

# *Functionalizing Advanced Materials and Surfaces in Superconducting RF*

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# Before we start

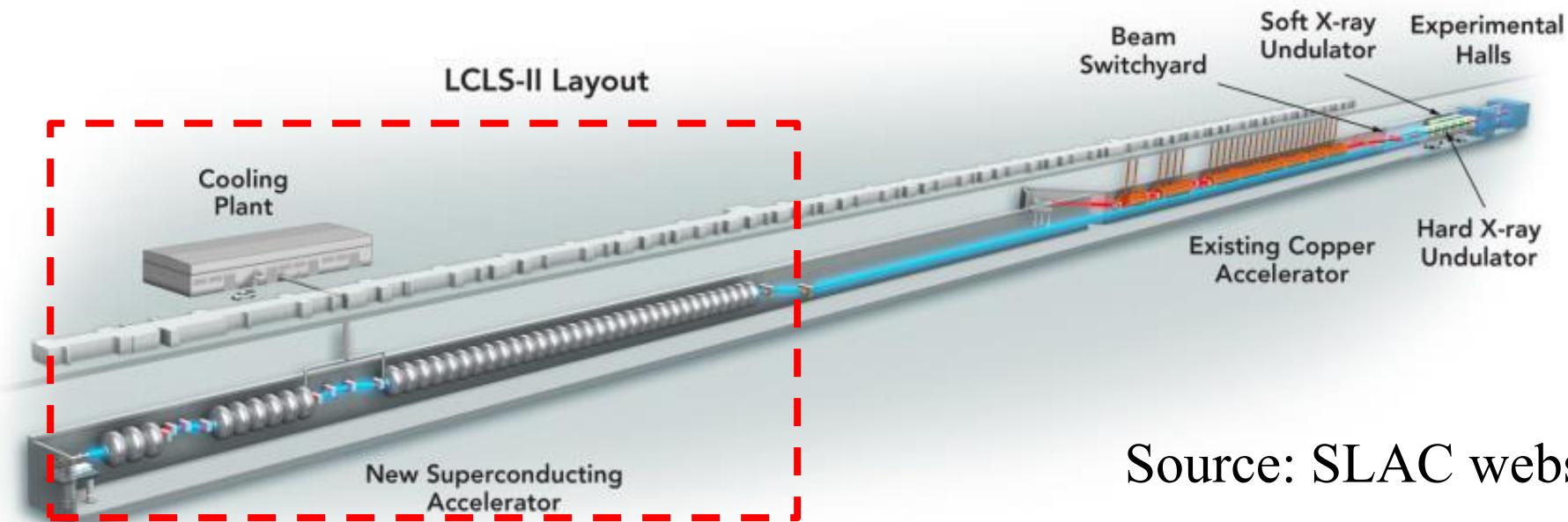
- **Motivation**

- Introduce several demonstrated projects, hoping for their continuity on a cavity scale
  - Cavity studies are costly and time/effort-consuming
  - Fundamental materials studies are the same

- **Acknowledgement**

- NSF grant PHY-1549132
- DOE grant DE-SC0008431
- RF test data was from Matthias Liepe's group
- STEM data was from David Muller's group

# Particle accelerator and SRF cavity

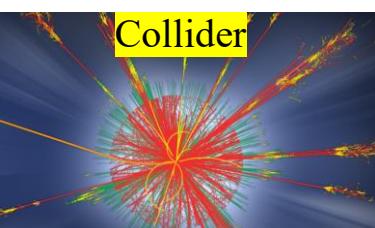


Source: SLAC website

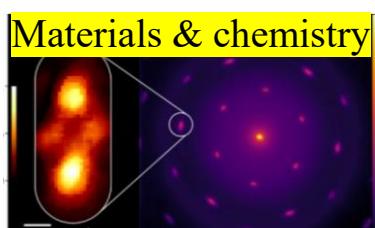
- **Applications:** high-energy charged particles (electrons) and X-rays



[https://en.wikipedia.org/wiki/Free-electron\\_laser](https://en.wikipedia.org/wiki/Free-electron_laser)



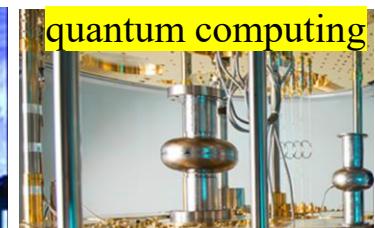
<https://www.home.cern/science/accelerators/large-hadron-collider>



<https://cbb.cornell.edu/research/ultrafast-electron-diffraction-kev-beamline>



<https://frb.msu.edu/about/index.html>



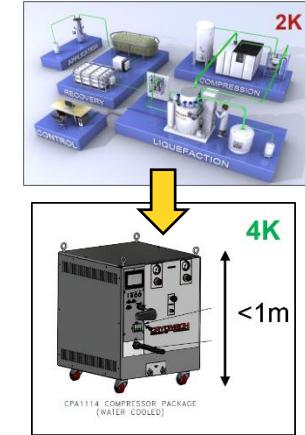
<https://www.fnal.gov/pub/science/particle-detectors-computing/quantum.html>

# State-of-the-art: Nb SRF performance

N. Stilin et al., Eng.  
Res. Express, 2023

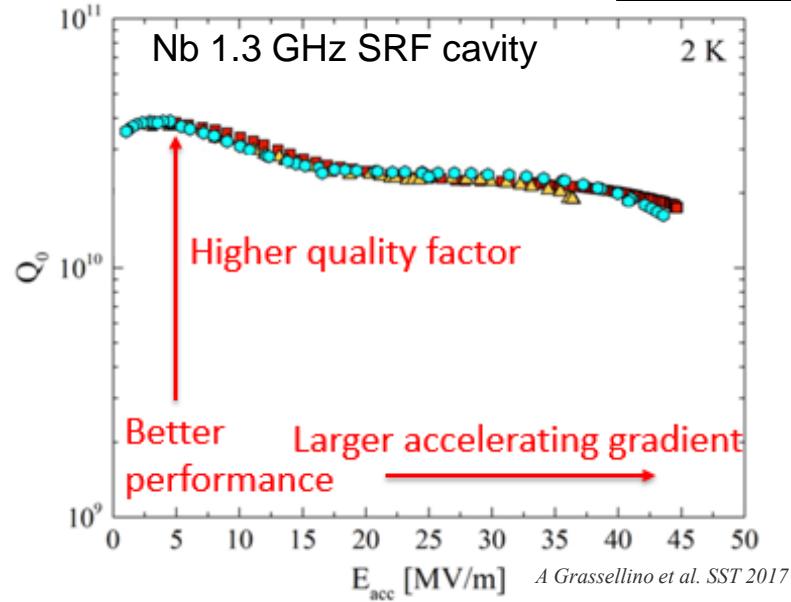
- **Performance metrics**

- High beam energy
- High accelerating gradient
- Low cost
- Reduced size



- **Nb cavities approach the theoretical limit**

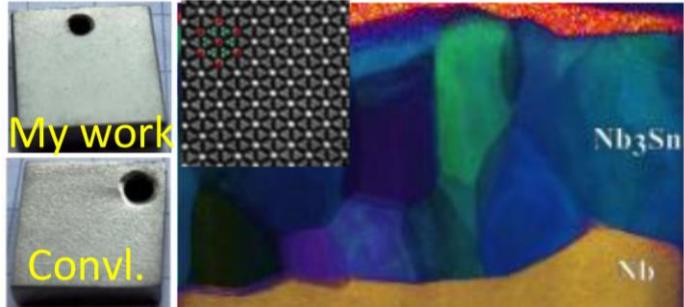
- Quality factor ( $Q_0$ )
- Surface resistance ( $1/Q_0$ )
- Accelerating gradient ( $E_{acc}$ )
- Operation temperature



A Grassellino et al. SST 2017

# Materials Science

Z. Sun et al. SST,  
115003, 2023



# Chemical Engineering

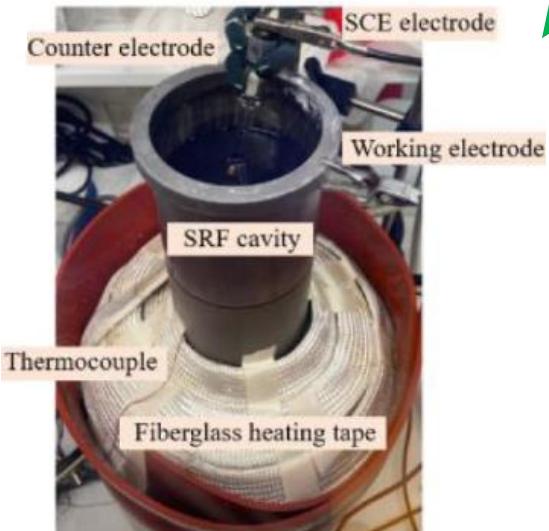
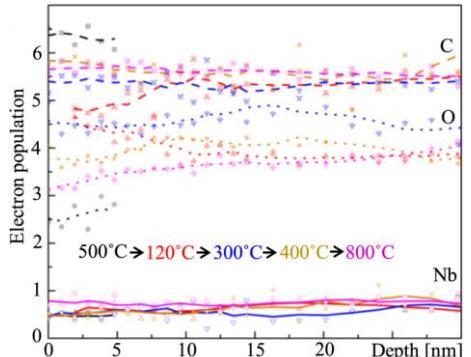


## Electrochemical synthesis

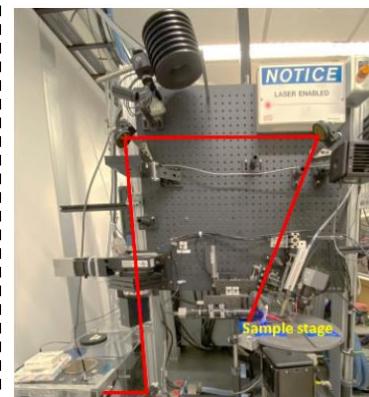
Advanced materials-driven SRF-based particle accelerator

SRF

Surface chemistry



Laser-materials interaction



# Project 1: Nb<sub>3</sub>Sn

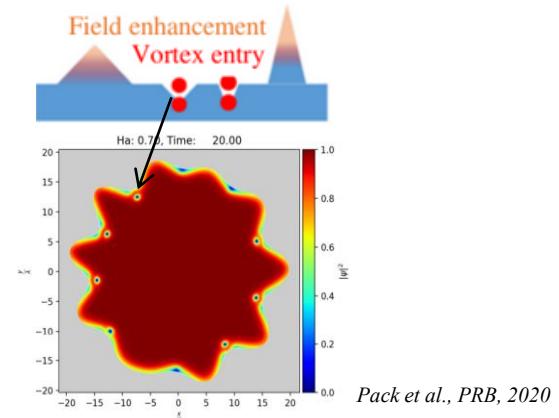
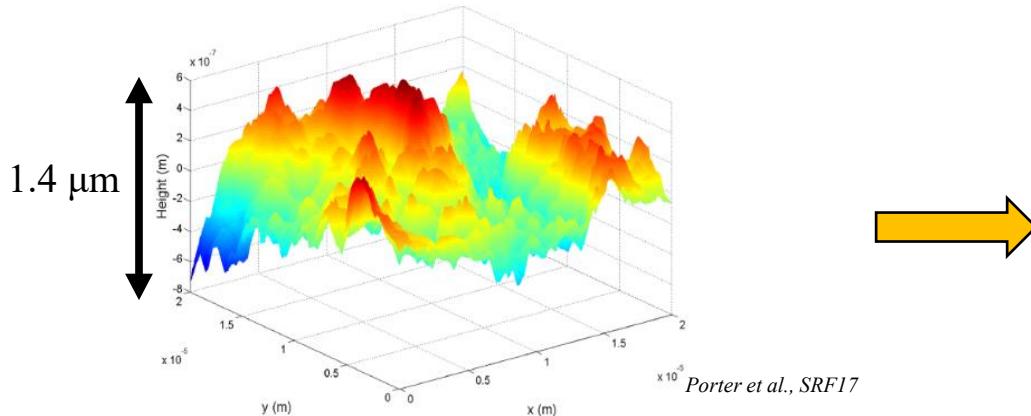
- Performance potential

	Nb	Nb <sub>3</sub> Sn
T <sub>c</sub>	9 K	18 K
Q <sub>0</sub> at 4.2K	$6 \times 10^8$	$6 \times 10^{10}$
Superheating field	~200 mT	~400 mT
Max. E <sub>acc</sub>	~50 MV/m	~100 MV/m

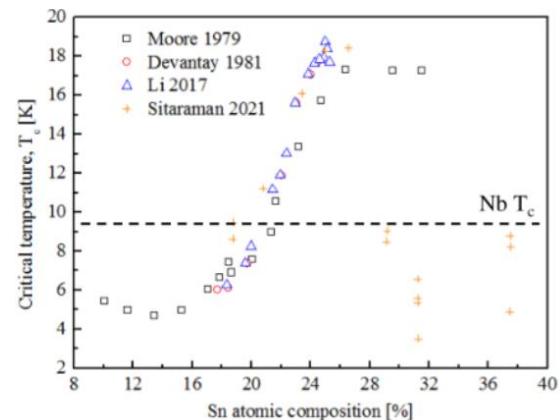
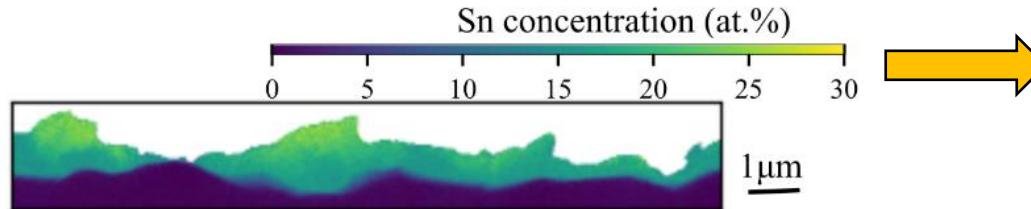
- Enabling cryocooler operating at 4.2 K
  - ✓ Low cryogenic cost and complexity
- Increased Q<sub>0</sub>
- Theoretically high E<sub>acc</sub>

# Issues in vapor diffusion

- Surface roughness



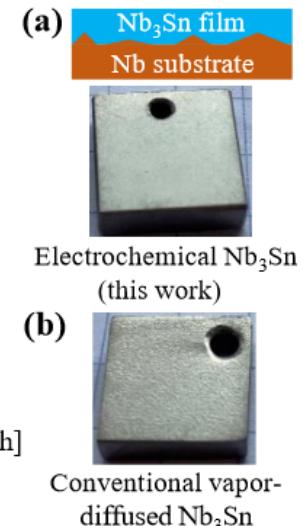
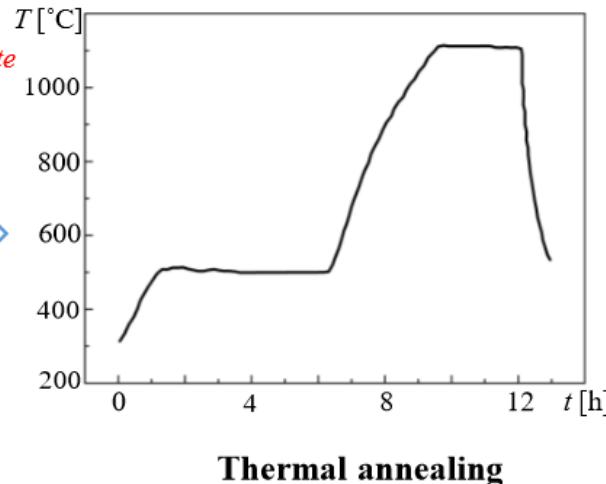
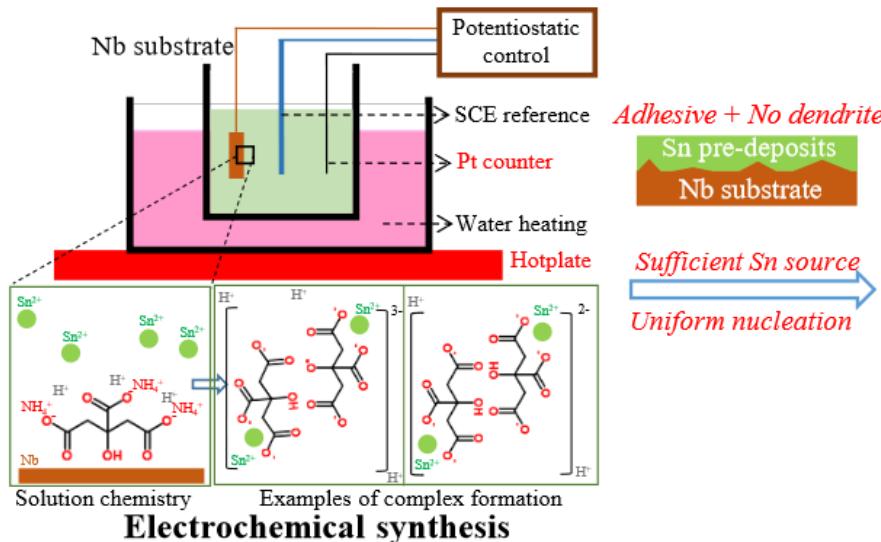
- Sn depleted region



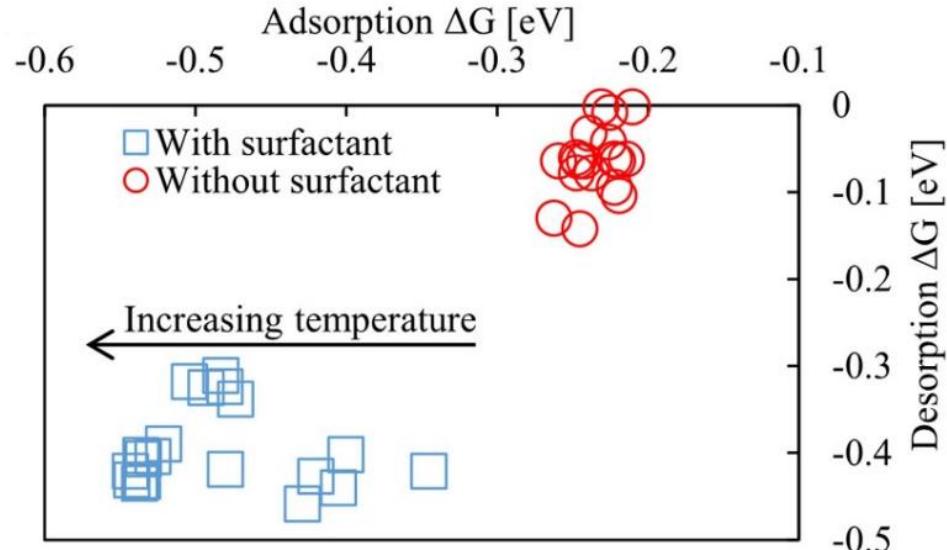
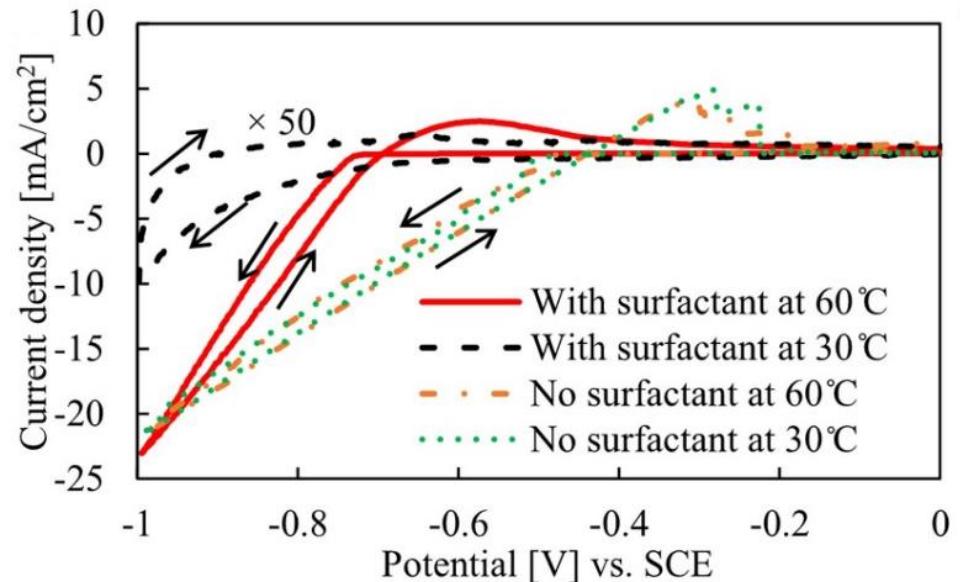
# Seed-free electrochemical synthesis

Z. Sun et al. SST, 115003, 2023  
Z. Sun et al. APL Mater, 2023

- Kinetic solution using electrochemical Sn
  - Should later consider oxygen-involved thermodynamic routes



# Electrochemical mechanism

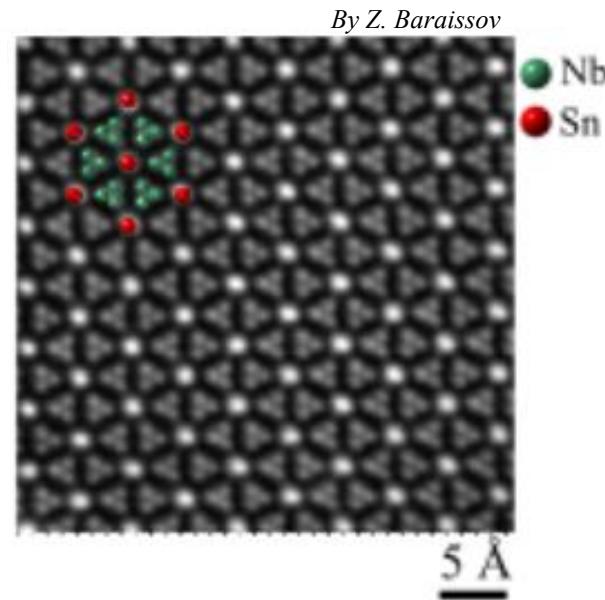
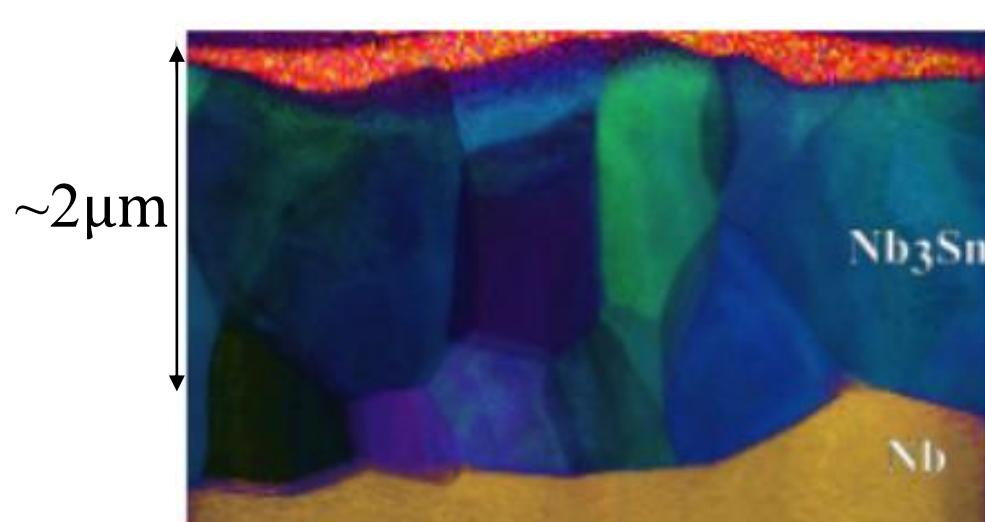


- Surfactant assisted
- A particular type of Sn-surfactant complex activated
- Manipulation of proton through pH, T, and redox potential

# Electrochemical $\text{Nb}_3\text{Sn}$

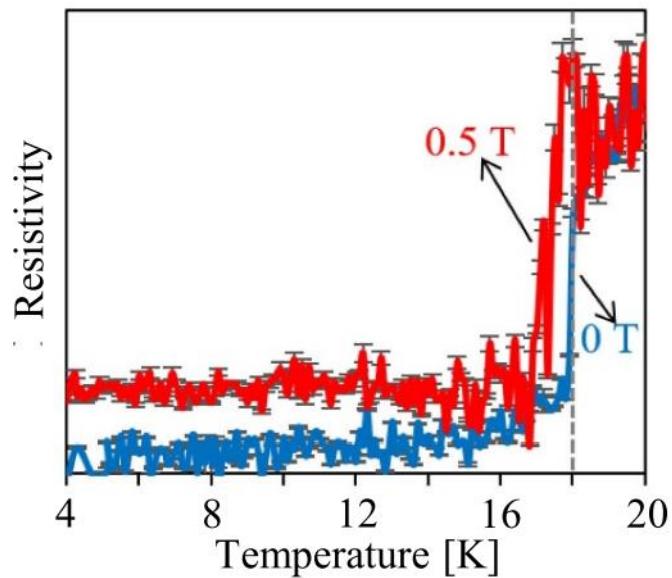
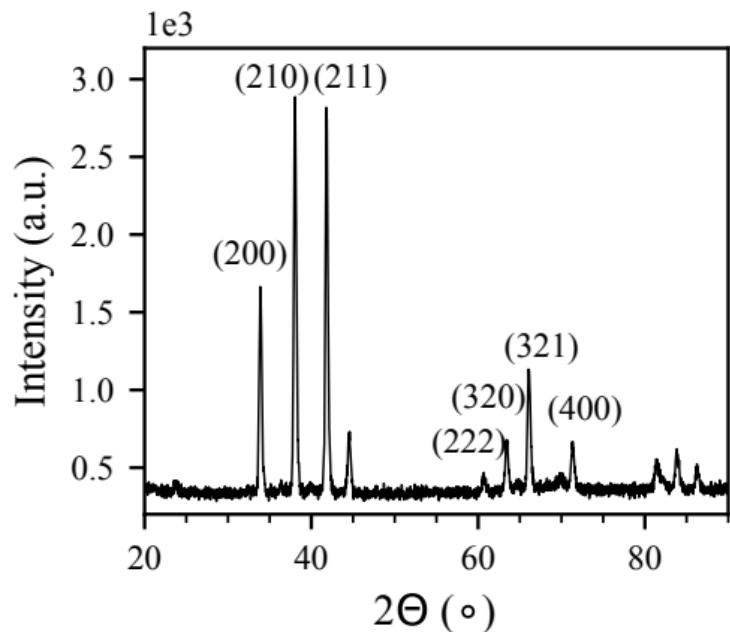
- **Cross-sectional STEM**

- Likely switch from heterogenous to homogenous nucleation

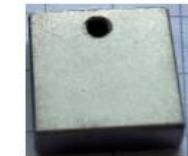


# Electrochemical $\text{Nb}_3\text{Sn}$

- Structure &  $T_c$



# Three benefits: smoothness

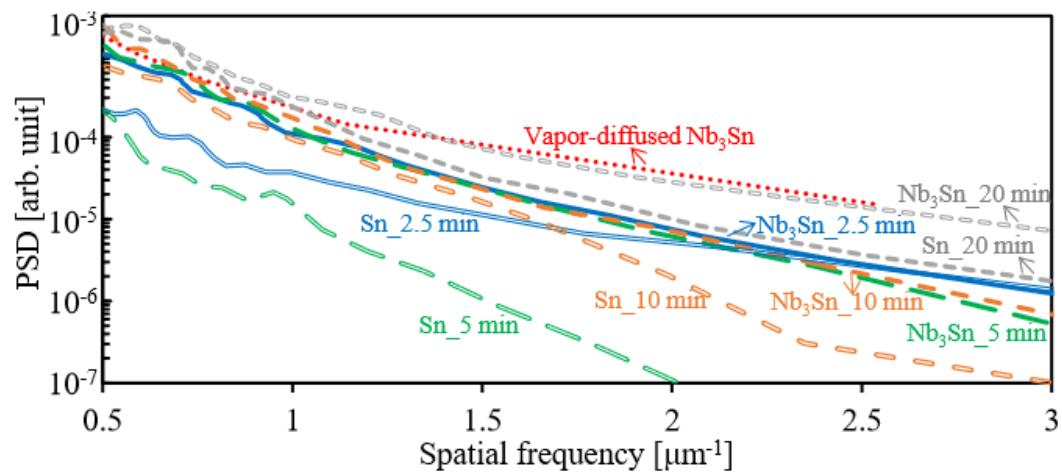
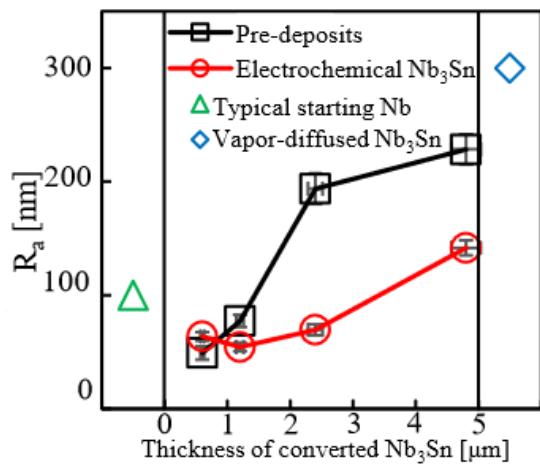


Electrochemical Nb<sub>3</sub>Sn  
(this work)



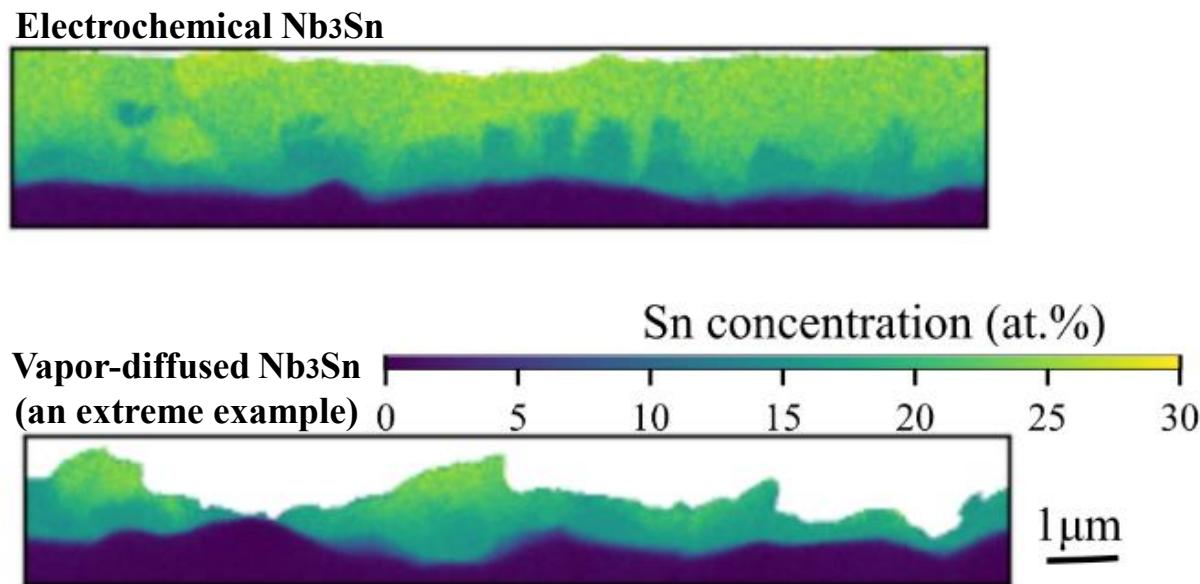
Conventional vapor-diffused Nb<sub>3</sub>Sn

- Average surface roughness
- Fast Fourier transformation

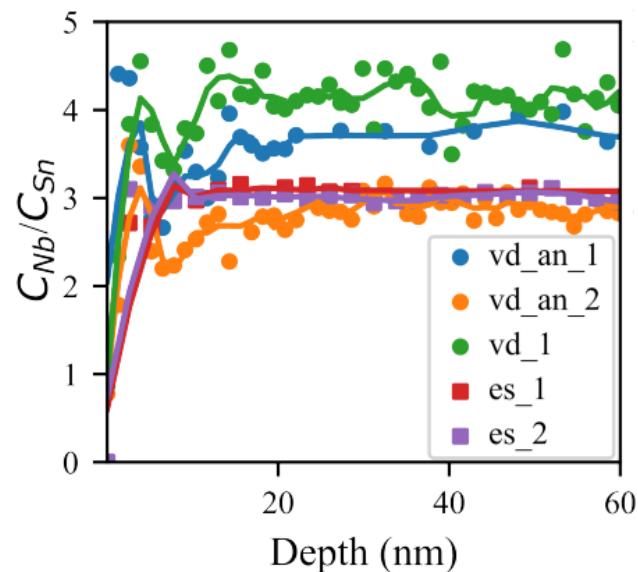


# Three benefits: stoichiometric

- Cross-sectional Sn map

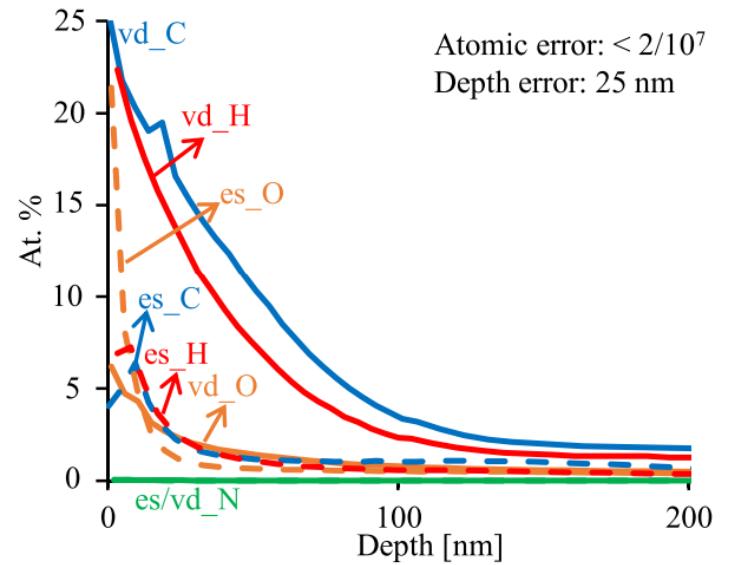


- Nb/Sn ratio vs. depth

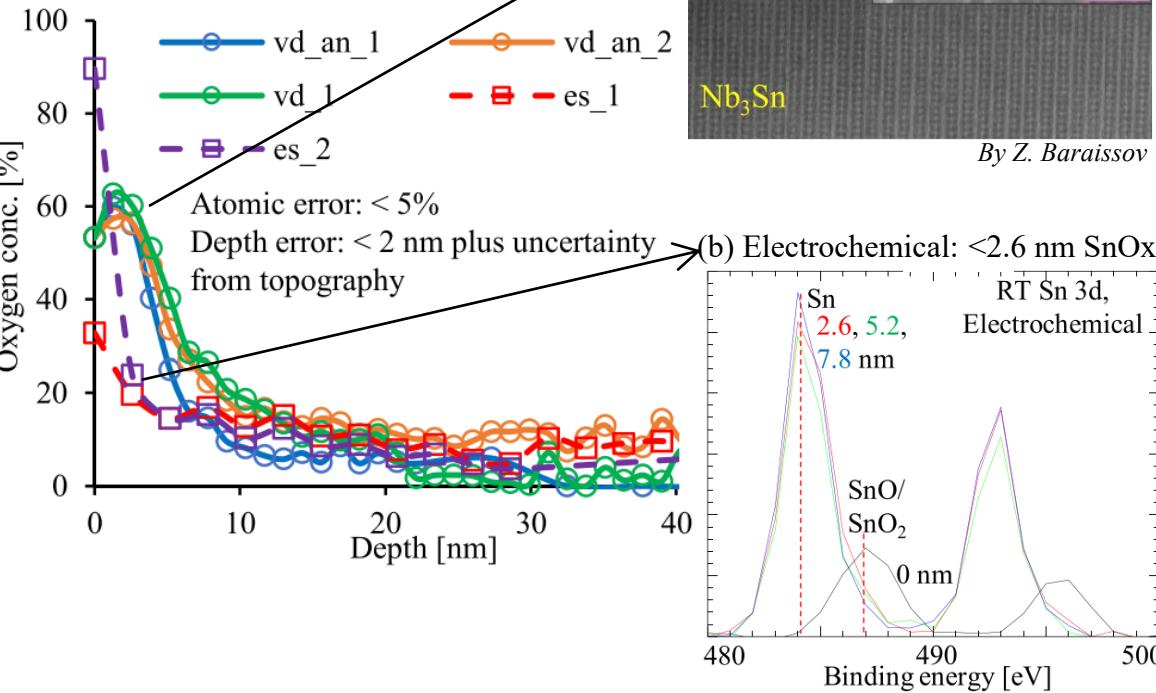


# Three benefits: high-purity+thin oxide

- SIMS depth profiling

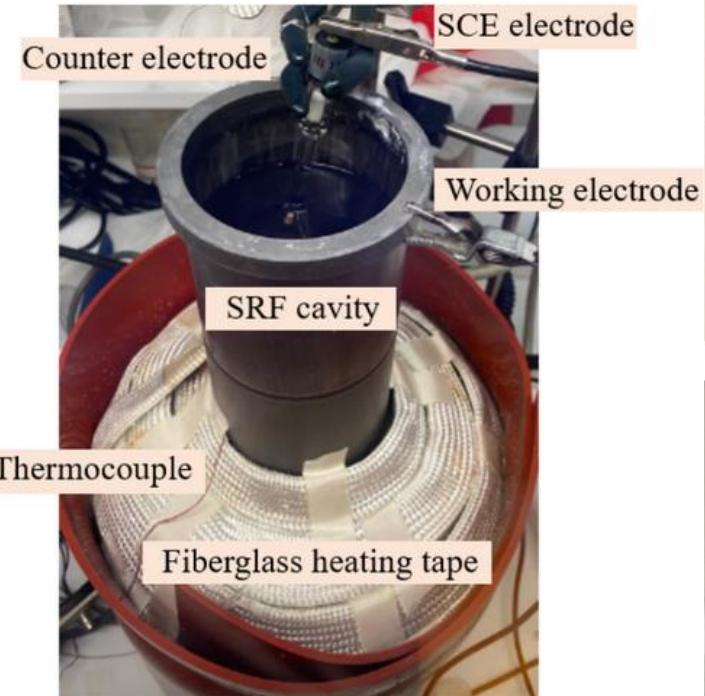
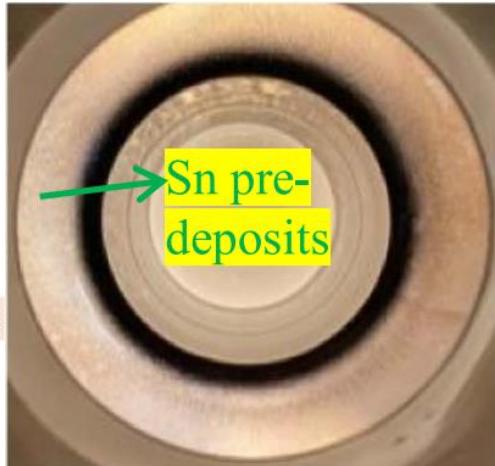


- Surface oxides

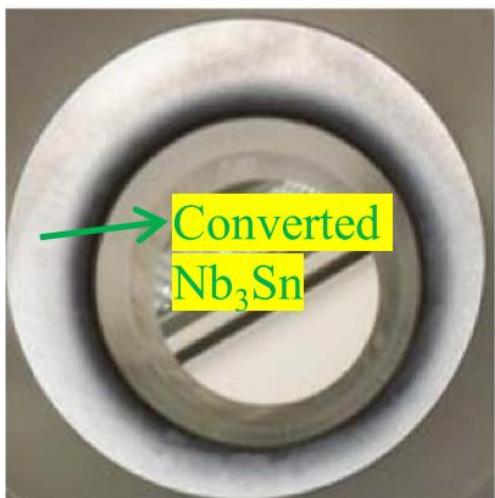
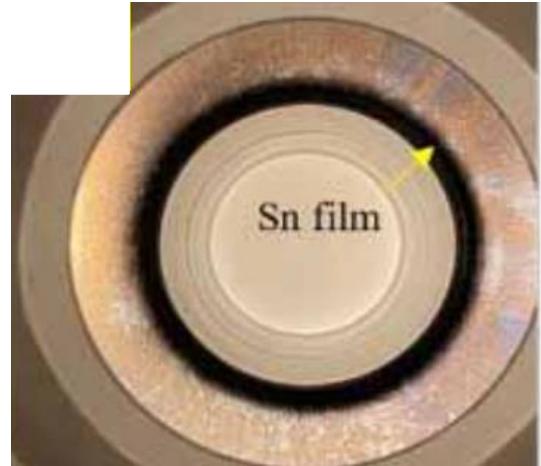


# Custom process scale-up

Top side

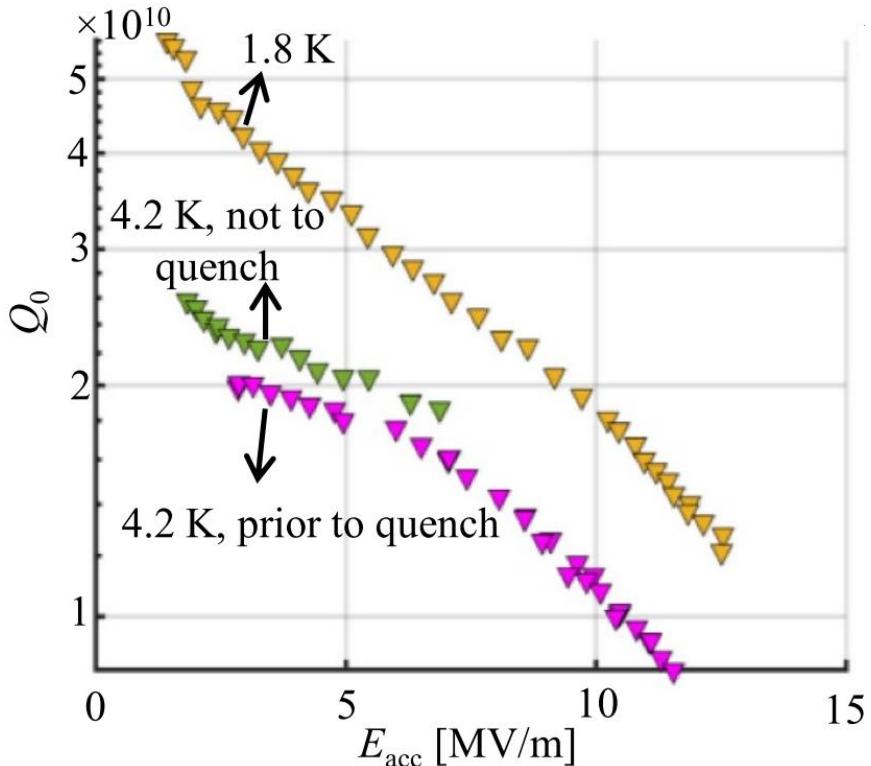
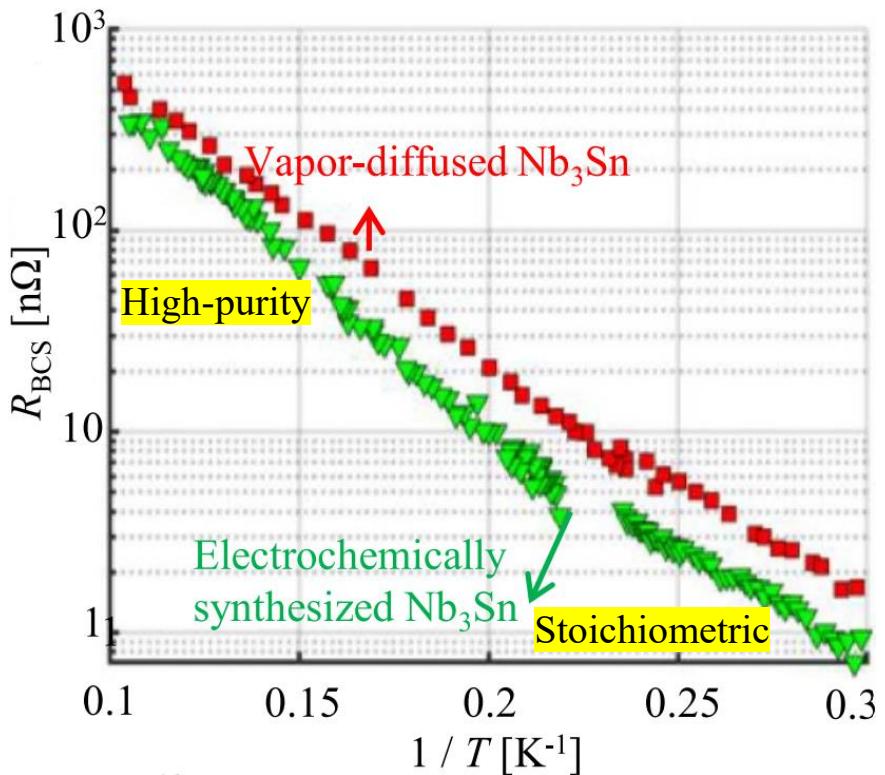


Bottom side



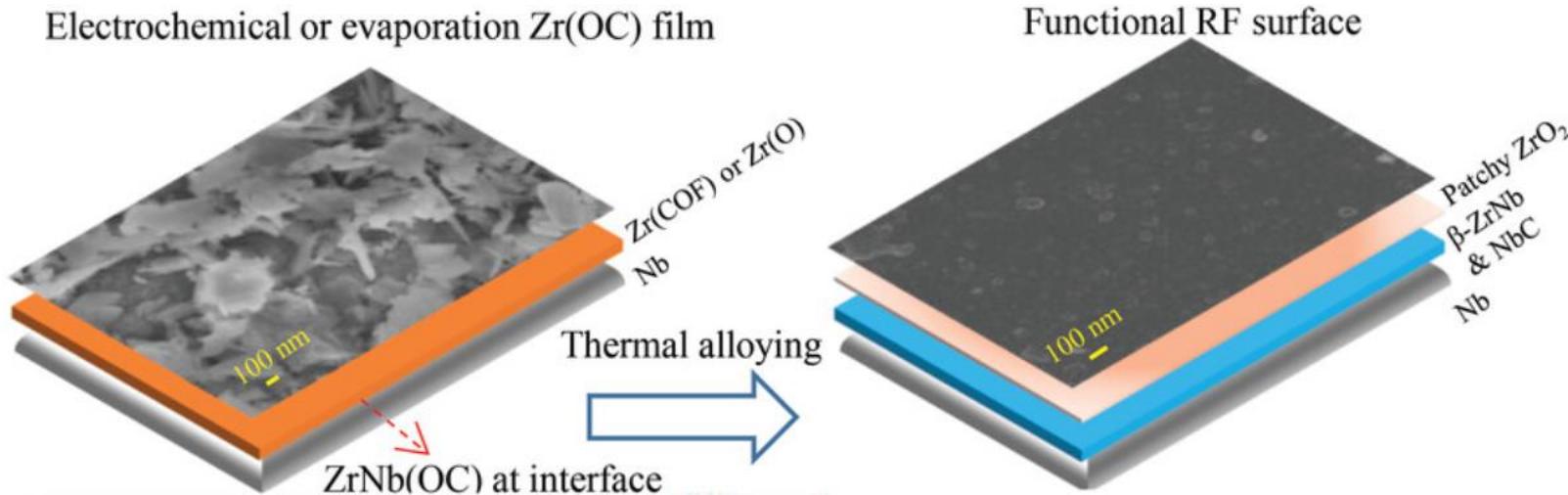
# SRF performance

- Record-low BCS resistance ( $<1 \text{ n}\Omega$ , below testing limit)
- Quench field at 13 MV/m

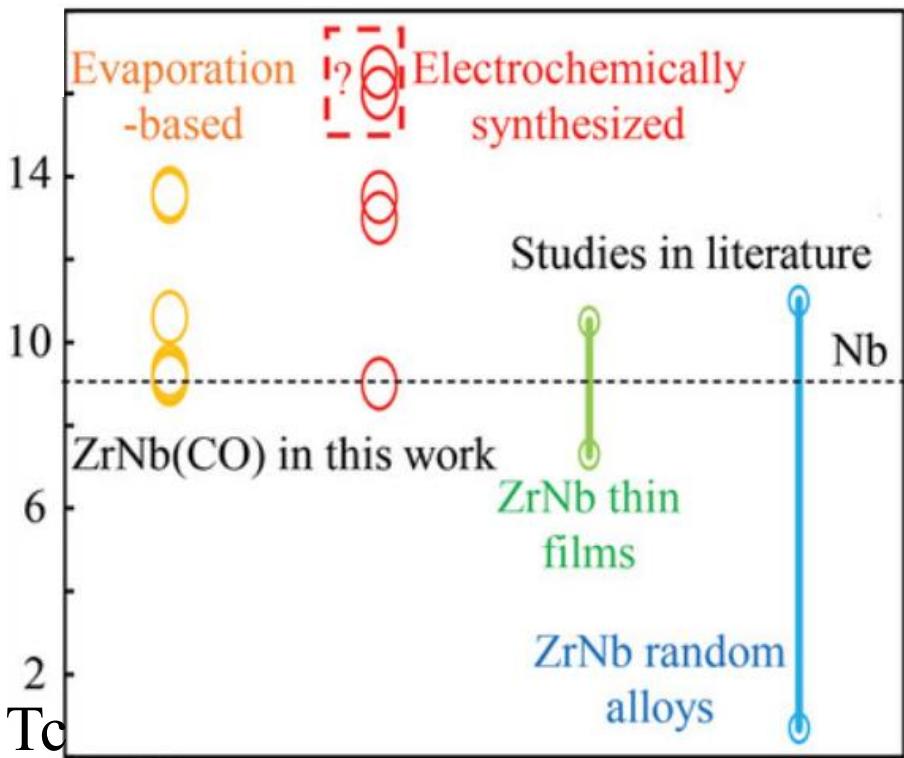


# Project 2: ZrNb(CO), new candidate

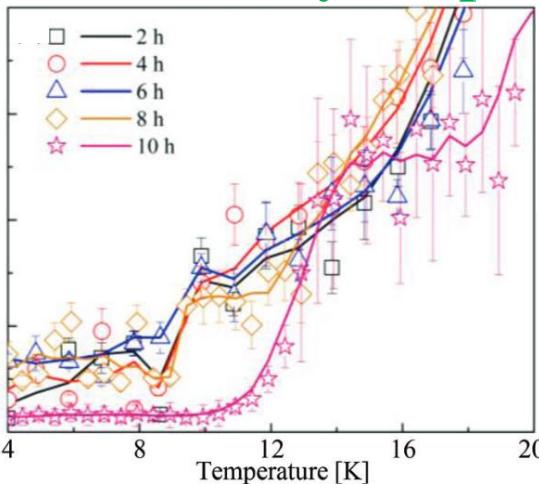
- Suitably high  $T_c$ : improves coherence length and lowers sensitivity to material defects
- Observed ZrO<sub>2</sub>: wide-bandgap capping
- Increased  $B_{sh}$  with Zr doping (by CBB theorists)



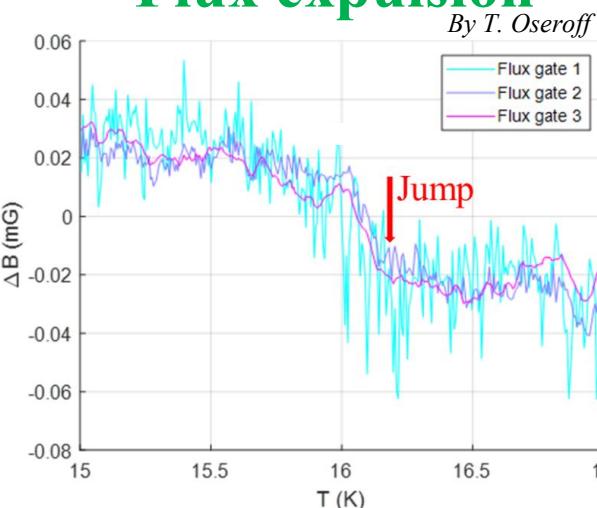
# Record $T_c$ : 13 – 16 K



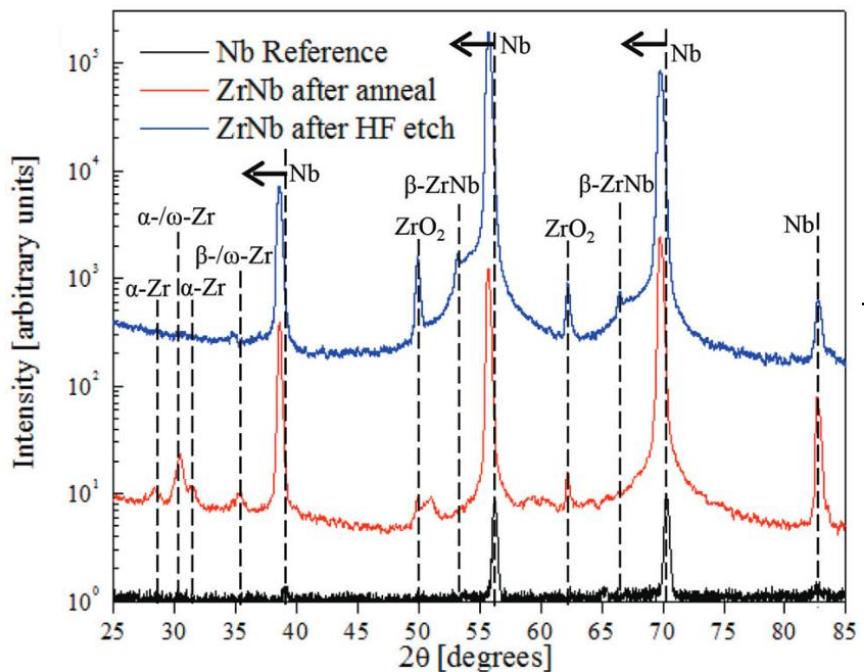
- Resistivity drop



- Flux expulsion

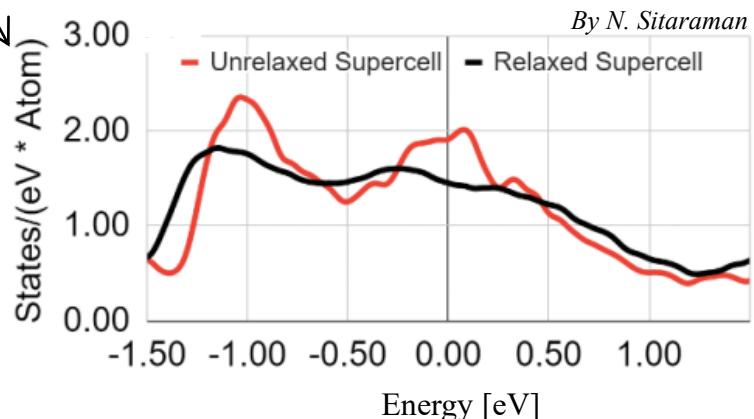
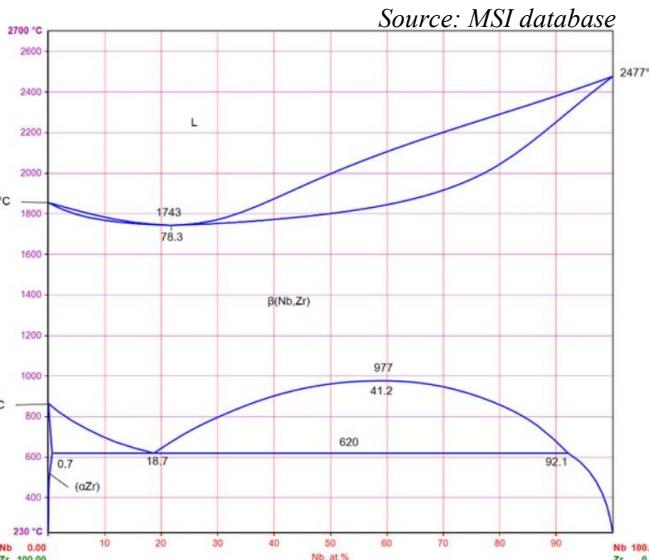


# Mechanism: locking ordered bcc phase



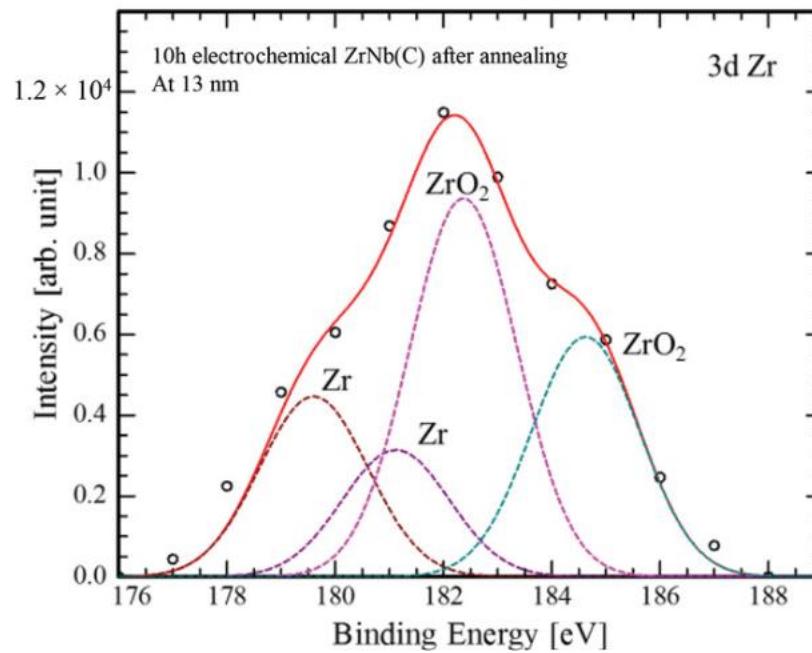
How

Why



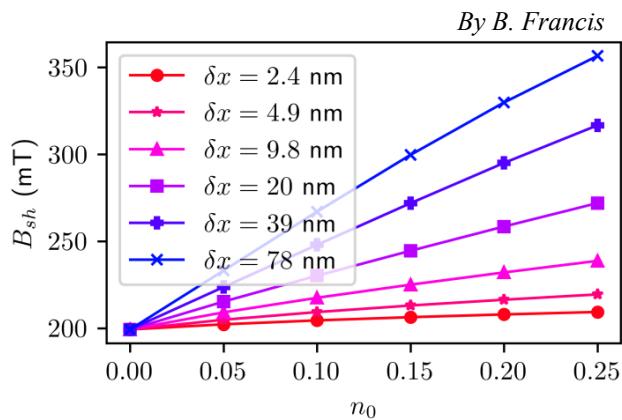
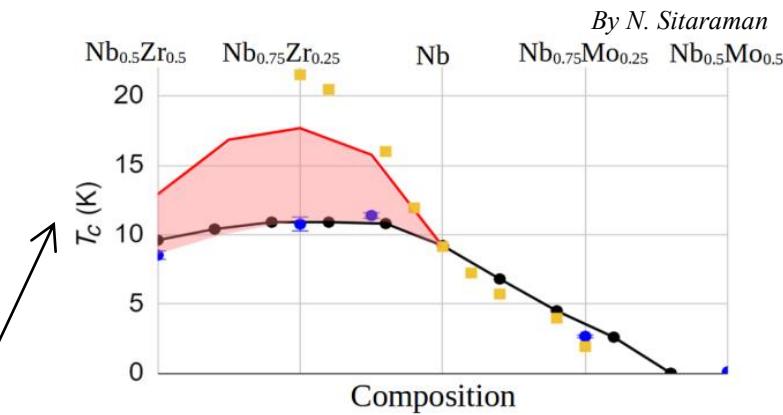
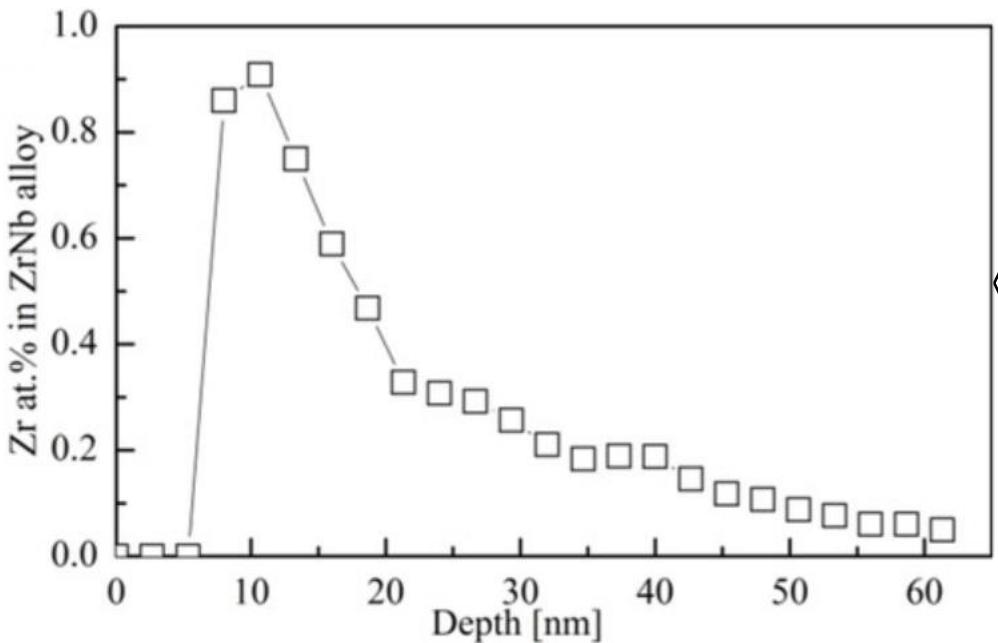
# Surface ZrO<sub>2</sub>

- Stable and insulating
- Zr gettering and only ZrO<sub>2</sub> observed



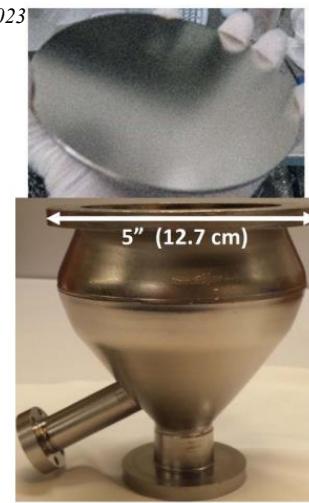
# Zr doping profile

- Further optimization needed

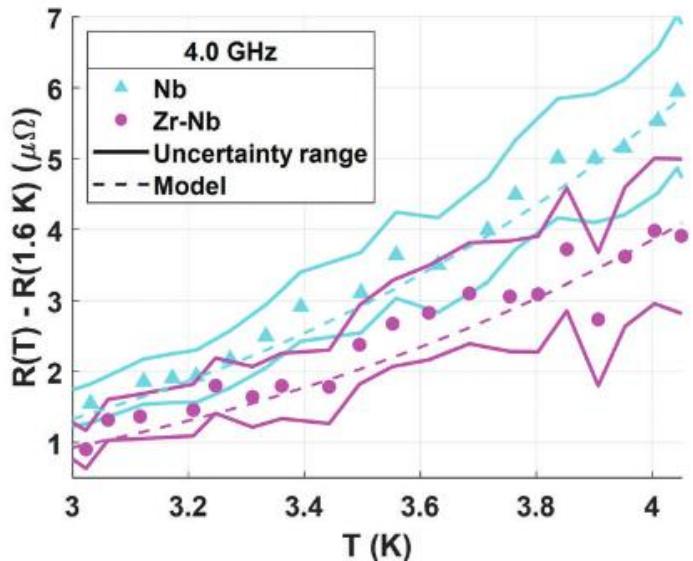


# SRF performance

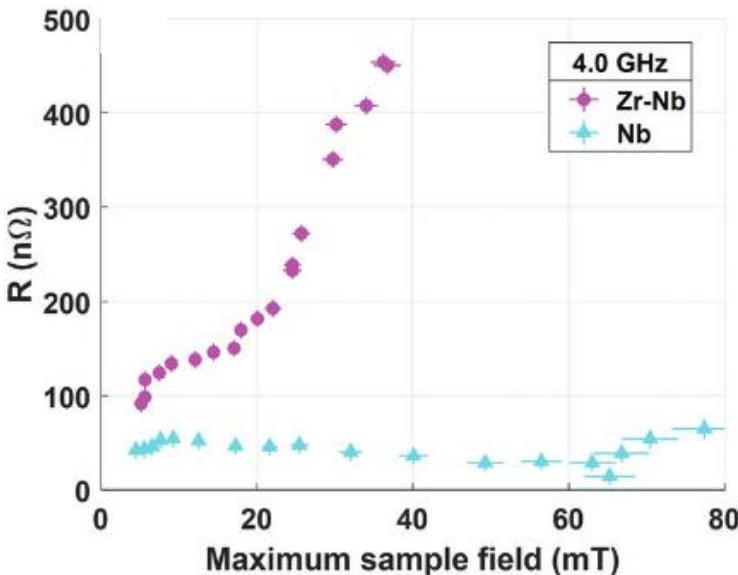
Z. Sun et al., *Adv. Electron. Mater.*, 2023  
T. Oseroff et al., *SST*, 2023



- BCS resistance



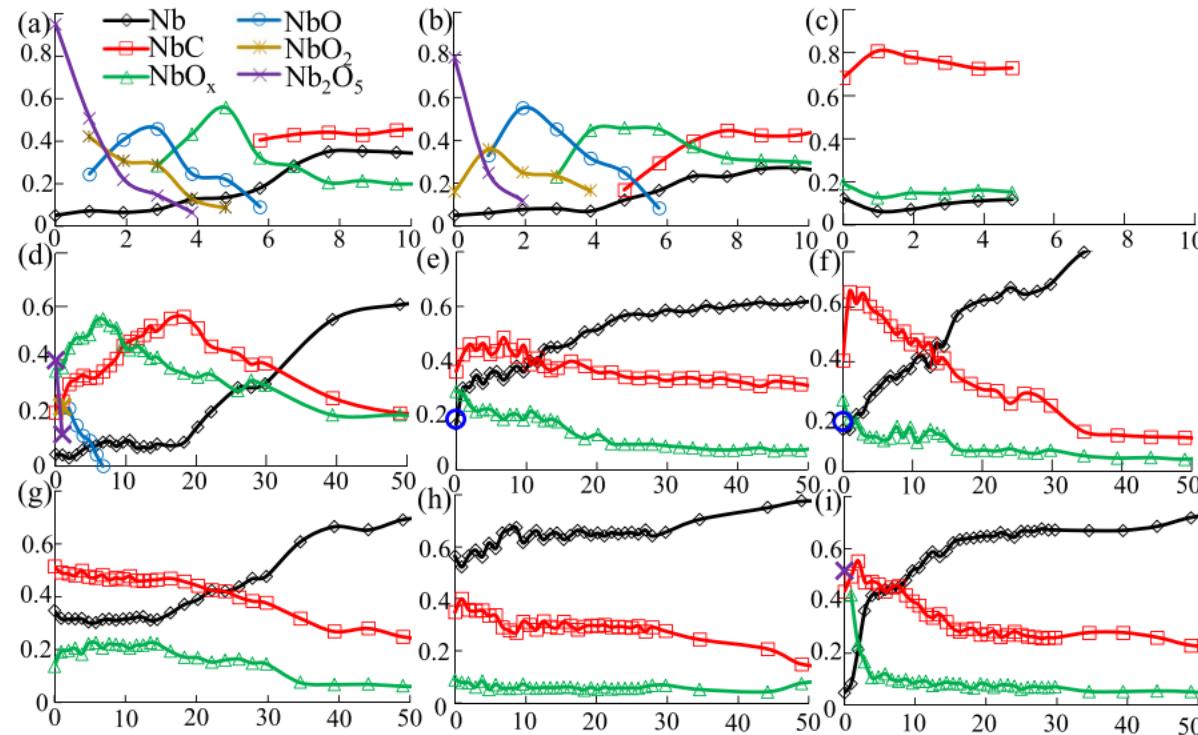
- Surface resistance



By T. Oseroff

# Project 3: surface design

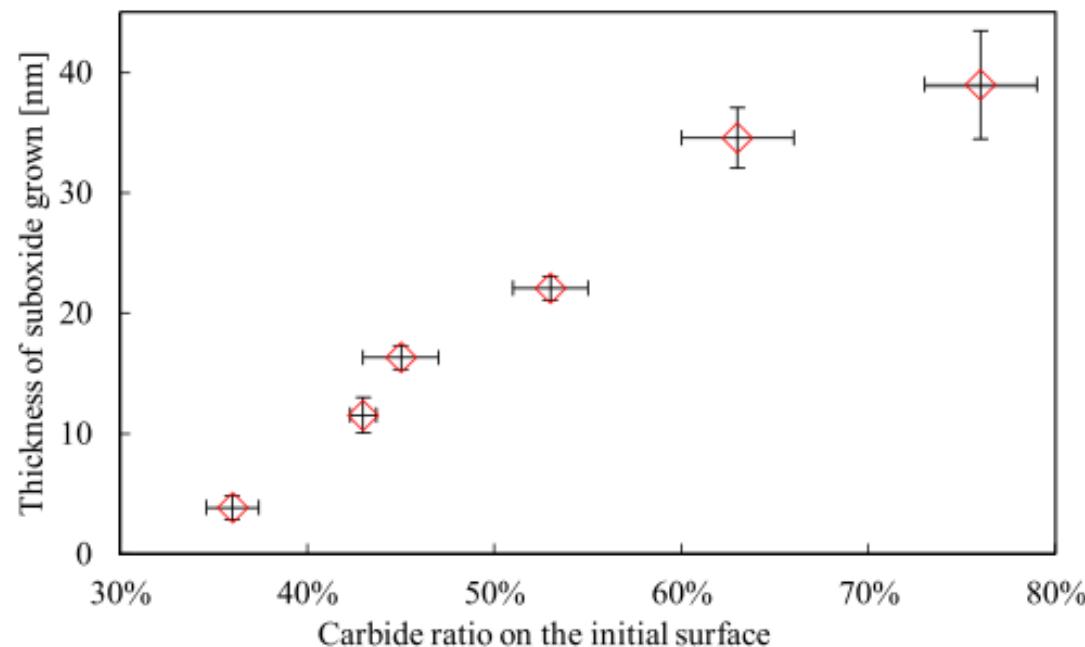
- A “handbook” of surface oxide profiles after UHV baking (oxygen processing) or N<sub>2</sub> processing



**Figure 3.** Structural profiles of UHV-baked Nb: comparative proportion of different Nb motifs resolved by XPS peak fitting of Nb 3d spectra, plotted as a function of depth in nm. The spectra were taken *in situ* at (a) RT, (b) 200 °C, (c) 500 °C, (d) 120 °C, (e) 300 °C, (f) 400 °C, and (g) 800 °C, in the indicated sequence, with air exposure between measurements. A reference sample was (h) baked directly at 800 °C and then (i) exposed to air. The expected fitting residue is between 5%–10%.

# Project 3: surface design

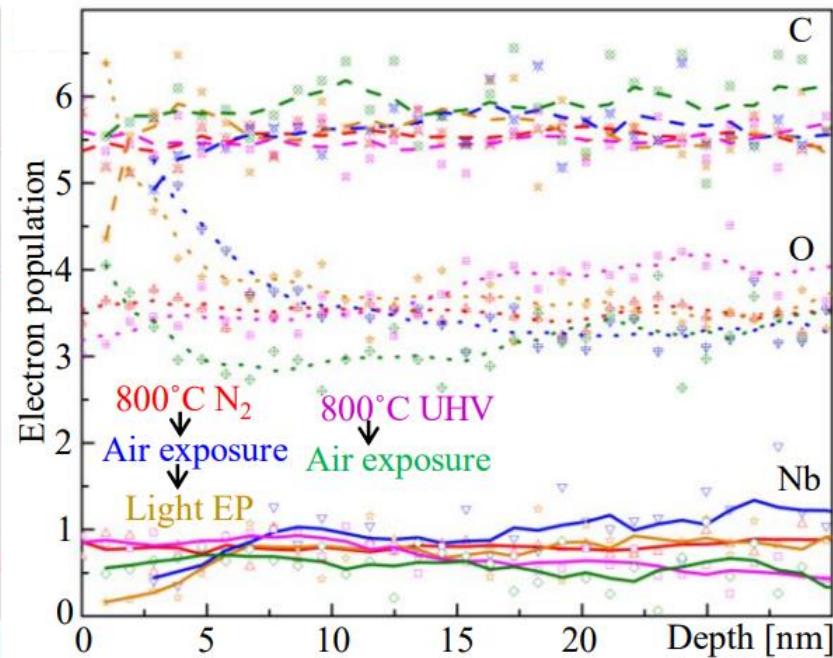
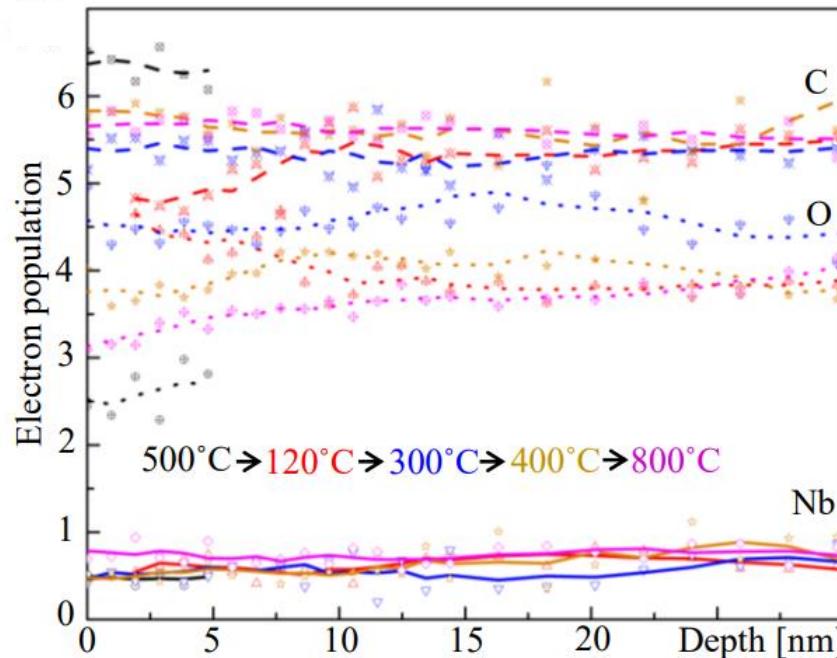
- Subsurface impurity effects



- Initial carbide formation controls the subsequent suboxide growth

# Project 3: surface design

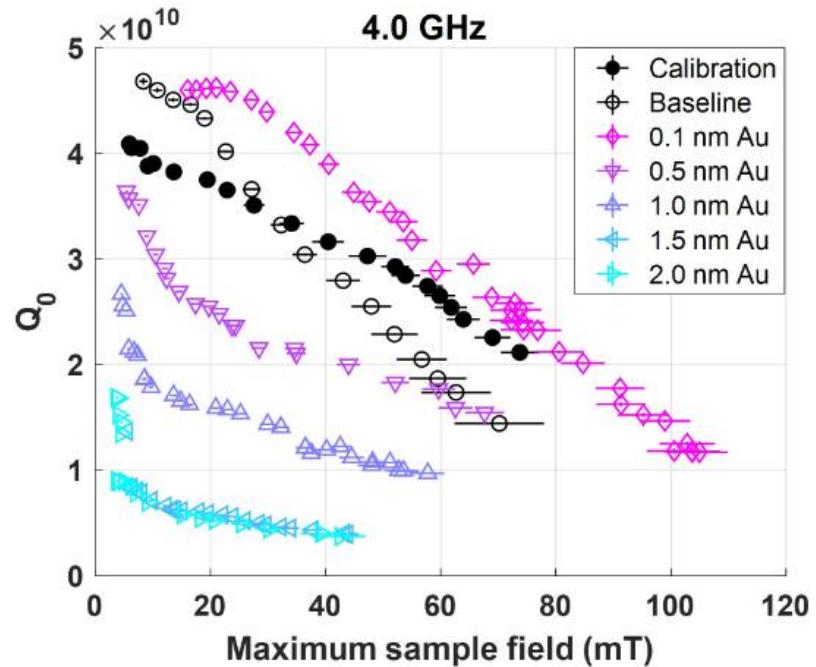
- Subsurface impurity effects



- These second phases further control the valence electron distributions

# One relevant demonstration

- Au/Nb bi-layers (T. Oseroff led)



# Outlook

- Showcase three projects driven by materials science strategies to develop next generation SRF resonant cavities.
- Expect collective efforts worldwide on more cavity results to further demonstrate these strategies.

**Thank you for listening!**