Jefferson Lab Alignment Group

-Jefferson Lab -

Data Transmittal

| TO: A. Hofler | | DATE: 08 Feb 2019 | |
|-------------------|----------|--------------------------|-----------------|
| FROM: Chris Gould | Checked: | | #: L1905 |

DETAILS:

Below are the results of the 2D line survey. Refer to ELOG #3642345 for the ideal positions of the harp wires when inserted into beam. Coordinates are provided in the CEBAF Mechanical and Beam Following System. For the BFS a +X is beam left, +Y is up and a +Z is downstream. Angles are in degrees.

| | STRAIGHT AHEAD BEAM, BEAM FOLLOING COORDINATE SYSTEM | | | | | | | | | |
|--|--|-----------|------------|--|-----------|-----------|------------|--|--|--|
| | X (mm) | Y(mm) | Z(mm) | | Rx(Pitch) | Ry(Yaw) | Rz(Roll) | | | |
| MDL0L02 | 3.93 | -0.04 | 1.72 | | -0.0059 | 0.0195 | -0.0111 | | | |
| | | | | | | | | | | |
| | CEBAF MECHANICAL COORDINATE SYSTEM | | | | | | | | | |
| | IDEAL | | | | FOUND | | | | | |
| | X(Meters) | Y(Meters) | Z(Meters) | | X(Meters) | Y(Meters) | Z(Meters) | | | |
| MDL0L02 | 80.60000 | 100.00000 | -243.25814 | | 80.60393 | 99.99996 | -243.25642 | | | |
| | | | | | | | | | | |
| | 2D line (30deg.), BEAM FOLLOING COORDINATE SYSTEM | | | | | | | | | |
| | X (mm) | Y(mm) | Z(mm) | | Rx(Pitch) | Ry(Yaw) | Rz(Roll) | | | |
| IHA2D00 | -0.11 | -0.15 | 1.65 | | 0.012 | -0.1906 | -0.0523 | | | |
| IPM2D00 | 0.16 | -0.02 | | | | | | | | |
| ***Center of bpm is 165.5 mm upstream of IHA2D00 | | | | | | | | | | |
| ***Calculated bpm position is midpoint of upstream and downstream flange | | | | | | | | | | |
| | | | | | | | | | | |
| | CEBAF MECHANICAL COORDINATE SYSTEM | | | | | | | | | |
| | IDEAL | | | | FOUND | | | | | |
| | X(Meters) | Y(Meters) | Z(Meters) | | X(Meters) | Y(Meters) | Z(Meters) | | | |
| IHA2D00 | 82.27500 | 100.00000 | -240.35870 | | 82.27573 | 99.99985 | -240.35722 | | | |