Below are the results from the survey of the left spectrometer on August 30 2018. The horizontal pointing value shows how much the central axis of the spectrometer misses the ideal target. This value is perpendicular to the spectrometer axis, not along the beam line. For the vertical pointing, a positive value indicates that the spectrometer is pointing above the target. A graphical sketch is shown at the end of this transmittal.

============== RESULTS ============== E083018

The central ray of the spectrometer is at -17.006 degrees
The central ray is missing the defined target center by 1.63 [mm] Downstream and -0.82 mm vertically [positive value is up]

If the offset is corrected by secondary alignment, the spectrometer will be at -17.017 degrees

To achieve this optimal setting make the following adjustments:
spectrometer will be at -17.017 degrees
Horizontal corrections:
Move rear jacks along tangent -1.66 mm Downstream

9 Par A posteriori value : 0.13 (mm)
angles: delta : 17.00641 [degrees]
    beam : 142.49998 [degrees]
    spectrometer: 159.50639 [degrees]

perpendicular distance : 1.624 [mm]
target - intersect dis : 5.553 [mm]
found target - intersect dis : 6.827 [mm]
Spectrometer is -0.82 lower than ideal target [mm]