1. PURCHASE FROM STANDARD WELDED BELLWOS CO.
375 TURNPIKE AVE. WINDSOR LOCKS, CONN. 06096.
THEIR PART #: 189-139-2-EE (G DIMENSION .60)
SPEC FABRICATION TO SLAB VACUUM SPEC
OR CLEAN BY DEGREASING IN TCA VAPOR THEN
FIRING TO 625°C FOR > 8 HOURS IN A
VACUUM OVEN FOLLOWED BY A 24-HOUR COOL
2. WELDS MUST BE GOOD FOR ULTRA-HIGH VACUUM
3. ASSEMBLY MUST BE KEPT CLEAN
4. WORKING RANGE SHOULD BE KEPT TO 2.441 MIN/3.311 MAX
   GIVING A WORKING STROKE OF .870
5. WHEN USED WITH GUIDE FRAME (C-2709-6, -16, & -24)
   DIMENSIONS ARE 2.750 MIN/3.500 MAX (.750 STROKE)
6. ALL MACHINING TO BE DONE WITH SULFUR-FREE
   CUTTING OIL