



# Jefferson Lab Alignment Group

## Data Transmittal

**TO:** Ed Daly,Brian Carpenter

**DATE :** Jun 16, 2003

**FROM:** Chris Gould

**Checked:**

**#** DT\_Z871

### Details:

Below are the results of the SNS cryomodule supply end cap 04 re-inspection survey performed on June 16, 2003. A coordinate system was established with the central axis running through the aperture of the end plate. An average line constructed between the primary and shield supply bayonets was used to control roll. The end plate sealing surface was used to define  $Z = 0$ . Values are in inches.

Drawing Number: CRM9008010 -1072

Description	X	Y	Z
Primary Bayonet Pos.	20.16	13.85	20.67
Shield Supply Bayonet	20.20	13.67	32.75
Primary JT Position	15.23	17.56	27.69
Secondary JT Position	15.19	17.64	16.47

Drawing Number: CRM9008010 - 0000

Bayonet Box Offset            10.66

Drawing Number: CRM9008010 - 1004

Warm-to-Cold                0.003  
Beam pipe Sealing  
Surface Flatness