



# Detector Support Group

*We choose to do these things "not because they are easy, but because they are hard".*

**Weekly Report, 2022-03-02**

## Summary

### Hall A – ECal

*George Jacobs, Mindy Leffel, and Marc McMullen*

- Assembling supermodules – 29 of 59 complete
- Inventoried parts needed for frames to complete project

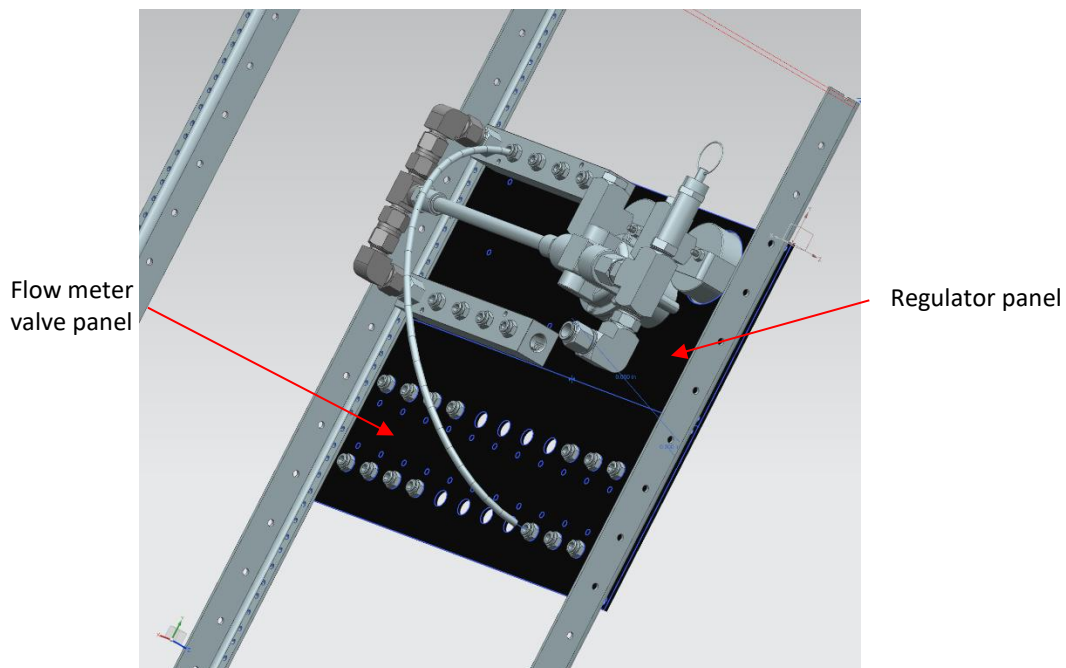
SM2 Frame Parts	Need for 9 frames	On-hand	Need
Spacers (long)	81	27	<b>54</b>
Set of flanges	9	5	<b>4</b>
Threaded rods (short)	36	10	<b>26</b>
Set of sides (long)	9	5	<b>4</b>

- Cut remaining springs for supermodules

### Hall A – GEM

*Brian Eng, George Jacobs, and Marc McMullen*

- Rendering, using NX12, BigBite gas rack assembly



Rear view of the BigBite regulator and flow meter valve panels, with the start of gas line models



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- Developing Python code to read out flow and pressure for all sensors on a single channel

## **Hall A – SoLID**

*Pablo Campero, Mindy Leffel, and Marc McMullen*

- Troubleshoot, repaired, and tested CCS board #8 (spare PT-102)
- Developing HMI screens
  - ★ Added trends for all rhodium-iron, diode, and PT-102 temperature sensors
  - ★ Created *Solenoid Trend* HMI screen; added code to enable screen to be used for all trends
  - ★ Trends can be accessed by clicking the readout display for each temperature signal
  - ★ Tested trend plots for each temperature sensor



Example of trend for temperature sensor during testing

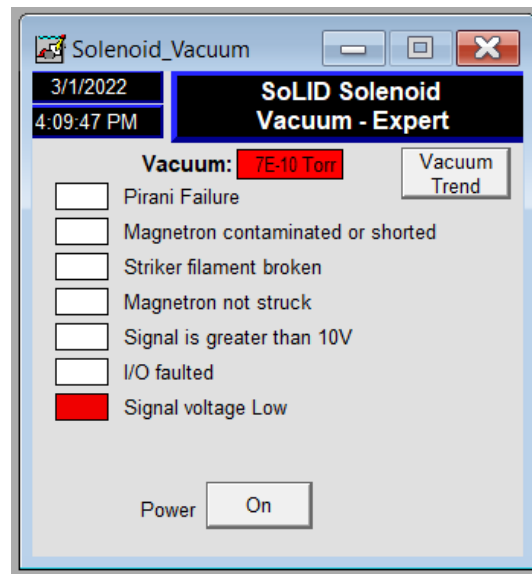
- ★ Modified and configured *CCR-Expert*, *Coil and Radiation Shield*, and *Turret Temperatures* HMI screens
- ★ Added trends for pressure and vacuum signals in *CCR-Expert* screen
- ★ Completed *Vacuum-Expert* HMI screen
  - Monitors gauge limit faults and PLC channel faults
  - Screen is accessible from *CCR-Expert* screen and from *Menu* screen
  - Programmed button to power cycle vacuum meter



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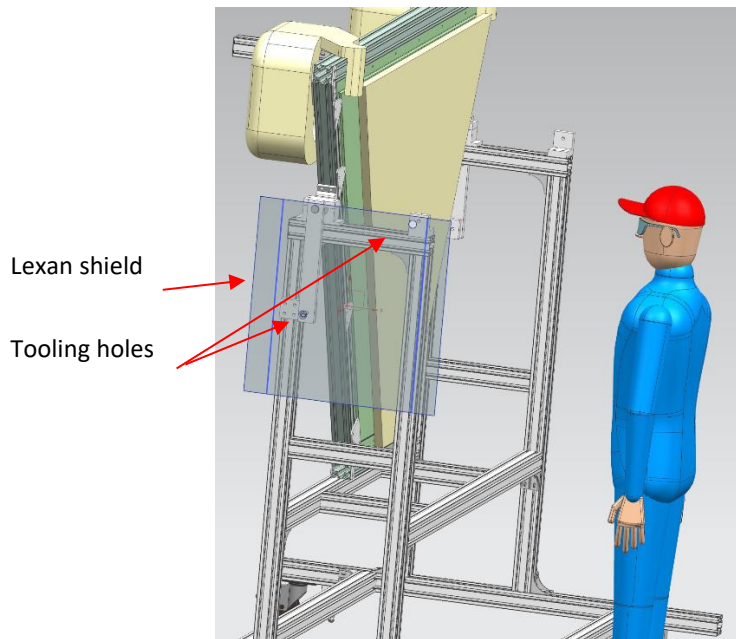
Vacuum-Expert HMI screen

- Grounded backplanes for 11 signal conditioning modules to the rack
- Terminated four, 12-conductor MIOS connector cables – 14 of 14 complete; tested and labeled all 14
- Terminated, tested, and labeled two of two, 4-conductor military spec connector cables
- Configuring pinout for 41-pin MS connector

## **Hall B – RICH-II**

*Mary Ann Antonioli, Peter Bonneau, Pablo Campero, Brian Eng, George Jacobs, Tyler Lemon, and Marc McMullen*

- Debugged and modified hardware interlock system sensors' immediate status and latched status indication in EPICS
  - ★ Previous version had treated a sensor's immediate status or latched status as a single Boolean array that was converted to an integer for the corresponding EPICS PV
  - ★ Due to 200 individual scripts running in background, screen was slow opening
    - 100 sensors read by system x (1 immediate status + 1 latched status) = 200 total sensor indicators
    - 100 sensors = 48 temperature + 48 humidity + 2 airflow + 1 air pressure + 1 nitrogen flow
  - ★ Consequently, the idea to only use integers for the status was abandoned and PVs for individual sensor's immediate status and latched status were added
    - RICH-I system also uses individual PVs for statuses
- Developed user-level CSS-BOY screens for hardware interlock system
- Designing and fabricating electronic panel covers (Lexan shields) – safety component which will eliminate pinch points caused by rotation of the electronic panel



View of the Lexan shield design developed for the e-panel cart in NX12

- Completed all 36, 3-D printed, spring support mounts
- Rewired five Molex-to-RJ45 cables and terminated two additional cables; tested all seven

## **Hall C – NPS**

*Mary Ann Antonioli, Peter Bonneau, Aaron Brown, Pablo Campero, Brian Eng, George Jacobs, Mindy Leffel, Tyler Lemon, and Marc McMullen*

- Revising Keysight scanning program
  - ★ Removing unnecessary VIs – initiate and abort VIs
  - ★ Channels are now scanned by multiplexer instead of sensor type
- Generating spreadsheet of EPICS PV names
  - ★ Includes sensor type and location, units, and Keysight channel number
- Developing Phoebus hardware monitoring program user interface; completed 11 screens

## **Hall D – JEF**

*Mary Ann Antonioli, Aaron Brown, George Jacobs, and Mindy Leffel*

- Cut 70 ESR foils
- Foil pre-shaping – 233 of 1600 complete

## **EIC**

*Pablo Campero, Brian Eng*

- Generated standalone system project to work with Ansys Fluid Flow Fluent software
  - ★ Simulated heated beam pipe effects on Si sensors with air flow between layers
  - ★ Got first Fluent results; need to verify setup (possibly boundary conditions) as temperature values seem incorrect
- Attended Silicon Consortium meeting



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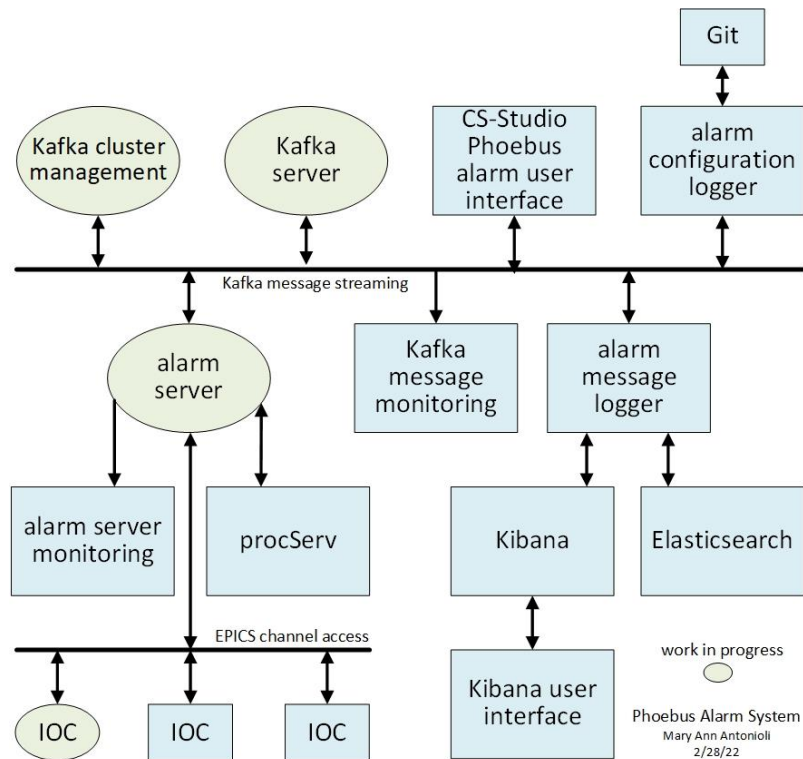
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## DSG R&D – EPICS Alarm System

*Peter Bonneau*

- Completed custom rebuild of Phoebus core and applications
  - ★ The alarm system requires a custom build of Phoebus from source code
  - ★ Sections of the Phoebus core and applications (including alarm system code) were updated at the end of 2021
  - ★ As a prerequisite for the build, the system configuration files created for first system build were edited and used in this rebuild
- Generated Visio drawing of block diagram of programs used by the Phoebus alarm system



Block diagram of Phoebus alarm system