# Jefferson Lab Alignment Group Data Transmittal 

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## DETAILS:

Data : inspection\bsy\Lineclbpmbox_replacement\070424a
A location survey was carried out near IPM3C20AH/AV, known as the BPM box. The following locations are shown in machine coordinates relative to the CEBA coordinate system. The upstream flange, UP_FLG is approximate as the cover could not be removed and a taped distance of 148 millimeters upstream was used to determine its location. The downstream flange DS_FLG is at the midpoint between the connecting flanges. Note also that the downstream flange is offset of the actual ideal beamline in the $y$ direction.
The point labeled DN_FLG* is the actual center of the flange while the beam centerline y coordinate is shown in DN_FLG. The y coordinates for the pedestal edges shown are relative to their found locations and the $\mathrm{x} / \mathrm{z}$ coordinates are where they intersect the ideal beam centerline.

| Point | $\mathbf{Z}(\mathbf{m})$ | $\mathbf{X}(\mathbf{m})$ | $\mathbf{Y}(\mathbf{m})$ |
| :--- | :---: | :---: | :---: |
| UP_FLG | -371.870 | -112.012 | 99.982 |
| ED_UP1 | -371.987 | -112.101 | 99.795 |
| ED_UP2 | -372.119 | -112.203 | 98.794 |
| DN_FLG | -372.947 | -112.839 | 99.984 |
| DN_FLG* |  |  | 99.959 |
| ED_DS | -372.953 | -112.843 | 98.849 |
| DS_BELLOWS_CL | -372.911 | -112.811 | 99.984 |
| US_BELLOWS_CL | -371.826 | -111.978 | 99.982 |



