

Jefferson Lab Alignment Group

Data Transmittal

TO: S. Stepanyan, N. Baltzell, B. Miller DATE: 11/30/2016

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DETAILS:

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The upstream and downstream ends for the 12.7, 8.6 and 4.8 millimeter diameter collimators (ref. dwg. 66841-E-01967) were measured on November 29th, 2016. The results are shown below. A -dx indicates the found location is to the beam right, and a -dy indicates the position is below ideal beam. The units for dx/dy are millimeters.

| Label | Size | Х | Υ | Current Pos. | Needed Pos. |
|-----------|-------|-------|-------|---------------------|-------------|
| US Flange | | -1.87 | 0.64 | | |
| DS Flange | | -1.46 | 0.01 | | |
| us 4.8 | Blank | -0.04 | 0.24 | 7.1280 | 7.0080 |
| ds 4.8 | | 0.08 | 0.20 | | |
| us 8.6 | 20mm | -0.28 | 0.01 | 3.0349 | 2.9149 |
| ds 8.6 | | -0.27 | -0.03 | | |
| us 12.7 | 12.8 | -0.20 | -0.19 | 11.2308 | 11.1108 |
| ds 12.7 | | 0.11 | -0.14 | | |

