Below are the results from the survey of the right spectrometer on April 17, 2018. The horizontal pointing value shows how much the central axis of the spectrometer misses the ideal target. This value is perpendicular to the spectrometer axis, not along the beam line. For the vertical pointing, a positive value indicates that the spectrometer is pointing above the target.

A graphical sketch is shown at the end of this transmittal

============= RESULTS ============= H041718A

The central ray of the spectrometer is at 58.498 degrees
The central ray is missing the defined target center by 1.25 [mm] Upstream and -1.33 mm vertically [positive value is up]

If the offset is corrected by secondary alignment, the spectrometer will be at 58.490 degrees

To achieve this optimal setting
make the following adjustments:
   spectrometer will be at 58.490 degrees
Horizontal corrections:
   Move rear jacks along tangent  -1.27 mm Upstream

9 Par A posteriori value : 0.24 (mm)

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angles: delta : 58.49833 [degrees]
    beam     : 142.49998 [degrees]
    spectrometer: 84.00165 [degrees]

perpendicular distance : 1.256 [mm]
target - intersect dis : 1.473 [mm]
found target - intersect dis : 0.972 [mm]
Spectrometer is -1.33 lower than ideal target [mm]

- Spectrometer Line
- Straight-Ahead Beam
- Perpendicular line