NOTES

1. MATL: 3/8 PLATE 304 SST

2. STRESS RELIEVE BEFORE FINISH MACH C.
   (ALLOW 1/16 PER SURFACE FOR FINISH MACH C).
   STRESS RELIEVE IN DRY HYDROGEN FURNACE
   BY INCREASING HEAT UNIFORMLY TO 1500° -
   1600°F & HOLDING AT THAT TEMP. FOR 15
   MINUTES; THEN FURNACE COOL AT A UNIFORM
   RATE.

3. ALL MACHINING TO BE DONE WITH SULFUR-FREE CUTTING OIL

4. DO NOT USE EMEY TO ACHIEVE FINAL FINISH