

<u>Gas volume need for GEn BigBite + GEn-RP</u>: most demanding in term of GEM layers

- ✤ 6 Front Tracker (FT) layers (18 INFN modules) @ 5 vol. change / h:
 - ✓ Per INFN module \Rightarrow (5 × 2.4L) / h = 12 L / h
 - ✓ Per FT layer \Rightarrow 36 L / h
- ✤ 11 Back Tracker (BT) GEM layers (44 UVa GEM modules)
 - ✓ Per UVa module \Rightarrow 5 × 3.4 L = 17 L / h
 - ✓ Per BT layer \Rightarrow 68 L / h
- ✤ Total gas flow volume 964 L / hours for 5 volume change / hours

Gas Mixing System: (see following slides)

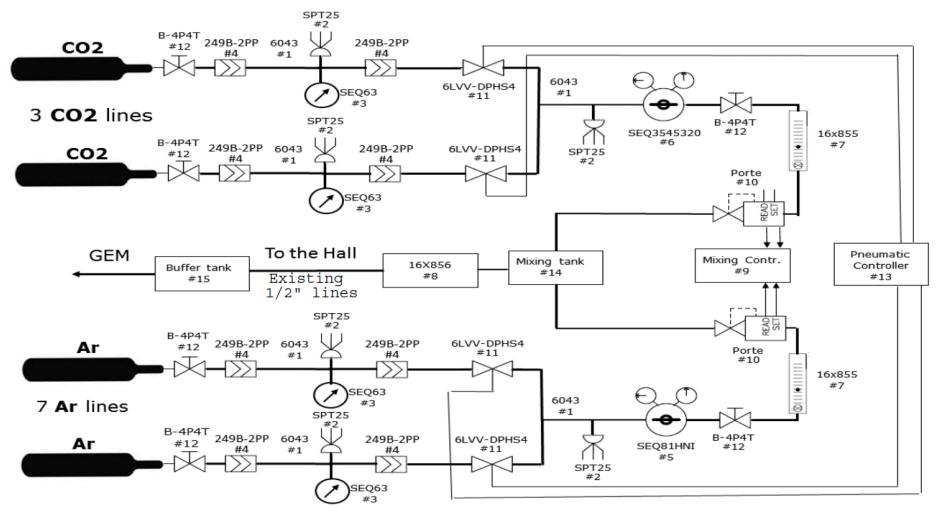
- ↔ Jack Segal has completed the design for the gas mixing system and has a detail estimated at 30k\$ detail
- Jack responsible of the Gas mixing system and the main 1/2-inch gas line carrying the gas down to the pivot location in Hall A. These ¹/₂-inch lines already exist in place and will be re-purposed for this system

* Gas Distribution System

- The collaboration (Nilanga and Evaristo) is responsible for gas distribution system from the pivot to the GEMs
- This summer, UVa group will work with Jack to develop and test low cost thermistor based flow gauges
 7/23/2019 SBS Coll. Meeting @ JLab



GAS MIXING SYSTEM





GAS MIXING SYSTEM PARTS

| # | Part | Part number | Price/ Unit | Units | Price\$ |
|----|--|-------------------------------|-----------------|--------|---------|
| 1 | Flex Hose Assembly - Armored (3 Foot Long) | 6043 | 187 | 12 | 2,244 |
| 2 | Pressure sensor from Automation Direct | spt25-10-3000a | 115 | 12 | 1,380 |
| 3 | Small Pressure Gauge (Brass) (0-3000psig) | SEQ631133 | 24 | 12 | 288 |
| 4 | 200 Series Check Valves 0 to 3000 psig | 249B-2PP | 57 | 20 | 1,140 |
| 5 | 81 Series Dual-Stage General Purpose Regulator - Brass (no inlet fitting) (for the argon) | SEQ81HNI | 295 | 1 | 295 |
| 6 | 3540 Series Heated Dual-Stage Regulator - Brass (for the CO2) | SEQ3545320 | 594 | 1 | 594 |
| 7 | 2 to 25 LPM Variable Area Flowmeter | Item# 16X855 2510A2A16SVVT | 82 | 2 | 162 |
| 8 | 2 to 25 LPM Variable Area Flowmeter | Item# 16X856 2510A2A16BNBN | 54 | 1 | 54 |
| 9 | Mixing Controller (made by Jack) | | 3,500 | 1 | 3,500 |
| 10 | Mass Flow Controller Porte(601AV,MFC,NCV,0-5V,1/4CP) + MFC T-Cable adapter(BHT,RS232,T-PAR)* | 601AVQAAD22V + 7.03.366 | 1,775+110=1,885 | 4 or 3 | 7,500 |
| 11 | 316L VIM-VAR UHP High Pressure Diaphragm Sealed Valve, 1/4 in. Swagelok Tube Fitting, NC | 6LVV-DPHS4-C | 323 | 10 | 3,230 |
| 12 | Brass Quarter-Turn Instrument Plug Valve, 1/4 in. Swagelok Tube Fitting, 1.6 Cv | B-4P4T | 42 | 12 | 502 |
| 13 | Pneumatic controller (made by Jack) | | 3,000 | 1 | 3,000 |
| 14 | Mixing air tank (2 gal) | 91022 | 63 | 1 | 70 |
| 15 | Buffer air tank (5 gal) | 91050 | 90 | 1 | 100 |
| 16 | Fastenal Part No. (SKU): 0508510 48" x 44" x 29 White Poly 1200Lb-WLL Bulk Box ** | 0508510 | 363 | 1 | 363 |
| 17 | 49" x 45" x 3" White Poly Lid ** | 0508512 | 89 | 1 | 89 |
| 18 | Fittings, papes | | | | 5,000 |
| | Total | | | 30,000 | |



