

Jefferson Lab Alignment Group

Data Transmittal

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DETAILS: DATA: Step2B\lnj\110120A

Below are the results from the accelerator 0R region beam pipe survey carried out on Jan. 20, 2011. This was a vertical survey only, with no horizontal measurements taken. A +Y value is above ideal beam center (in millimeters). Note that the measurement on the pipe between QD0R02 and MDK0R02 was taken on Mu metal. The diameter was found to vary over 2 mm in this area. It is estimated that the accuracy of this measurement is ~ 2 mm. The #2 flange downstream from the light box was fixed to the #1flange after the stand was installed and therefore, both would be set at the same height.

LOCATION	FOUND(Y)	SET(Y)
Flange downstream from QD0R02 Mid point on pipe between QD0R02-MDK0R02 Flange upstream from MDK0R02	-0.5 -4.9 1.0	+2.3 -0.5 +3.1
Downstream from synch. light box flange 1 Downstream from synch. light box flange 2	-7.9 -10.6	-0.3