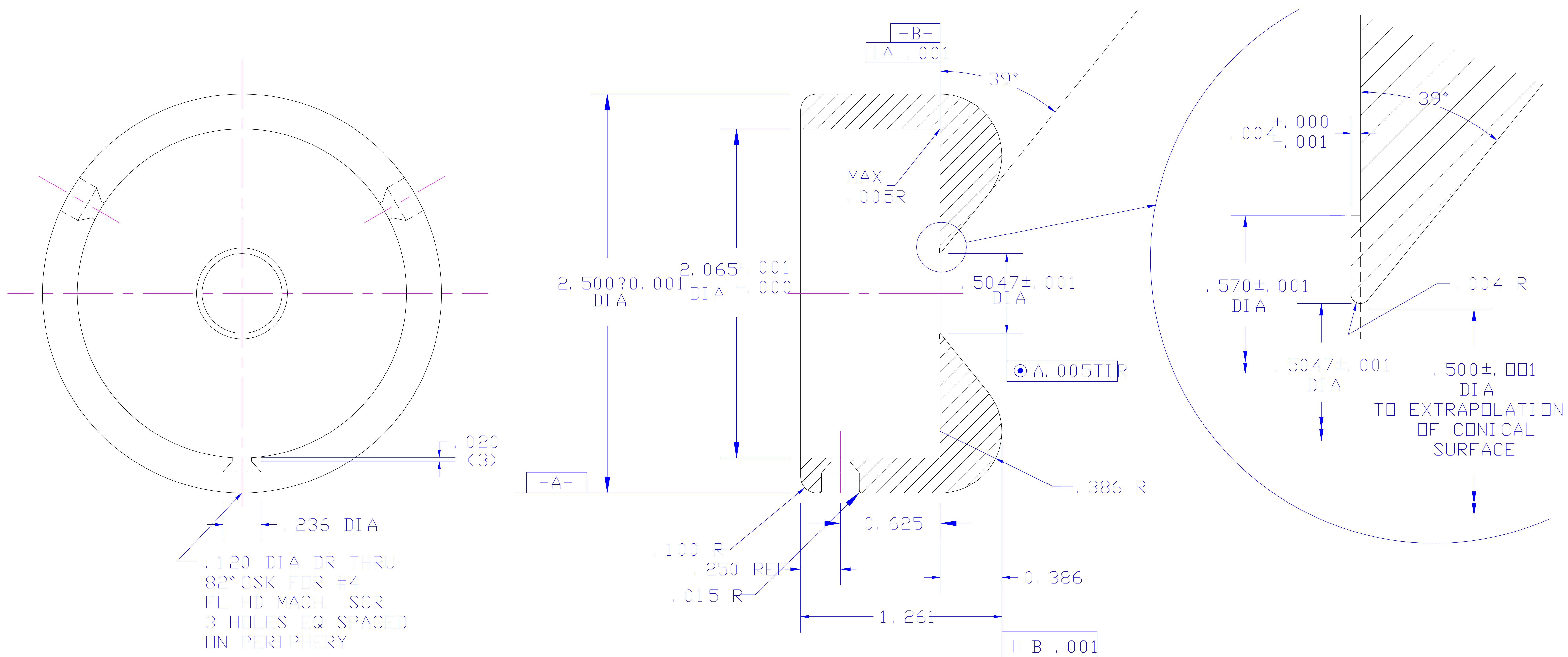


REV.	DATE	DESCRIPTION	BY	APP'D
1	7-89	CORRECTED DIA AT BACK OF PART	WAALER	
2	3-91	SPECIFIED CSK DIA ON HOLES	URIBE	



- NOTES
- MAT'L: VACUUM-MELT 304-SST
 - ALL RADII AND STRAIGHT SECTIONS MUST BLEND SMOOTHLY $\sqrt{16}$ FINISH OR BETTER.
 - DO NOT USE EMERY
 - STRESS RELIEVE BEFORE FINAL MACHINING. HEAT TO $1500^\circ - 1600^\circ$ F FOR 15-30 MINUTES. COOL SLOWLY IN DRY HYDROGEN.
 - ALL MACHINING TO BE DONE WITH SULFUR-FREE CUTTING OIL.
 - DIAMOND PASTE POLISH THIS PART.
SLAC: PF795-641-08-R0 MODIFIED

DRAWN BY URIBE	NUCLEAR PHYSICS LABORATORY UNIVERSITY OF ILLINOIS AT URBANA-CHAMPAIGN	PIERCE ELECTRODE		
CHECKED BY	UNLESS OTHERWISE SPECIFIED	PART NO.	SCALE 2=1	FILE 12
APPROVED BY	DIMENSIONS IN INCHES 2 PLACE DEC. $\pm .01$ BREAK SHARP CORNERS 3 PLACES DEC. $\pm .003$ FRACTIONAL $\pm 1/32$ ANGULAR $\pm 0^\circ 30'$	NO. REQ'D.	DATE 7-10-88	DWG. NO. C-2709-37
		CHASSIS NO. OR MATERIAL LISTED		