

Lessons and Tricks Learned in Using ANSYS

v1.3 – Part 2

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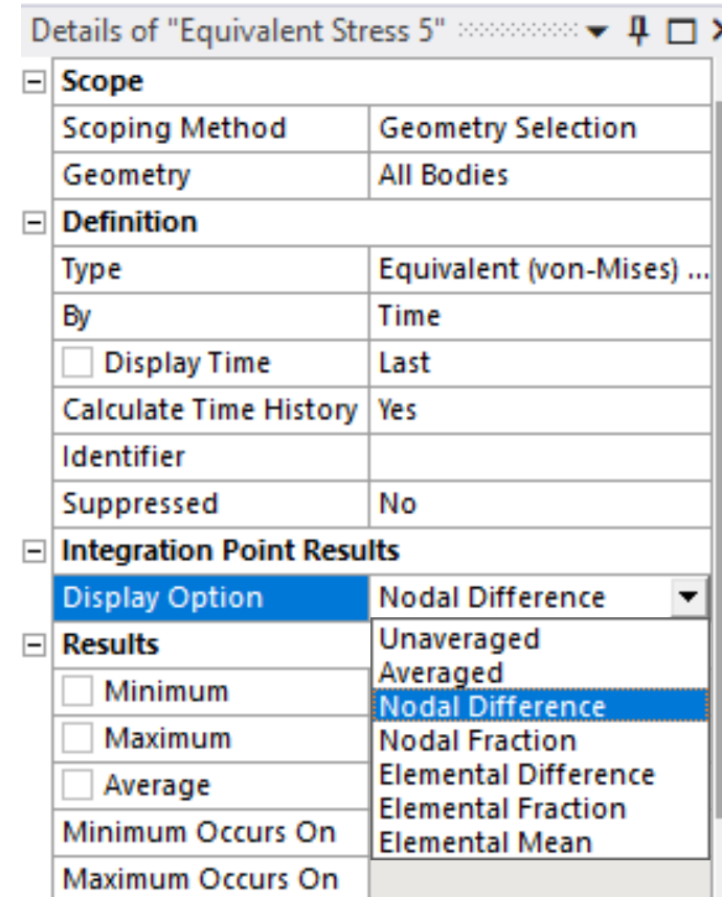
Nov 30, 2020

Outline

1. **Meshing – Quality, Virtual Topology, Multizone, Sweep, and Size of Problem**
2. **Boundary Conditions**
3. **Coordinate Systems**
4. **Selection**
5. **User Defined Results**
6. **Penetration, Legends, Rendering Quality, and Material Designer**
7. **APDL and Celsius**
8. **Maxwell**

Tricks Learned – Mesh Quality

1. Display Option under Integration Point Results, Details could be used to determine the mesh quality. Nodal Difference and Elemental Difference are particularly useful.



Example – Poor Mesh Quality

B: Linear, reduced integration

Equivalent Stress

Type: Equivalent (von-Mises) Stress (Unaveraged)

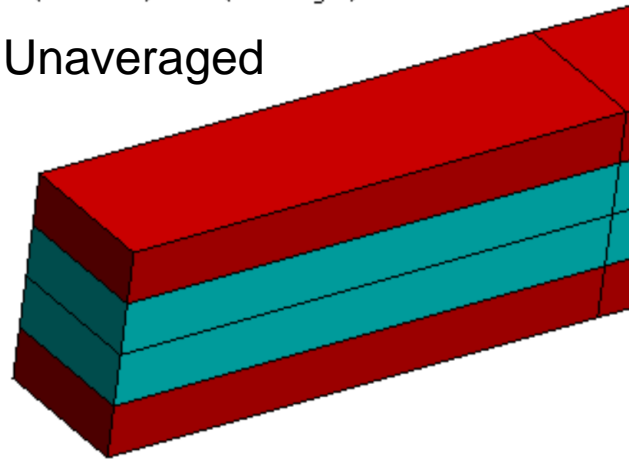
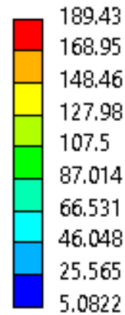
Unit: MPa

Time: 1

Max: 189.43

Min: 5.0822

Unaveraged



B: Linear, reduced integration

Equivalent Stress 2

Type: Equivalent (von-Mises) Stress

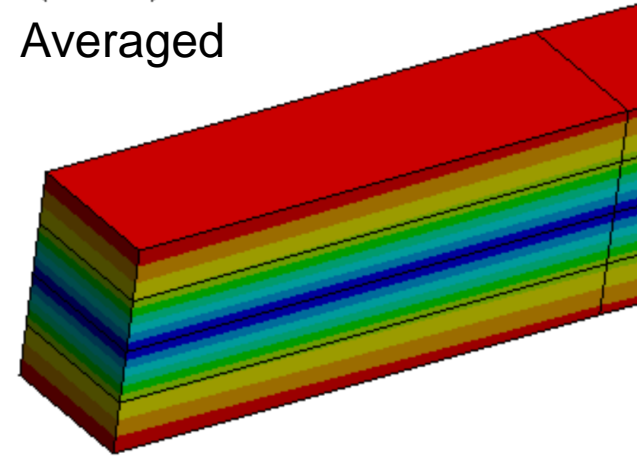
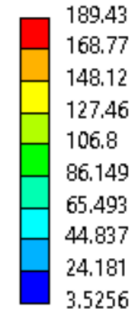
Unit: MPa

Time: 1

Max: 189.43

Min: 3.5256

Averaged



B: Linear, reduced integration

Equivalent Stress 3

Type: Equivalent (von-Mises) Stress (Nodal Difference)

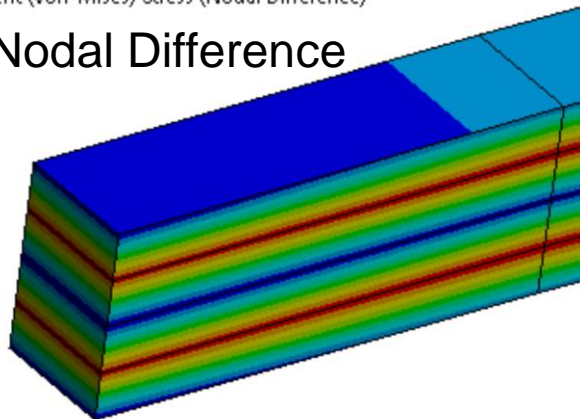
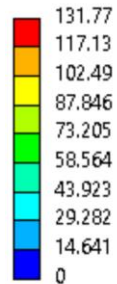
Unit: MPa

Time: 1

Max: 131.77

Min: 0

Nodal Difference



B: Linear, reduced integration

Equivalent Stress 4

Type: Equivalent (von-Mises) Stress (Elemental Difference)

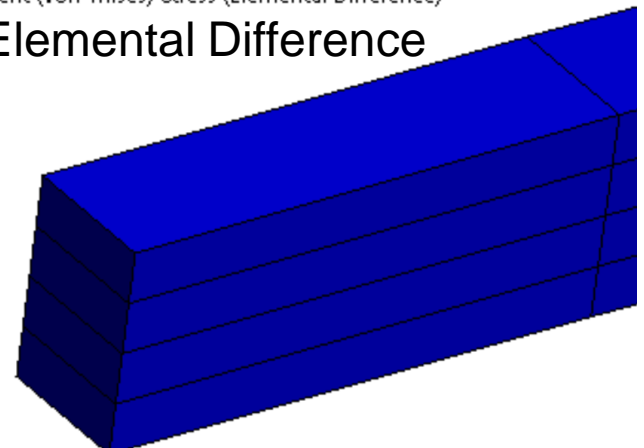
Unit: MPa

Time: 1

Max: 0

Min: 0

Elemental Difference



Tricks Learned – Element Quality

2. The Element Quality option provides a composite quality metric that ranges between 0 and 1. A value of 1.0 indicates a perfect cube or square while a value of 0 indicates that the element has a zero or negative volume.

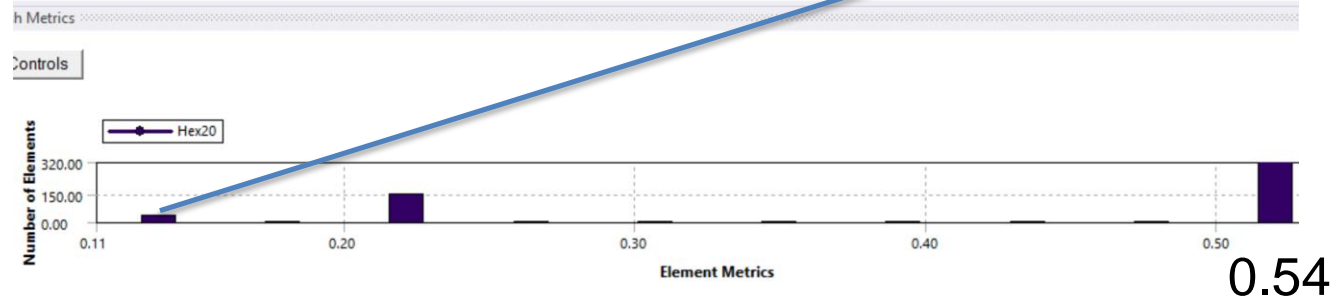
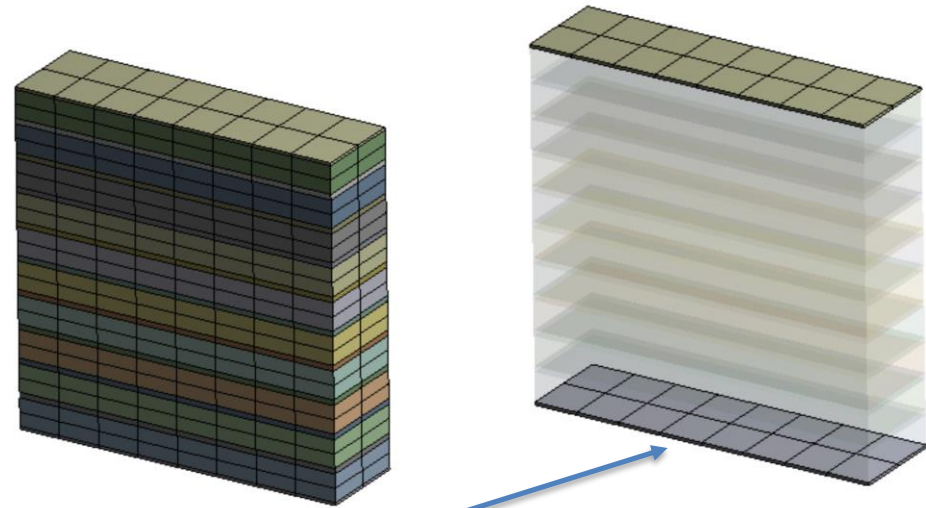
$$2D \quad Quality = C \left(\frac{area}{\sum (EdgeLength)^2} \right)$$

$$3D \quad Quality = C \left[\frac{volume}{\sqrt{[\sum (Edge length)^2]^3}} \right]$$

Element	Value of C
Triangle	6.92820323
Quadrangle	4.0
Tetrahedron	124.70765802
Hexagon	41.56921938
Wedge	62.35382905
Pyramid	96

Example – Element Quality

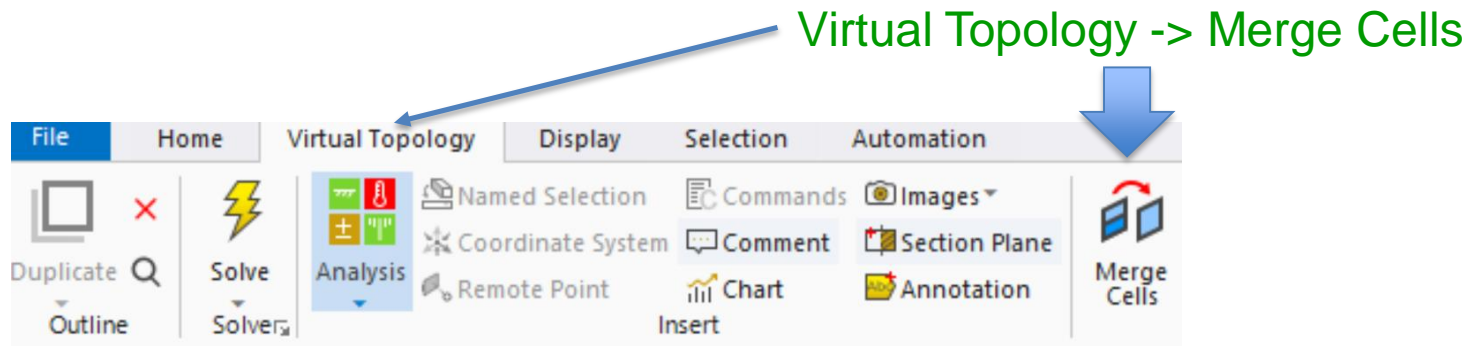
Quality	
Check Mesh Quality	Yes, Errors
Error Limits	Standard Mechanical
<input type="checkbox"/> Target Quality	Default (0.050000)
Smoothing	Medium
Mesh Metric	Element Quality
<input type="checkbox"/> Min	0.11456
<input type="checkbox"/> Max	0.54205
<input type="checkbox"/> Average	0.42303
<input type="checkbox"/> Standard Deviation	0.16272



Min element quality = 0.11 due to two layers of 0.015 mm gaskets. Gaskets are special elements and can be very thin.

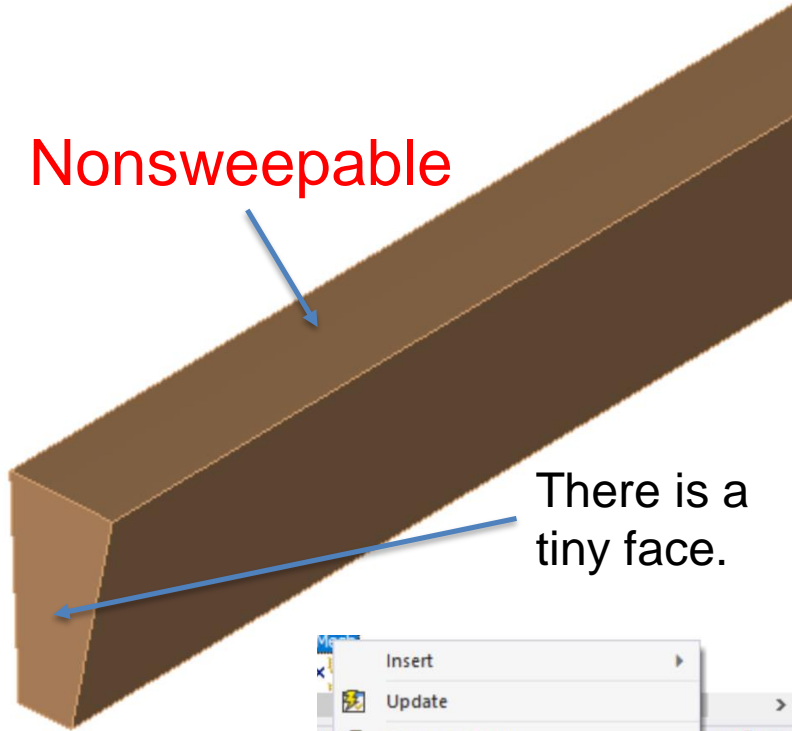
Tricks Learned – Virtual Topology

3. Virtual topology can convert a nonsweepable body into a sweepable body. It basically stitches multiple edges into one continuous edge or multiple faces into one face.



Example – Virtual Topology

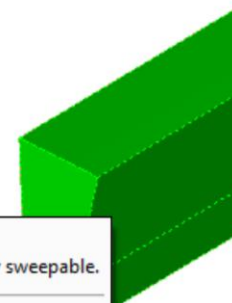
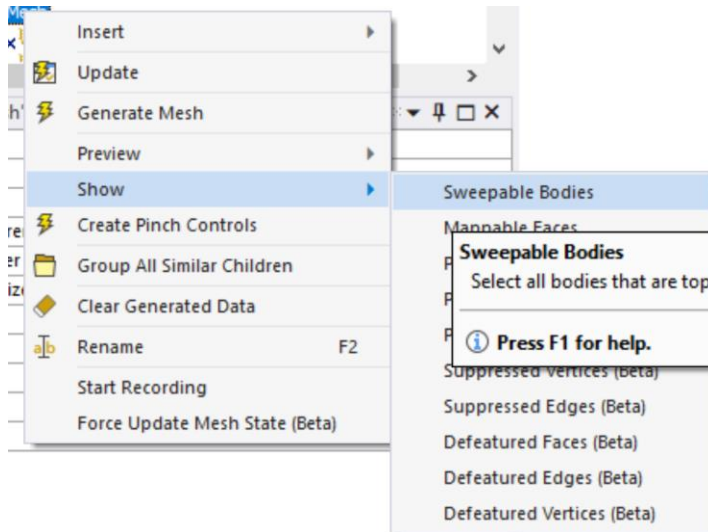
Nonsweepable



There is a tiny face.

One virtual face

Definition	
Method	Automatic
Behavior	High
Advanced	
Generate on Update	Yes
Simplify Faces	Yes
Merge Face Edges	Yes
Lock Position of Dependent Edge Splits	Yes
Statistics	
Virtual Faces	1
Virtual Edges	0
Virtual Split Edges	0
Virtual Split Faces	0
Virtual Hard Vertices	0
Total Virtual Entities	1



Sweepable

Tricks Learned – Multizone

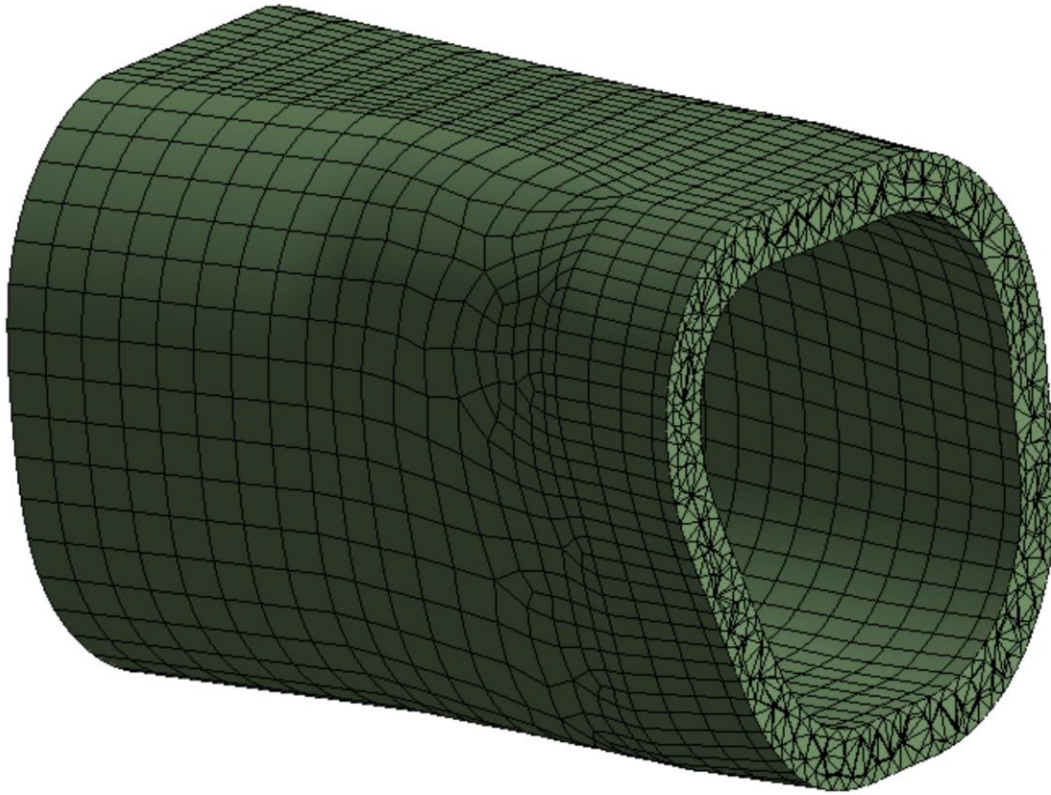
4. Multizone meshing could be misleading. It may produce low quality elements hidden by beautiful exterior mesh patterns.

Don't use Hexa Core for wall-like structures because they don't have enough volume for Hexa Core.



Definition	
Suppressed	No
Method	MultiZone
Mapped Mesh Type	Hexa/Prism
Surface Mesh Method	Program Controlled
Free Mesh Type	Hexa Core
Element Order	Use Global Setting
Src/Trg Selection	Manual Source
Source Scoping Method	Geometry Selection
Source	1 Face
Sweep Size Behavior	Sweep Element Size
<input type="checkbox"/> Sweep Element Size	Default
Element Option	Solid

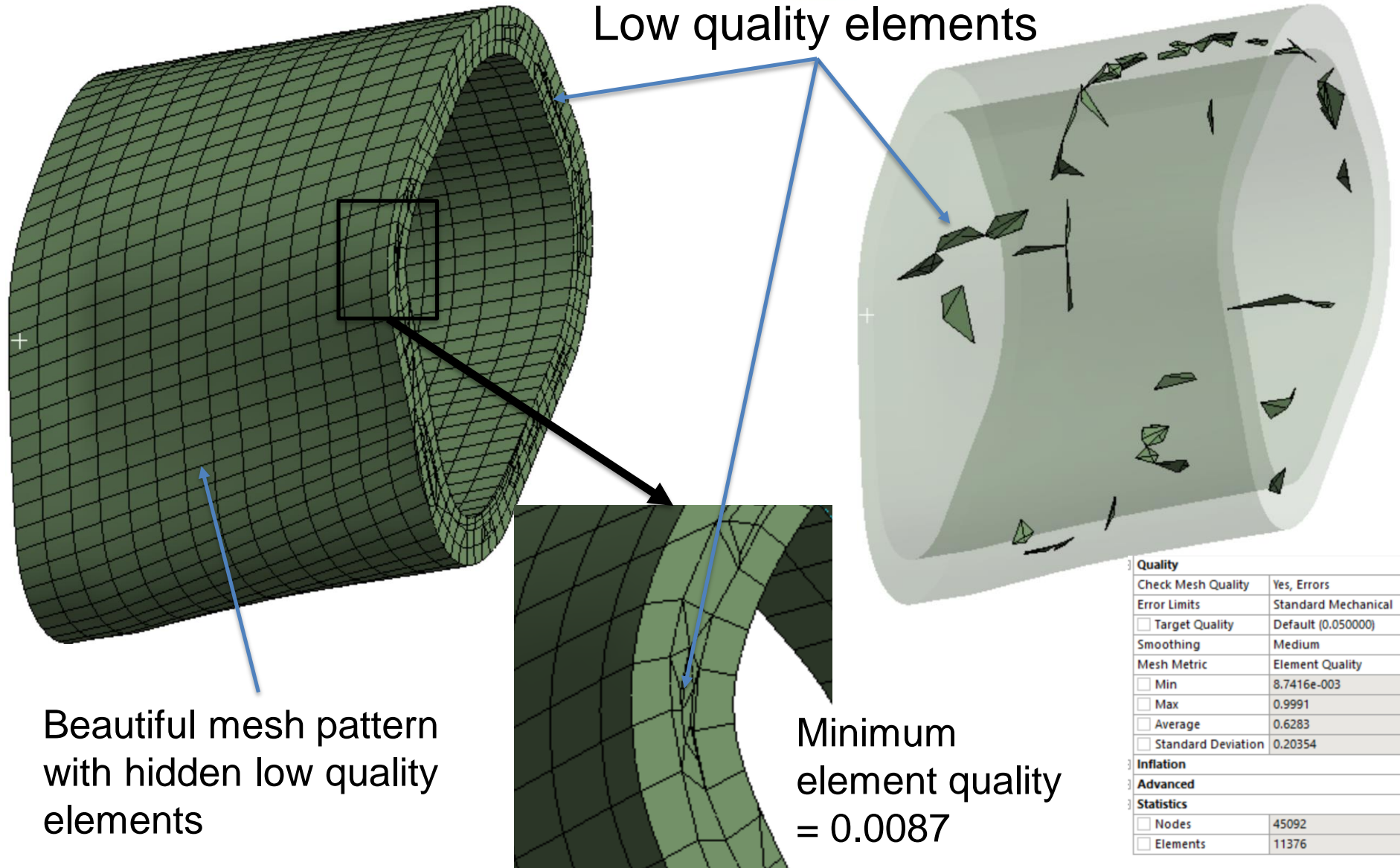
Example – Multizone (Hexa Core)



Quality	
Check Mesh Qua...	Yes, Errors
Error Limits	Standard Mechanical
<input type="checkbox"/> Target Quality	Default (0.050000)
Smoothing	Medium
Mesh Metric	Element Quality
<input type="checkbox"/> Min	7.7085e-002
<input type="checkbox"/> Max	0.99993
<input type="checkbox"/> Average	0.56484
<input type="checkbox"/> Standard Devi...	0.1648
Inflation	
Advanced	
Statistics	
<input type="checkbox"/> Nodes	62089
<input type="checkbox"/> Elements	38827

Uniform exterior mesh has a messy interior. Minimum element quality = 0.077. Since this is a wall-like structure, it doesn't have enough interior volume to generate a hexa core.

Example – Multizone (Hexa Dominant)



Tricks Learned – Sweep vs Multizone

5. Sweep is better than Multizone's Hexa Dominant or Hexa Core. Sweep produces high quality elements with less number of nodes and elements. Sweep is not noticeably better than Multizone if Multizone's Free Mesh Type is turned off.

Example – Sweep vs Multizone

Sweep

Multizone
Hexa Dominant

Multizone
Hexa Core

Quality	
Check Mesh Qua...	Yes, Errors
Error Limits	Standard Mechanical
<input type="checkbox"/> Target Quality	Default (0.050000)
Smoothing	Medium
Mesh Metric	Element Quality
<input type="checkbox"/> Min	0.22127
<input type="checkbox"/> Max	0.46856
<input type="checkbox"/> Average	0.38987
<input type="checkbox"/> Standard Devi...	3.7645e-002
Inflation	
Advanced	
Statistics	
<input type="checkbox"/> Nodes	10632
<input type="checkbox"/> Elements	7728

Quality	
Check Mesh Quality	Yes, Errors
Error Limits	Standard Mechanical
<input type="checkbox"/> Target Quality	Default (0.050000)
Smoothing	Medium
Mesh Metric	Element Quality
<input type="checkbox"/> Min	2.5324e-003
<input type="checkbox"/> Max	0.93991
<input type="checkbox"/> Average	0.358
<input type="checkbox"/> Standard Deviation	0.13171
Inflation	
Advanced	
Statistics	
<input type="checkbox"/> Nodes	11611
<input type="checkbox"/> Elements	10792

Quality	
Check Mesh Quality	Yes, Errors
Error Limits	Standard Mechanical
<input type="checkbox"/> Target Quality	Default (0.050000)
Smoothing	Medium
Mesh Metric	Element Quality
<input type="checkbox"/> Min	1.9814e-002
<input type="checkbox"/> Max	0.99712
<input type="checkbox"/> Average	0.40559
<input type="checkbox"/> Standard Deviation	0.1479
Inflation	
Advanced	
Statistics	
<input type="checkbox"/> Nodes	13549
<input type="checkbox"/> Elements	56673

Min element quality = 0.22

Min element quality = 0.0025

Min element quality = 0.020

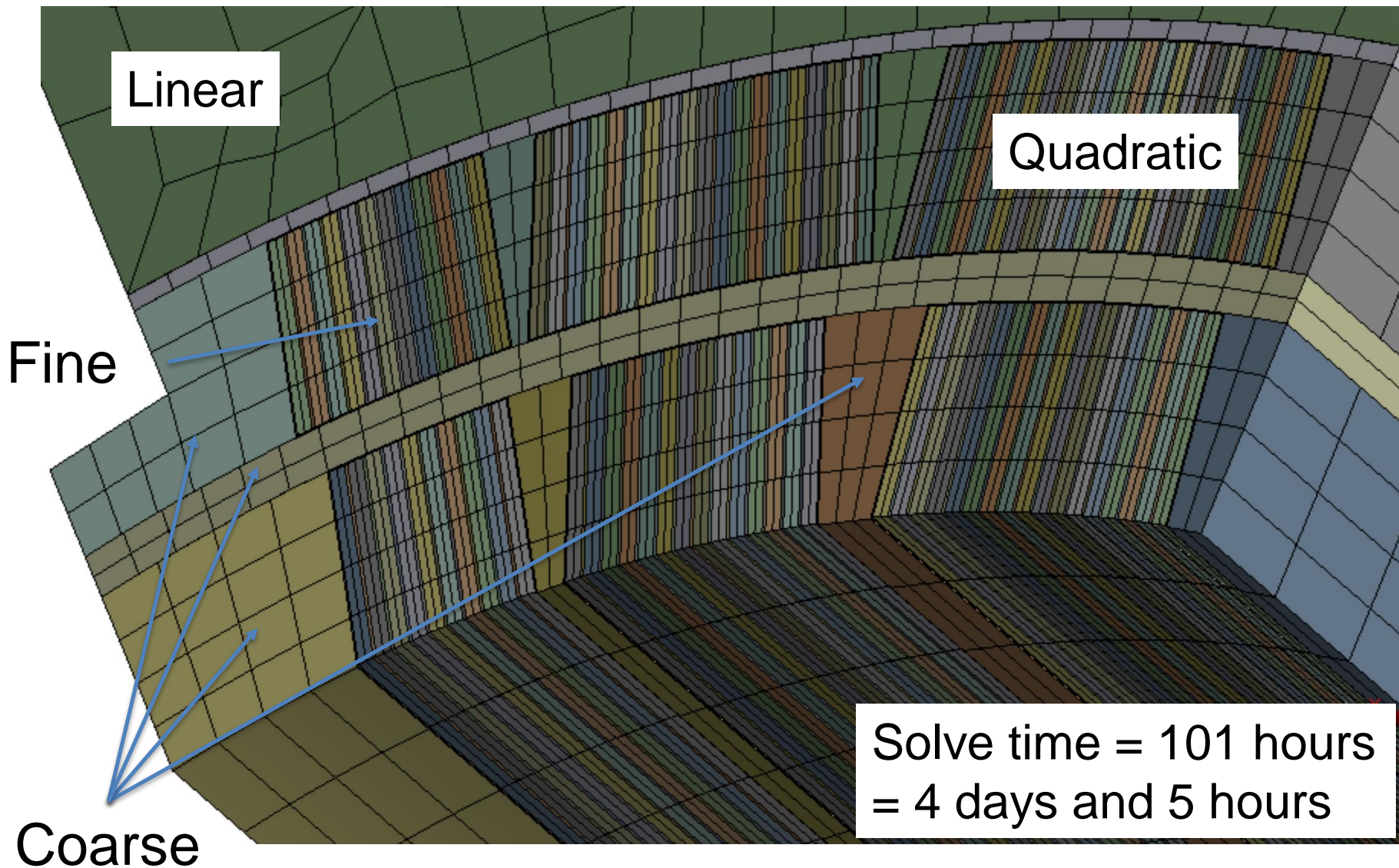
Tricks Learned – Control Problem Size

6. Properly define mesh sizes at the interested areas and use coarse meshes in unimportant regions.

It is tempting to think “the finer the mesh the better” and therefore not to pay attention to the size of the FEA problem as the computer is powerful and has a lot of RAM.

This strategy has four issues: (1) stress concentration could produce misleading maximum stress in linear elastic analysis; (2) a long solve time would make debugging very difficult; (3) the waiting could quickly become intolerable; (4) this strategy may reveal a lack of understanding of which area is the most important.

Example – Control Problem Size



Tricks learned – Constrained BC

7. Under-constrained bodies produce rigid body movements. To find them, fix every body except the suspicious ones and run analysis under gravity. If no solution, identify the direction that is not constrained.

8. Over-constrained bodies produce incorrect reaction forces and stresses.

Example – Under-constrained

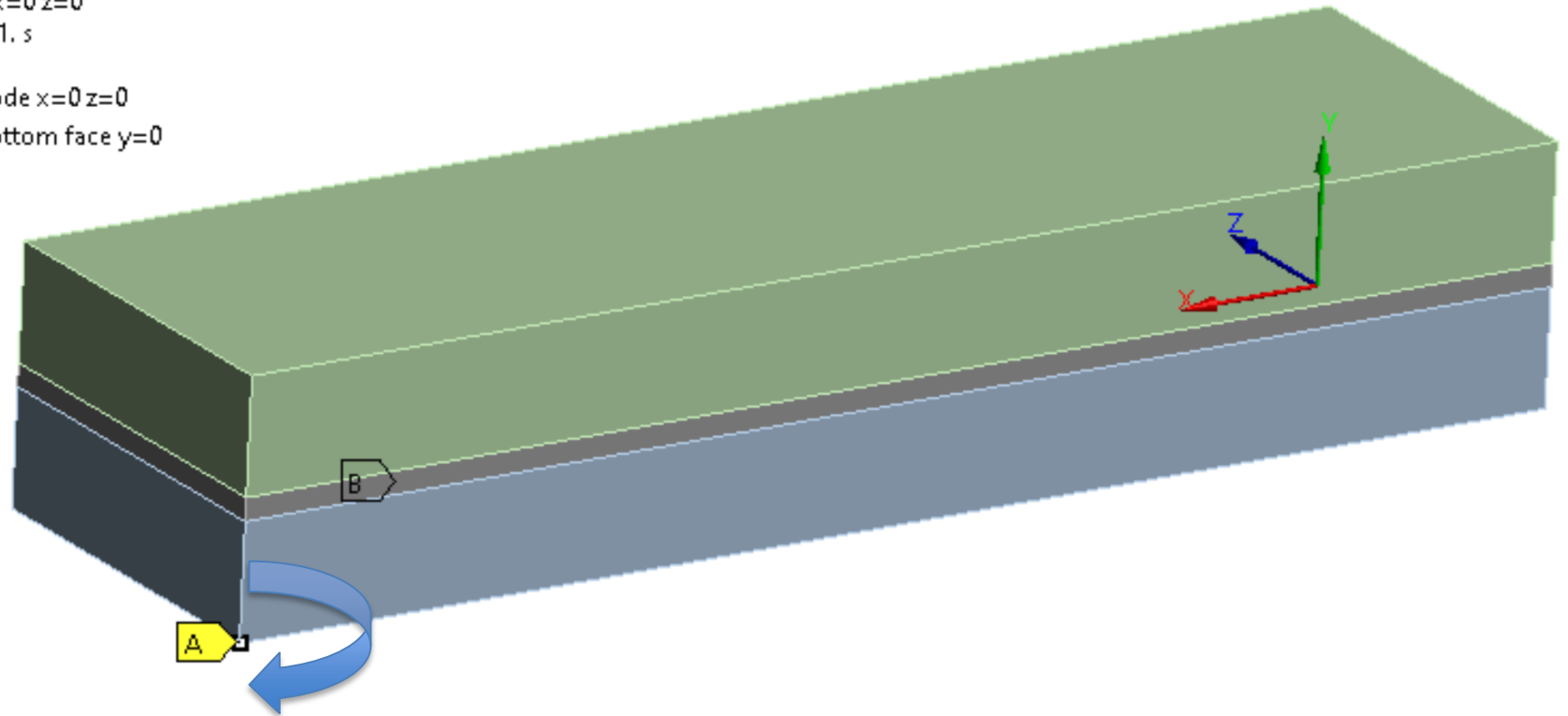
B: 2 Stacks

node $x=0$ $z=0$

Time: 1. s

A node $x=0$ $z=0$

B bottom face $y=0$



The problem is not properly constrained: although there is no movement in X, Y and Z, it can rotate along Y at Vertex A.

Example – Properly constrained

B: 2 Stacks

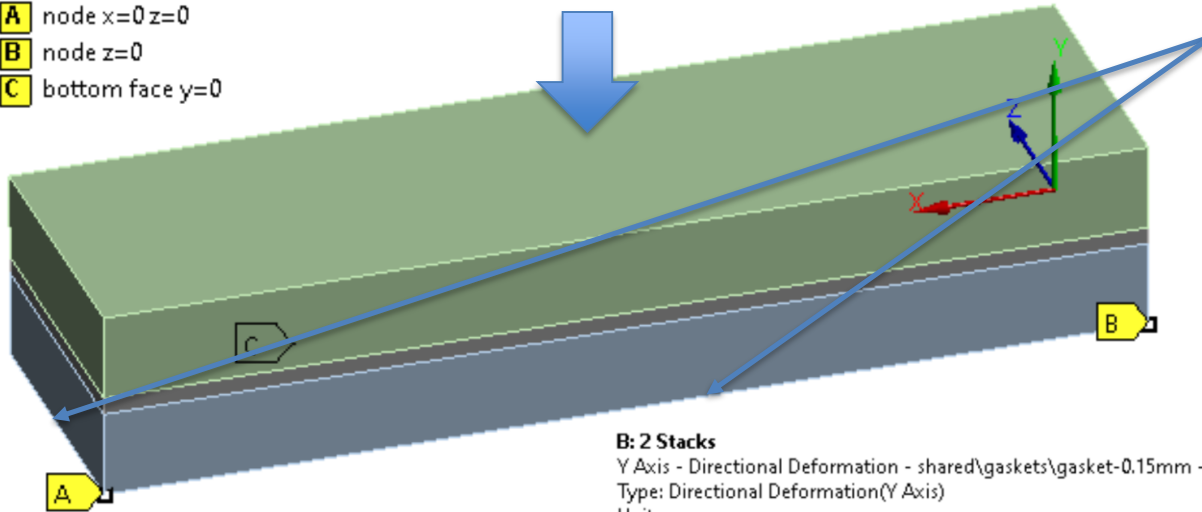
node z=0

Time: 1. s

Applied force = 11951 N

Free to move in X
and Z

- A node x=0 z=0
- B node z=0
- C bottom face y=0



Reaction force = 11951 N

B: 2 Stacks

Y Axis - Directional Deformation - shared\gaskets\gasket-0.15mm - 1. s

Type: Directional Deformation(Y Axis)

Unit: mm

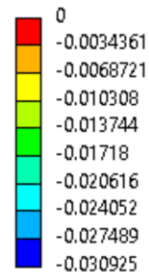
Global Coordinate System

Time: 1

Custom

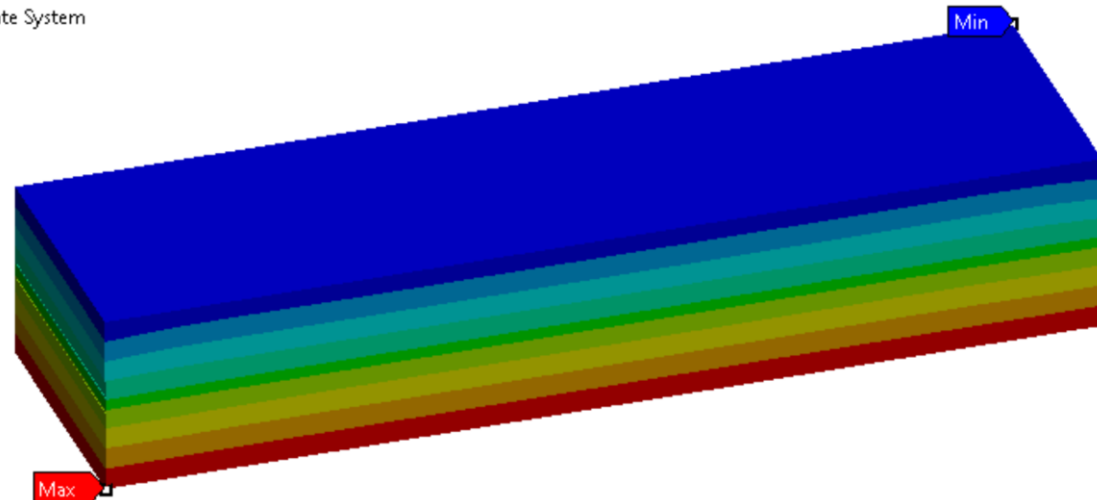
Max: 0

Min: -0.030925



You may turn on Weak
Spring to prevent rigid
body movements.

$$Y_{\min} = -0.0309 \text{ mm}$$

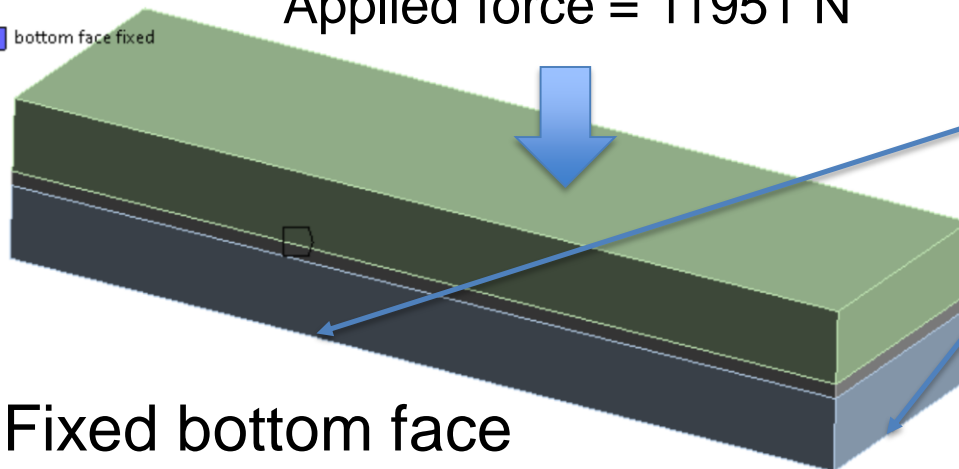


Example – Over-constrained

C: Copy of 2 Stacks
bottom face fixed
Time: 1. s

Applied force = 11951 N

bottom face fixed



Fixed in X, Y, and Z

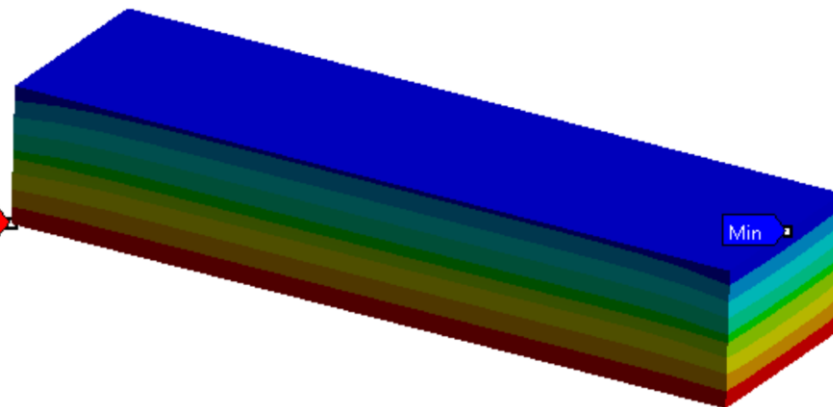
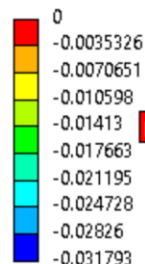
Reaction force = 12002 N

Fixed bottom face
 $X, Y, Z = 0$

Correct $Y_{\min} = -0.309$ mm
But $Y_{\min} = -0.0318$ mm

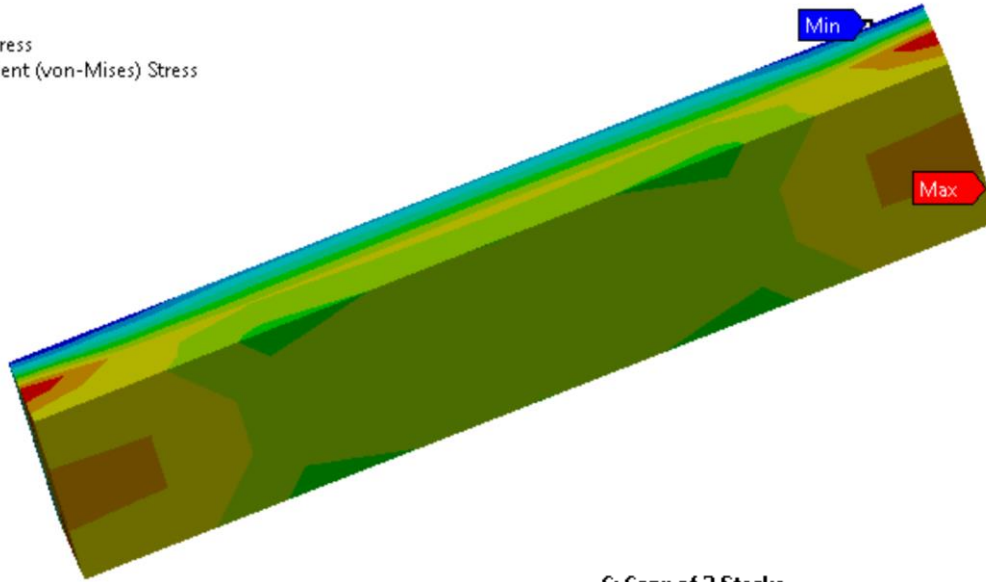
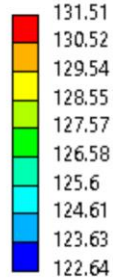
The difference is small. It looks right. However, this is not **our intention** to have the bottom fully fixed.

C: Copy of 2 Stacks
Y Axis - Directional Deformation - shared\gaskets\gasket-0.15mm - 1. s
Type: Directional Deformation(Y Axis)
Unit: mm
Global Coordinate System
Time: 1
Custom
Max: 0
Min: -0.031793



Comparison – Properly and Over Constrained

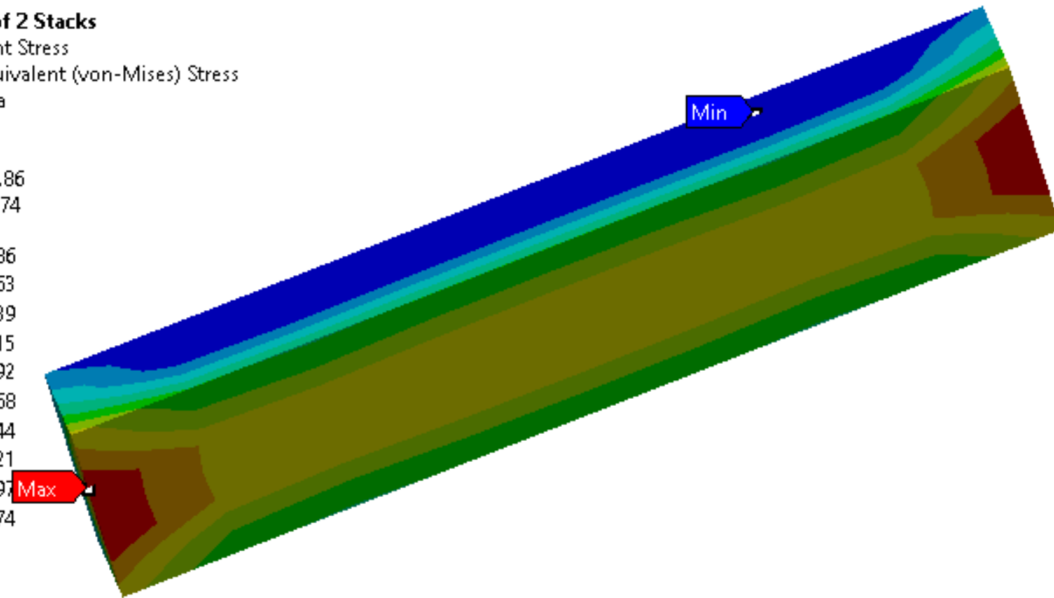
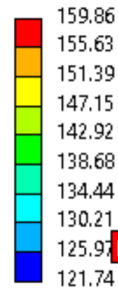
B: 2 Stacks
Equivalent Stress
Type: Equivalent (von-Mises) Stress
Unit: MPa
Time: 1
Custom
Max: 131.51
Min: 122.64



Properly constrained
Max stress = 132 MPa

Over constrained
Max stress = 160 MPa

C: Copy of 2 Stacks
Equivalent Stress
Type: Equivalent (von-Mises) Stress
Unit: MPa
Time: 1
Custom
Max: 159.86
Min: 121.74

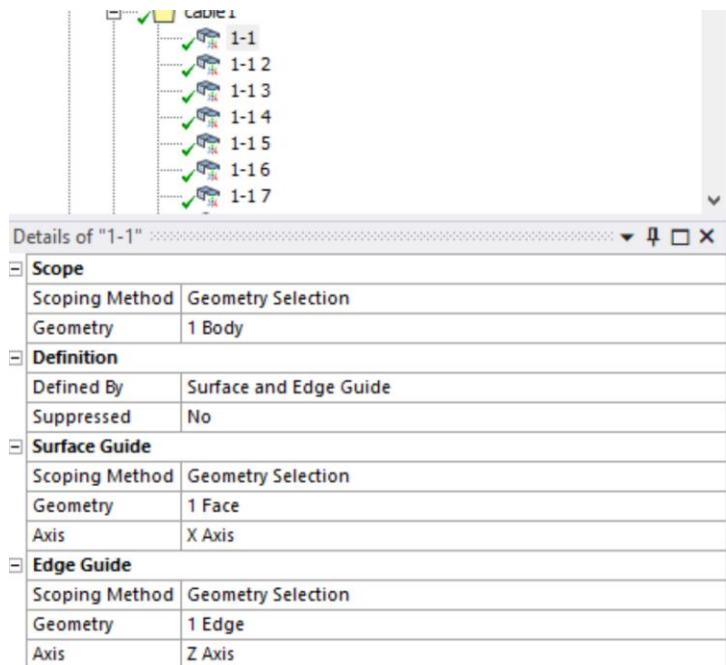


Tricks Learned – Coordinate Systems

9. The element coordinate system is used for: orthotropic material input; pressure loading input on certain faces of the surface effect elements; output of element quantities, such as stresses, strains, and thermal gradients.

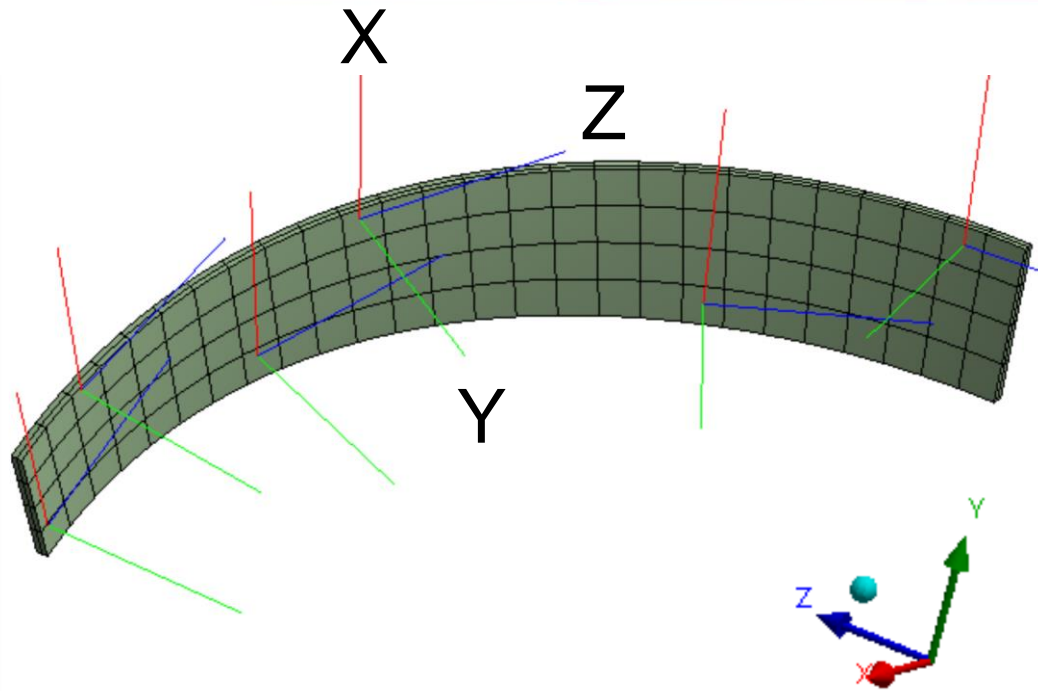
10. While global and local coordinate systems *locate* geometry items, the nodal coordinate system *orients* the degree of freedom directions at each node. Each node has its own nodal coordinate system, which, by default, is parallel to global Cartesian (regardless of the active coordinate system in which the node was defined).

Example – Elemental Coordinate System



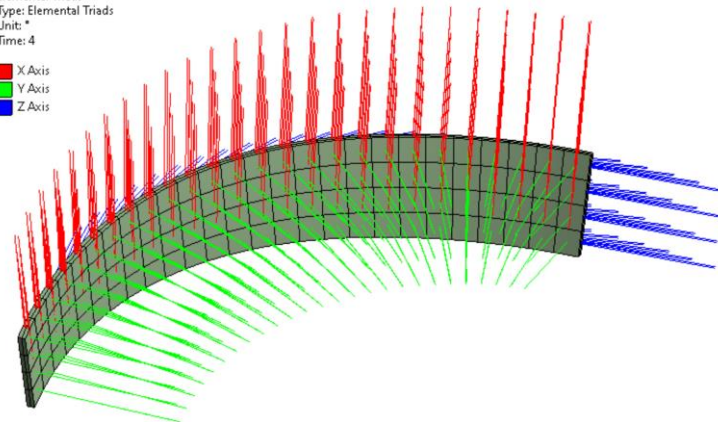
Details of "1-1"

Scope	
Scoping Method	Geometry Selection
Geometry	1 Body
Definition	
Defined By	Surface and Edge Guide
Suppressed	No
Surface Guide	
Scoping Method	Geometry Selection
Geometry	1 Face
Axis	X Axis
Edge Guide	
Scoping Method	Geometry Selection
Geometry	1 Edge
Axis	Z Axis



Elemental Triads
Type: Elemental Triads
Unit: *
Time: 4

- X Axis
- Y Axis
- Z Axis



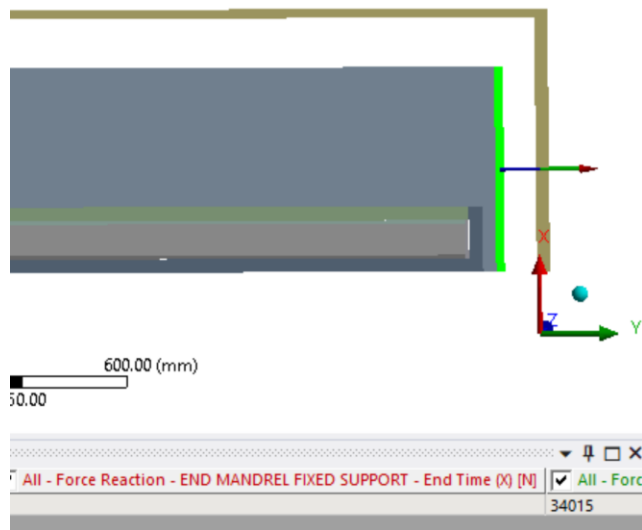
For complicated cases, elemental edges could be used to define coordinate systems.

Lessons Learned – Cylindrical Coordinate Sys

11. For 2D axisymmetric analysis, its default coordinate system is cylindrical coordinate system. When comparing the resultant reaction forces from 2D with those from 3D models, the cylindrical coordinate system must be used in 3D analysis also.

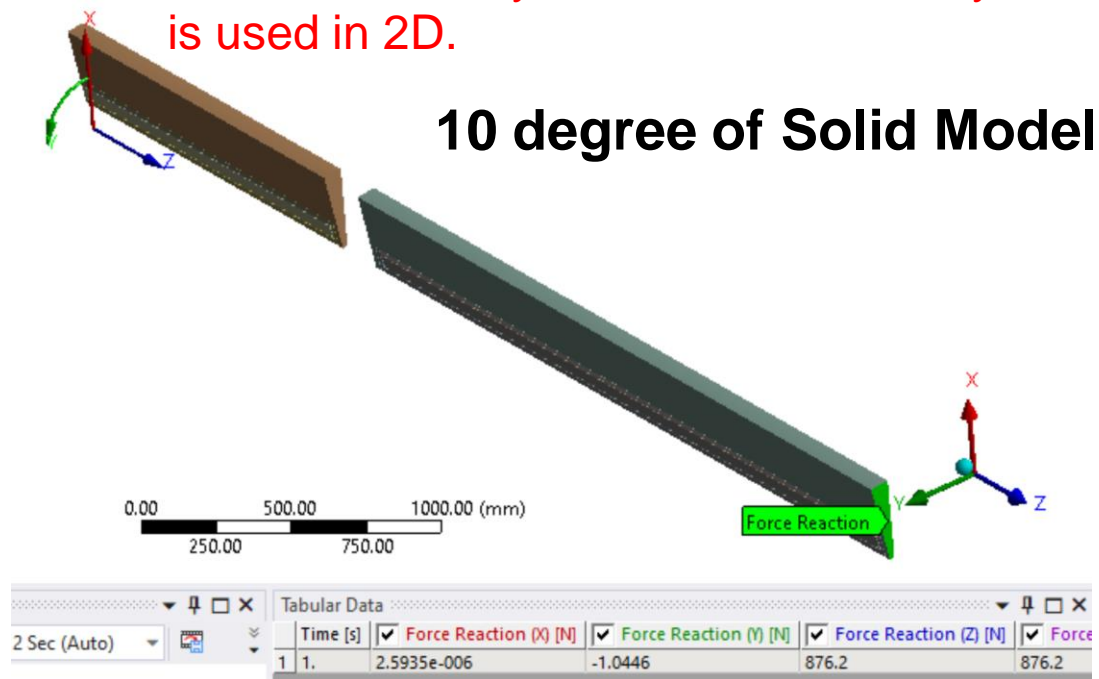
Reaction Force on yoke - 2D vs 3D

Cylindrical coordinate system is the default in 2D. But it doesn't say it.



$$F_{2D} = 34,015 \text{ N}$$

Cylindrical coordinate system must be used in 3D because cylindrical coordinate system is used in 2D.



$$F_{3D} = 876.2 \times 36 = 31,543 \text{ N}$$

Summary: Forces from 2D and 3D analysis matches more or less. 2D is more accurate because much more fined 2D meshes are used.

Tricks Learned – Use Worksheet Select Tiny Faces

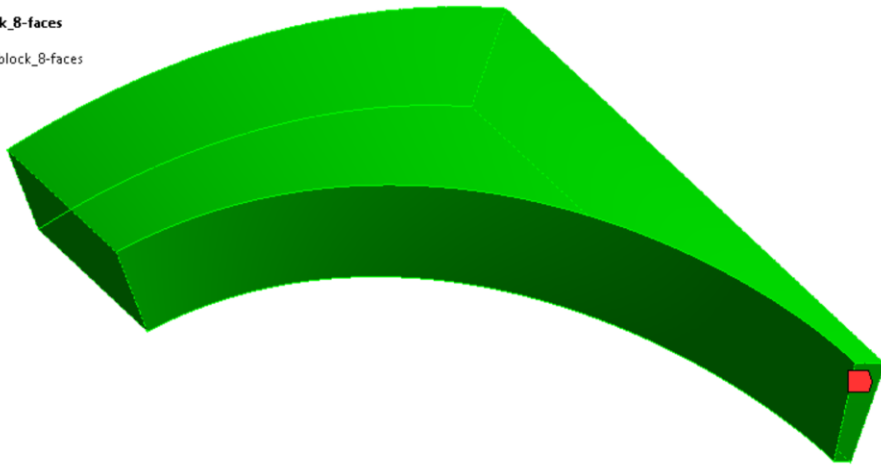
12. Name the body. Convert the body into faces using worksheet. If you get 8 faces for a body with 7 faces, you have one invisible face. Select and name the 7 visible faces. Subtract the 7 faces from the 8 faces using worksheet. You have selected one extremely tiny face. Use *Select Items in Group* to select the tiny face and merge it with the large face using Virtual Topology->Merge Cells. The body is sweepable now.

This procedure is much more complicated than using Extend. However, it does provide a comprehensive picture.

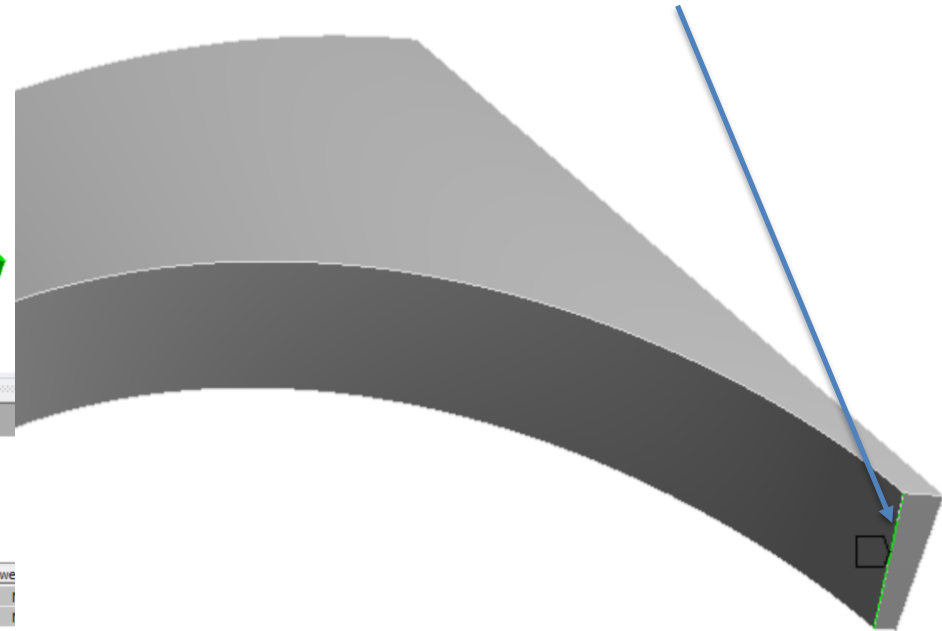
Example – Select Tiny Faces with Worksheet

block_8-faces

 block_8-faces



Selected tiny face



Worksheet

block_8-faces

Generate

Note: Internal comparisons of values that have units are done in the CAD Unit System. See help for more information.
Current CAD Unit System: Metric (m, kg, N, s, V, A)

	Action	Entity Type	Criterion	Operator	Units	Value	Lower
<input checked="" type="checkbox"/>	Add	Body	Named Selection	Equal	N/A	block	
<input checked="" type="checkbox"/>	Convert To	Face	N/A	N/A	N/A	N/A	

Worksheet

block_tiny-face

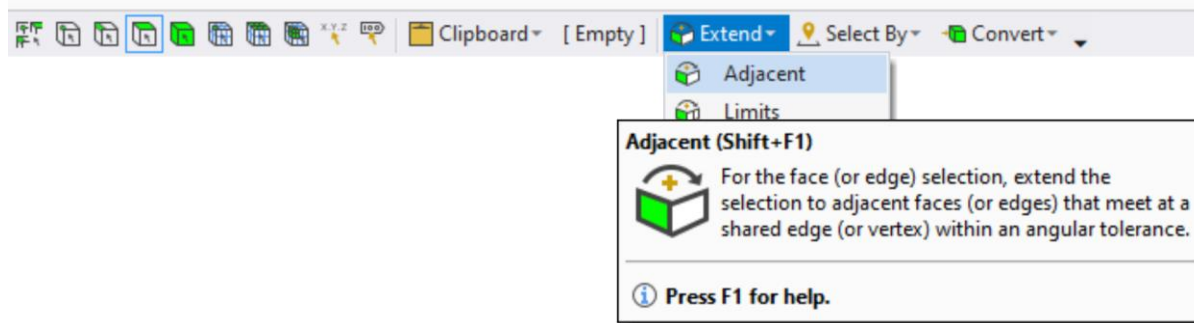
Generate

Note: Internal comparisons of values that have units are done in the CAD Unit System. See help for more information.
Current CAD Unit System: Metric (m, kg, N, s, V, A)

	Action	Entity Type	Criterion	Operator	Units	Value	Lower
<input checked="" type="checkbox"/>	Add	Body	Named Selection	Equal	N/A	block	
<input checked="" type="checkbox"/>	Convert To	Face	N/A	N/A	N/A	N/A	
<input checked="" type="checkbox"/>	Remove	Face	Named Selection	Equal	N/A	block_7-faces	

Tricks Learned – Use “Extend” to Select Tiny Faces

13. Use “Extend” to select adjacent tiny faces so that Virtual Topology->Merge Cells can be used to merge them. This is a much simpler procedure than using Worksheet. Watch the bottom status bar; if it says 2 or more Faces Selected you need to Merge Cells.

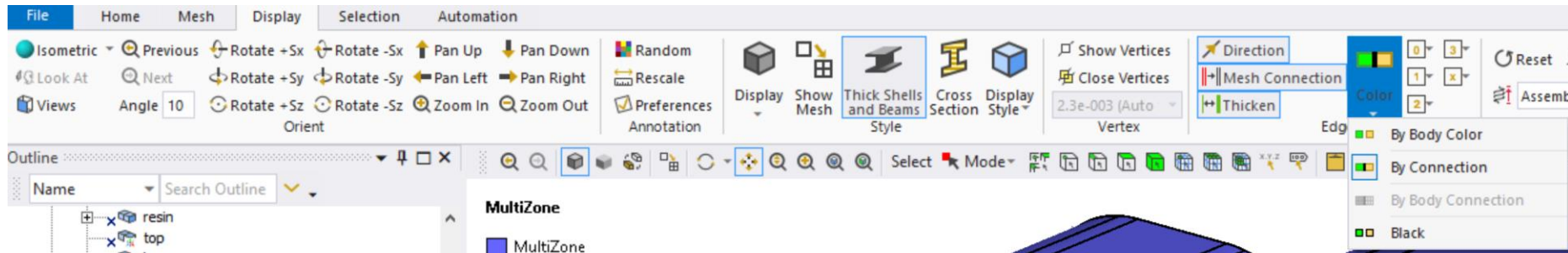


2 Faces Selected

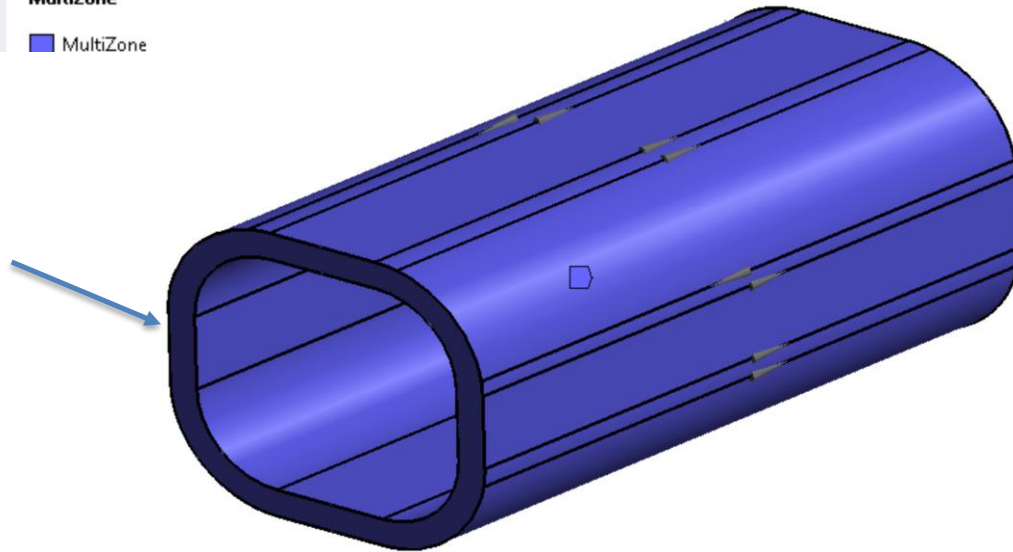
2 Faces Selected: Area = 2661. mm²

Tricks Learned – Edge Color

14. Edge color indicates connectivity. By Connection -> five categories: free (blue), single (red), double (black), triple (pink) and multiple (yellow). Free means that the edge is not shared by any faces. Single means that the edge is shared by one face.



Edges are shared by two faces.



Tricks – User Defined Results

15. Stress components (S_x , S_y , S_z , S_{xy} , S_{yz} , S_{xz}) of elements are readily available for users to access. Users can define any results based on these components.

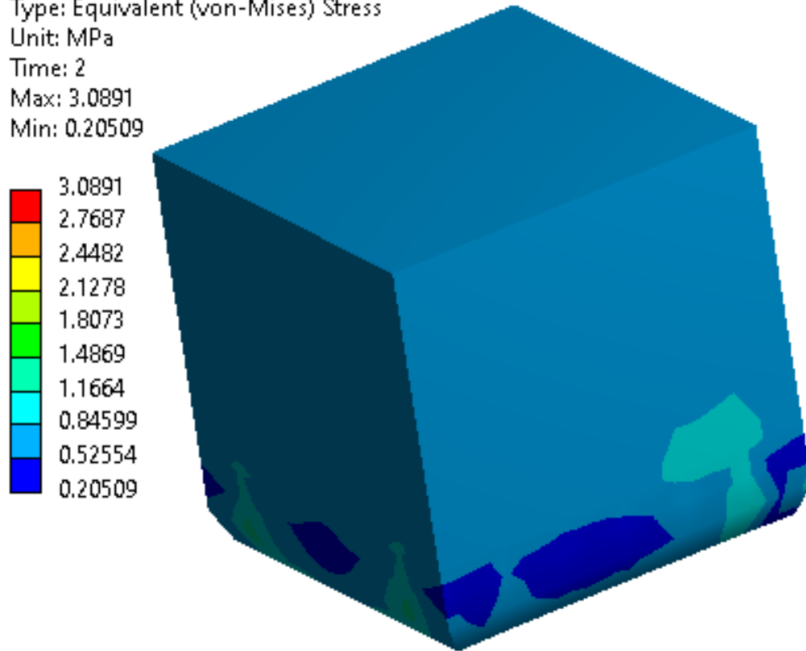
Table 185.1: **SOLID185** Homogeneous Structural Solid Element Output Definitions

S:X, Y, Z, XY, YZ, XZ	Stresses
S:1, 2, 3	Principal stresses
S:INT	Stress intensity
S:EQV	Equivalent stress
EPEL:X, Y, Z, XY, YZ, XZ	Elastic strains
EPEL:EQV	Equivalent elastic strains [6]
EPH:X, Y, Z, XY, YZ, XZ	Thermal strains
EPH:EQV	Equivalent thermal strains [6]
EPPL:X, Y, Z, XY, YZ, XZ	Plastic strains [7]
EPPL:EQV	Equivalent plastic strains [6]

Example – User Defined Results

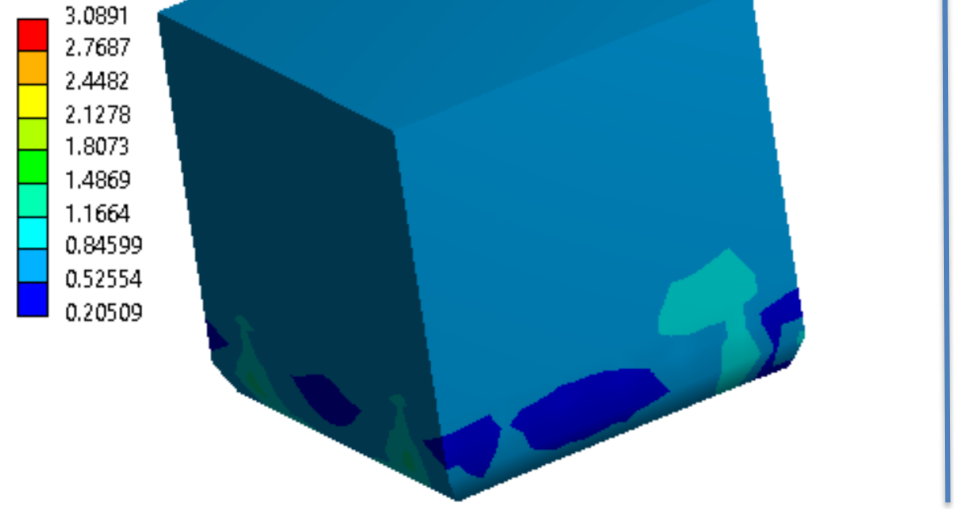
Built-in von Mises stress

A: Static Structural
 Equivalent (von-Mises) Stress - Solid - End Time
 Type: Equivalent (von-Mises) Stress
 Unit: MPa
 Time: 2
 Max: 3.0891
 Min: 0.20509



User defined von Mises stress

A: Static Structural
 von_mises = sqrt(0.5*((Sx-Sy)^2+(Sy-Sz)^2+(Sx-Sz)^2+6*(Sxy^2+Syz^2+Sxz^2))) - 2. s
 Expression: von_mises_user = sqrt(0.5*((Sx-Sy)^2+(Sy-Sz)^2+(Sx-Sz)^2+6*(Sxy^2+Syz^2+Sxz^2)))
 Time: 2
 Max: 3.0891
 Min: 0.20509



Type	User Defined Result
Expression	= sqrt(0.5*((Sx-Sy)^2+(Sy-Sz)^2+(Sx-Sz)^2+6*(Sxy^2+Syz^2+Sxz^2)))
Input Unit System	Metric (mm, kg, N, s, mV, mA)

$$\sigma_v^2 = \frac{1}{2} \left[(\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6 (\sigma_{23}^2 + \sigma_{31}^2 + \sigma_{12}^2) \right]$$

Tricks Learned - Identifiers

16. Identifiers are user-defined parameters linking to outputs of elements. They can be used to create complicated user defined results.

Definition	
Type	Sliding Distance
By	Time
<input type="checkbox"/> Display Time	Last
Calculate Time History	Yes
Identifier	SD1

Definition	
Type	Frictional Stress
By	Time
<input type="checkbox"/> Display Time	Last
Calculate Time History	Yes
Identifier	FS1

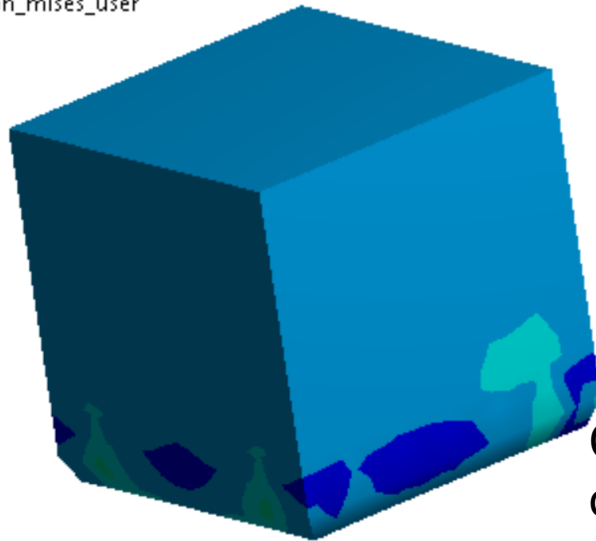
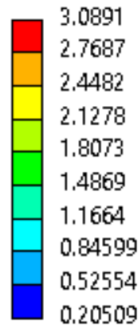
Identifiers



Example - Identifiers

A: Static Structural

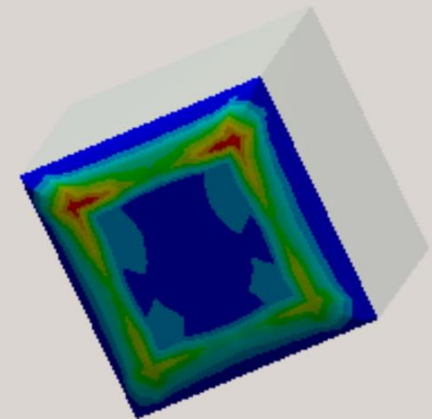
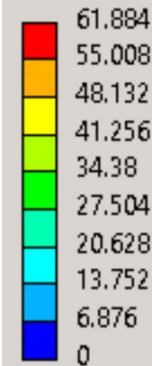
User Defined Result 2
 Expression: von_mises_user
 Time: 2
 Max: 3.0891
 Min: 0.20509



Combined result
 of two user
 defined identifiers

A: Static Structural

FS1*SD1 - 2. s
 Expression: FS1*SD1
 Time: 2
 Max: 61.884
 Min: 0



Definition	
Type	User Defined Result
Expression	$= \sqrt{0.5*((Sx-Sy)^2 + (Sy-Sz)^2 + (Sx-Sz)^2 + 6*(Sxy^2 + Syz^2 + Sxz^2))}$
Input Unit System	Metric (mm, kg, N, s, mV, mA)
Output Unit	
By	Time
<input type="checkbox"/> Display Time	Last
Coordinate System	Global Coordinate System
Calculate Time History	Yes
Identifier	von_mises_user

Scope	
Scoping Method	Geometry Selection
Geometry	All Bodies
Definition	
Type	User Defined Result
Expression	$= FS1*SD1$
Input Unit System	Metric (mm, kg, N, s, mV, mA)

Identifiers are user-defined parameters.

Tricks Learned – Penetration

17. For very thin layers, the penetration tolerance should be much smaller than the layer thickness. Set the penetration tolerance to be small even for bonded contact so that no error will accumulate. Otherwise, the displacement could be wrong.

18. Only 99 instantaneous CTE temperature points shall be defined. Anything more will produce an error.

Tricks Learned - Legends

19. For the legend, its font size can be controlled; its number of significant digits can be set; a scientific notation or a regular number format can be used. To control font size, a snippet of Javascript is needed.

Copy the following text into a text file and rename it as *.js; hit "Automation" on your toolbar; "Run macro", then pick the file you created. This will make the font size in your pictures larger so they are readable in your report (Courtesy of Bill Crahen).

```
DS.Graphics.SetFontStyle( 0, 'Arial', 0, 0, 24, 0, 0 );  
DS.Graphics.SetFontStyle( 2, 'Arial', 0, 0, 24, 0, 0 );  
DS.Graphics.Redraw(1);
```

B: 2 Stacks

Directional Deformation 4

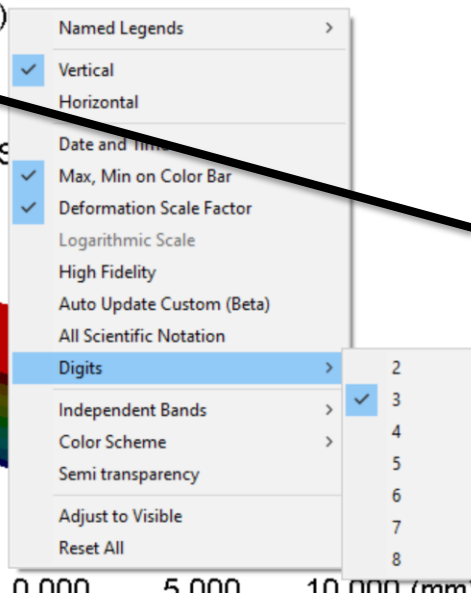
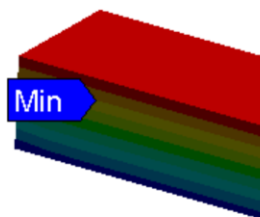
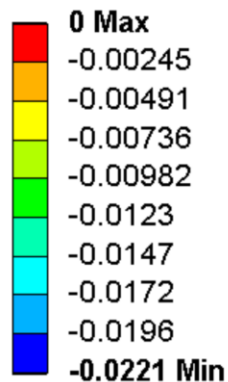
Type: Directional Deformation(Y Axis)

Unit: mm

Global Coordinate System

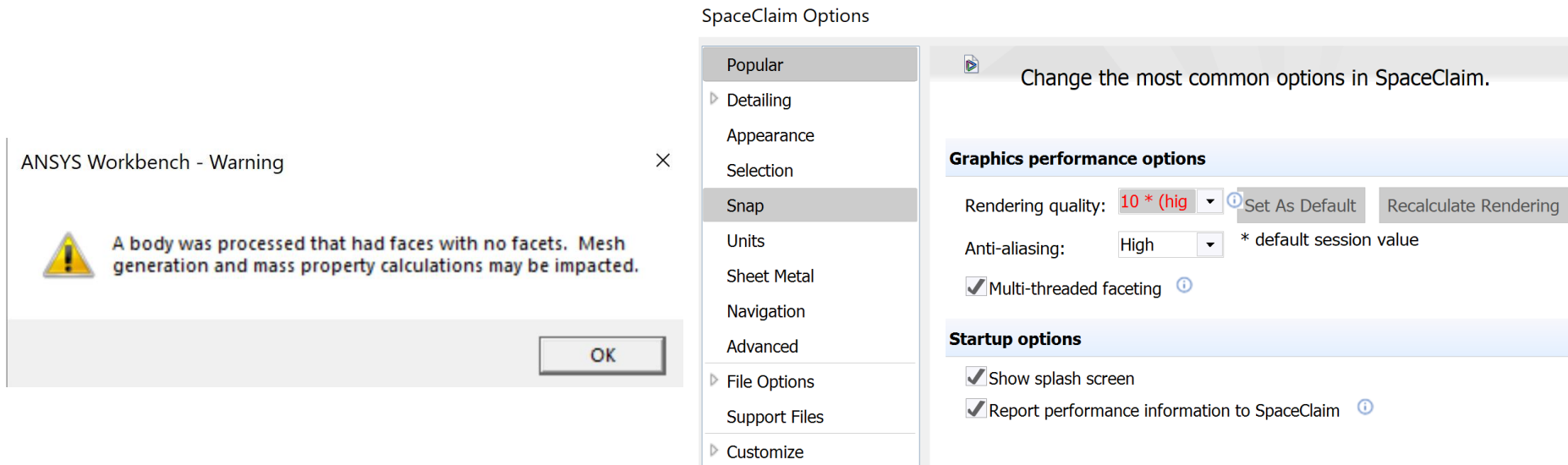
Time: 2

Deformation Scale Factor: 1.0 (True S



Tricks Learned – Rendering Quality

20. Set SpaceClaim Options -> Popular -> Rendering Quality to 10 if there is a warning like: A body was processed that had faces with no facets.



The image shows two overlapping dialog boxes in ANSYS Workbench. On the left is a warning dialog titled "ANSYS Workbench - Warning" with a yellow warning icon and the text: "A body was processed that had faces with no facets. Mesh generation and mass property calculations may be impacted." Below the text is an "OK" button. On the right is the "SpaceClaim Options" dialog. The "Popular" tab is selected in the left-hand menu. The main area of the dialog contains the following settings:

- Change the most common options in SpaceClaim.
- Graphics performance options**
 - Rendering quality: 10 * (high) [Set As Default] [Recalculate Rendering]
 - Anti-aliasing: High * default session value
 - Multi-threaded faceting
- Startup options**
 - Show splash screen
 - Report performance information to SpaceClaim

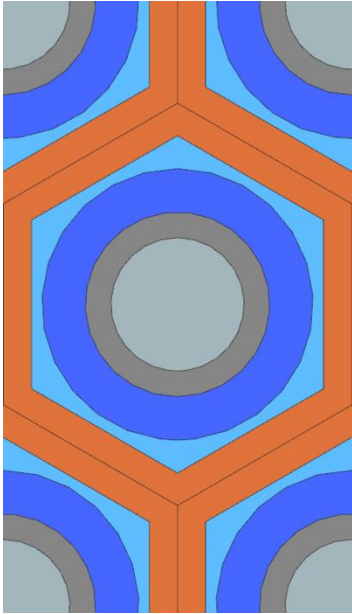
Tricks Learned – Material Designer

21. ANSYS Material Designer is a useful tool to homogenize (average) complex components with multiple composite materials so that the component's material can be represented by an orthotropic material or Hill material.

It supports linear and nonlinear materials.

Example – ANSYS Material Designer

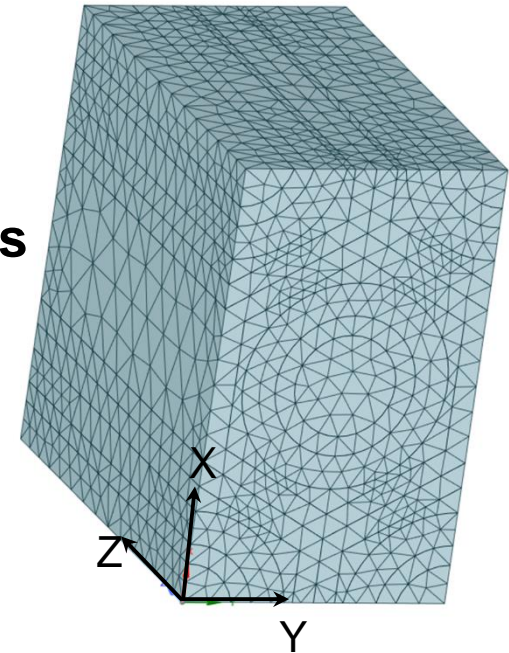
Unit cell



Five materials



Detailed Material Designer Model



Computed material properties

Name	Value	Unit
Engineering		
E1	1.2301E+11	Pa
E2	1.2304E+11	Pa
E3	8.0168E+10	Pa
G12	3.2031E+10	Pa
G23	3.4686E+10	Pa
G31	3.3911E+10	Pa
nu12	0.32126	
nu13	0.33797	
nu23	0.33793	

Tricks Learned – APDL Script

22. APDL is powerful. Workbench Mechanical provides us the most commonly used features of ANSYS; APDL enables us to access any feature of ANSYS. For example, defining materials not supported by Mechanical, orienting elemental coordinate systems, and using special features of contacts or elements.

ANSYS APDL may be more powerful than you thought.

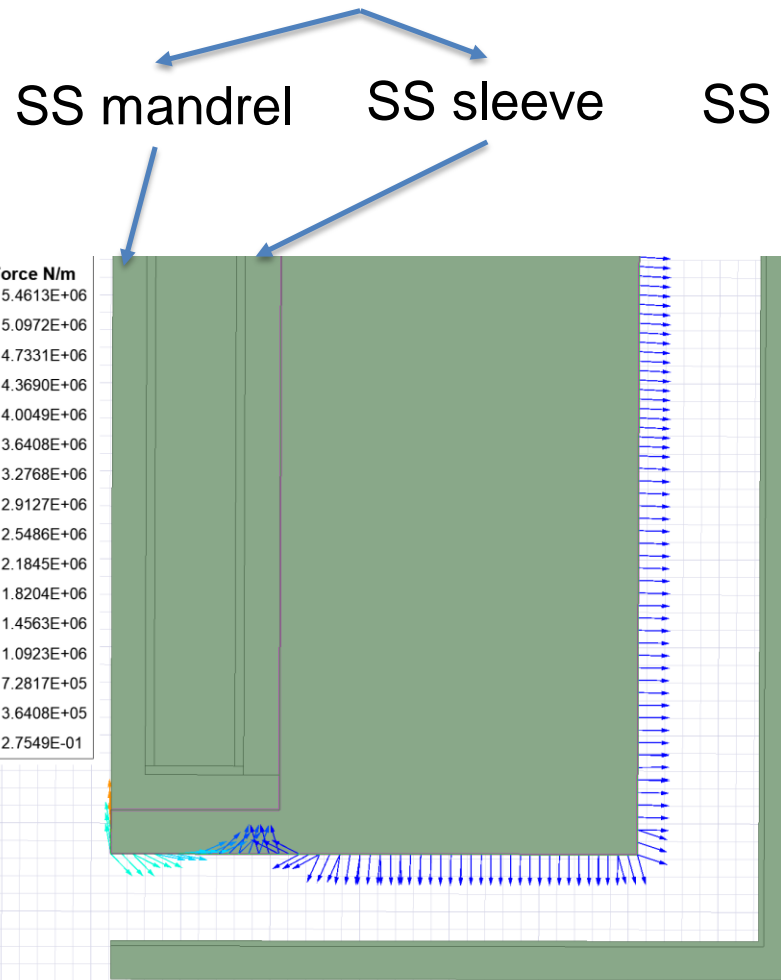
23. In APDL scripts, the temperature must be **Celsius** because the solver uses Celsius.

Lessons Learned – 2D Maxwell

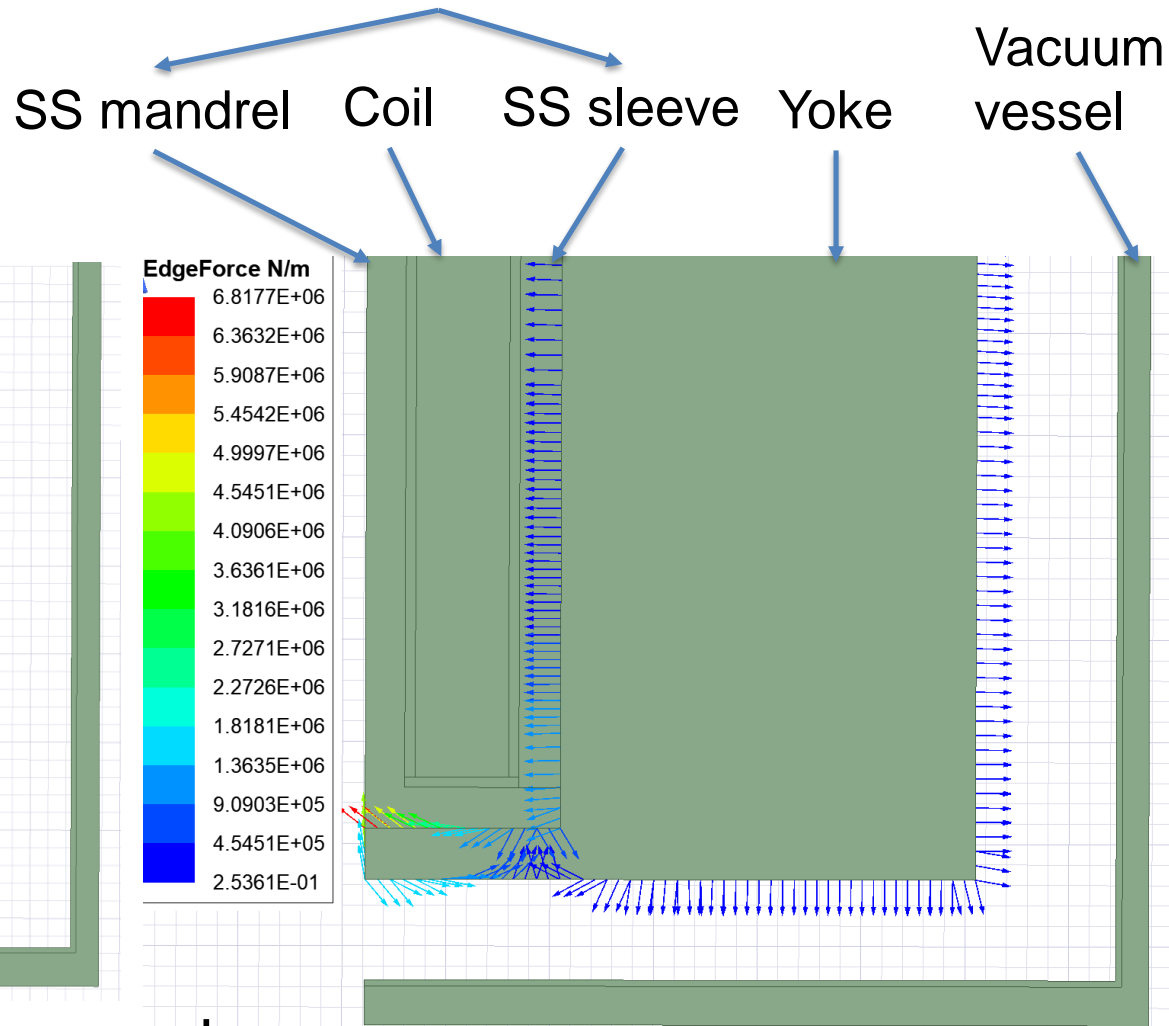
24. Surface force density on the yoke steel doesn't transfer to the 2D analysis if the internal edges of yoke steel touch another material (stainless steel). This material (stainless steel) must be suppressed because it doesn't impact the magnetic field calculation.

2D Maxwell – Not suppressed vs Suppressed

Not suppressed



Suppressed



Surface force density on yoke