# Jefferson Lab Alignment Group Data Transmittal 

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Checked:
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DETAILS:
Below are the results from the final as found survey of the LIPPS dipoles. No adjustments to the dipoles were made from the previous survey on Aug 31, 2006. Dipole \#1 is the upstream most dipole. Dipoles 3 and 4 are in the upstream most position on the rails, and dipoles 5 and 6 are in the downstream position on the rails. Vertically (Y), the coordinate system is centered on the optical turning can. The dipoles are set low from this point approximately 5 mm due to limited range in the adjustment cartridges. Horizontally ( X ), the coordinate system is centered on the dipoles, and $Z$ is centered on the ideal location of the turning can mirror stand. $A+X$ is to the beam left, $a+Y$ is high, and $a+Z$ is downstream.

| LOCATION | X | Y | Z |
| :--- | :---: | :---: | ---: |
|  |  |  |  |
| Upst wall fiducial | 1.1 | 0.0 | -2719.3 |
| Dipole 1 upst pole tip | 0.3 | -0.3 |  |
| Dipole 1 centerline | 0.06 | -4.95 | 821.47 |
| Dipole 2 centerline | -0.16 | -4.66 | 1322.27 |
| Dipole 2 dnst pole tip | 0.1 | 0.8 |  |
| Dipole 3 upst pole tip | -0.3 | 0.4 |  |
| Dipole 3 centerline | 0.06 | -5.06 | 3086.43 |
| Dipole 4 centerline | 0.04 | -4.78 | 3586.87 |
| Dipole 4 dnst pole tip | -0.2 | -2.0 |  |
| Dipole 5 upst pole tip | 0.6 | -0.1 |  |
| Dipole 5 centerline | 0.10 | -5.01 | 4075.05 |
| Dipole 6 centerline | -0.10 | -4.82 | 4575.37 |
| Dipole 6 dnst pole tip | -0.4 | -2.1 |  |
| Dnst wall fiducial | -0.9 | -0.2 | 7192.6 |

