



Alignment Tolerances Worksheet

The following defines alignment tolerances for: _____

Where X is horizontal perpendicular to beam direction, Y is vertical and Z is along beam direction.

Tolerances quoted are relative to: _____

Example: Survey monuments — used to position all beam elements
 Incoming beam — as defined by what?
 Diagnostics — which?

<i>Alignment</i>	<i>Would like to</i>	<i>Must have</i>	<i>Known to</i>
x: (center)	_____mm	_____mm	_____mm
y: (center)	_____mm	_____mm	_____mm
z: (center)	_____mm	_____mm	_____mm
yaw: (about y axis) (e.g. end to end of target cells)	_____mrad	_____mrad	_____mrad
pitch: (about x axis)	_____mrad	_____mrad	_____mrad
roll: (about z axis) (e.g. top to bottom of the ladder)	_____mrad	_____mrad	_____mrad

Other Requirements (e.g. repeatability):

Completed by: _____ Date: _____

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