## Jefferson Lab Alignment Group

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Checked: (cjc)
\# : L1410

## DETAILS:

data: step2blinjl110912a
The results of the Sep, $12^{\text {th }}, 2011$ survey of the 45 MeV spectrometer components are given below. The as-found coordinates ( $x, y, z$ ) are based on the CEBAF coordinate system with units in meters. Differences from ideal location ( $\mathrm{dx}, \mathrm{dy}$ ) are shown in millimeters and are transverse to beam path. The beam path data is broken into 3 sections. The first component MBF4D01 is relative to the magnet center and is at a yaw angle of $-10^{\circ}$. The $2^{\text {nd }}$ set is relative to the 45 MeV which is at a yaw angle of $-20^{\circ}$. The $3^{\text {rd }}$ set is relative to the main straight ahead beamline (north linac). A negative value indicates that the component is to the beam right, and low. The delta $z(d z)$ is also shown for MBF4D01 with the positive value being downstream of the ideal location.

The angular differences (units degrees) for the dipole magnet MBF4D01, are also shown. A negative dYaw indicates a clockwise rotation (when looked at from above), a positive dpitch means the magnet is pointing upwards from the upstream beam to the downstream beam, and a - roll is rotated counter clockwise from the ideal roll angle looking upstream

For harp IHA4D00 the delta yaw is +0.28 degrees (ccw) with no appreciable pitch.

| Comp. | x (M) | y (M) | z (M) | dx (mm) | dy (mm) | dz (mm) | dyaw ${ }^{\circ}$ | dpitch ${ }^{\circ}$ | droll ${ }^{\circ}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MBF4D01 | 80.59092 | 100.00023 | -209.58154 | -0.33 | 0.23 | 0.05 | -0.03762 | 0.03524 | -0.00888 |
| Components on the 45 MeV dump line |  |  |  |  |  |  |  |  |  |
| ITV4D00 | 79.46434 | 99.99975 | -206.45734 | 0.84 | -0.25 |  |  |  |  |
| IPM4D00 | 79.41031 | 99.99879 | -206.31022 | 0.38 | -1.21 |  |  |  |  |
| IHA4D00 | 79.32208 | 99.99988 | -206.06847 | 0.16 | -0.12 |  |  |  |  |
| VRV4D00 | 79.20849 | 99.99950 | -205.75610 | 0.26 | -0.50 |  |  |  |  |
| OTR | 79.17005 | 99.99973 | -205.65140 | -0.06 | -0.27 |  |  |  |  |
| DUMP | 78.99034 | 99.99978 | -205.15897 | -0.51 | -0.22 |  |  |  |  |
| Components on the main beamline |  |  |  |  |  |  |  |  |  |
| BPM | 80.60008 | 99.99987 | -204.51247 | 0.08 | -0.13 |  |  |  |  |
| HARP | 80.60015 | 99.99801 | -204.04127 | 0.15 | -1.99 |  |  |  |  |

