

Jefferson Lab Alignment Group

Data Transmittal

TO: M. Spata, N. Okay, R. Gonzales, N. Nakamura DATE: 04 Sep 2009

FROM: J. Dahlberg Checked: #: C1243

DETAILS:

Data: Step2b\HALLC\Hks_Hes\090731B, 090814A

Below are the results of the recent surveys carried out on the pivot and HKS girders. A +X (in millimeters), is to the beam left from ideal, and a +Y value is above. For the pivot girder super harps, the encoder values and caliper distances between the flanges are from the March 02 survey. The HKS girder super harp data, (previously G0) are from the Dec 05 survey.

LOCATION	X	Y	ENCODER / DIST. BETWEEN FLANGES
PIVOT GIR. MAP3HH00 IPM3H00A IHA3H00 IPM3H00B ITV3H00 IHA3H00A IPM3H00C VBV3H00B	+0.20 -0.01 -0.29 -0.28 +0.02 -0.38 +0.05 +0.14	+0.38 +0.06 -0.07 -0.10 -0.02 +0.12 +0.16 +0.07	(X1: 653A/167.96) (Y1: A70B/188.30) (X1: 6B38/169.92) (Y1: 9DF4/186.18) (X2: E100/207.19)
HKS GIR. CARLINI IPMSH000 IHA3H001A IPM3HEH IPM3HEV IBC3HE IOR3H1 IHA3H001B IPM3HF	+0.56 +0.57 +0.13 -0.02 -0.08 -0.15 -0.15 -0.06 -0.59	+0.04 -0.12 +0.05 -0.11 +0.09 +0.07 -0.01 +0.05 -0.14	(X1: 65C8/115.23) (Y1: 9D4D/132.86) (X2: DEE8/153.42) (X1: 7E5E/117.29) (Y1: ABFA/131.75) (X2: F2B2/154.02)