



Detector Support Group

Weekly Report, 2017-11-08

Status

Magnets

- Four new UPSs installed for: Torus (x2), DBX (x1), and Solenoid control systems (x1).
- All twenty-eight solenoid Pre-Power up interlock checkouts completed.

RICH

- Issues with airflow interlocks debugged in hardware interlock LabVIEW program.
 - * Interlocks for airflow tripped regardless of what high or low limit were set to.
 - * Found that indexing in control loop for airflow was incorrect.
 - Caused limits in use by program for both high and low limits to be 0 L/s.
- D0 value of spherical mirror 3 measured.
 - * Fit $d_0 = 1.43$ mm at $R = 2715.45$ mm
- Troubleshoot of two reflectivity test station issues:
 - * Monochromator did not respond to program or move on power-up but could be seen by PC.
 - Solution: manually turn drive-screw to reposition grating so it is between home switches.
 - * Program used to control monochromator crashed but monochromator was moving on power-up and seen by PC.
 - Solution: install updated version of monochromator's program on new laptop.
- New UPS received for hardware interlock cRIO.
- N₂ leak rate tested after improvements made to sealing of N₂ panel.
 - * Leak went from ~230 SLM to ~mid 40 SLM.
- Temperature variation calculated due to heat generated in the RICH E-panel every second.
 - * Power dissipation assumed ~ 250 W, air Cp ~ 1.006 KJ/Kg*°C.
 - * Total air mass found ~ 0.142 Kg.
 - * Found air differential of temperature $\Delta T \sim 1.75$ °C.
- Adapter plate machined for the new pulley.
- Two inch foam ordered to replicate the missing top row of Aerogel.
- New LN₂ dewar installed in EEL 125.
- High pressure N₂ bottle circuit installed in gas panel.
- Two Visio drawings of RICH gas system—current system and proposed upgrade to system, is being developed.

FT

- Calorimeter temperature sensors issues debugged.
 - * Cable was found to be loose on detector end.

SVT

- Slow controls cables debugged and reconnected to patch panel.
 - * Humidity sensors were missing ground wire.



Detector Support Group

Weekly Report, 2017-11-08

- cRIO user interface modified for hardware interlocks for use in the hall.
 - * New IP address (.160.196).

DC

- TCU flow of standard gas set at 200 cc/m:
 - * Mix 1 TCU reads 2.77 V.
 - * Mix 2 TCU reads 2.60 V.
 - * For standard gas, values of TCUs should not change.

LTCC

- Omega dp-25 high set point changed from 0.25 iwc to 0.20 iwc for S5 after N₂ was flowing out of overpressure bubbler.
 - * Low set point is 0.1 iwc.

Gas Systems

- Hoses and fittings ordered and received for RICH air compressor drainage in Hall B.
- CO₂ ordered for DC.



Detector Support Group

Weekly Report, 2017-11-08

Antonioli, Mary Ann

- Made two Visio drawings of RICH gas system—current system and potential upgrade to system.
- Attended Workers Safety Committee meeting.

Bonneau, Peter

RICH

- RICH Hardware Interlock System hardware.
 - ★ System architecture design of cRio hardware needed to implement all dual-board temperature and humidity sensors.
 - ★ 14 dual-sensor boards are inside of RICH (e-panel & N2 space).
 - ★ Will use new NI 9035 controller chassis for e-panel sensors for 2 RICH sectors.
 - ★ DSG cRio test station will be used to develop the LabVIEW RT-program.
- Worked with Tyler on the repair of the RICH mirror test stand. The computer that ran the Newport monochromator failed.
 - ★ Setup of laptop and new monochromator control program.
 - ★ New monochromator control program from Newport has 10 sec step delay limitation.
 - ★ Adjusted and tested LabVIEW program step delay to match monochromator control program.
- Received additional RTD temperature sensors for RICH Interlock System.
 - ★ Gave sensors to Mindy for fabrication of spare temperature and humidity sensor boards.

SVT

- SVT Hardware Interlock System
 - ★ Started development of the CS-Studio EPICS slow controls user interface.
 - ★ A softIOC is being developed for the SVT EPICS client interface.
 - ★ Provided troubleshooting steps on debug of humidity sensors and the HV/LV crate inhibit signal.

Forward Tagger

- Worked with Amanda and Pablo on FT Hardware Interlock System debugging.
 - ★ Troubleshooting calorimeter RTD sensors (open at detector end.)
 - ★ Testing and troubleshooting procedures for hodoscope LV interlock and chiller enable and status read-back signal.
- Worked with Mary Ann on development of the National Instruments Compact-Rio test station.
 - ★ Next steps in the development of tests for ADC modules was discussed.

Campero, Pablo



Detector Support Group

Weekly Report, 2017-11-08

Magnets

- Swapped off four UPS power supplies used for Torus (x2), DBX, and Solenoid control systems.
 - ★ Re-connected control devices and instrumentation power cables in the power strips of each rack, then connected in the new UPS power supply.
 - ★ Installed new UPS-supports and brackets to the racks.
 - ★ Configured time and control settings for the new UPSs.
 - ★ Installed analog cards in each UPS which are used to send analog signal to the PLC controller when a power outage or UPS-battery low are presented.
 - ★ Recovered communication and controls of PLCs, cRIOs controllers, instrumentation and hardware devices to reestablished normal operations after the UPS swap outs.
- Completed Solenoid Pre-Power up interlock checkouts.
 - ★ 28 checks tested and verified, all worked properly.

RICH

- Re-calculated temperature variation due to heat generated in the RICH E-panel every second.
 - ★ Power dissipation assumed ~ 250 [W], air Cp ~ 1.006 [KJ/Kg*°C]
 - ★ Total air mass found ~142 [g].
 - ★ Found air differential of temperature $\Delta T \sim 1.75$ [°C].

FT

- Tested one output of Contact card for the FT Chiller.
 - ★ Contact card has three relay output available.
 - ★ Connected a terminal block and key switch on the 15 pole Sub-D socket to test one of the three contact relay output.
 - Enabled output1 and input 1 in the local controller attached in the Chiller.
 - Measured voltage = 0 V, which indicates that relay output 1 is not changing the Chiller status signal that needs to be sent to the ADC cRIO module.
- With Amanda debugged six Calorimeter temperature sensor readouts.
 - ★ Measured infinite resistance in D sub connector located right before the input of the RTD cRIO module.
 - ★ Tracked sensor cables from the control rack to the FT detector. Higher location of detector did not allow observing the potential points of disconnection for the temperature sensors.
 - ★ Temperature sensors were connected and the readout issues were solved.

Eng. Brian

SVT

- Debugged/reconnected slow controls cables on patch panel (some humidity sensors were missing ground wire)
- Modified cRIO UI for hardware interlocks to use new IP address (.160.196)

RICH



Detector Support Group

Weekly Report, 2017-11-08

- Tested N2 leak rate after Sandro & Dario made improvements to sealing, went from ~230 SLM to ~mid 40s
- Installed and connected new LN2 dewar to gas panel

LTCC

- Modified settings on omega dp-25 for S5 after N2 was going out overpressure bubbler
- Took and passed overhead crane operators class

Hoebel, Amanda

LTCC

- Calculated mean and standard deviation of TCU1 and TCU2 for 10/25 to 11/03.
 - ★ Mean for TCU1 found to be 2.75 V with standard deviation 0.03 V.
 - ★ Mean for TCU2 found to be 2.64 V with standard deviation 0.04 V.

FT

- Tested cable for digital module card in chiller with Pablo.
 - ★ Cable fabricated by Mindy, connected to break-out block to measure voltage across channels of digital module card.
 - ★ Cable needed to have 4 more pins inserted to allow for key to switch on channels 2 and 3.
- Temperature sensors working again.
 - ★ Cable was loose.
- Created and edited weekly report.

Jacobs, George

- Ordered hoses and fittings for RICH air compressor drainage in Hall B
- Identified final filter for RICH air compressor additional filtration
- Received hoses and fittings for RICH air compressor drainage in Hall B
- Ordered CO2 for DC
- Discussions with Sandro about sealing the RICH N2 volume
- Requested quote for Taylor Wharton XL-65 series 240 liter HP LN2 dewar with square base and casters, TWD-MP240SQ, and from Ratermann Mfg.
- Requested quote for MVE 230 liter LN2 dewar, MVE Econo Cyl. 230 RB, from Chart Ind.
- Received quote for Taylor Wharton XL-65 series 240 liter HP LN2 dewar with square base and casters, TWD-MP240SQ, and from Ratermann Mfg.
- Received quote for MVE 230 liter LN2 dewar, MVE Econo Cyl. 230 RB, from Chart Ind.
- Completed new P-Card training
- Completed Overhead Crane Operator Training, SAF403

Leffel, Mindy



Detector Support Group

Weekly Report, 2017-11-08

FT

- Fabricated interlock test cable.

MVT

- Terminated network cable.

RICH

- Worked with fast electronics, using man lift to remove LTCC signal and HV cables from the forward carriage, to create space for RICH cables.
- Started fabricating four HTSB test cables.
 - ★ Glued temperature sensors and soldered humidity sensors.

Lemon, Tyler

RICH

- Debugged issues with airflow interlocks in hardware interlock LabVIEW code with Peter.
 - ★ Interlocks for airflow tripped regardless of what high or low limit were set to.
 - ★ Found that indexing in control loop for airflow was incorrect.
 - Caused limits in use by program for both high and low limits to be 0 L/min.
 - ★ Correcting indexing error should fix issue; will deploy changes to cRIO when current cosmic tests are complete.
- Measured D0 value of spherical mirror 3.
 - ★ Fit $d_0 = 1.43$ mm at $R = 2715.45$ mm
- Troubleshoot of two reflectivity test station issues with Peter:
 - ★ Issue 1: monochromator not responding to program or moving on power-up but can be seen by PC.
 - Cause: Monochromator malfunctioned. Grating that allows user to set output wavelength had gone past its home position.
 - Solution: Manually turned drive screw to reposition grating so it is between home switches.
 - Monochromator worked correctly and was able to be used.
 - ★ Issue 2: Program used to control monochromator crashes but monochromator is moving on power-up and seen by PC.
 - Cause: PC that program ran was having issues and crashed during debugging.
 - Solution: Installed updated version of monochromator's program on new laptop.
 - Monochromator is now able to be controlled using laptop with updated version of control program.
- Investigated how to interface with UPS for hardware interlock system.
 - ★ New UPS received for hardware interlock cRIO.
 - ★ We want to be able to read status of UPS in hardware interlock program.
 - ★ Determined that serial port on UPS provides a certain voltage depending on state:
 - Pin 8 gives AC power status: ~ -7 V indicates UPS receiving AC power; ~ 9 V indicates UPS is not receiving AC power.



Detector Support Group

Weekly Report, 2017-11-08

- Pin 1 gives battery status: ~ -7V indicates low UPS battery; ~ 9V indicates UPS battery is charged.
- ★ Will need to investigate further to determine whether ADC channels or a serial input would be best to monitor UPS.
- Attended and passed overhead crane operator training.
 - ★ Course included classroom portion, written exam, and practical exam.

McMullen, Marc

DC

- Continued TCU flow of standard @ 200cc/m.
 - ★ Mix 1 TCU reading is 2.77V.
 - ★ Mix 2 TCU reading is 2.60V.

RICH

- Machined adapter plate for the new pulley.
- Ordered 2" foam to replicate the missing top row of Aerogel.
- Installed the new LN2 dewar in room 125.
- Installed high pressure N2 bottle circuit to gas panel.
- Ordered LN2 dewar.

MVT

- Hall B Mechanical will install the cables on 11/7.

LTCC

- S5 had no flow from 11/1 to 11/4 @ 01:33am. It has been flowing since that time. The pressure is set to flow below 0.25iwc and stop at 0.35iwc, the bubbler is 0.4iwc.
- Completed Crane operator training and practical.