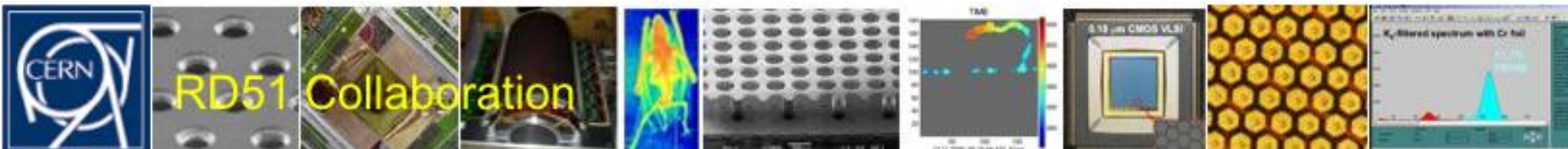
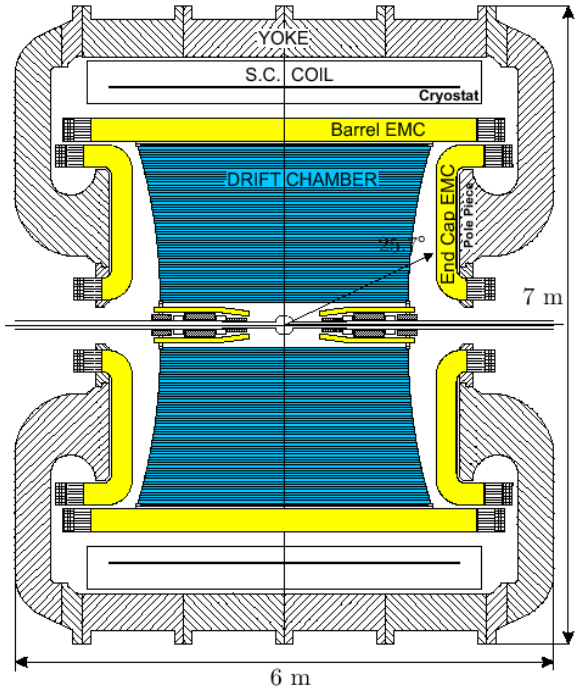
The Cylindrical GEM detector for the KLOE-2 Inner Tracker

G. Morello on behalf of the KLOE-2 IT group

Exploring Hadron Structure with Tagged Structure Functions,
January 18th, Newport News (VA)



KLOE-2 at DAΦNE ϕ-factory



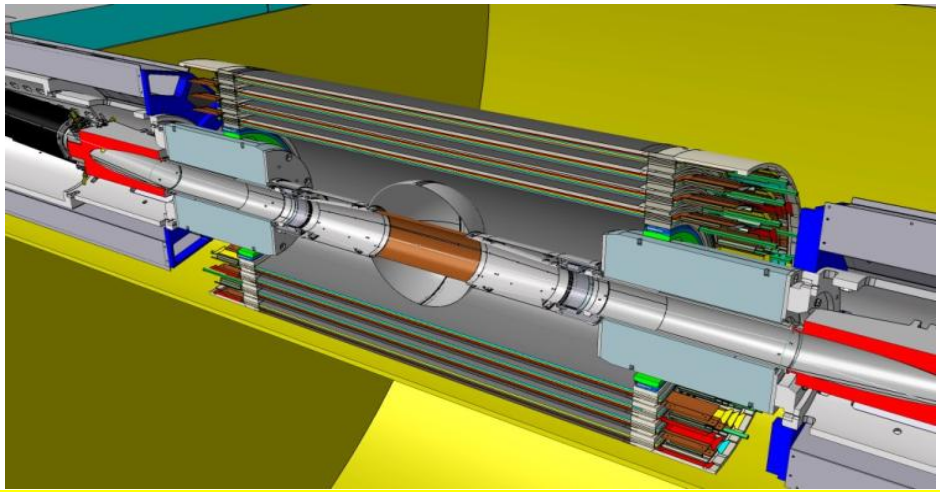
The KLOE apparatus, consisting of a huge **Drift Chamber** and an **Electromagnetic Calorimeter** working in a **0.5 T** axial magnetic field, has been upgraded with new subdetectors (including a **vertex detector**) for a new data taking campaign. The required inner tracker performances are :

- **200 μm** spatial resolution on the transverse plane and **500 μm** along the beam line
- Material budget less than **2% X_0**
- **5 kHz/cm^2** rate capability

The inner tracker is composed of 4 coaxial cylindrical triple-GEMs with

- **700 mm** active length
- Radii between **130** and **205 mm**
- X-V stereo readout

Very low mass detector

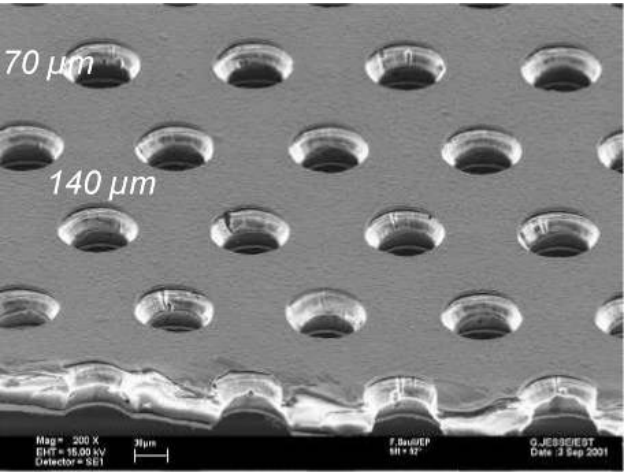


GEM: principle of operation

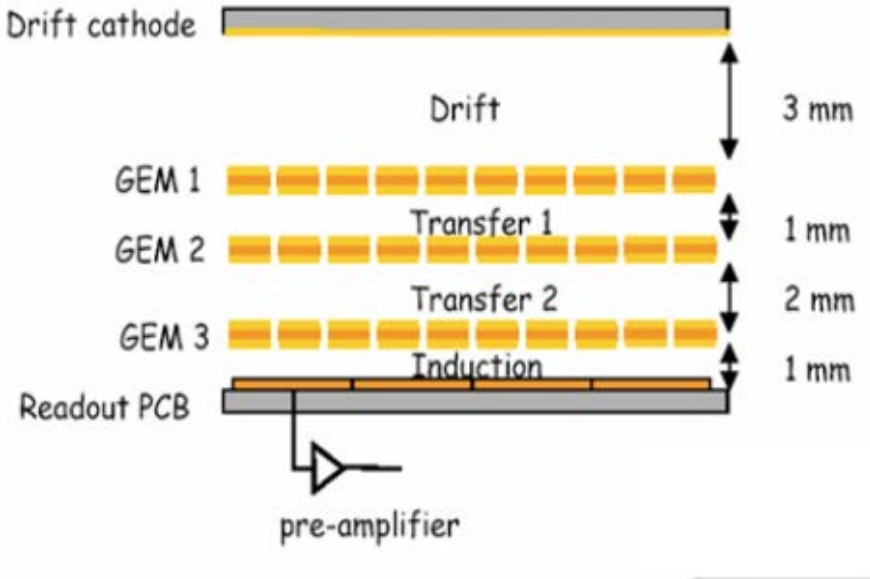
The GEM (Gas Electron Multiplier) [F.Sauli, NIM A386 (1997) 531] is a thin (**50 µm**) metal coated kapton foil, perforated by a high density of holes (**70 µm** diameter, pitch of **140 µm**) standard photo-lithographic technology.

By applying **400-500 V** between the two copper sides, an electric field as high as **~100 kV/cm** is produced into the holes which act as multiplication channels for electrons produced in the gas by a ionizing particle.

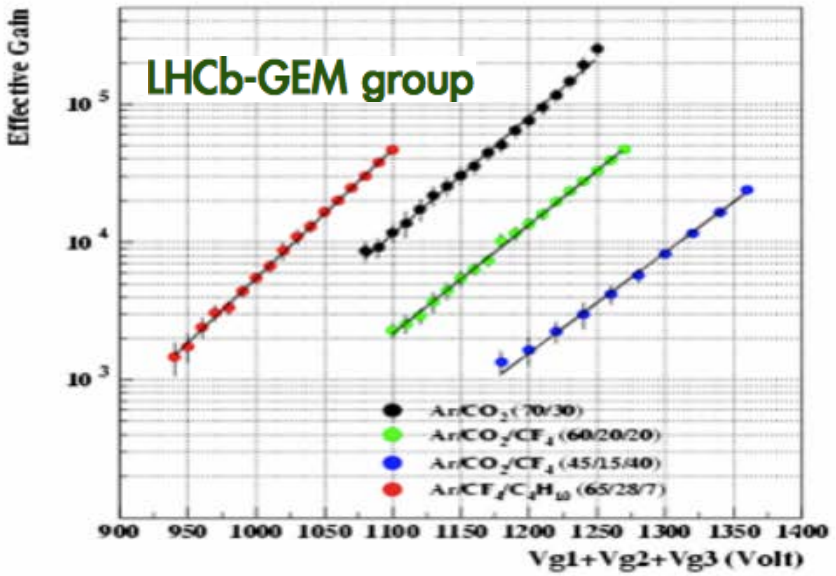
Gains up to 1000 can be easily reached with a single GEM foil. Higher gains (and/or safer working conditions) are usually obtained by cascading two or three GEM foils.

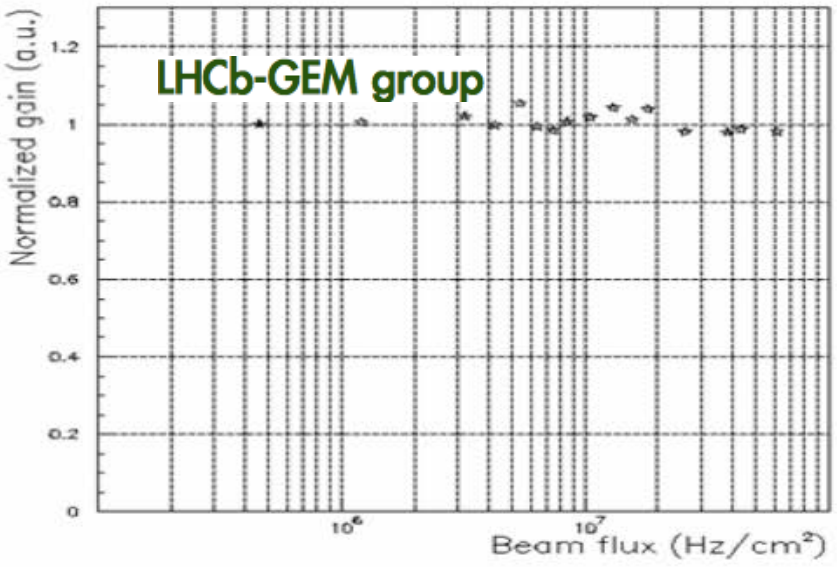


A Triple-GEM detector is built by inserting three GEM foils between two planar electrodes, which act as the cathode and the anode.



GEM: principle of operation

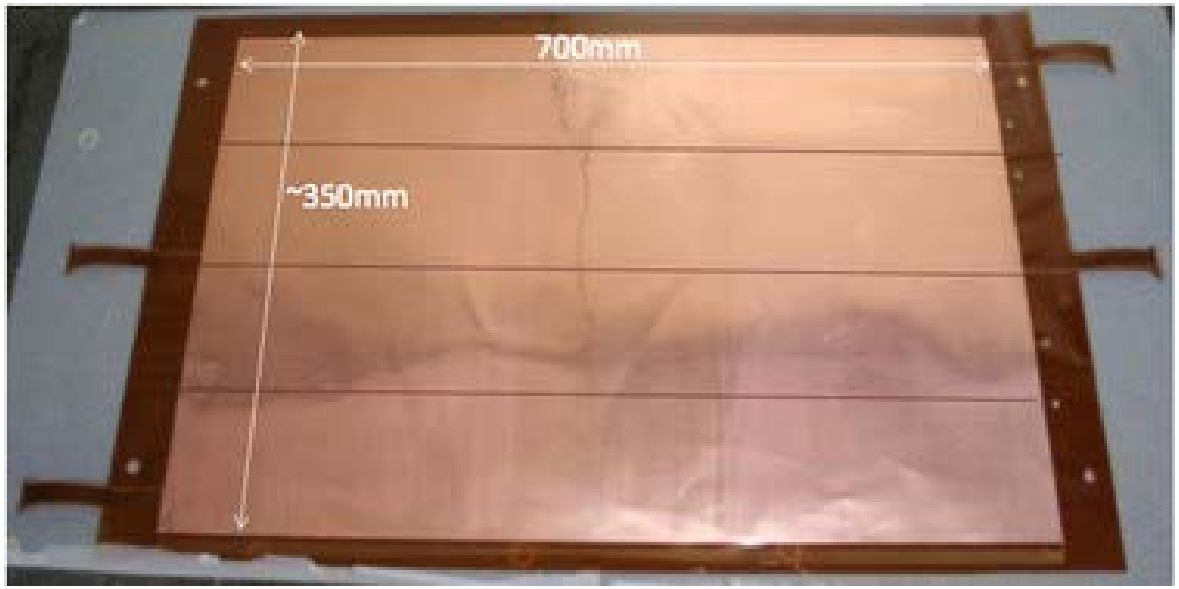




- flexible geometry, arbitrary detector shape: rectangular/square, annular, cylindrical …
- ultra-light structure, very low material budget: **~3‰ X_0**/detector
- gas multiplication separated from readout stage, arbitrary readout pattern: pad, strips (XY, UV), mixed …
- high rate capability: **> 50 MHz/cm^2**
- Safe high gains: **> 10^4**
- high reliability: discharge free; P_d **< 10^{-12}** per incoming particle
- rad. hard.: up to **2.2 C/cm^2** integrated over the whole active area without permanent damages (corresponding to 10 years of operation at LHCb)
- high spatial resolution: down to **70 µm** (with analog readout) (COMPASS)
- good time resolution: down to **3 ns** (with CF4) (LHCb)

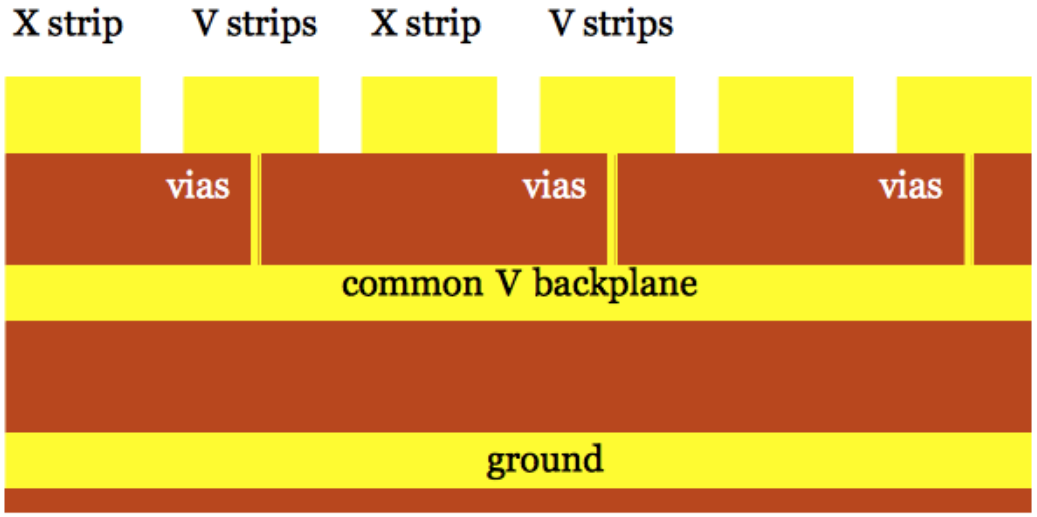
The electrodes of the IT

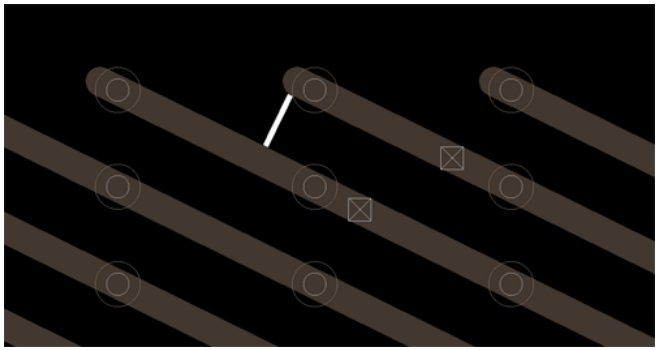
- Every layer of the Inner Tracker is a triple-CGEM composed by a cylindrical anode, 3 CGEM and a cylindrical cathode
- The dimensions of the electrodes required a **new production technique**
- The CERN TE-MPE-EM workshop (Rui de Oliveira) produced large area GEM foils (up to **350 x 700 mm^2**) using the single-mask technique (**first time for an experiment**)
- Every GEM foil is divided in 40 HV sectors (**1.5 x 70 cm^2**) on the top side and 4 HV sectors on the bottom side in order to reduce the energy of discharges
- Each cylindrical electrode is realized with the wrapping technique developed at LNF



The readout of the IT

The readout of the IT is a flexible kapton/copper circuit.
The 2-dimensional view is given by the X-strips (parallel to the axis of the CGEM) and V pads connected by vias to a common backplane





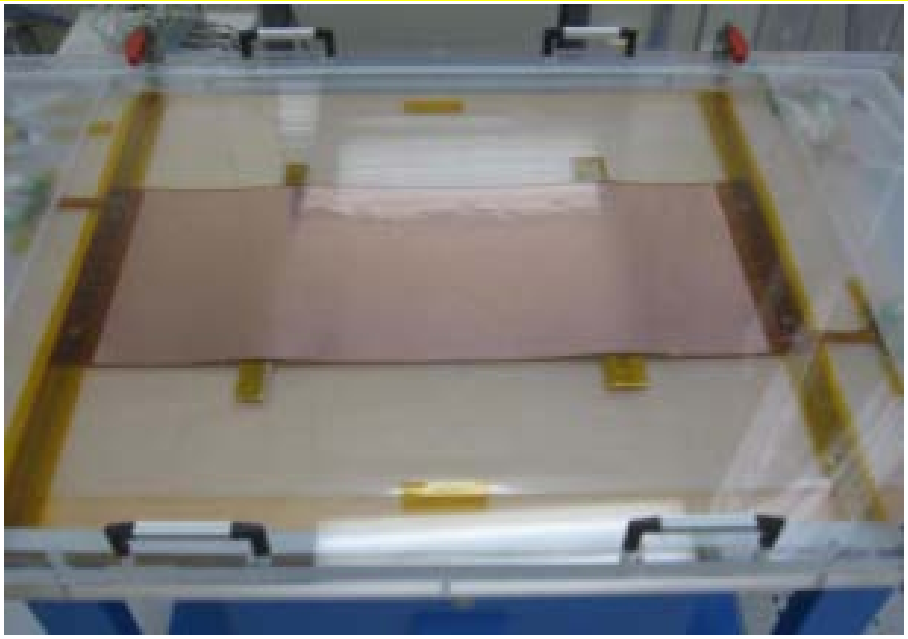
GASTONE: the FEE for the IT

- Mixed analog-digital circuit
- Low input equivalent noise, low power consumption and high integrated chip
- 4 blocks:
  - charge sensitive amplifier
  - shaper
  - leading-edge discriminator (programmable threshold)
  - monostable (stretch digital signal for trigger)

Sensitivity (pF)	**20 mV/fC**
Z_{IN}	**400 Ω (low frequency)**
C_{DET}	**1-50 pF**
Peaking time	**90-200 ns (1-50 pF)**
Noise (rms)	**800 e^- + 40 e^-/pF**
Channels/chip	**64**
Readout	**LVDS/Serial**

Developed by INFN Bari and LNF

Quality check



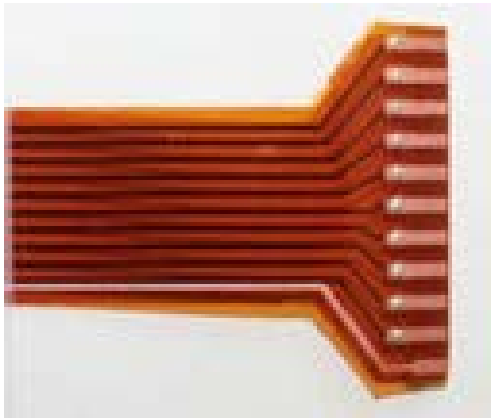
The GEM foils are tested in a N_2 flushed box for humidity reduction (RH below **10%**)

Each sector of the foil is supplied with up to **600 V**

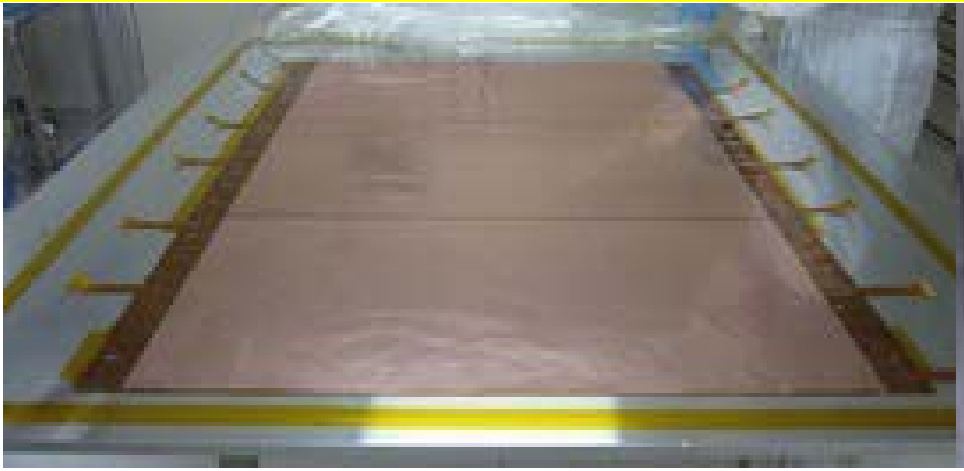
Discharge rate (**O(1) h-1 @ 600 V**) and current leaks (**<1nA**) are monitored

HV connections are checked to have R **< 2 Ω**

A complete test takes ~ **4 h**



Construction details



Three foils are spliced together along the kapton frame

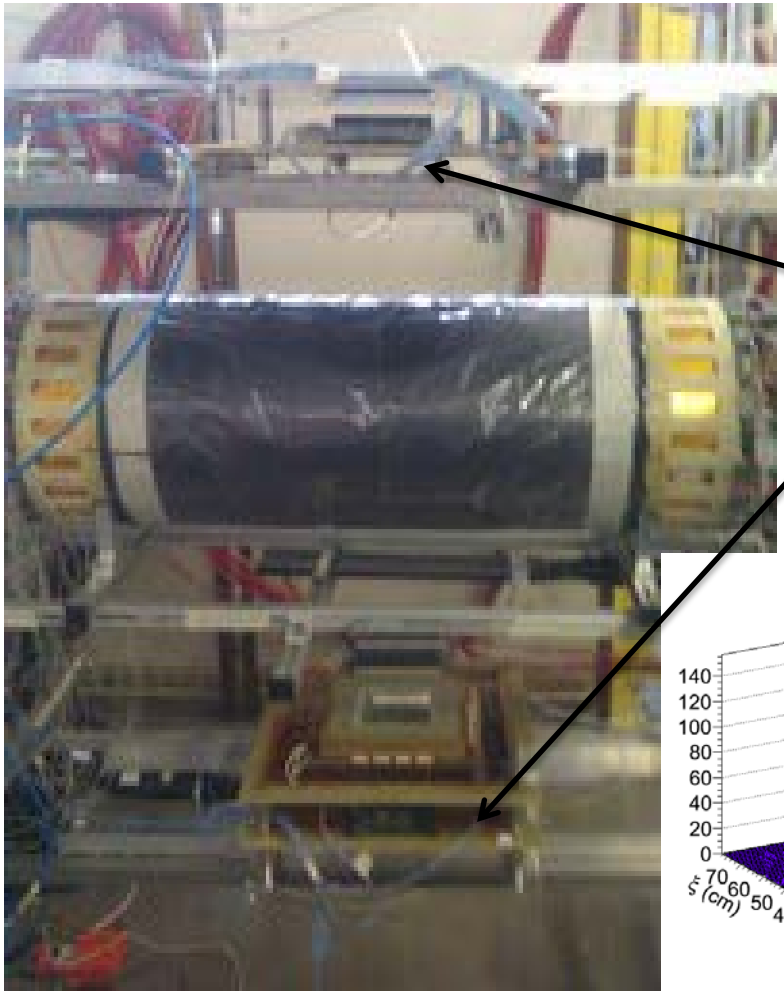
The large electrode is then rolled on a Teflon machined mould, glued and polymerized with the vacuum bag technique

Fiberglass rings acting as spacers

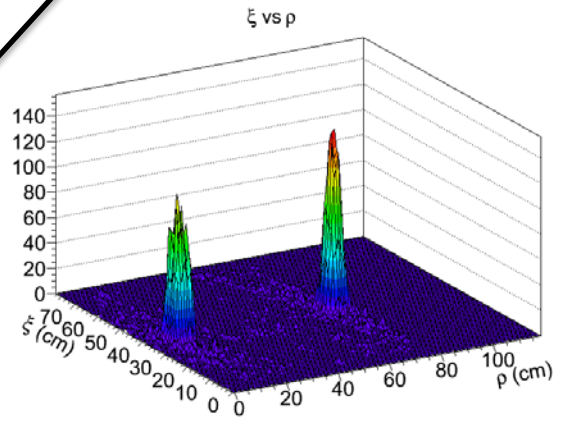
The cylindrical GEM is ready to be extracted from the mould: the very low friction of the Teflon reduces the mechanical tensions on the foil

Assembly and test

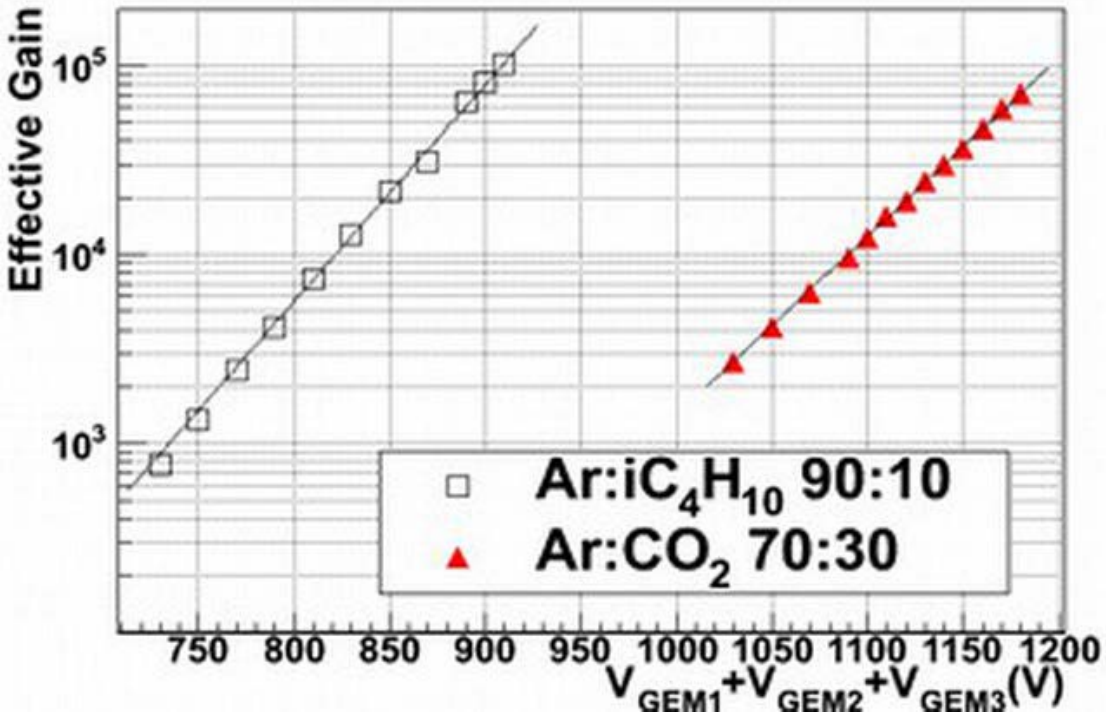
The Vertical Insertion System provides the insertion of all the cylindrical electrodes, one into the other, ensuring a distance between the axis less than 100 μm over 1 m length

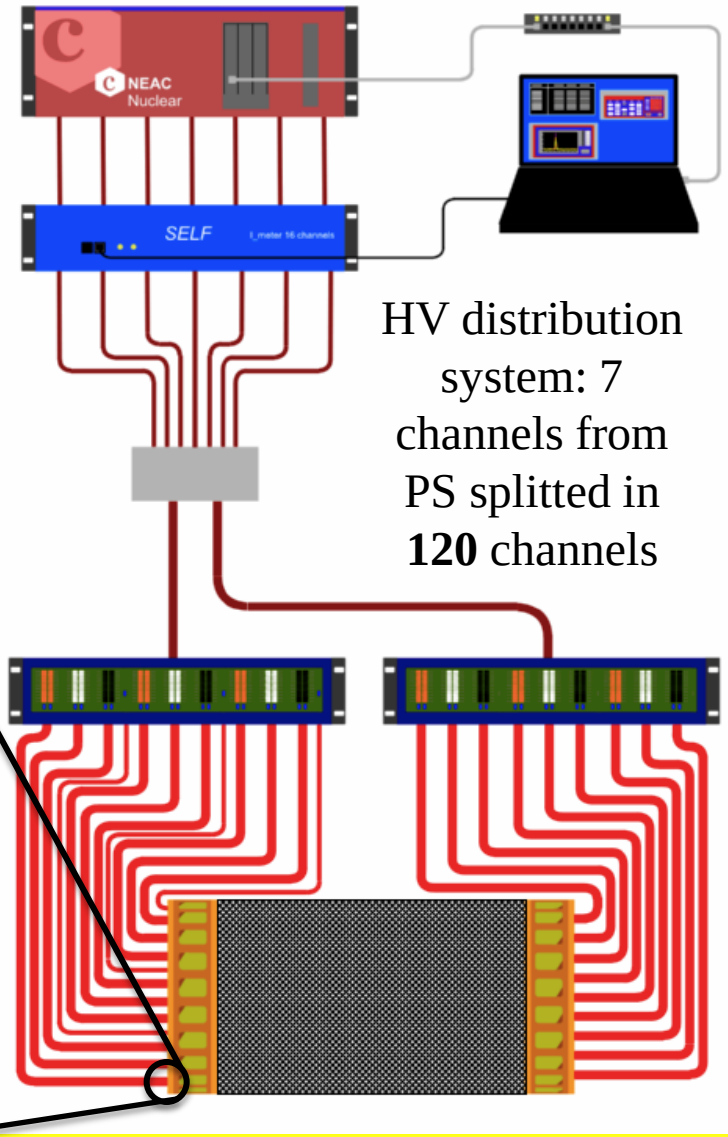


- ^{90}Sr source test to check the functioning along the φ angle
- Cosmic-ray test with scintillators trigger and 3 PGEMs as external trackers



Operational parameters

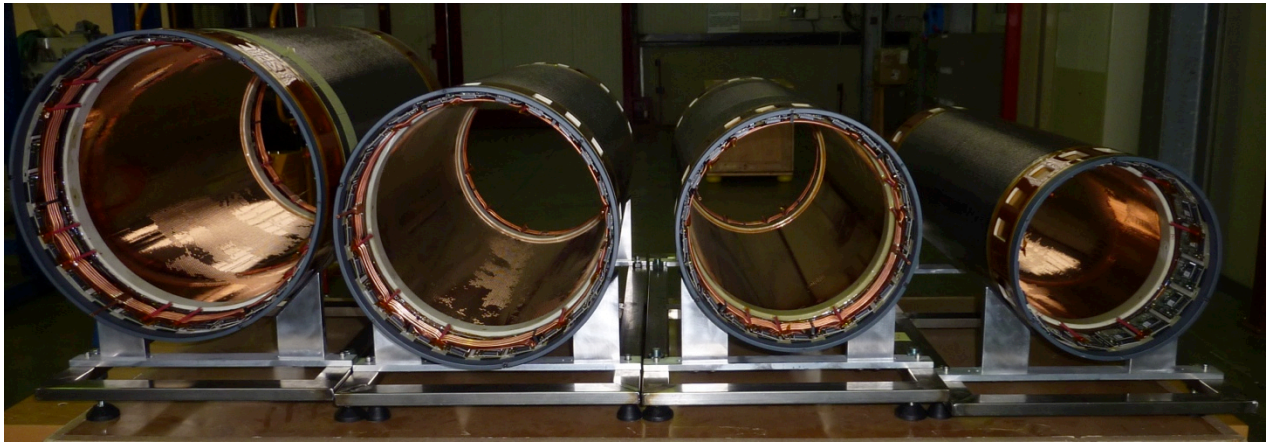


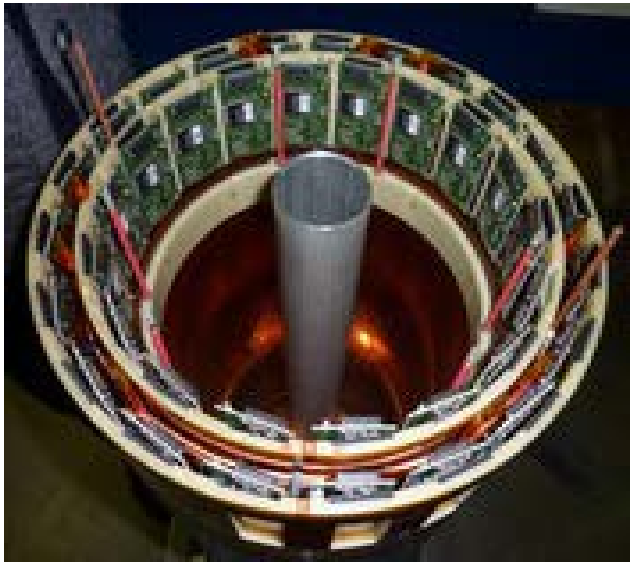


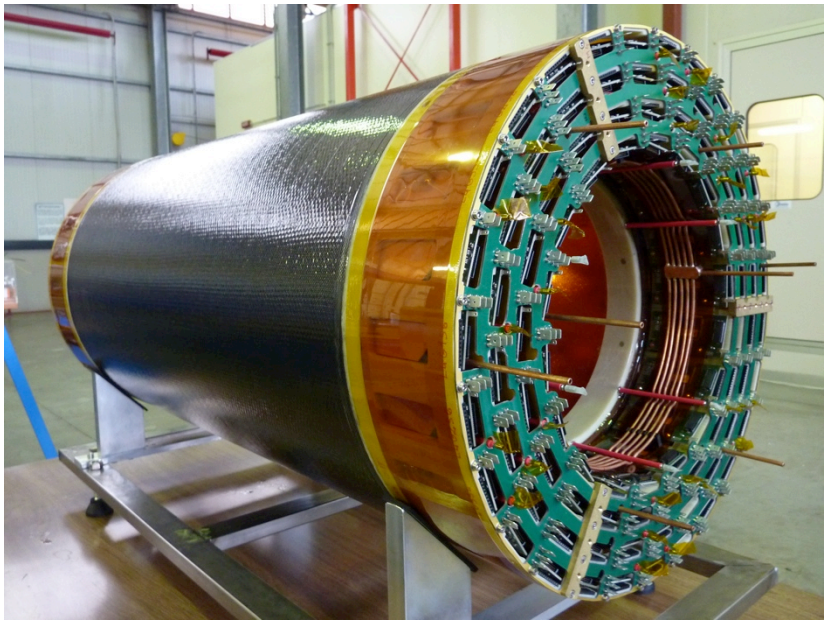
HV distribution system: 7 channels from PS splitted in **120** channels

Gas mixture: Ar:iC$_4$H$_{10}$ 90:10
e$^-$/ions pair (3 mm): 10 $\pi^{\pm}$, 100 K$^{\pm}$ (at DAΦNE)
Fields: **1/1.5/1.5/5 kV/cm**
GEM voltages: **295/285/280 V**
Gain: **O(10^4)**

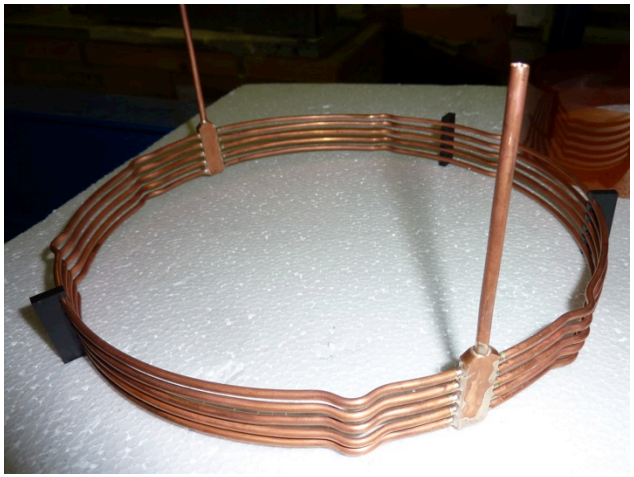
IT final assembly



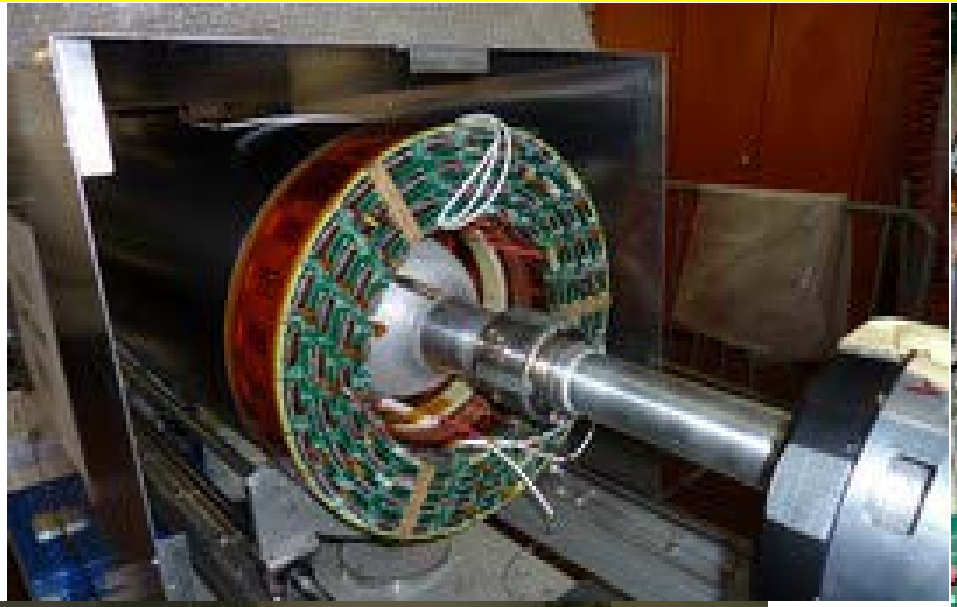


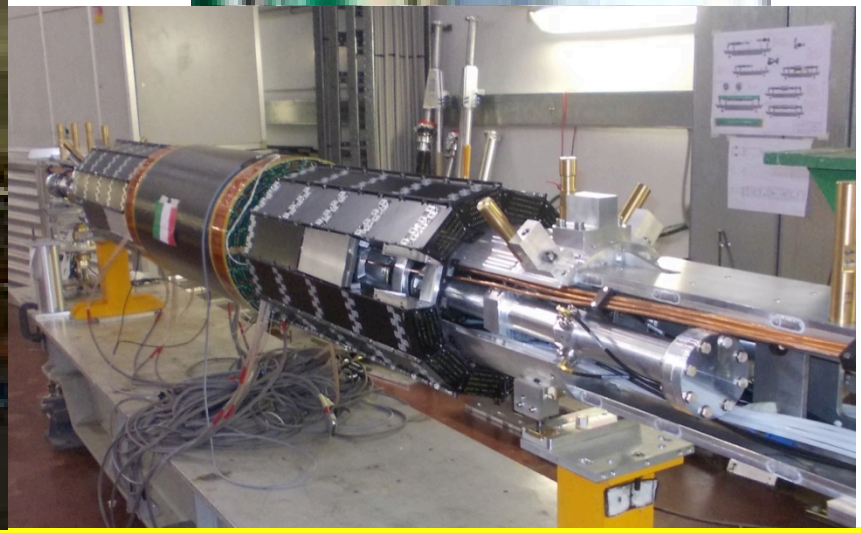


The final assembly of the KLOE-2 Inner Tracker, with the insertion of all the triple-CGEMs one into the other took place in March 2013



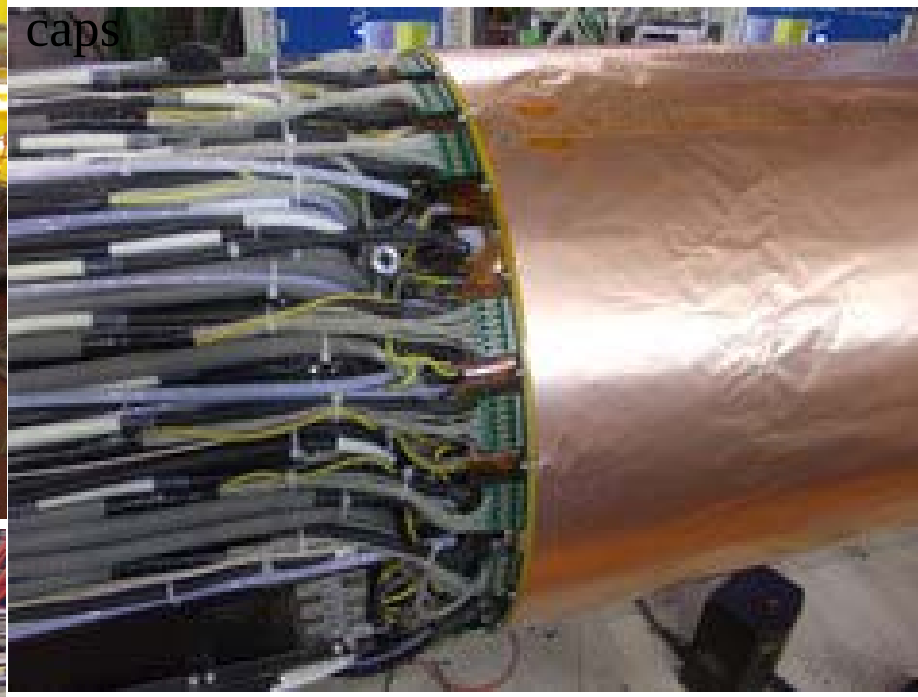
IT integration: insertion on the BP

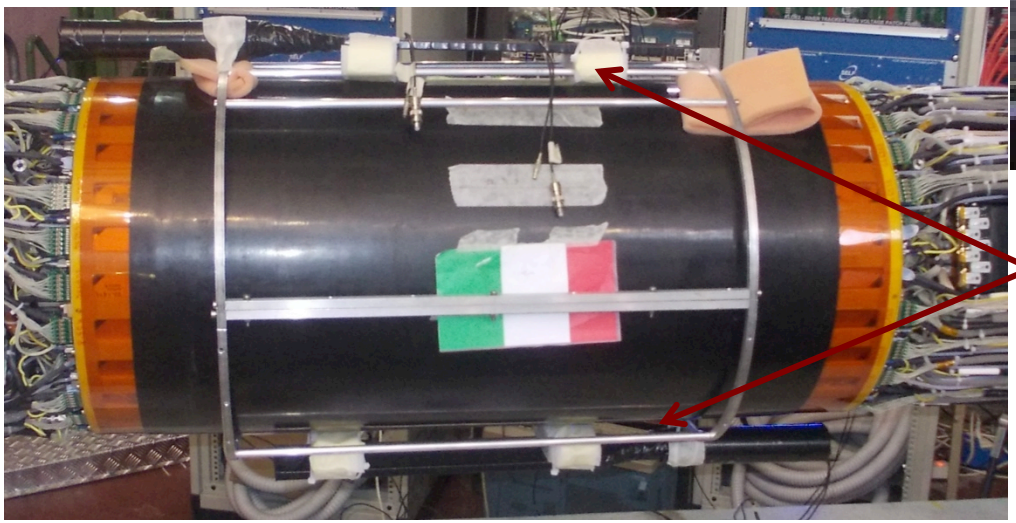




IT integration

Faraday cage completed with a **18 µm** shield connected to the PCB end caps





Scintillators for cosmic-ray trigger mounted on a cylindrical rotating support for acquisition on different sectors of the Inner Tracker

IT integration

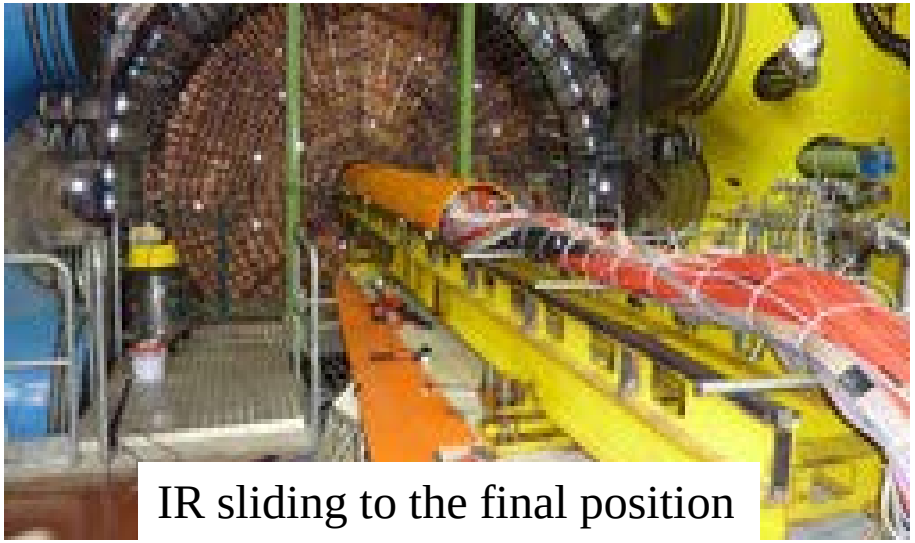
Protection shell installation

Interaction region movement

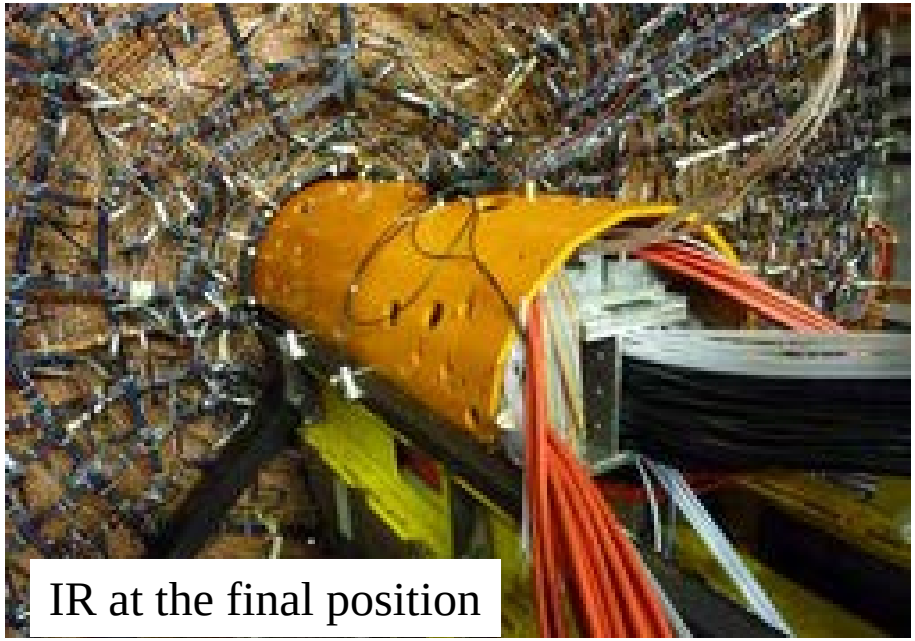
Kapton protection on the HV boards

IR positioning

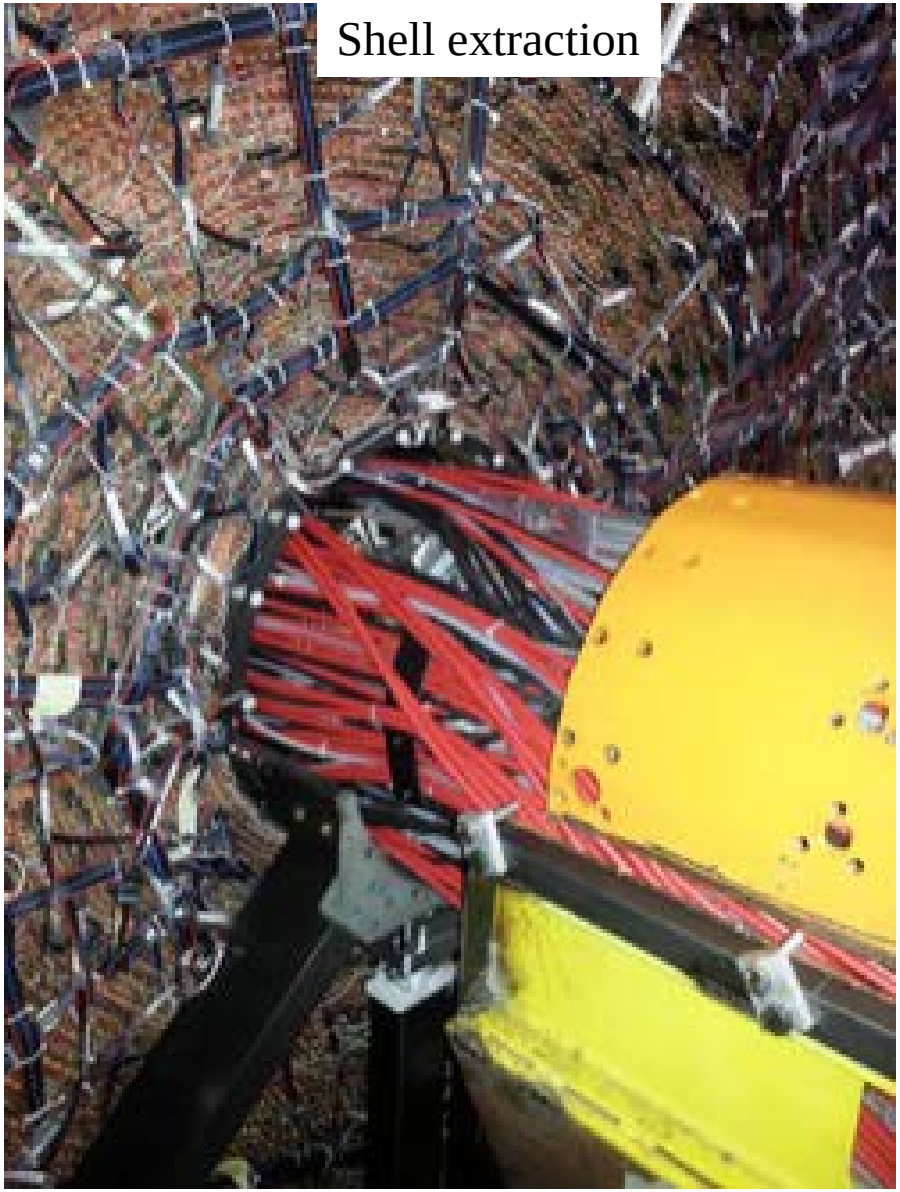
IT integration



IR sliding to the final position

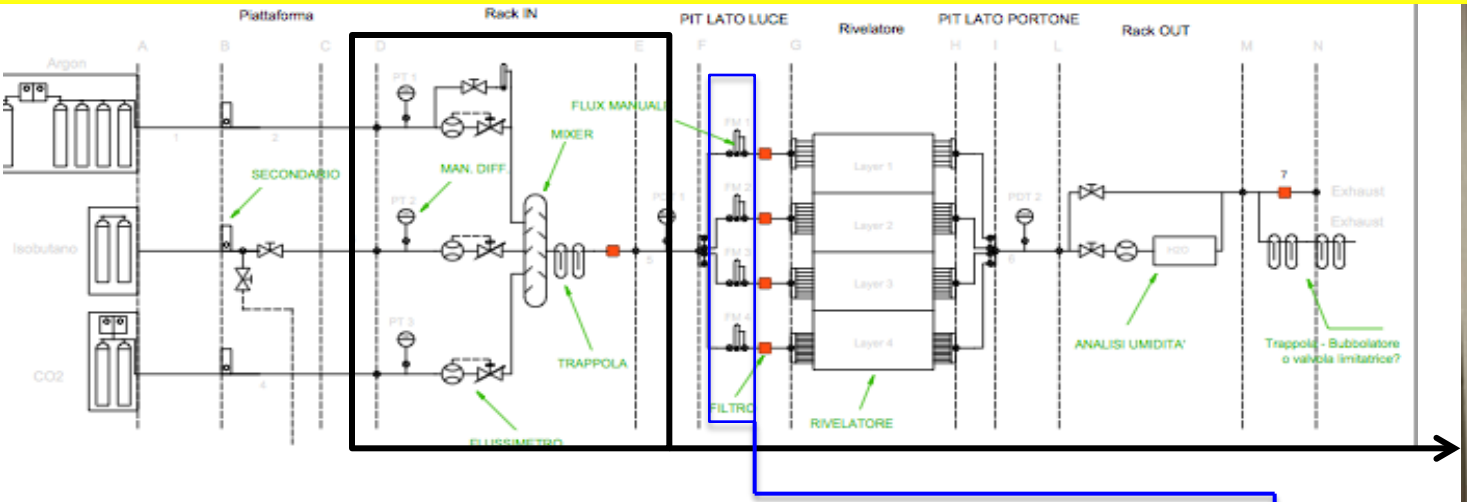


IR at the final position



Shell extraction

Inner Tracker gas system

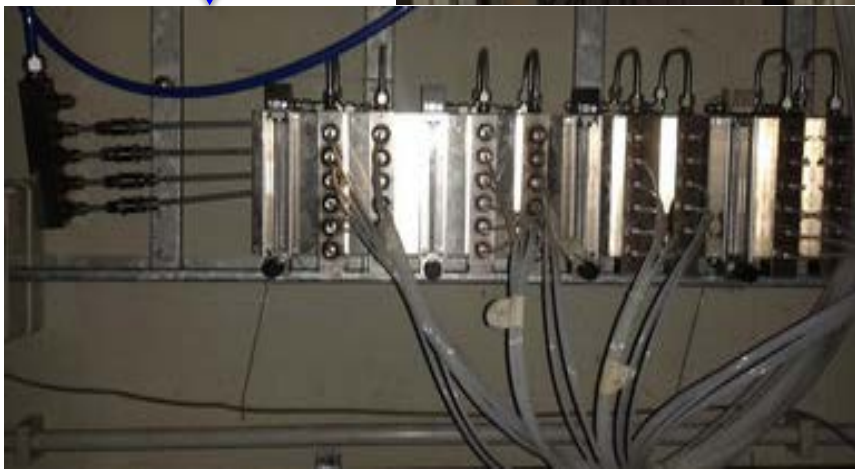


- The IT is flushed at **30 l/h**
- Filters present along the inlets of each layer
- Isobutane sniffer close to the IT to detect gas leakage

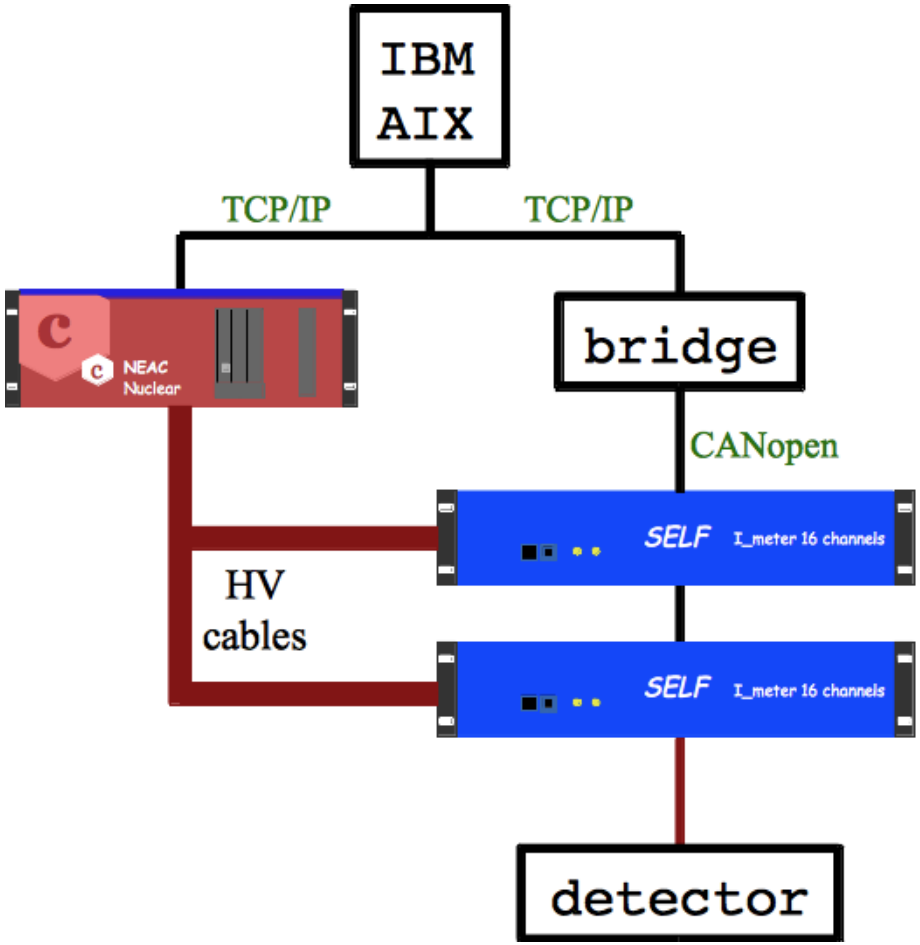
- We can set the flux for each layer and monitor the overpressure of the line

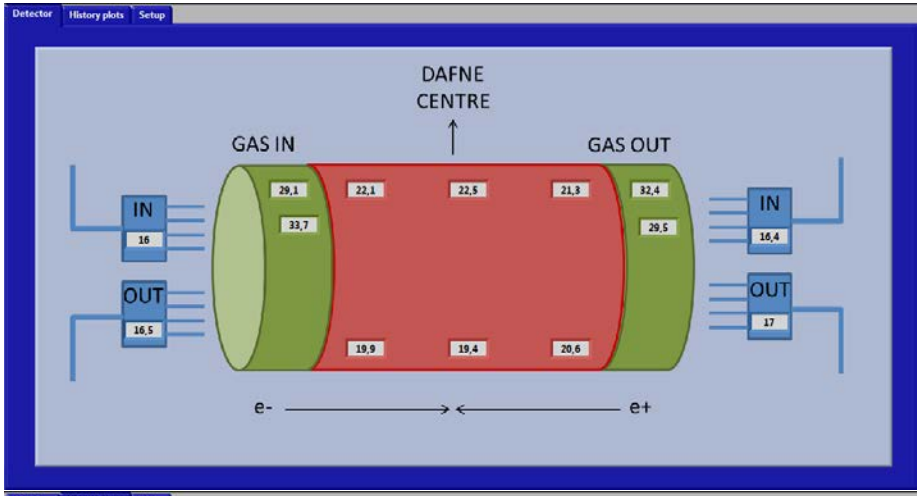
To do:

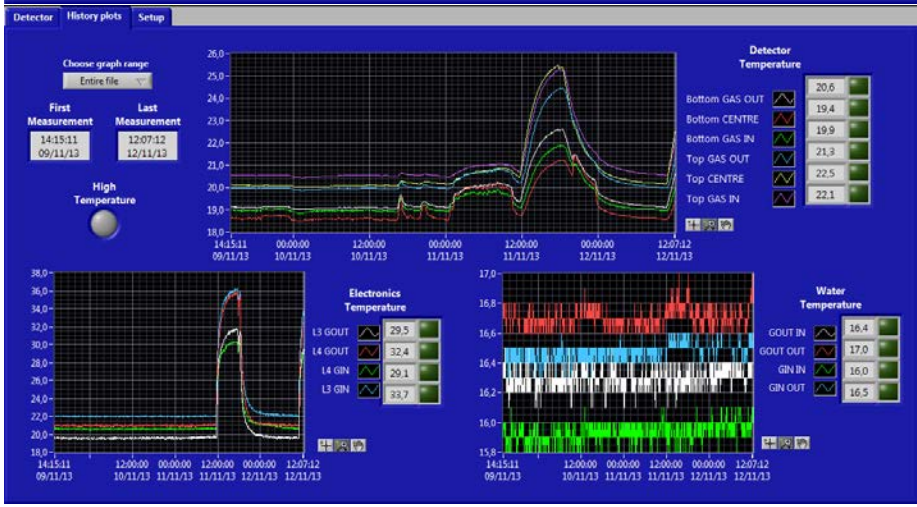
- Gas parameters read on a dedicated PC
- Data transmission to slow control for the implementation of the alarm



HV and temperature slow control



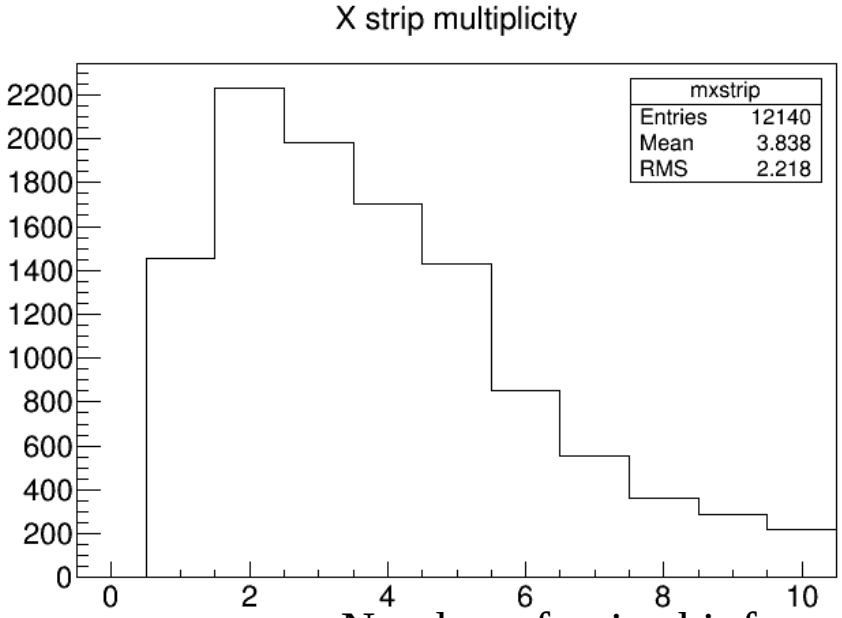


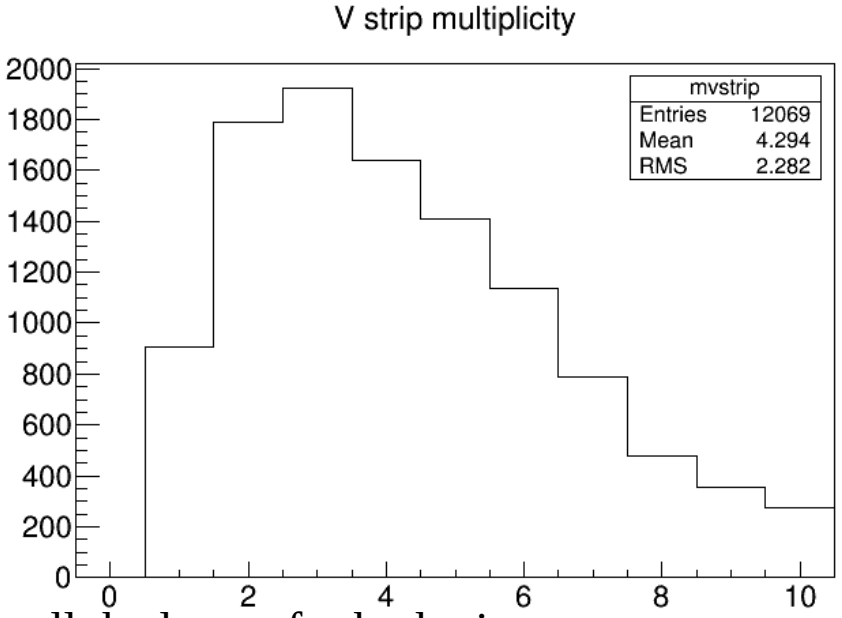


Final HV slow control is being set up
A semi-graphical and a HTML interface are foreseen

- **6 probes** on the innermost surface of the IT
- **4 probes** on the FEE
- **4 probes** on the water cooling circuit for the GASTONE boards

Results from first KLOE-2 runs





Number of strips hit for event on all the layers for both views

Efficiency	
Layer 1	**75%**
Layer 2	**89%**
Layer 3	**90%**
Layer 4	**57%**

Cosmic-ray muon sample selected with EMC info

Operational parameters not yet optimized

To be investigated

Summary and outlook

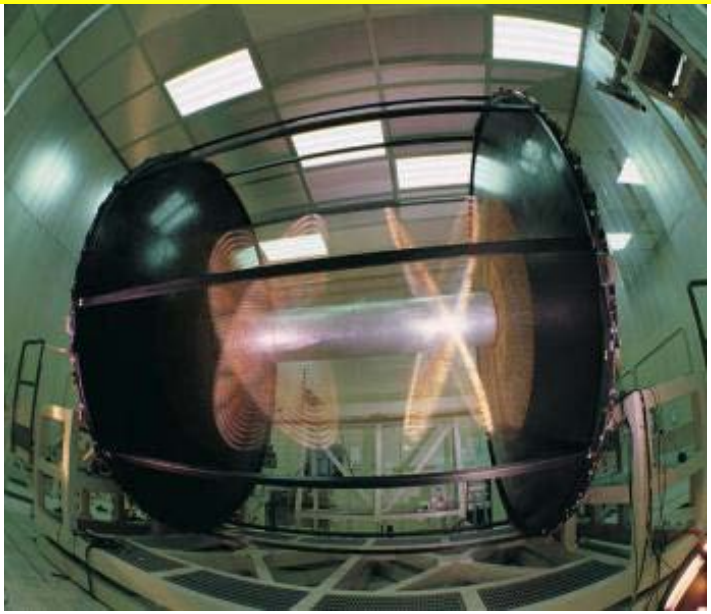
- The Inner Tracker has been completed and installed and cabled on DAΦNE

Detector commissioning ongoing

- Optimization of the operating parameters
- Calibration and alignment of the detector using the DC track extrapolation
- Monitoring of useful parameters

Spare slides

KLOE experiment



- Pb-Scintillating Fiber Calorimeter with excellent timing performance:

$$\sigma_t = 54\ ps/\sqrt{E(GeV)} \oplus 100\ ps$$

- Energy resolution:

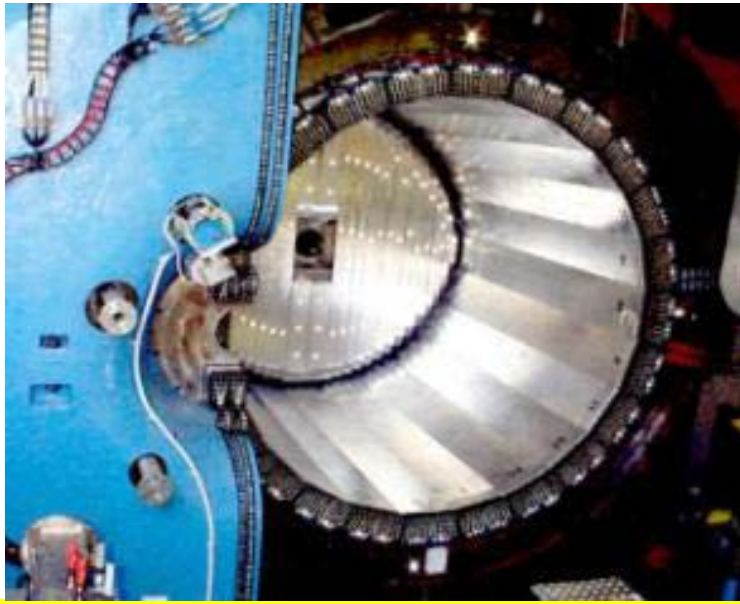
$$\sigma_E/E = 5.7\ \%/\sqrt{E(GeV)}$$

- 4 m long, 98% solid angle coverage

- Huge, transparent Drift Chamber in 5.2 kGauss field of a SC coil
- 2 m outer radius, 25 cm inner radius, 4 m long, He/iC_4H_{10} gas mixture, all-stereo geometry
- Momentum resolution: $\sigma(p_T)/p_T \sim 0.4\%$

$$< \vec{p}_K > \simeq 120\ MeV\ ,\ < \vec{p}_\pi > \simeq 200\ MeV$$

- Spatial resolution: $\sigma_{r\varphi} \simeq 150\ \mu m\ ,\ \sigma_z \simeq 2\ mm$



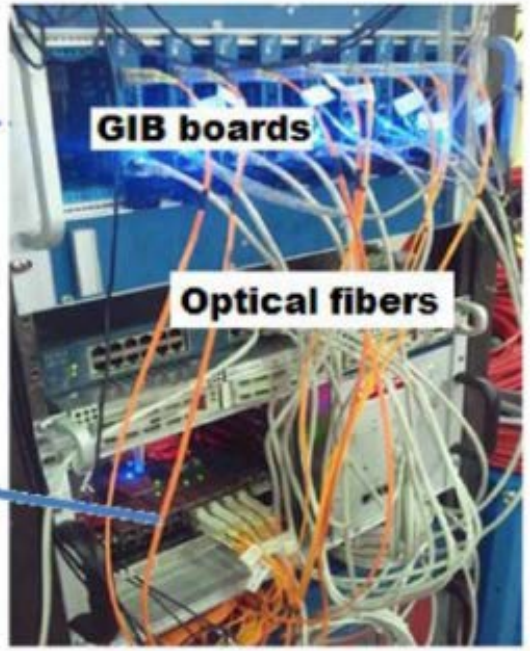
DAQ system

DETECTOR

Data from the detector are collected using the front-end **Gastone boards** interconnected to the **GIB Boards**.

16 links running at 2 Gbit/s

VME -64X Interface



The data are then delivered to the **ROD** using **Optical fiber**s connection. A **VME CPU** board collects data from the ROD and sends them to the Farm on-line system through TCP/IP

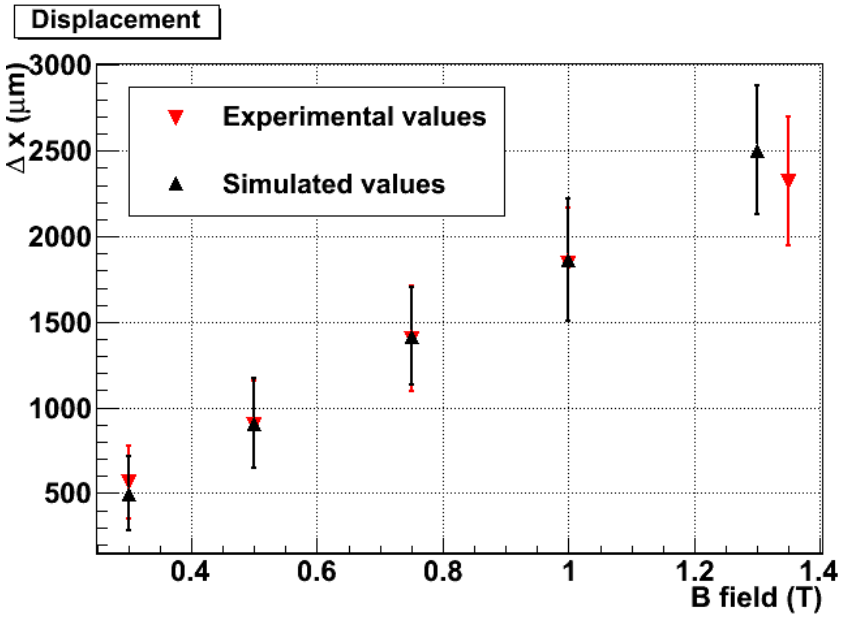
VME Processor

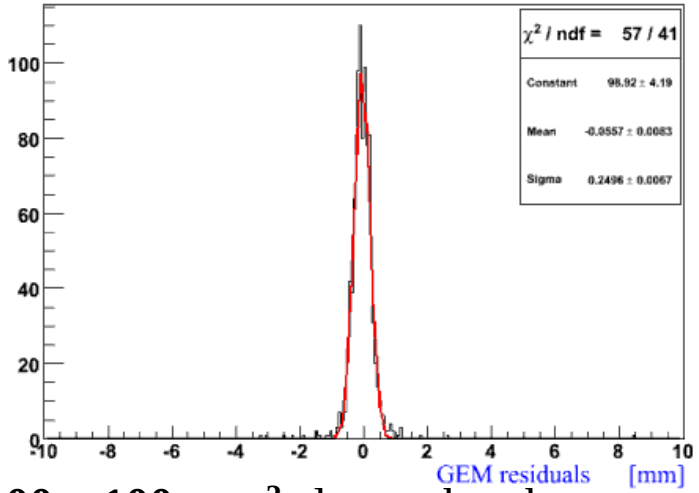
FARM ONLINE System

Finally, the data are written to the storage disks.

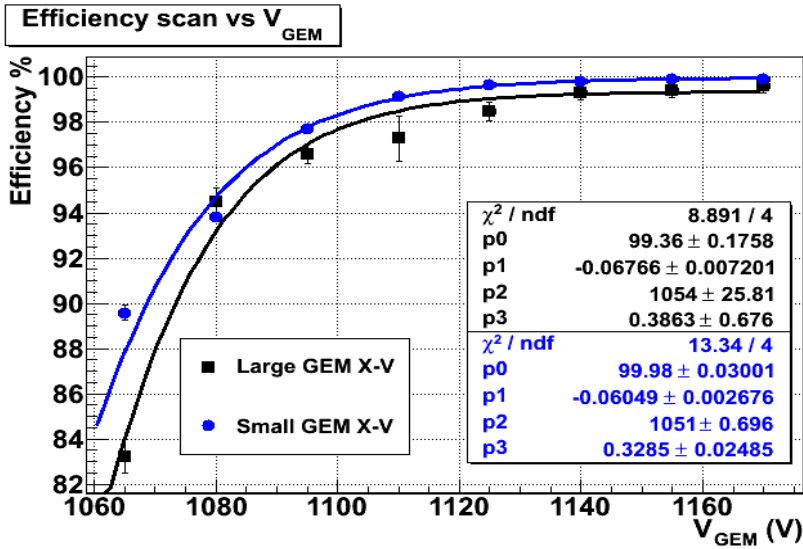
The R&D of the Inner Tracker

Construction and characterization of a CGEM prototype (test beam 2008) built using 3 GEM foils (**354 x 330 mm^2**) spliced together. Axial strips (single view).





Construction of **100 x 100 mm^2** planar chambers equipped with new concept for X-V readout and study of their behaviour in magnetic field.



Construction and characterization of two large planar chambers with the new single-mask photolitographic technique equipped with final X-V readout (test beam 2010).

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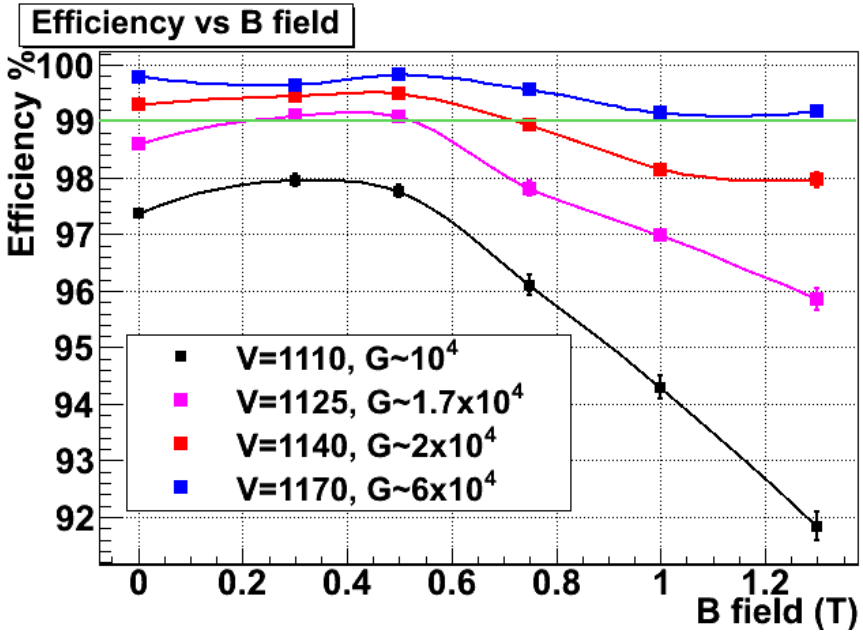
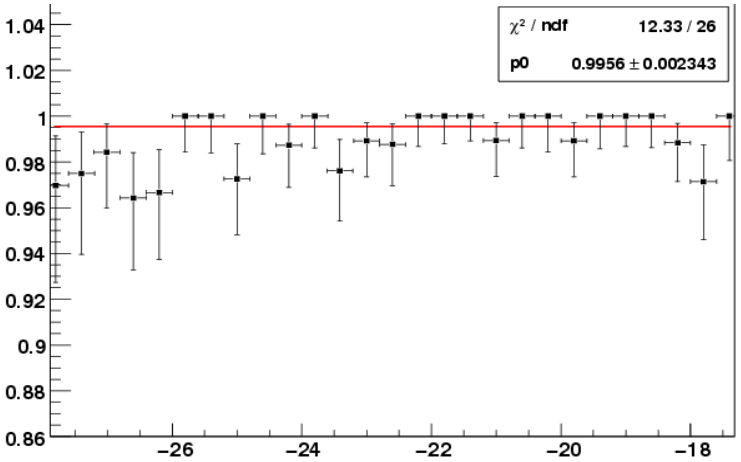
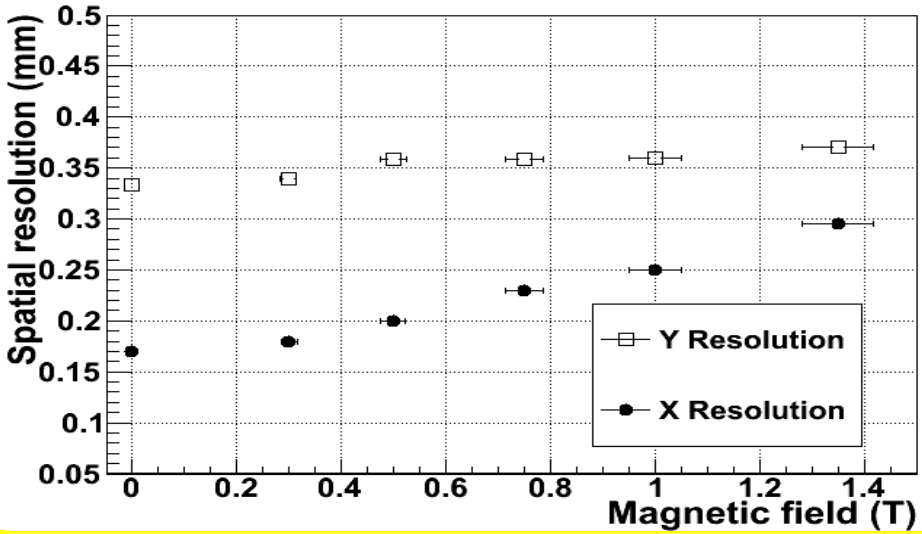


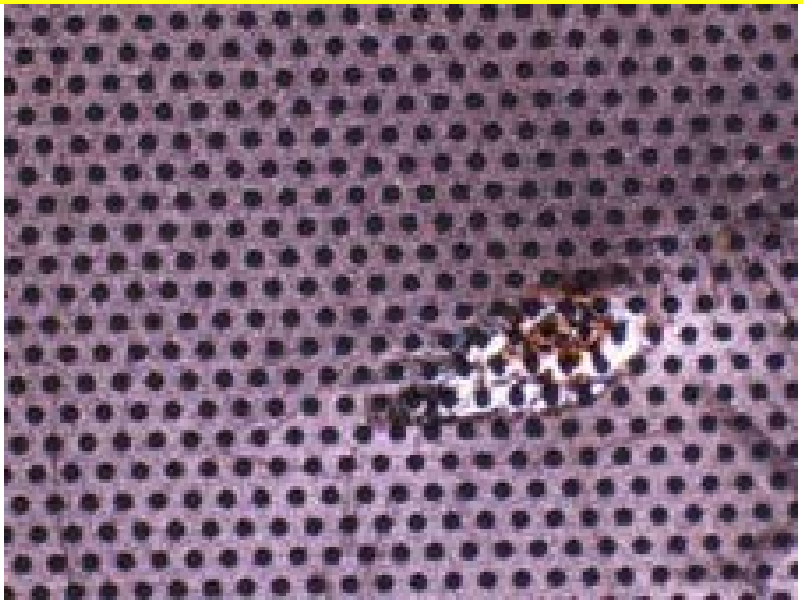


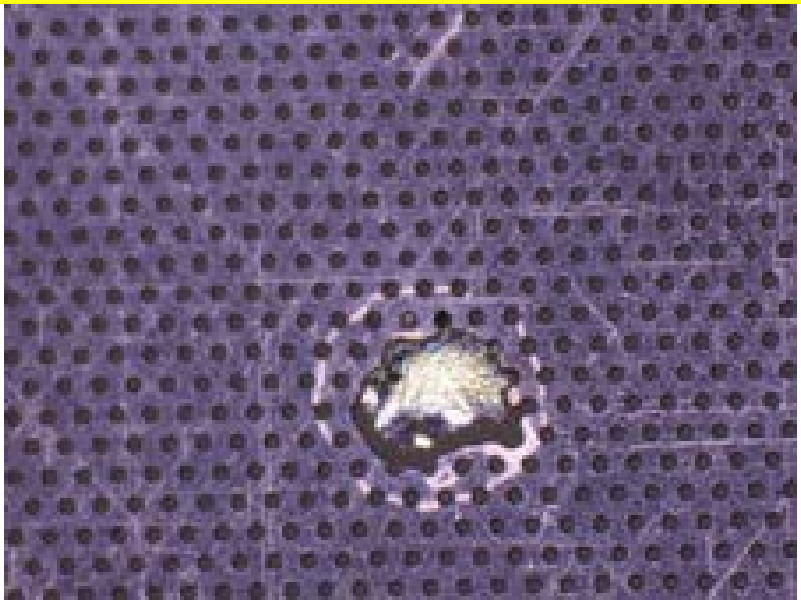
Construction of **100 x 100 mm^2** planar chambers equipped with new concept for X-V readout and study of their behaviour in magnetic field.

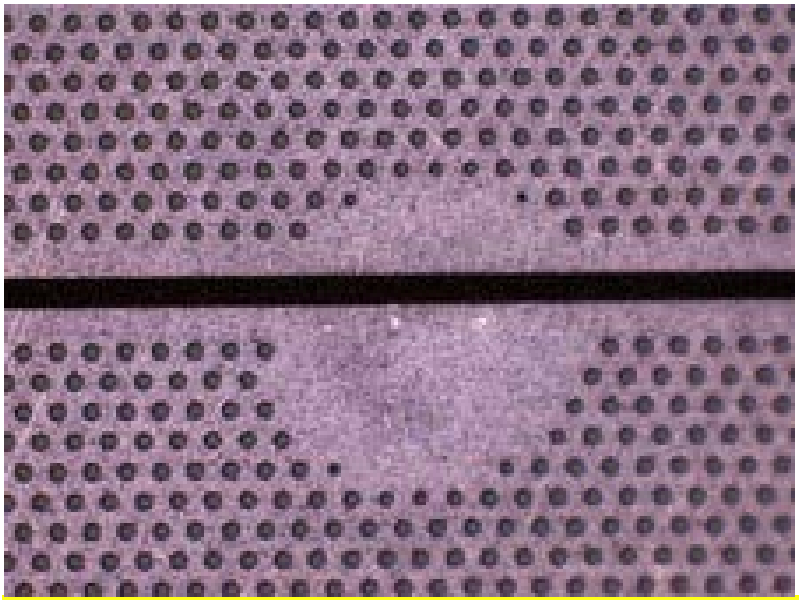
Construction and characterization of two large planar chambers with the new single-mask photolitographic technique equipped with final X-V readout (test beam 2010).

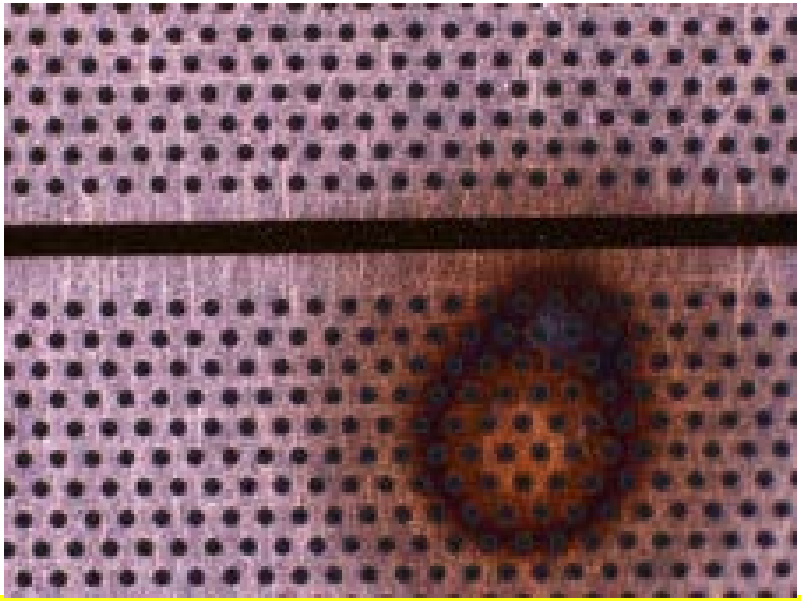


Quality check details



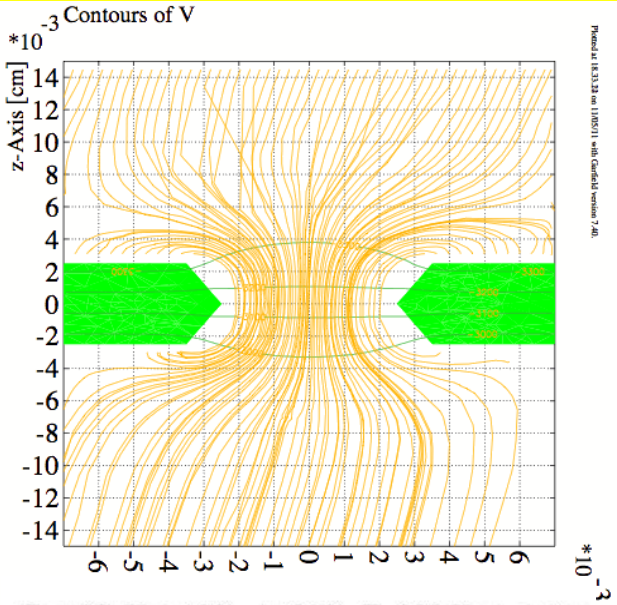




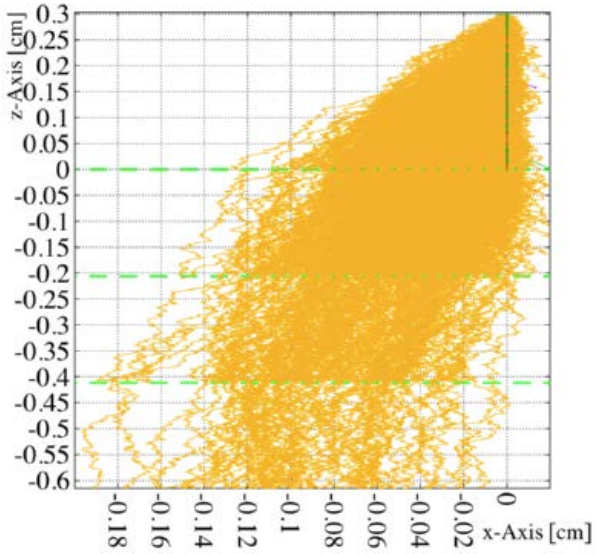


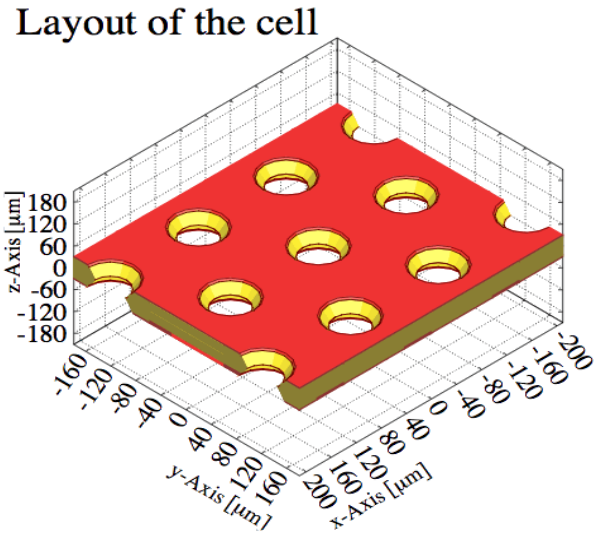
9 GEM foils bad: over-etching with discharges, leakage currents, roughly defined sectors
3 foils with high resistance on HV vias connections

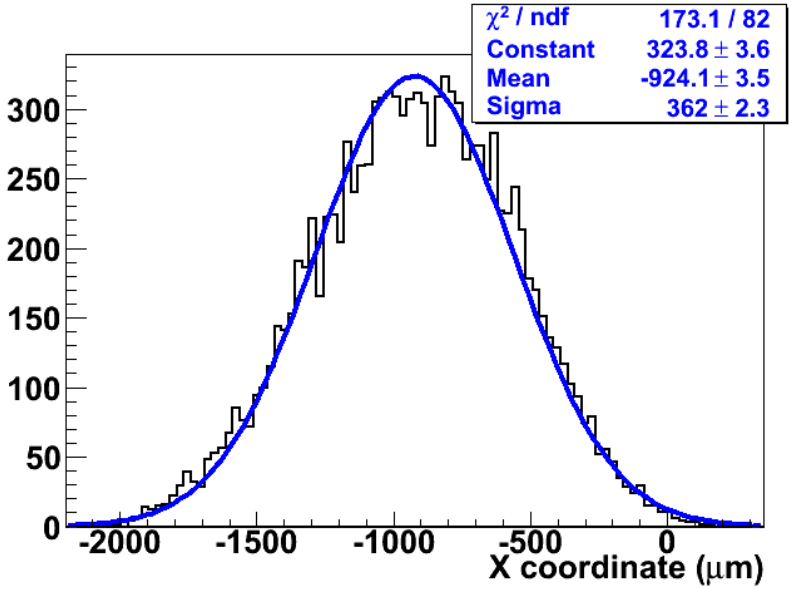
GARFIELD Simulations



Gas: iC_4H_{10} 10%, Ar 90%, T=290 K, p=1 atm

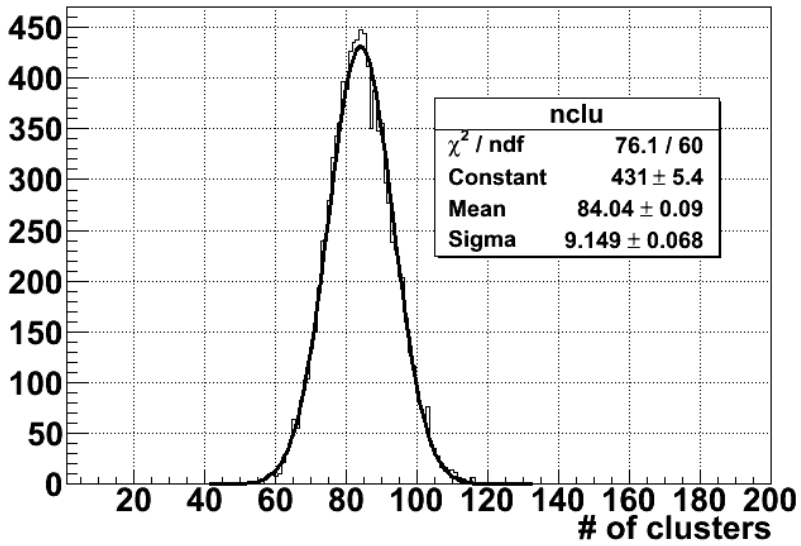




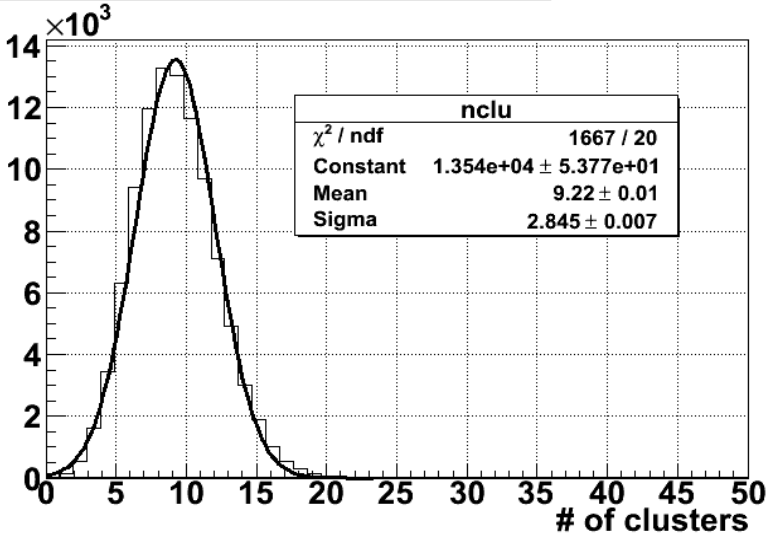


GARFIELD Simulations

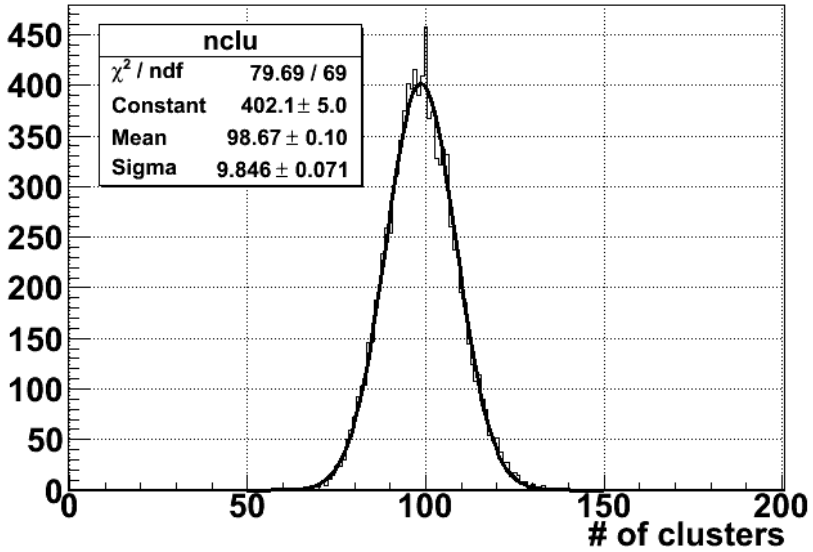
Ionization in 3 mm of Ar:CO_2 70:30, $\beta\gamma$=0.26



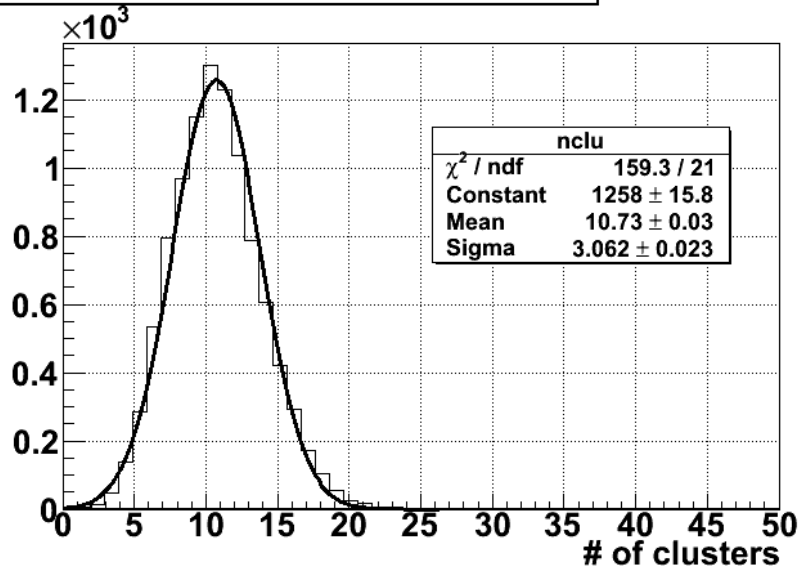
Ionization in 3 mm of Ar:CO_2 70:30, $\beta\gamma$=2.21



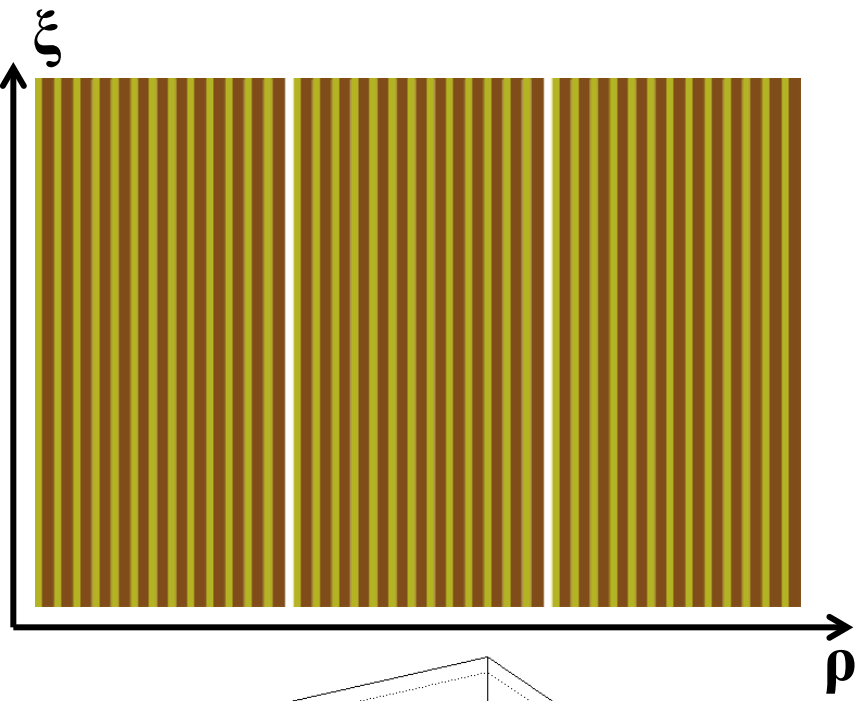
Ionization in 3 mm Ar:isoC$_4$H$_{10}$ 90:10, $\beta\gamma$=0.26

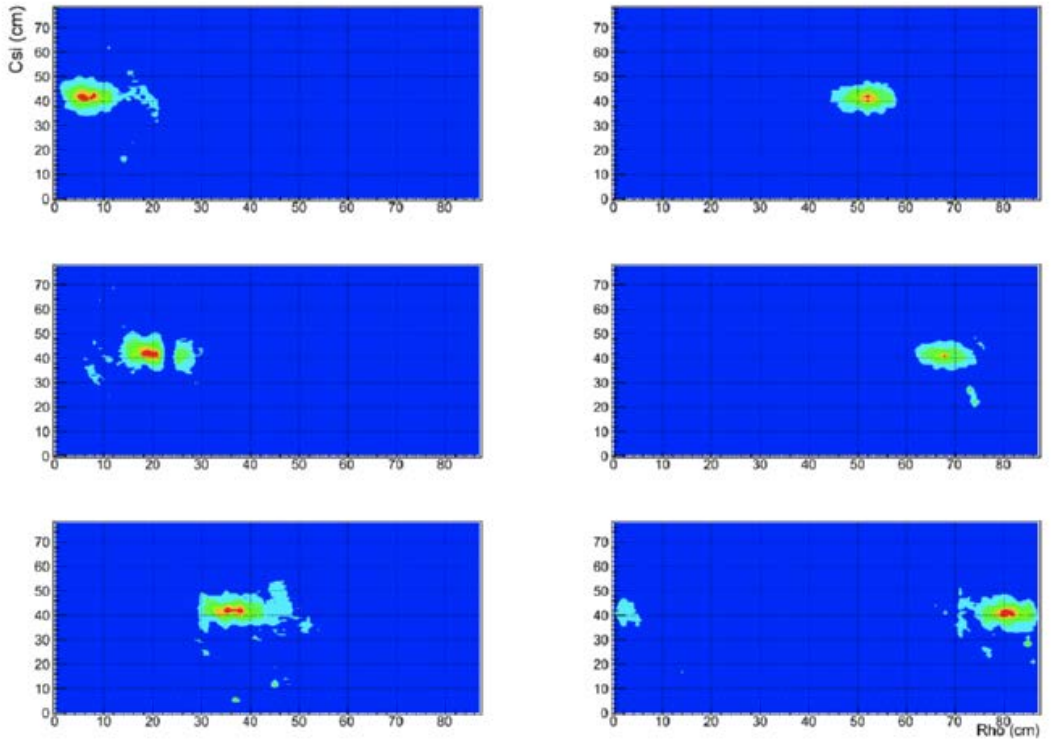


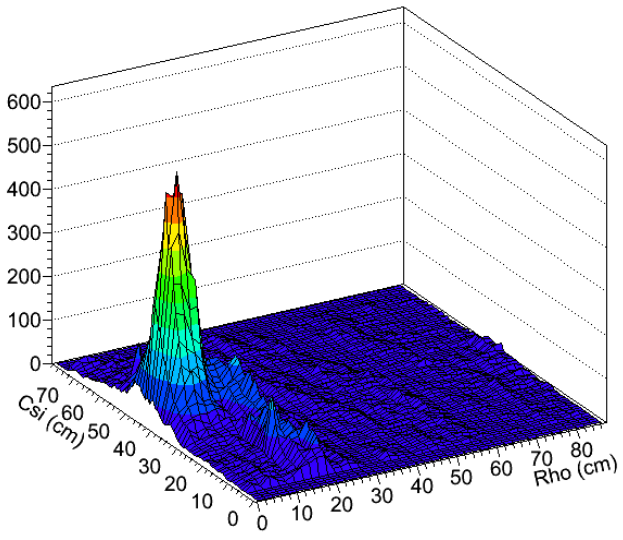
Ionization in 3 mm Ar:isoC$_4$H$_{10}$ 90:10, $\beta\gamma$=2.21



Test results from ^{90}Sr source



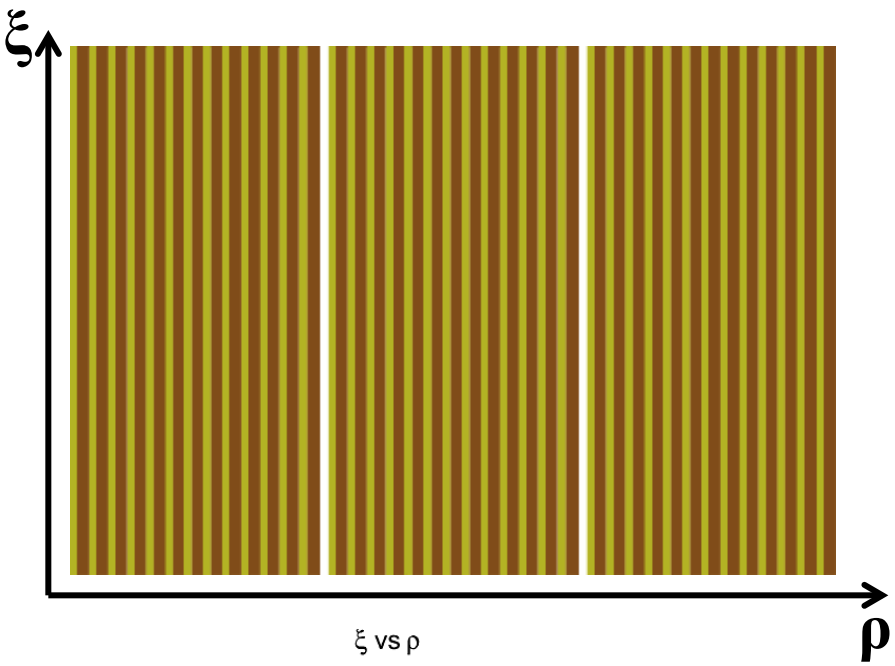


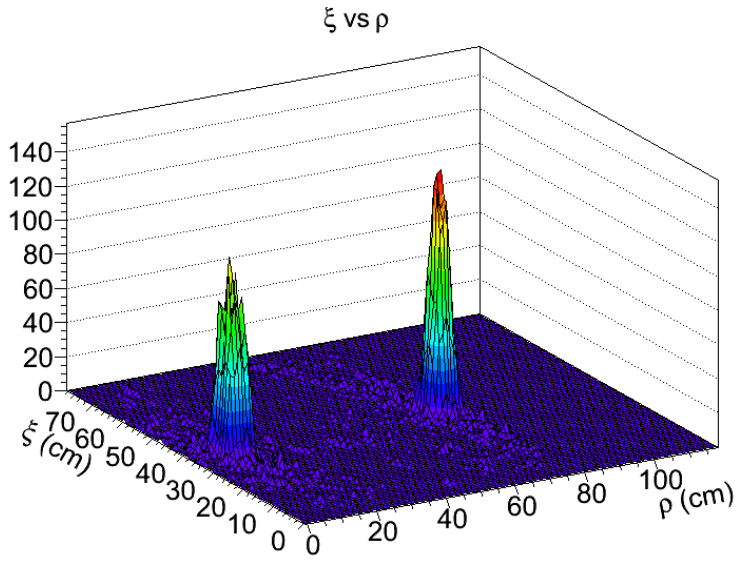


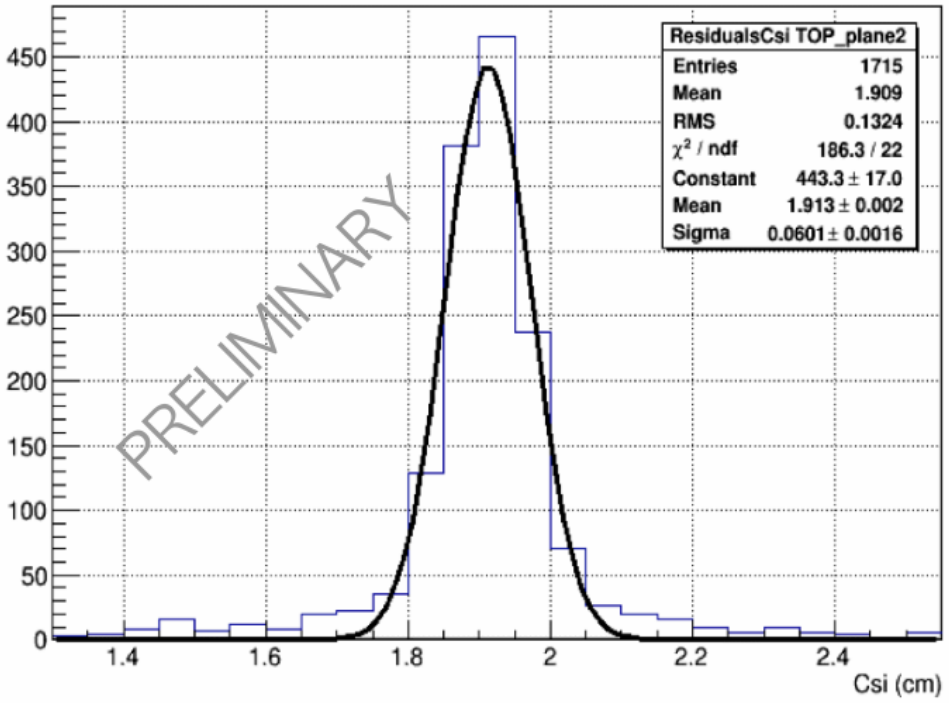
The profile of the source in 6 different positions is reconstructed by triggering the DAQ with a clock signal

This fast test allows to check the cabling

Test results from cosmic rays events



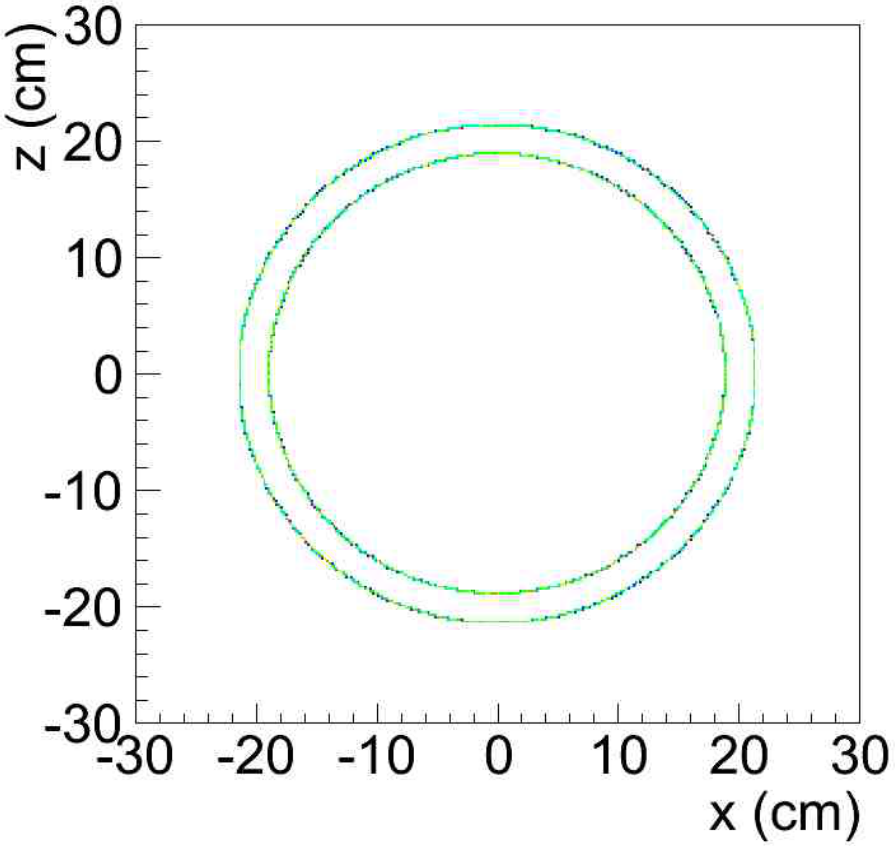




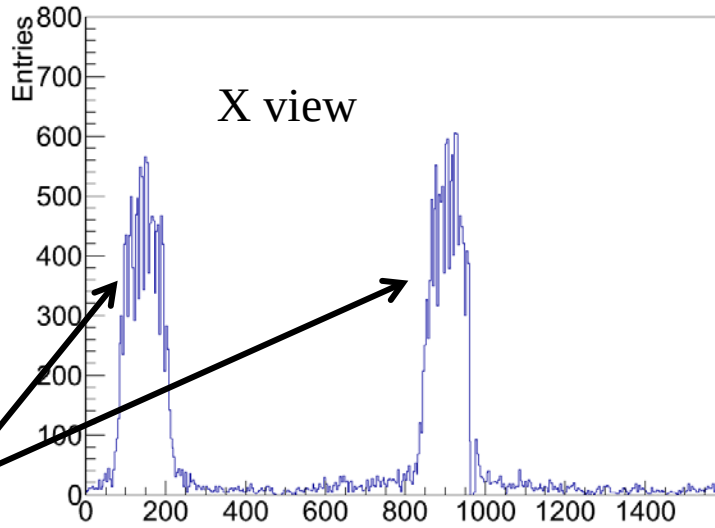
Events selected using External Tracking provided by 3 Planar Triple-GEM

Pre-insertion test

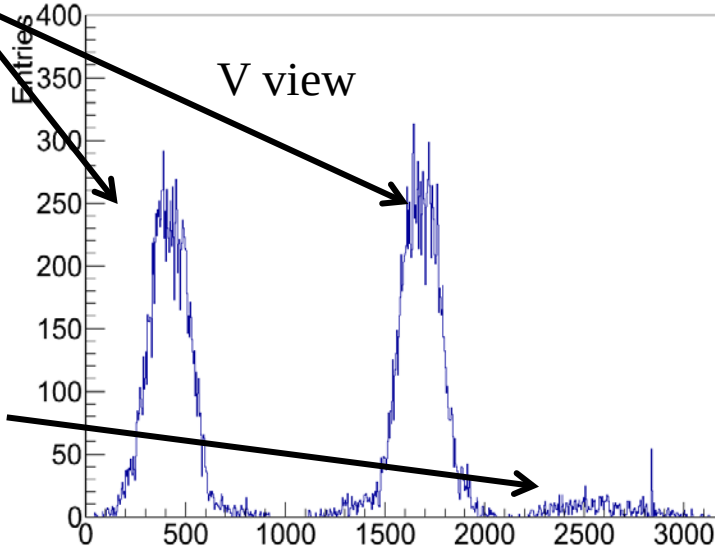
After the final cabling each layer was tested



Noise run with Layer 3 & 4



peaks related to cosmic rays



noise correlated to the V strips length