SHMS Quartz Plane – Update

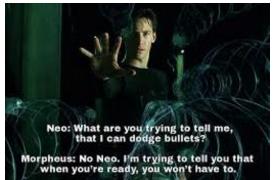


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Invaluable contribution from one of the F₂ (E12-10-002) students: Abel Sun (CMU)

What Were We trying to Fix?

- 1. All PMTs (18 ET9814QB and 24 XP2020QB) in the SHMS quartz plane had to be replaced: so gassy that would go in discharge and shut off. No useful steady gain could come out of them.
- 2. Those PMTs that could be used somewhat during the KPP (the ET type) revealed that there might also be a problem with the optical coupling (RTV615) between the quartz bars and PMTs
 - To address 1. Jefferson Lab bought 32 new ET9814W (UV glass) PMTs we figured that quartz window is more a liability than help (more permeable to He + the RTV615 would cut around 200 nm even when thin, clean and mixed in the right proportion)
 - To address 2. Abel and I worked from beginning of August until mid November around the clock to be ready for the Fall 2017 running
 - \rightarrow We pulled the old PMTs from the bars
 - \rightarrow We cleaned the bars
 - \rightarrow We made very many RTV couplings to make sure we can get down to 50 microns thickness
 - \rightarrow We put together bench tests to check the bars with cosmics
 - \rightarrow We tested the new PMTs to get the gain vs voltage curve
 - \rightarrow We did the final assembly of the new PMT on the bars
 - \rightarrow We tested all the bars with cosmics on the bench (and in the SHMS stack)
 - ightarrow Tested the plane with beam in December



The Story in Pictures: Cleaning and Assembling Bars

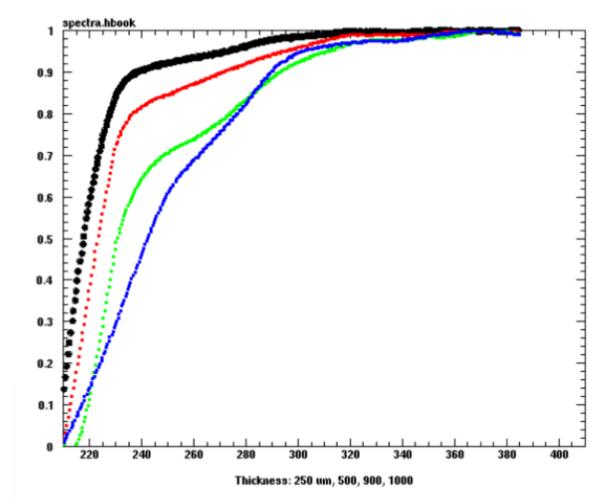




The Story in Pictures: Preparing the RTV

 \rightarrow Needs to be thin to allow UV photons to go through

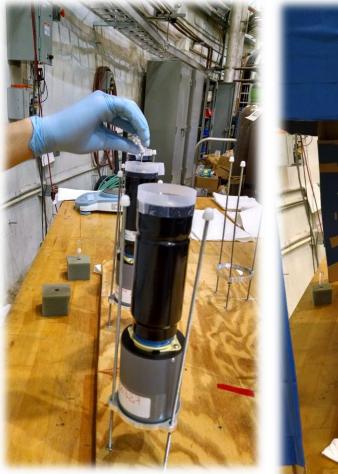
- → By the end we could easily achieve 50 microns thickness (just a matter of choosing the right quantity per PMT and judge the proper curing time before installing it on the bar)
- → RTV615 is mixed by weight 10:1 ratio RTV to crosslinking agent; we were very careful with keeping all glass jars and stainless steel spatulas very clean; we were also very careful with obtaining a near perfect 10:1 ratio (for example, if we poor 12.00 g of RTV 615 we add 1.20 g of the crosslinking agent); we also mixed carefully for 15 minutes scraping periodically the walls of the glass jars; we used Sam Danagoulian's centrifuge to eliminate air bubbles



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The Story in Pictures: Preparing the RTV and Installing PMTs

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Pouring the freshly mixed RTV on the face of a very level PMT



RTV is curing for few hours in the "doll house"...

→ PMTs are carefully removed from under the doll house, the mu-metal is put on and

→ I would very carefully place the PMT with mu-metal on while holding it from the base in the PMT cup

Sam and Abdellah's boxes 4



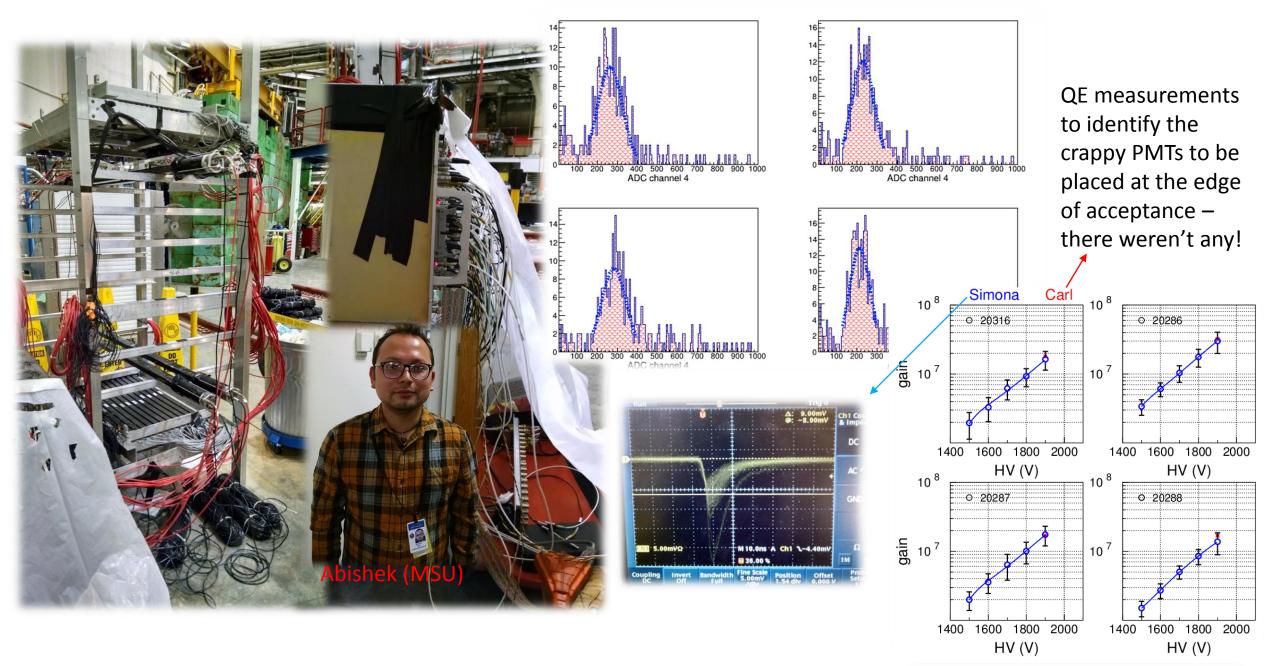
Curing time for per side... 7 days

The Story in Pictures: Preparing the Bar for PMT Installation

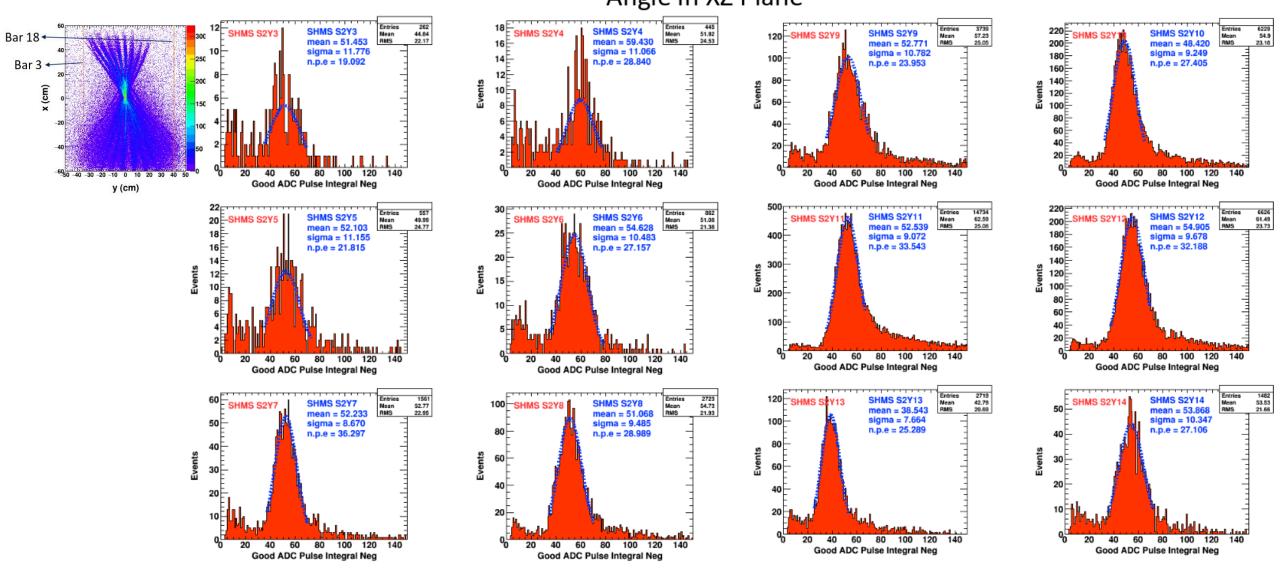
→ We practiced zillion of times until we could make really thin but strong RTV couplings



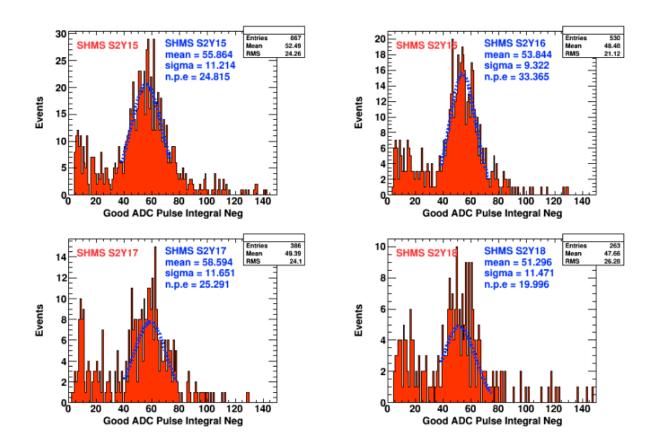
The Story in Pictures: Bench Tests



The SHMS Quartz Plane – NPEs Top (Neg), Events with 1 Track Only and Tight Cut on the Angle in XZ Plane

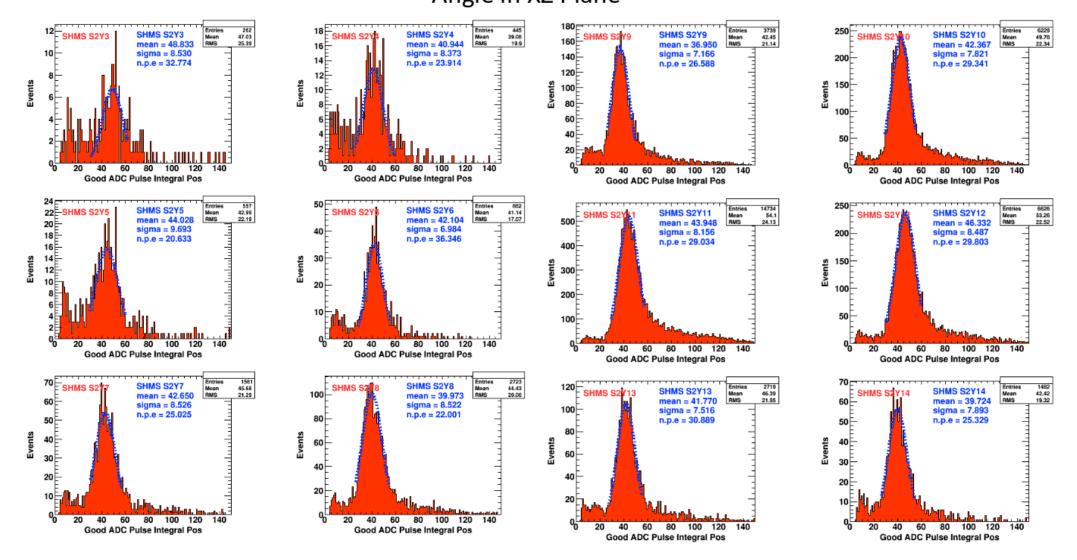


The SHMS Quartz Plane – NPEs Top (Neg), Events with 1 Track Only and Tight Cut on the Angle in XZ Plane



The response from All Top (Neg) PMTs looks good

The SHMS Quartz Plane – NPEs Bot (Pos), Events with 1 Track Only and Tight Cut on the Angle in XZ Plane



The SHMS Quartz Plane – NPEs Bot (Pos), Events with 1 Track Only and Tight Cut on the Angle in XZ Plane

