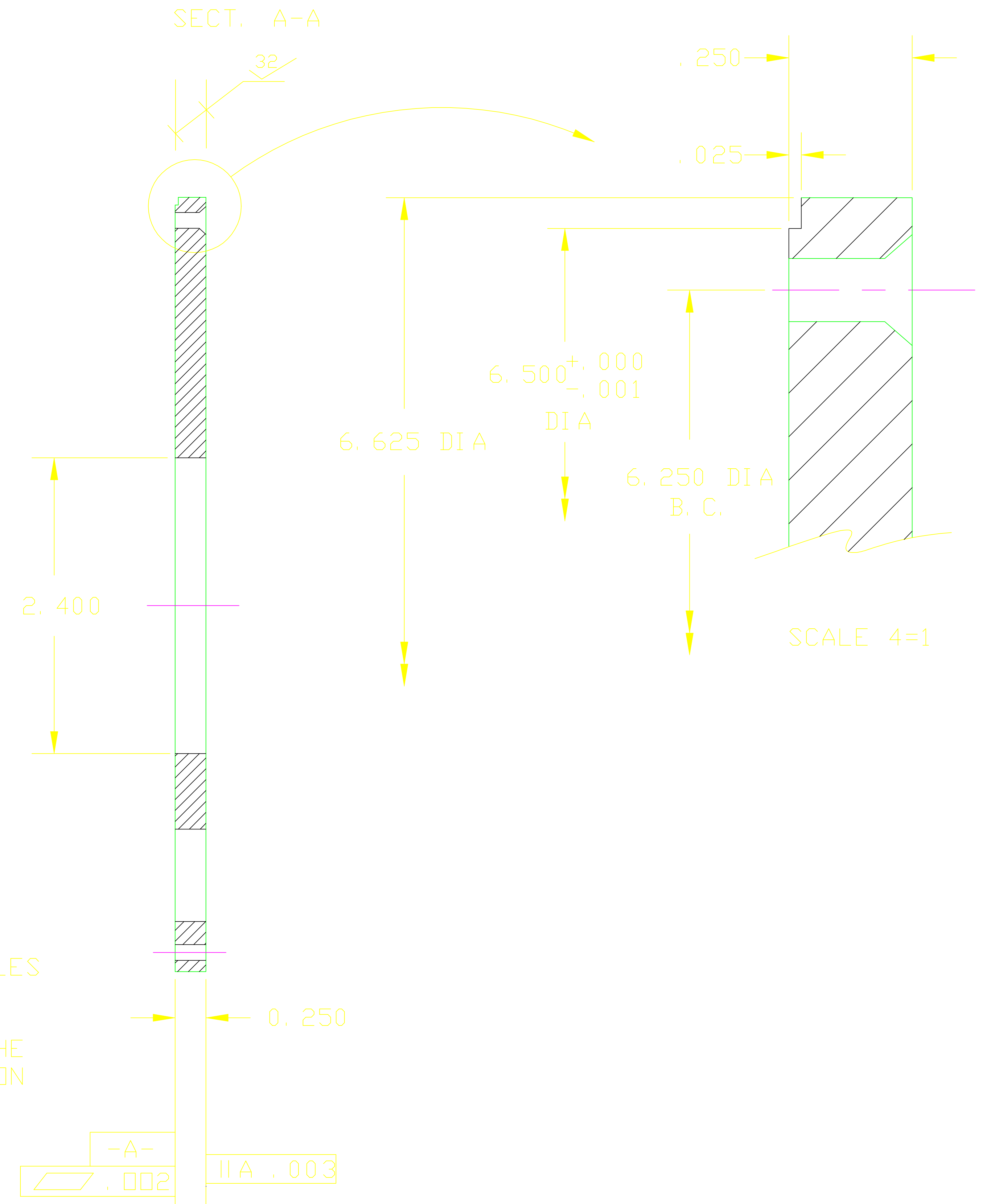
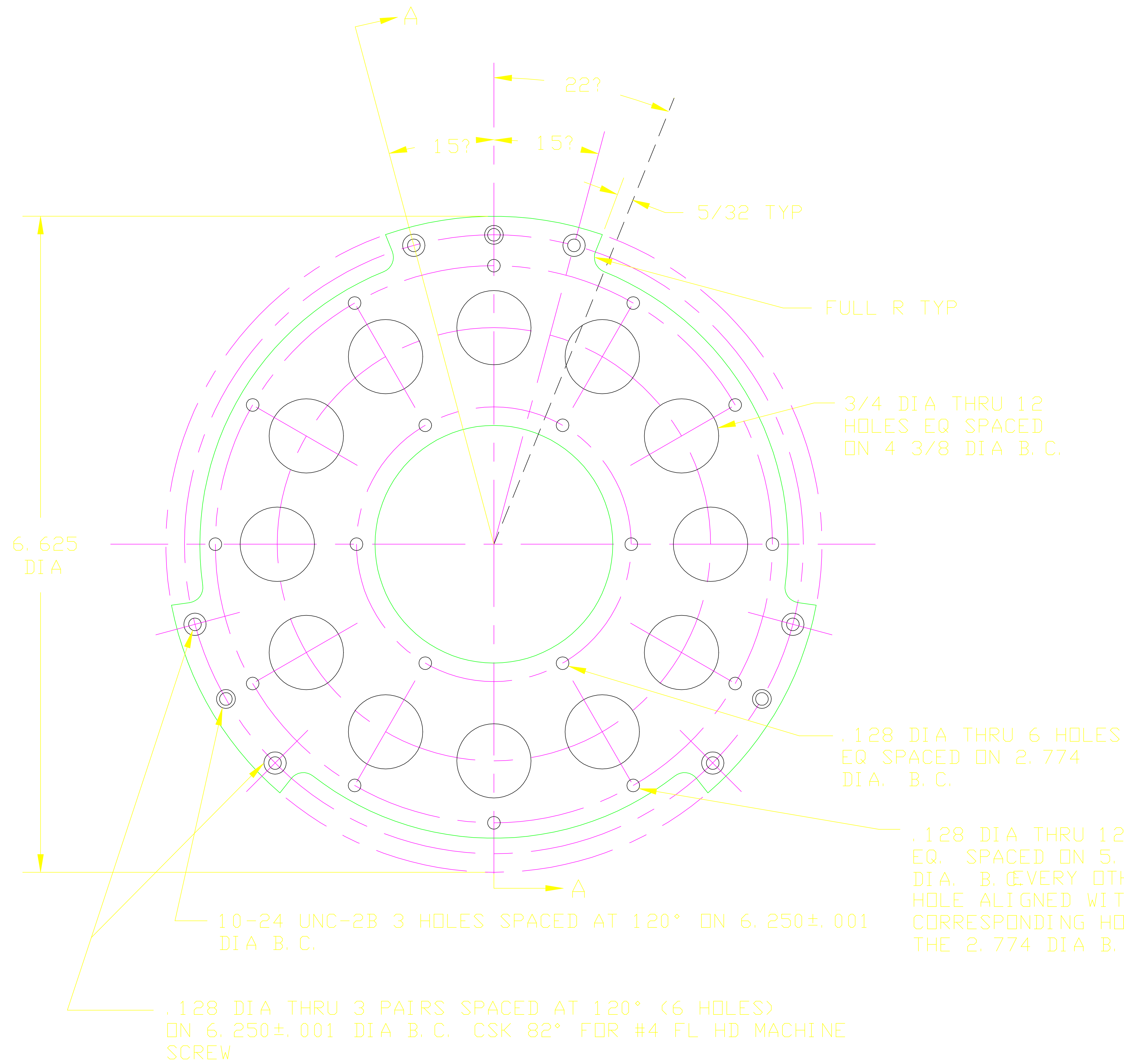


REV.	DATE	DESCRIPTION	BY	APP'D
1	12-88	ADDED 2.400 DIA DIMENSION	SPESE	



NOTES

- MATL: 3/8 PLATE 304 SST
- STRESS RELIEVE BEFORE FINISH MACH'G. (ALLOW 1/16 PER SURFACE FOR FINISH MACH'G). STRESS RELIEVE IN DRY HYDROGEN FURNACE BY INCREASING HEAT UNIFORMLY TO 1500°-1600°F & HOLDING AT THAT TEMP. FOR 15 MINUTES; THEN FURNACE COOL AT A UNIFORM RATE.
- ALL MACHINING TO BE DONE WITH SULFUR-FREE CUTTING OIL
- DO NOT USE EMERY TO ACHIEVE FINAL FINISH

DRAWN BY URIBE	NUCLEAR PHYSICS LABORATORY		ANODE SUPPORT PLATE	
	UNIVERSITY OF ILLINOIS AT URBANA-CHAMPAIGN		PART NO.	SCALE 1=1
CHECKED BY	UNLESS OTHERWISE SPECIFIED		NO. REQ'D.	FILE 12
APPROVED BY	DIMENSIONS IN INCHES	2 PLACE DEC. ± .01	CHASSIS NO. OR MATERIAL	DATE 7-10-88
	BREAK SHARP CORNERS	3 PLACES DEC. ± .003	LISTED	DWG. NO. C-2709-40
	FRACTIONAL ± 1/32"	ANGULAR ± 0° 30'		